

Plastic tubing PUN, PUN-DUO

FESTO



Characteristics

At a glance

Maximum flexibility in standard applications and a very wide range of combinations.

- Polyurethane
- High resistance to stress cracks
- Suitable for energy chains
- Also available as DUO plastic tubing
- Operating medium: compressed air, vacuum

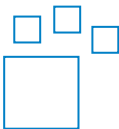
Note: Do not use PUN tubing for new designs. Based on the Festo portfolio strategy, switch to PUN-H tubing.

Additional documents Link [pun](#)



The additional document OD-TUBING-ADD contains further information on tubing/fitting combinations, assembly instructions and measuring procedures.

Ordering data - modular system Link [pun](#)



Configurable product
This product and all its product options can be ordered online via the configurator.

Engineering tools Link [engineering tools](#)



Save time with engineering tools: Smart engineering for the optimal solution. Our goal is to increase your productivity. Our engineering tools play an integral part in achieving this goal. They help you size your system correctly, tap into unimagined productivity reserves and generate additional productivity along the entire value chain. In every phase of your project, from the initial contact to the modernisation of your machine, you will come across a number of different tools that will be of use to you.

- Flow rate calculation: Determine the nominal flow rate by entering parameters such as input pressure, output pressure, tube length and inside diameter.
- Media resistance: Evaluate the resistance of different material types and tubing from Festo to different chemicals and media.

Diagrams Link [pun](#)



The diagrams shown in this document are also available online. These can be used to display precise values.

Pipe/tubing O.D. x wall thickness

For standard O.D. tubing, the outside diameter of the tube and the wall thickness are given as the tube size.

Tubing type

[]	Standard	[DUO]	DUO pneumatic tubing
Consists of a single tube		Two pieces of tubing are welded together to form a pair. During installation, the tubing pair is cut to the required length at both ends.	

Packaging unit [m]

- Standard: 50 m
- In some cases, available in longer lengths on a reel.

Type code

001	Series	
PUN	Plastic tubing, polyurethane	

002	Pipe/tubing O.D. x wall thickness	
3x0,5	3x0.5 mm	
4x0,75	4x0.75 mm	
6x1	6x1 mm	
8x1,25	8x1.25 mm	
10x1,5	10x1.5 mm	
12x2	12x2 mm	
14x2	14x2 mm	
16x2,5	16x2.5 mm	

003	Tubing type	
	Standard	
DUO	DUO pneumatic tubing	

004	Colour	
BL	Blue	
BS	Blue/black	
GE	Yellow	
GN	Green	
RT	Red	
SI	Silver	
SW	Black	

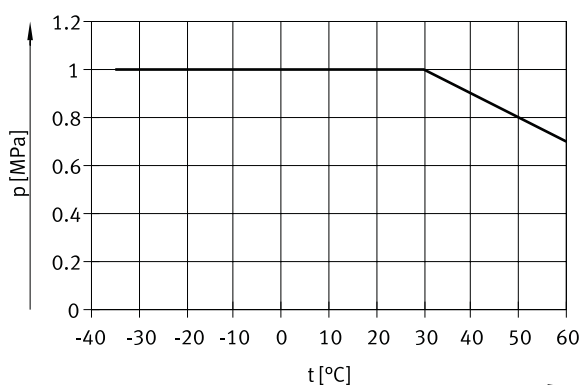
005	Packaging unit [m]	
	Standard	
100	100 m	
200	200 m	
300	300 m	
400	400 m	
500	500 m	

Datasheet

Operating and environmental conditions

Outside diameter	3 mm	4 mm	6 mm	8 mm	10 mm	12 mm	14 mm	16 mm
Inside diameter	2.1 mm	2.6 mm	4 mm	5.7 mm	7 mm	8 mm	9.8 mm	11 mm
Pneumatic connection	For push-in connector outside diameter of 3 mm For barbed fitting inside diameter of 2 mm	For push-in connector O.D. 4 mm For barbed fitting I.D. 3 mm with union nut For barbed fitting I.D. 3 mm	For push-in connector O.D. 6 mm For barbed fitting I.D. 4 mm with union nut For barbed fitting I.D. 4 mm	For push-in connector O.D. 8 mm For barbed fitting inside diameter of 6 mm with union nut For barbed fitting inside diameter of 6 mm	For push-in connector O.D. 10 mm	For push-in connector outside diameter of 12 mm	For push-in connector outer diameter of 14 mm	For push-in connector O.D. 16 mm
Flow-relevant bending radius	12 mm	17 mm	26.5 mm	37 mm	54 mm	62 mm	84 mm	88 mm
Min. bending radius	9 mm	8 mm	16 mm	24 mm	28 mm	33 mm	45 mm	
Temperature-dependent operating pressure	-0.095 ... 1 MPa							
Temperature-dependent operating pressure	-0.95 ... 10 bar							
Temperature-dependent operating pressure	-13.775 ... 145 psi							
Operating medium	Compressed air to ISO 8573-1:2010 [7:-]							
Ambient temperature	-35 ... 60°C							
Fire test material	UL94 HB							
Approval	German Technical Control Board (TÜV)							
Certificate issuing authority	B 013277 0527 00							
Tubing characteristics	Suitable for energy chains							

