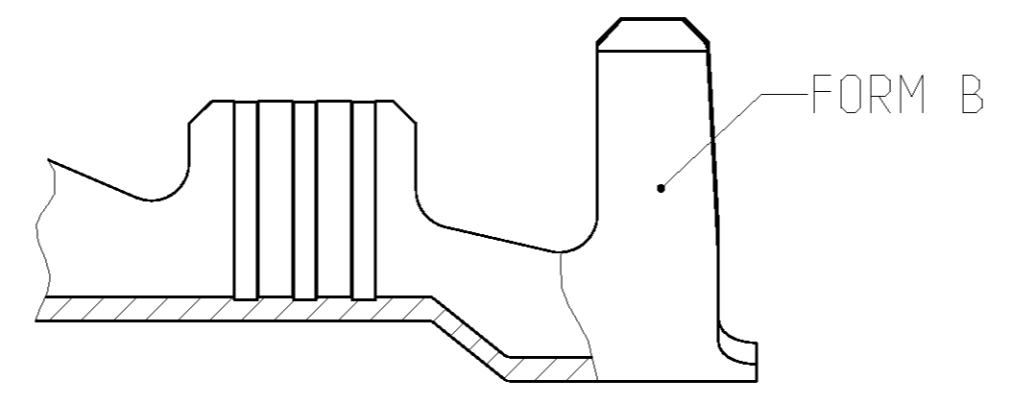
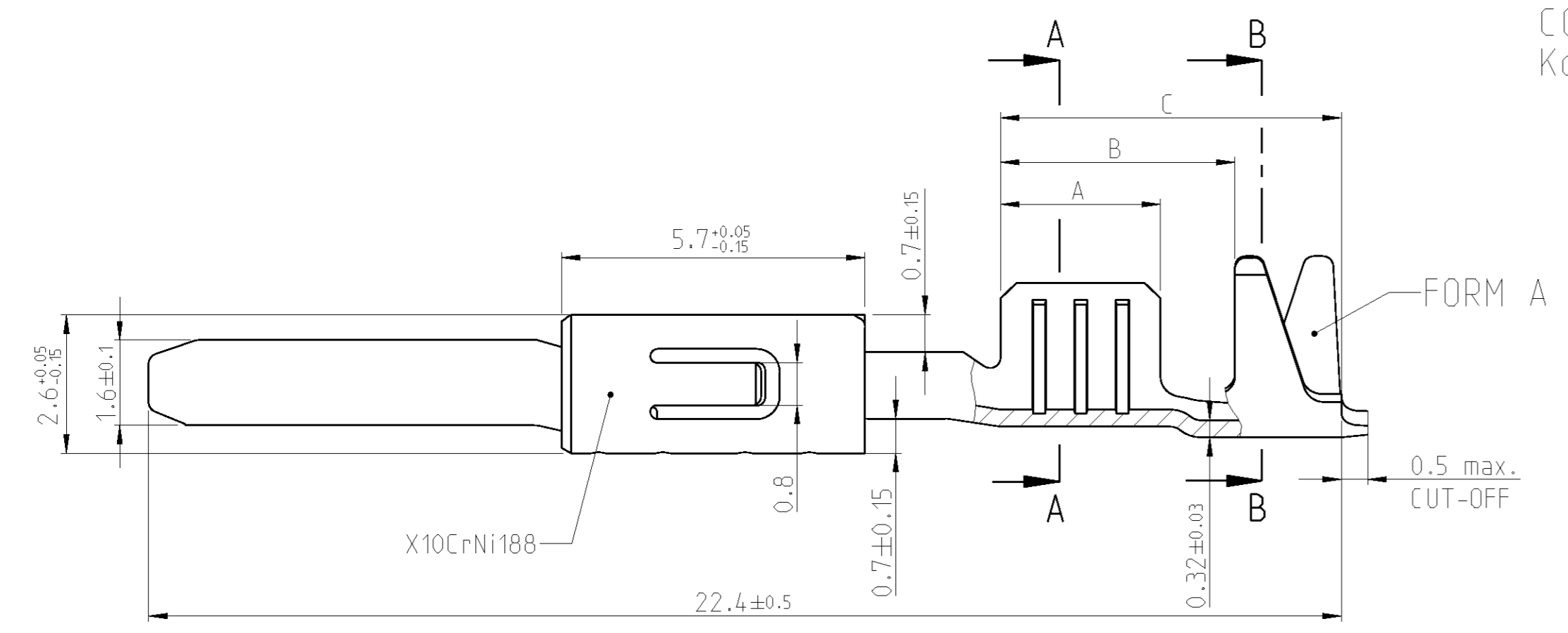
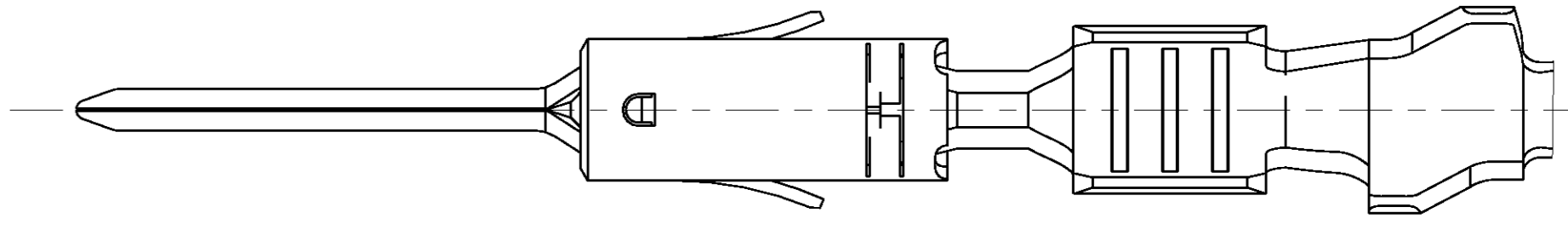
