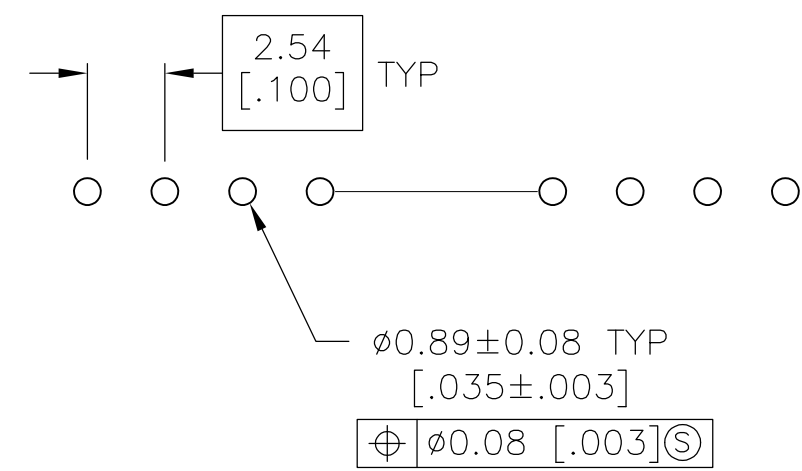
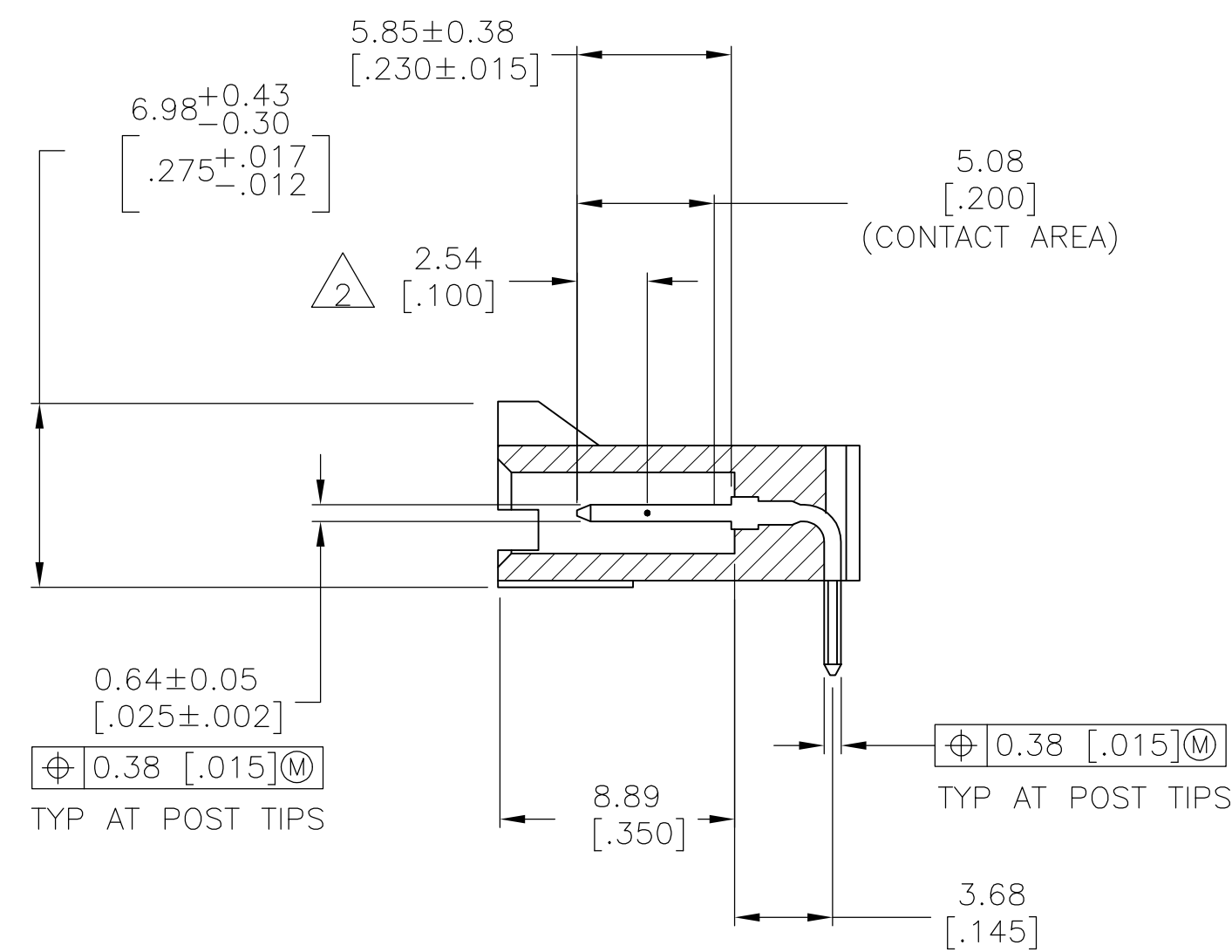
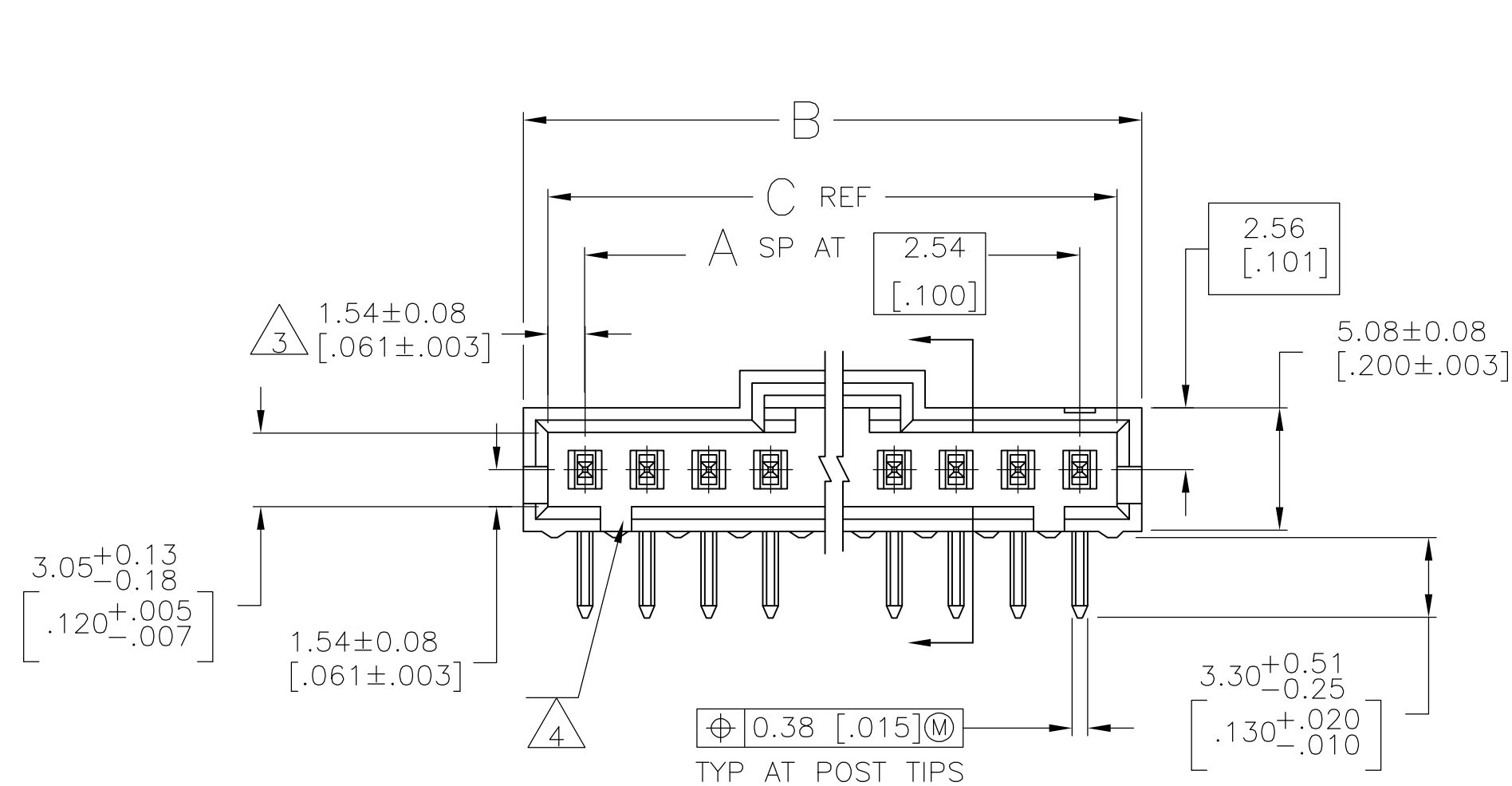
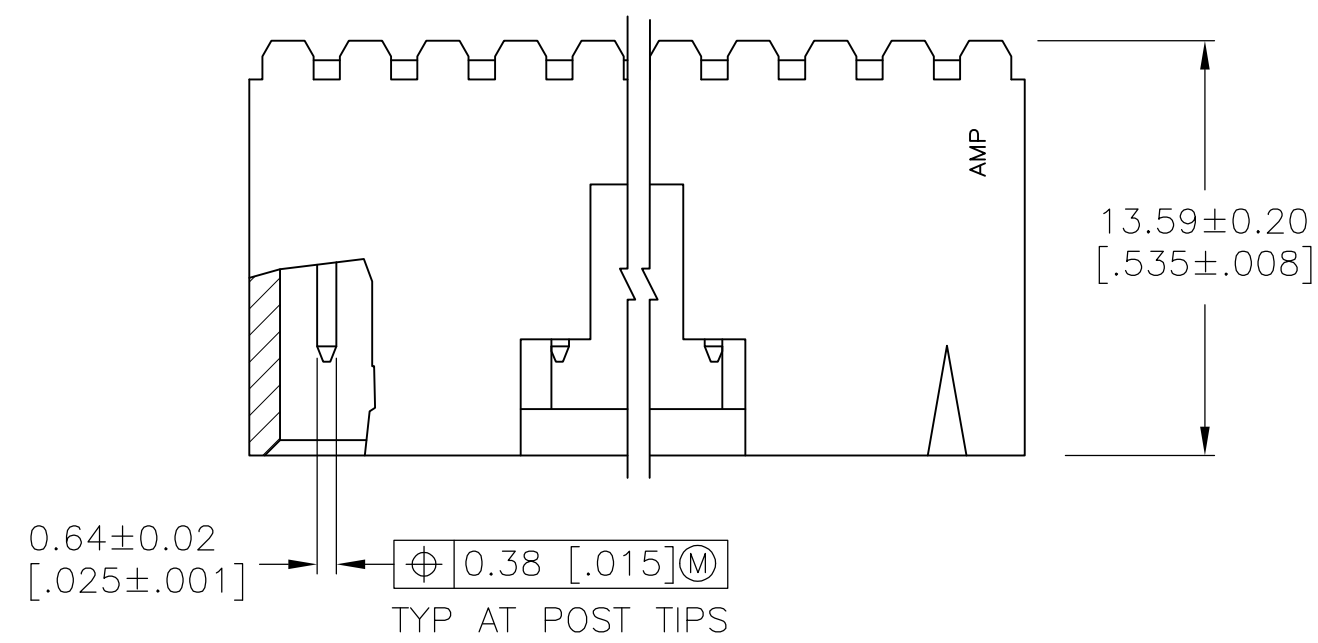


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			S2	REVISED PER ECO-11-004587	11MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

- | | |
|---|---|
| 1 | .00038 [.000015] GOLD IN THE CONTACT AREA,
.00254 [.000100] MATTE TIN-LEAD ON THE REMAINDER OF CONTACT,
ALL OVER .00127 [.000050] NICKEL. |
| 2 | POINT OF MEASUREMENT FOR PLATING THICKNESS. |
| 3 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION
OF THE POST AND THE HOUSING. |
| 4 | ON ASSEMBLIES WITH FOUR OR MORE POSITIONS,
TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS,