Operating pressure p as a function of temperature t

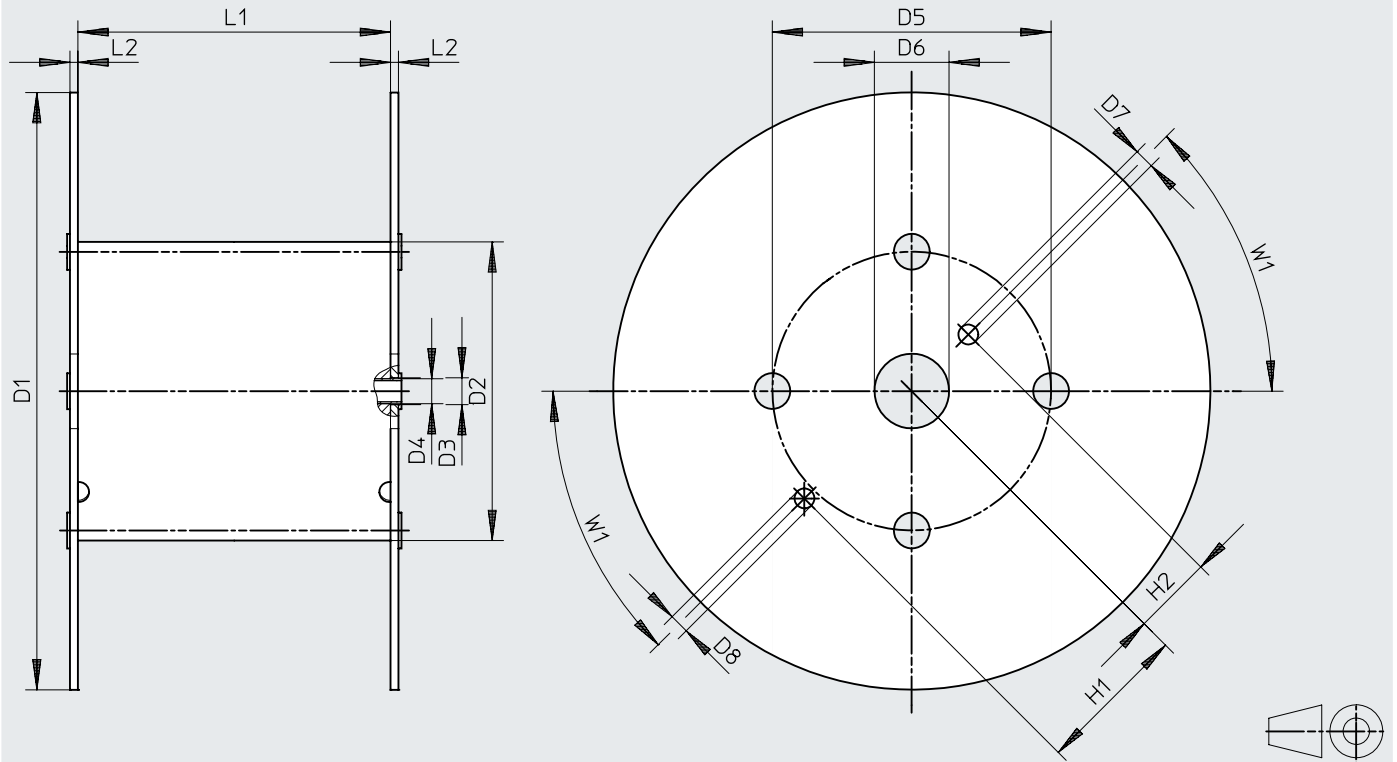


Materials

Shore hardness	D 52 +/- 3
Material tubing	TPE-U(PU)
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B2-L
Instructions on use	TPE-U Ester based, The plastic tubing can only be installed in contact with cables if the sheathing is free of phosphoric acid esters. Otherwise the plastic tubing may get damaged.