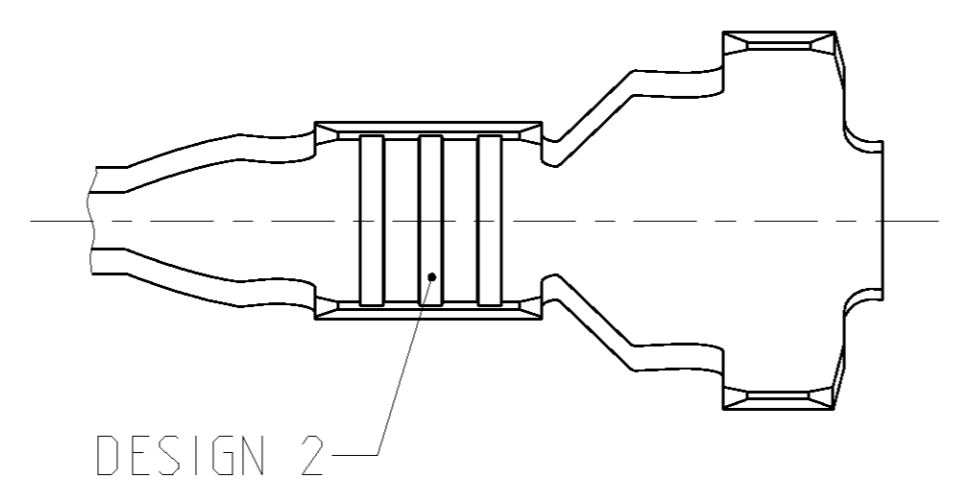
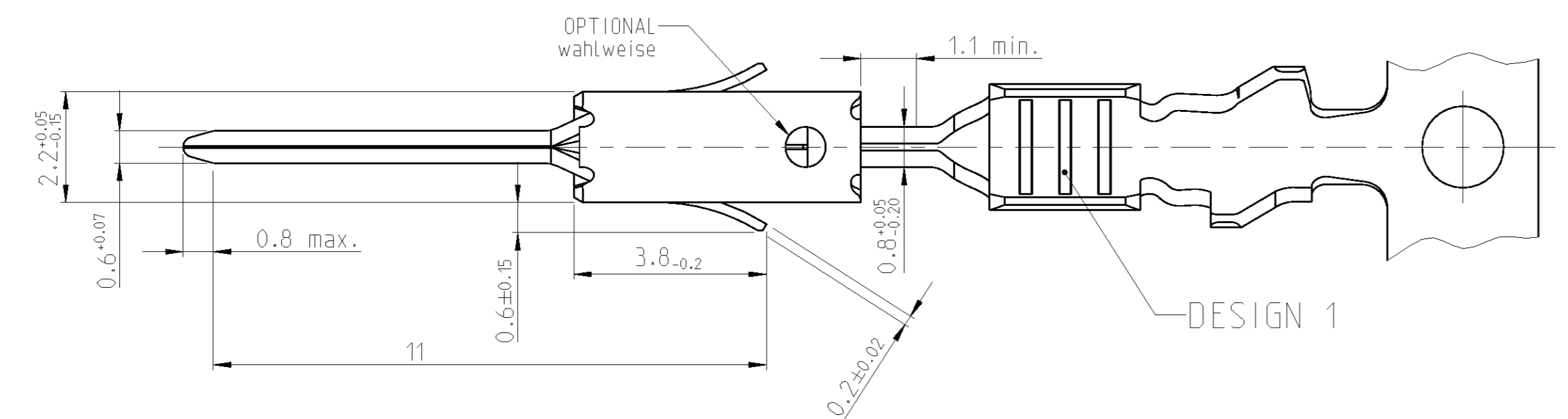
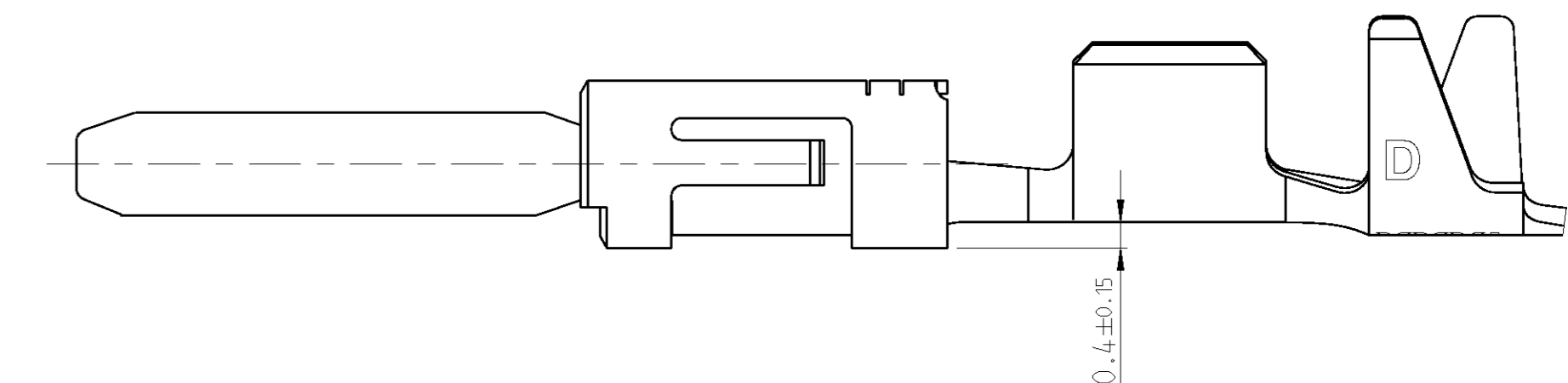