ONE POLARIZATION SLOT. |
| 5 | .00038 [.000015] GOLD IN THE CONTACT AREA,
.00254 [.000100] MATTE TIN ON THE REMAINDER OF CONTACT,
ALL OVER .00127 [.000050] NICKEL. |
| 6 | HIGH TEMPERATURE CONFIGURATION |
| 7 | OBsolete PARTS: OBsolete CIS STREAMLINING PER D.RENAUD/D.SINISI |

				64.01 [2.520]	66.04 [2.600]	24	25	2-103635-4
				61.47 [2.420]	63.50 [2.500]	23	24	2-103635-3
		OBSOLETE		58.93 [2.320]	60.96 [2.400]	22	23	2-103635-2
	SUPERSEDED BY 7-103635-1			56.39 [2.220]	58.42 [2.300]	21	22	2-103635-1
		OBSOLETE		53.85 [2.120]	55.88 [2.200]	20	21	2-103635-0
				51.31 [2.020]	53.34 [2.100]	19	20	1-103635-9
		OBSOLETE		48.77 [1.920]	50.80 [2.000]	18	19	1-103635-8
				46.23 [1.820]	48.26 [1.900]	17	18	1-103635-7
	SUPERSEDED BY 6-103635-6			43.69 [1.720]	45.72 [1.800]	16	17	1-103635-6
				41.15 [1.620]	43.18 [1.700]	15	16	1-103635-5
				38.61 [1.520]	40.64 [1.600]	14	15	1-103635-4
				36.07 [1.420]	38.10 [1.500]	13	14	1-103635-3
				33.53 [1.320]	35.56 [1.400]	12	13	1-103635-2
				30.99 [1.220]	33.02 [1.300]	11	12	1-103635-1
				28.45 [1.120]	30.48 [1.200]	10	11	1-103635-0
				25.91 [1.020]	27.94 [1.100]	9	10	103635-9
				23.37 [.920]	25.40 [1.000]	8	9	103635-8
				20.83 [.820]	22.86 [.900]	7	8	103635-7
				18.29 [.720]	20.32 [.800]	6	7	103635-6
				15.75 [.620]	17.78 [.700]	5	6	103635-5
				13.21 [.520]	15.24 [.600]	4	5	103635-4
				10.67 [.420]	12.70 [.500]	3	4	103635-3
				8.13 [.320]	10.16 [.400]	2	3	103635-2
				5.59 [.220]	7.62 [.300]	1	2	103635-1
			PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN S. SHUEY		5-3-91		 TE Connectivity	
		CHK L. CASTAGNA		27-3-91			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		HDR ASSY, RTANG, SINGLE ROW 2.54[.100] C/L , 0.64[.025] SQ POST, WITH PLZN & LATCHING, AMPMODU MTE	
mm [NGHES]				APVD L. CASTAGNA			
		0 PLC ± -		PRODUCT SPEC		RESTRICTED TO —	
		1 PLC ± -		108-25034			
		2 PLC ± -		APPLICATION SPEC			
		3 PLC ± .005		114-25026			
		4 PLC ± -		WEIGHT		—	
ANGLES ± - FINISH		—		—			
MATERIAL		SEE TABLE		SIZE		CAGE CODE	
HOUSING: NYLON 66 REINFORCED THERMOPLASTIC POLYIMIDE BLACK CONTACTS: BRASS				DRAWING NO		A1 00779 C-103635	
		CUSTOMER DRAWING		SCALE		4:1	
				SHEET		1 OF 2	
				REV		S2	

