

Product data sheet

Automation technology - Sensors and actuators



Product description	M12 Male angled connector, Contacts: 12, 6.0-8.0 mm, shieldable, solder, IP67, UL 2238, with shielding ring
Area	M12-A
Coding	A-coded
Series	713
Part no.	99 1491 822 12

Shield connection	Shielding ring
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Material

Housing material	Zinc die-cast nickel-plated
Contact body material	PA
Contact material	CuZn (brass)
Contact plating	Au (gold)
Locking material	Zinc die-cast nickel-plated
REACH SVHC	CAS 7439-92-1 (Lead)
SCIP number	d8221379-6c66-4629-aaf4-1e88f56d1f24

Authorization/approvals

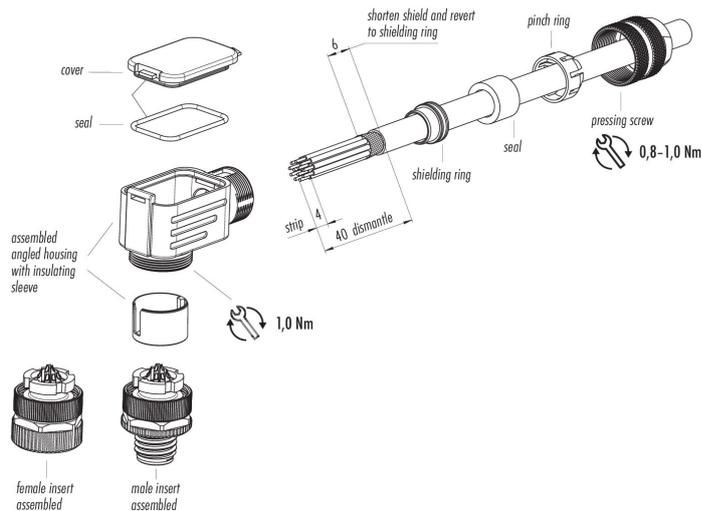
Approvals	UL 2238
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Classifications

eCl@ss 11.1	27-44-01-02
ETIM 9.0	EC002635

Assembly instructions

1. Bead pressing screw, pinch ring, seal and shielding ring to cable.
2. Dismantle cable.
3. Strip single wires, shorten shield and revert to shielding ring.
4. Thread single wires through angled housing, mount shielding ring, seal and pinch ring. Slightly tighten pressing screw to fix the cable.
5. Solder single wires.
6. Screw angled housing to male/female insert.
7. Fit seal to cover and insert cover.
8. Tighten pressing screw.



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General Disclaim Notice

The connector must not be plugged or unplugged under load. Non-observance and improper use can result in personal injury.

The connectors have been developed for applications in plant engineering, control and electrical equipment construction. The user is responsible for checking whether the connectors can also be used in other areas of application.

To protect against unintentional opening of the connector, the thread between the housing and the connector head must be secured with a suitable cyanoacrylate adhesive when used in circuits with voltages dangerous to the touch. This does not apply to connectors used in SELV and PELV circuits according to IEC 61140 (EN 61140, VDE 0140-1).

Connectors which are used in circuits with voltages dangerous to the touch may only be installed and used by, or under the supervision of, persons with electrical engineering training, taking into account the applicable regulations and standards.

The user must take suitable safety precautions to ensure that the connector cannot be accidentally disconnected.

Plug connectors with enclosure protection IP67 and IP68 are not suitable for use under water. When used outdoors, the plug connectors must be protected separately against corrosion. For further information on the IP protection classes, please refer to the "Technical Information" download centre.

Please observe the pollution degree and the overvoltage category. For further information, please refer to the download center "Technical Information".

To lock the cable connector with the device connector, the threaded ring is tightened "hand-tight" (approx. 60 cNm).