LOC	DIST	REV	DATE	BY	APPV
A1	-	A9	23SEP2009	Mey.	Brun
		A10	14SEP2010	Kirs.	Schus
		A11	07SEP2011	Abn	Schus
		A12	11OCT2011	Abn	Schus

CONTACTS FOR FLR-CABLE  
 Kontakte fuer FLR-Leitung

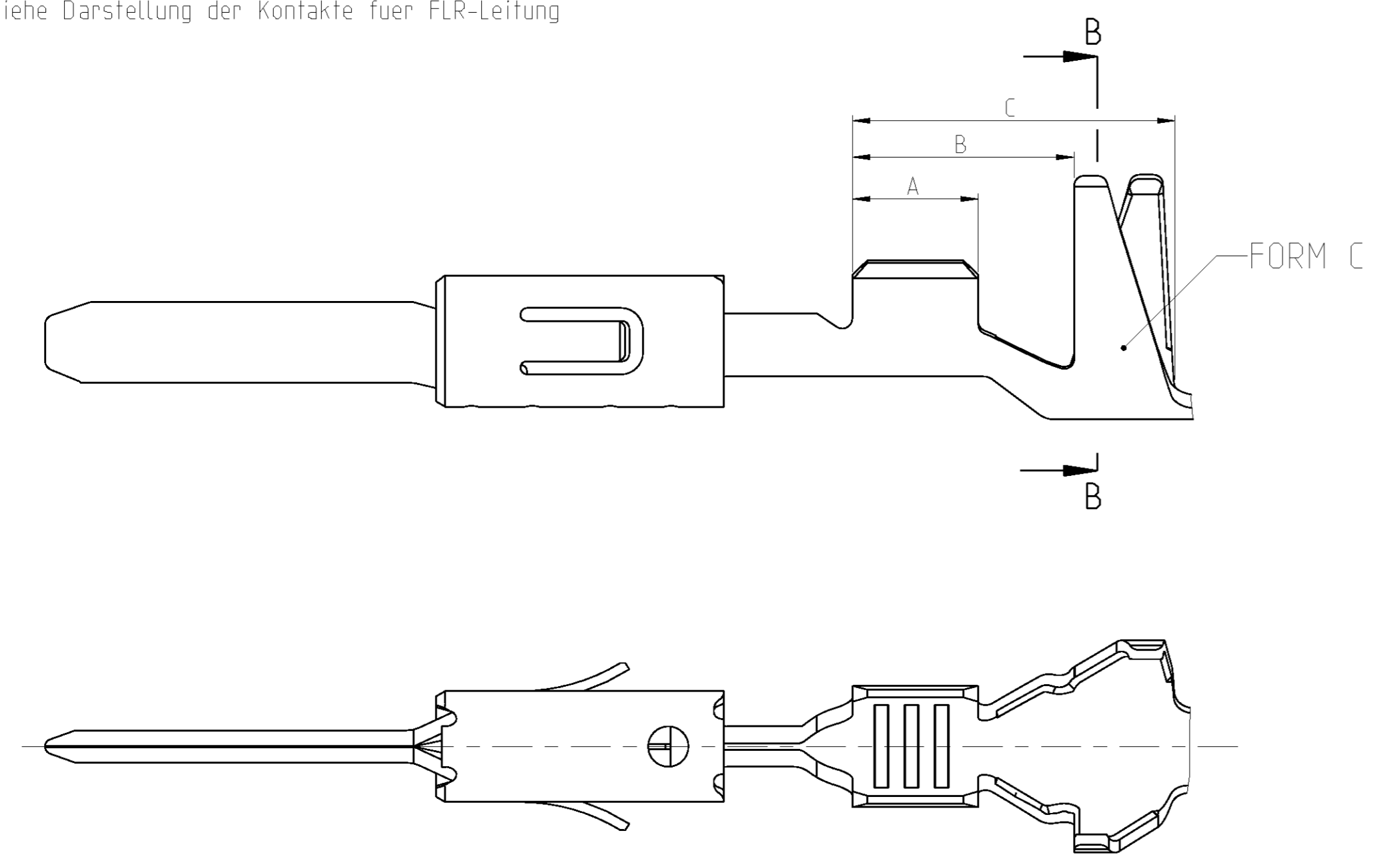


DESIGN 963898 / 963900 / 963904  
 Ausfuehrung 963898 / 963900 / 963904

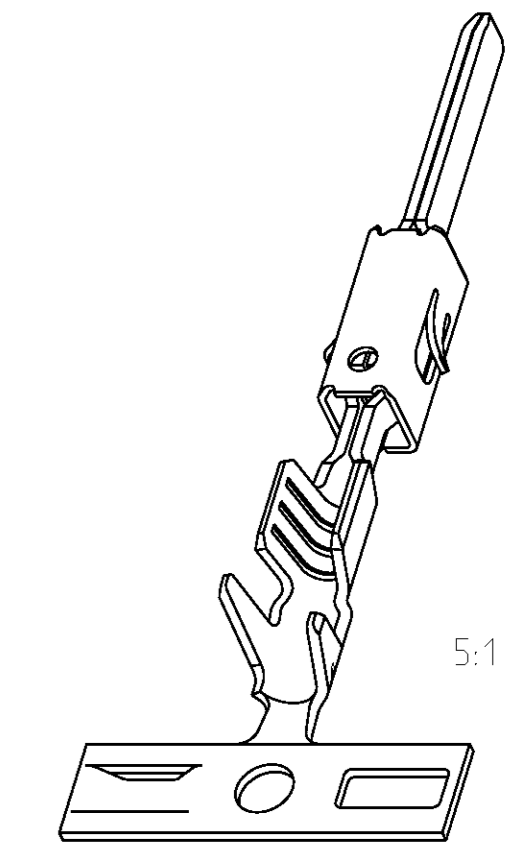
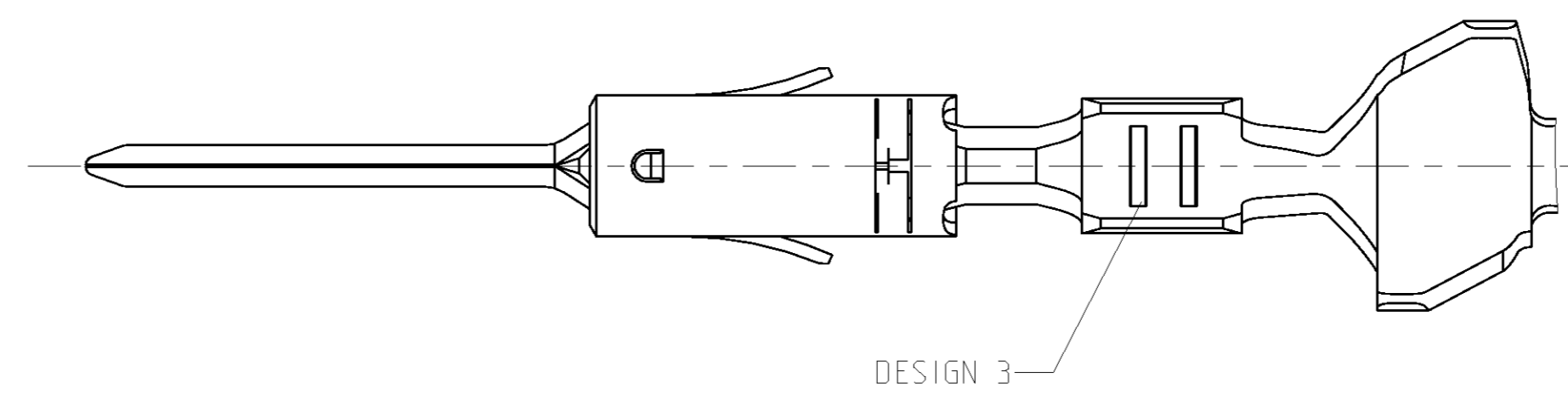
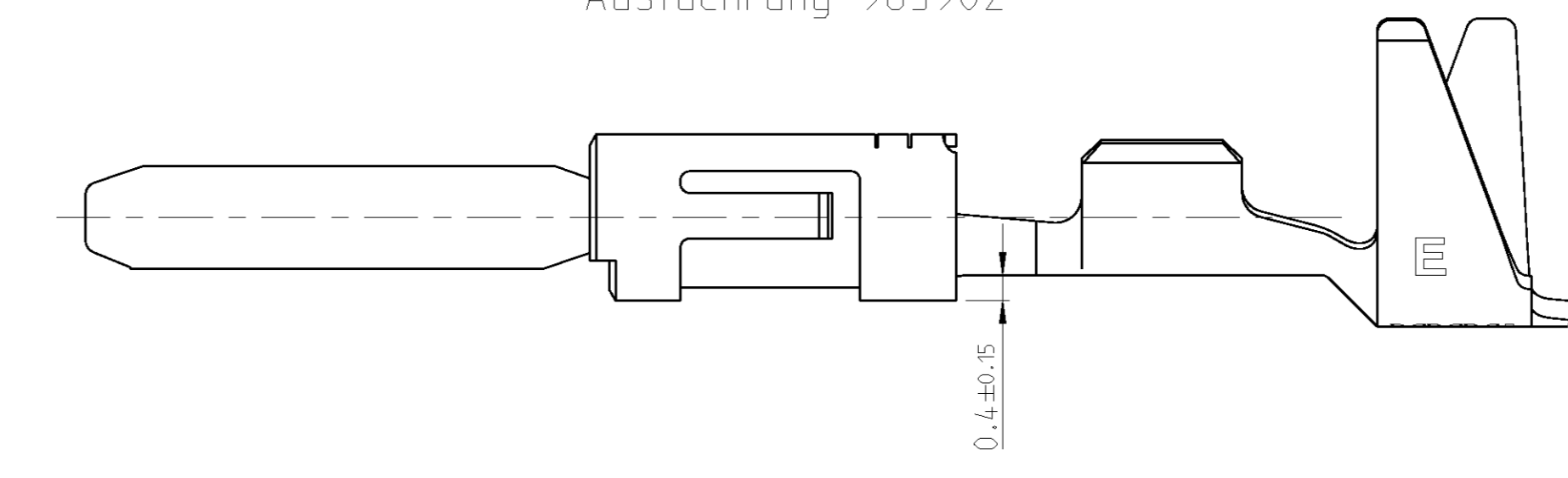


CONTACTS FOR SINGLE WIRE SEALING SYSTEM:  
 FLR- AND FLK-CABLE  
 Kontakte fuer Einzeldichtung-System:  
 FLR- und FLK-Leitung

DIMENSIONS SEE FIGURE CONTACTS FOR FLR-CABLE  
 Masse siehe Darstellung der Kontakte fuer FLR-Leitung



DESIGN 963902  
 Ausfuehrung 963902

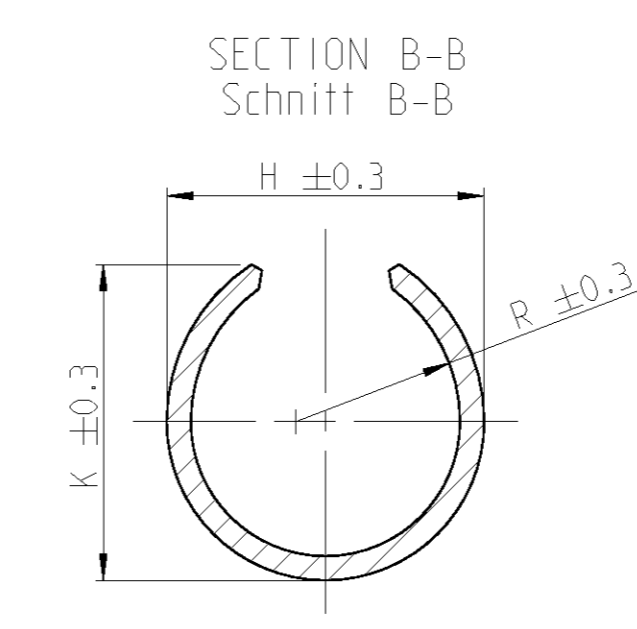
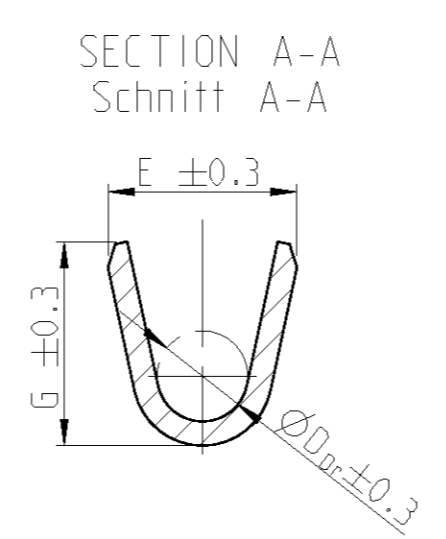
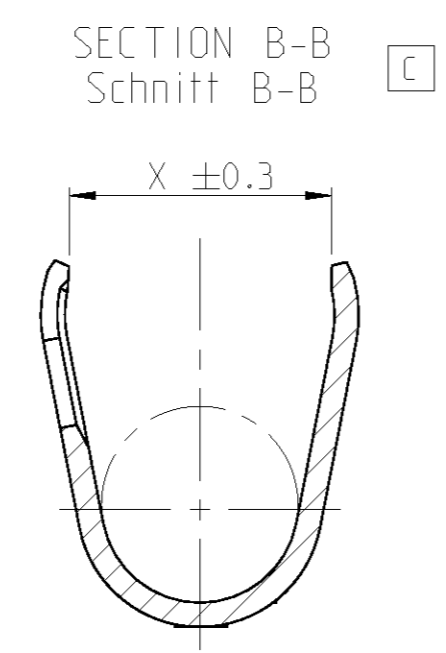
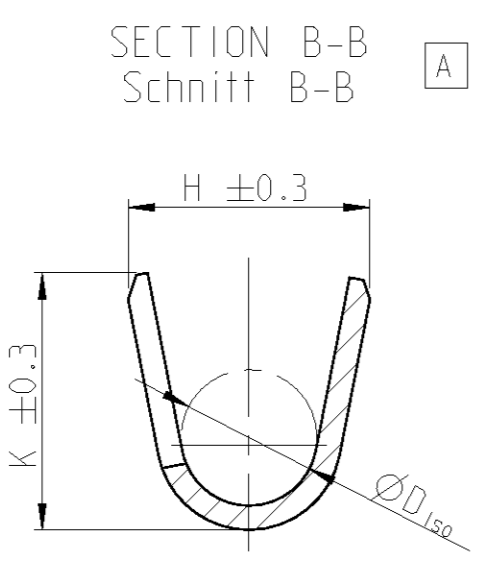
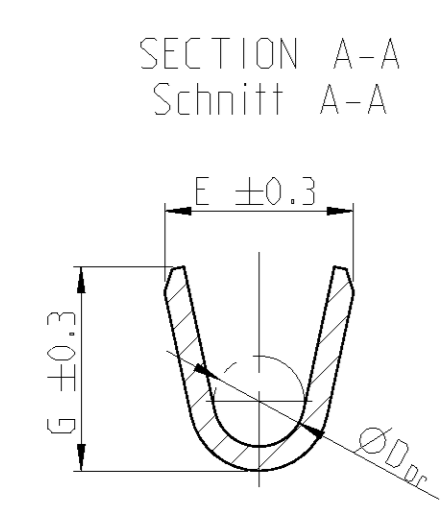


THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: T.Bensch 11JUN1997	TE Connectivity
DIMENSIONS: mm		CHK: U.Muenk 11JUN1997	
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2		APPV: M.Bleicher 02MAR2011	NAME: PRODUCT GROUP DRAWING
0-PLC ± 1-PLC ± 2-PLC ± 3-PLC ± 4-PLC ± ANGLES ±		APPLICATION SPEC: 114-18082	PRODUCT SPEC: TAB 1.6 x 0.6 TYPE A
MATERIAL: SEE TABLE siehe Tabelle		WEIGHT: -	RESTRICTED TO: -
FINISH: SEE TABLE siehe Tabelle		EUSTOMER DRAWING	SCALE: 10:1
SIZE: A1		CAGE CODE: 00779	DRAWING NO: C=1355055
SHEET: 1 OF 2		REV: A12	

LOC	DIST	REV	DATE	BY	APPV
A1	-	-	-	-	-

STRIP FORM  
Bandware

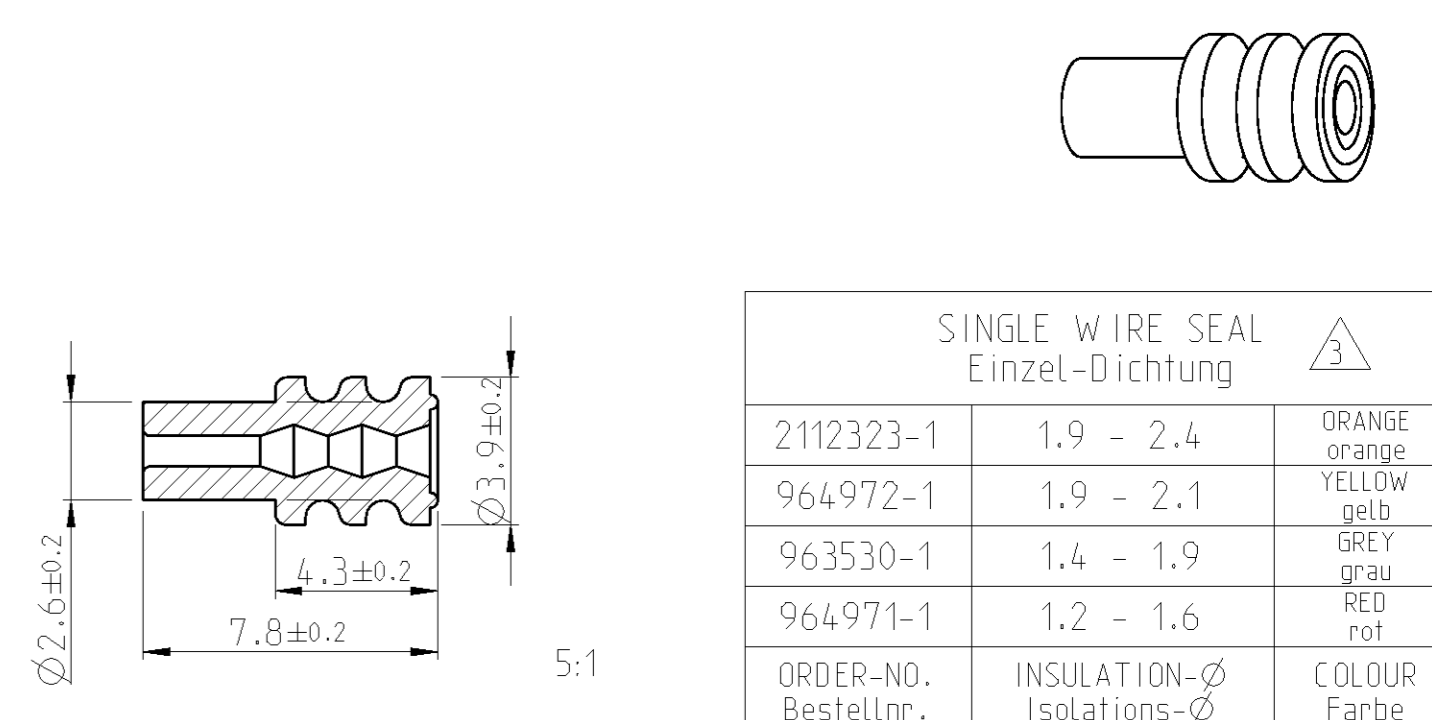
LOOSE PIECE  
Einzelausfuehrung



- NOTES  
Bemerkungen
- 1 CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8µm MIN.  
WIRE CRIMP AREA ELECTRO TIN PLATED 1µm MIN. OVER NICKEL  
Kontaktzone selectiv vergoldet 0.8µm min. ueber Ni  
Drahtcrimpbereich gal. verzinkt 1µm min. ueber Ni
  - 2 FOR DOUBLE- AND SINGLE TERMINATION fuer Doppel- und Einzelanschlaege
  - 3 ACCORDING INSULATION-Ø IS TO CHOOSE THE SINGLE WIRE SEAL Entsprechend dem Isolationsdurchmesser ist die Einzel-Dichtung auszuwaehlen
  - 4 TIN PLATED vorverzinkt
  - 5 CONTACT AREA SELECTIV SILVER OVER NICKEL 3µm min.  
WIRE CRIMP AREA ELECTRO TIN PLATED 1.5µm MIN. OVER NICKEL  
Kontaktzone selectiv versilbert 3µm min. ueber Ni  
Drahtcrimpbereich gal. verzinkt 1.5µm min. ueber Ni
  - 6 DIFFERENT TOOL DETAILS FUNCTION AND HANDLING WITH ALL DETAILS CONTINUOUSLY SUPPLY AFTER AVAILABILITY  
Verschiedene Werkzeugausfuehrungen Funktion und Handhabung bei allen Ausfuehrungen gleich Lieferung nach Verfuegbarkeit

SINGLE WIRE SEAL / Einzelichtungssystem	TE ORDER-NO.	REV	TE ORDER-NO.	DESIGN SERRATIONS	MATERIAL	SURFACE	DGB	INSULATION-Ø	SEE / siehe SECTION A-A Schnitt A-A	SEE / siehe SECTION B-B Schnitt B-B	SEE / siehe SECTION A-A Schnitt A-A	SEE / siehe SECTION B-B Schnitt B-B	HAND TOOL	INSERT	A	B	C	X	TE ORDER-NO.	CRIMP DATA AND CRIMP TOOL	
									E = 2.8 G = 3.0 D <sub>Dr</sub> = 1.4	H = 4.6 K = 4.9 D <sub>ISO</sub> = 2.9	-	-									
A	1703278-5	A	1703279-5	1	CuSn4	5	1.5	2.2 - 2.4	E = 2.8 G = 3.0 D <sub>Dr</sub> = 1.4	H = 4.6 K = 4.9 D <sub>ISO</sub> = 2.9	-	-	3.0	4.4	6.4	3.6					
	1703278-2	A	1703279-2	1	CuFe2	4															
	964269-5	A	964270-5	1	CuSn4	5															
	964269-3	D	964270-3	1	CuSn4	1	0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.7	E = 2.2 G = 2.8 D <sub>Dr</sub> = 1.2	H = 3.8 K = 4.5 R <sub>ISO</sub> = 2.3	169400-0 539635-1	539612-1 539663-2	3.0	4.4	6.4	3.3			
	964269-2	D	964270-2	1	CuFe2	4															
	963904-3	F	963905-3	1	CuSn4	1	0.5 - 1.0	2.8	E = 2.6 G = 2.8 D <sub>Dr</sub> = 1.2	H = 4.5 K = 4.8 D <sub>ISO</sub> = 2.7	E = 2.2 G = 2.9 D <sub>Dr</sub> = 1.2	H = 3.6 K = 4.3 R <sub>ISO</sub> = 1.7			3.0	4.6	7.0	-			
	963904-2	F	963905-2	1	CuFe2	4															
	963904-1	F	963905-1	1	CuSn4	1															
	2141884-5	A	-	2	CuSn4	5															
	2141884-3	A	-	2	CuSn4	1	0.35	2.6	E = 2.4 G = 2.3 D <sub>Dr</sub> = 1.0	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.6	-	-			2.5	4.4	6.4	3.3			
	2141884-2	A	-	2	CuFe2	4															
	969028-5	A	969029-5	1	CuSn4	5															
	969028-3	D	969029-3	1	CuSn4	1	0.2 - 0.5	1.2 - 1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 4.3 K = 4.8 D <sub>ISO</sub> = 2.6	E = 1.7 G = 2.15 D <sub>Dr</sub> = 0.8	H = 3.6 K = 4.4 R <sub>ISO</sub> = 2.1	169400-0 539635-1	539612-1 539663-2	2.5	4.4	6.4	3.3			
	969028-2	D	969029-2	1	CuFe2	4															
	963902-3	D	963903-3	3	CuSn4	1	0.2 - 0.5	2.8	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 4.5 K = 4.8 D <sub>ISO</sub> = 2.7	E = 1.7 G = 2.1 D <sub>Dr</sub> = 0.8	H = 3.6 K = 4.3 R <sub>ISO</sub> = 1.7			2.5	4.6	7.0	-			
963902-2	D	963903-2	3	CuFe2	4																
963902-1	D	963903-1	3	CuSn4	4																
B	1241846-3	A	1241847-3	1	CuSn4	1	1.5	2.2 - 2.4	E = 2.8 G = 3.0 D <sub>Dr</sub> = 1.4	H = 3.5 K = 3.9 D <sub>ISO</sub> = 1.9	E = 2.2 G = 3.0 D <sub>Dr</sub> = 1.4	H = 2.8 K = 3.9 R <sub>ISO</sub> = 1.6	-	-	3.0	4.4	6.4	-			
	1241846-2	A	1241847-2	1	CuFe2	4															
	1241846-1	A	1241847-1	1	CuSn4	4															
	969079-3	B	969080-3	1	CuSn4	4															
	969079-2	B	969080-2	1	CuFe2	4	0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.8 D <sub>Dr</sub> = 1.2	H = 3.7 K = 3.9 D <sub>ISO</sub> = 1.8	E = 2.2 G = 2.8 D <sub>Dr</sub> = 1.2	H = 2.8 K = 3.9 R <sub>ISO</sub> = 1.6	-	-	3.0	4.6	6.2	-			
	964267-4	A	964268-4	1	CuSn4	5															
	964267-3	C	964268-3	1	CuSn4	1	0.5 - 1.0	1.4 - 2.1	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	E = 2.2 G = 2.8 D <sub>Dr</sub> = 1.2	H = 2.8 K = 3.0 R <sub>ISO</sub> = 1.6	169400-0 539635-1	539612-1 539663-2	3.0	4.4	6.4	-			
	964267-2	C	964268-3	1	CuFe2	4															
	964267-1	C	964268-1	1	CuSn4	4															
	963900-4	D	963901-4	1	CuSn4	1	0.5 - 1.0	1.4 - 2.1	E = 2.6 G = 2.8 D <sub>Dr</sub> = 1.2	H = 3.2 K = 3.4 D <sub>ISO</sub> = 1.8	E = 2.2 G = 2.9 D <sub>Dr</sub> = 1.2	H = 2.8 K = 3.0 R <sub>ISO</sub> = 1.6			3.0	4.6	7.0	-			
	963900-3	D	963901-3	1	CuSn4	1															
	963900-2	D	963901-2	1	CuFe2	4															
	963900-1	D	963901-1	1	CuSn4	4															
	963898-3	D	963899-3	3	CuSn4	1															
	963898-2	D	963899-2	3	CuFe2	4	0.2 - 0.5	1.15 - 1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.9 K = 2.9 D <sub>ISO</sub> = 1.4	E = 1.7 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.5 K = 2.55 R <sub>ISO</sub> = 1.4			2.5	4.6	7.0	-			
963898-1	D	963899-1	3	CuSn4	4																
2141882-3	A	-	2	CuSn4	1	0.35	1.15 - 1.6	E = 2.4 G = 2.3 D <sub>Dr</sub> = 1.0	H = 2.9 K = 2.9 D <sub>ISO</sub> = 1.4	-	-			2.5	4.4	6.4	-				
2141882-2	A	-	2	CuFe2	4																
964265-3	C	964266-3	1	CuSn4	1	0.2 - 0.35	1.15 - 1.6	E = 2.1 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.9 K = 2.9 D <sub>ISO</sub> = 1.4	E = 1.7 G = 2.1 D <sub>Dr</sub> = 0.8	H = 2.5 K = 2.55 R <sub>ISO</sub> = 1.4	169400-0 539635-1	539612-1 539663-2	2.5	4.4	6.4	-				
964265-2	C	964266-2	1	CuFe2	4																

SEE APPLICATION SPECIFICATION  
siehe Verarbeitungspezifikation



SINGLE WIRE SEAL Einzel-Dichtung		
2112323-1	1.9 - 2.4	ORANGE orange
964972-1	1.9 - 2.1	YELLOW gelb
963530-1	1.4 - 1.9	GREY grau
964971-1	1.2 - 1.6	RED rot
ORDER-NO. Bestellnr.	INSULATION-Ø Isolations-Ø	COLOUR Farbe

TE ORDER-NO.	REV	TE ORDER-NO.	DESIGN SERRATIONS	MATERIAL	SURFACE	DGB	INSULATION-Ø	WIRE CRIMP INSUL. CRIMP	LOOSE PIECE WIRE CRIMP INSUL. CRIMP	HAND TOOL	INSERT	A	B	C	X	TE ORDER-NO.	CRIMP DATA AND CRIMP TOOL
STRIPFORM Bandware		LOOSE PIECE Einzelausfuehrung	Ausfuehrung Serrations	Werkstoff	Oberflaeche	mm <sup>2</sup>	mm	Drahtcrimp Bandware	Drahtcrimp Einzelausfuehrung	Handzange	Matrize					Ausdruckwerkzeug	Crimpdata und Crimpwerkzeuge
								CRIMP DIMENSION mm Crimpabmessungen mm									

THIS DRAWING IS A CONTROLLED DOCUMENT. OWN: T.Bensch, 11JUN1997, CIV: U.Muenk, 11JUN1997, APPV: M.Bleicher, 02MAR2011, PRODUCT SPEC: - APPLICATION SPEC: 11-18082, WEIGHT: - FINISH: SEE TABLE, CUSTOMER DRAWING: -

**STE** TE Connectivity

PRODUCT GROUP DRAWING  
TAB 1.6 x 0.6 TYPE A  
Flachstecker 1.6 x 0.6 Typ A

SIZE: A1, CASE CODE: 00779, DRAWING NO: 1355055, SHEET: 2 OF 2, REV: A12