Dimensions

Dimensions – Reel

Download CAD data www.festo.com

	D1 Ø	D2 Ø	D3 Ø	D4 Ø	D5 Ø	D6 Ø	D7 Ø	D8 Ø	H1	H2	L1	L2	W1
PUN-3x0,5-...-500	545	246	21	20	216	75	20	20	152,5	80,5	128	8	45°
PUN-4x0,75-...-500	545	246	21	20	216	75	20	20	152,5	80,5	128	8	45°
PUN-6x1-...-500	600	310	21	20	280	75	20	20	152,5	80,5	114	8	45°
PUN-8x1,25-...-400	545	310	21	20	280	75	20	20	152,5	80,5	254	8	45°
PUN-10x1,5-...-300	600	310	21	20	280	75	20	20	152,5	80,5	254	8	45°
PUN-12x2-...-200	600	310	21	20	280	75	20	20	152,5	80,5	254	8	45°
PUN-16x2,5-...-100	545	310	21	20	280	75	20	20	152,5	80,5	254	8	45°

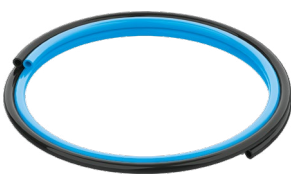
Ordering data

Ordering data PUN						
	Outside diameter	Packaging unit [m] ¹⁾	Product weight according to length	Colour	Part no.	Type
	3 mm	Standard	0.004 kg/m	Blue	159660	PUN-3X0,5-BL
				Yellow	178416	PUN-3X0,5-GE
				Green	178423	PUN-3X0,5-GN
				Red	178409	PUN-3X0,5-RT
				Black	159661	PUN-3X0,5-SW
				Silver	152583	PUN-3X0,5-SI
		500 m		Blue	525745	PUN-3X0,5-BL-500
				Black	553936	PUN-3X0,5-SW-500
				Silver	525738	PUN-3X0,5-SI-500
	4 mm	Standard	0.009 kg/m	Blue	159662	PUN-4X0,75-BL
				Yellow	178417	PUN-4X0,75-GE
				Green	178424	PUN-4X0,75-GN
				Red	178410	PUN-4X0,75-RT
				Black	159663	PUN-4X0,75-SW
				Silver	152584	PUN-4X0,75-SI
		500 m		Blue	525746	PUN-4X0,75-BL-500
				Black	553937	PUN-4X0,75-SW-500
				Silver	525739	PUN-4X0,75-SI-500
	6 mm	Standard	0.019 kg/m	Blue	159664	PUN-6X1-BL
				Yellow	178418	PUN-6X1-GE
				Green	178425	PUN-6X1-GN
				Red	178411	PUN-6X1-RT
				Black	159665	PUN-6X1-SW
				Silver	152586	PUN-6X1-SI
		500 m		Blue	525747	PUN-6X1-BL-500
				Black	553938	PUN-6X1-SW-500
				Silver	525740	PUN-6X1-SI-500
	8 mm	Standard	0.03 kg/m	Blue	159666	PUN-8X1,25-BL
				Yellow	178419	PUN-8X1,25-GE
				Green	178426	PUN-8X1,25-GN
				Red	178412	PUN-8X1,25-RT
				Black	159667	PUN-8X1,25-SW
				Silver	152587	PUN-8X1,25-SI
		400 m		Blue	525748	PUN-8X1,25-BL-400
				Black	553939	PUN-8X1,25-SW-400
				Silver	525741	PUN-8X1,25-SI-400
	10 mm	Standard	0.049 kg/m	Blue	159668	PUN-10X1,5-BL
				Yellow	178420	PUN-10X1,5-GE
				Green	178427	PUN-10X1,5-GN
				Red	178413	PUN-10X1,5-RT
				Black	159669	PUN-10X1,5-SW
				Silver	152588	PUN-10X1,5-SI
300 m		Blue		525749	PUN-10X1,5-BL-300	
		Black		553940	PUN-10X1,5-SW-300	
		Silver		525742	PUN-10X1,5-SI-300	
12 mm	Standard	0.077 kg/m	Blue	159670	PUN-12X2-BL	
			Yellow	178421	PUN-12X2-GE	
			Green	178428	PUN-12X2-GN	
			Red	178414	PUN-12X2-RT	
			Black	159671	PUN-12X2-SW	
			Silver	152589	PUN-12X2-SI	
	200 m		Blue	525750	PUN-12X2-BL-200	

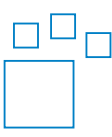
Ordering data

Ordering data PUN							
	Outside diameter	Packaging unit [m] ¹⁾	Product weight according to length	Colour	Part no.	Type	
	12 mm	200 m	0.077 kg/m	Black	553941	PUN-12X2-SW-200	
				Silver	525743	PUN-12X2-SI-200	
	14 mm	Standard	0.095 kg/m	Blue	570390	PUN-14X2-BL	
				Black	570391	PUN-14X2-SW	
				Silver	570389	PUN-14X2-SI	
	16 mm			0.129 kg/m	Blue	159672	PUN-16X2,5-BL
		Yellow	178422		PUN-16X2,5-GE		
		Green	178429		PUN-16X2,5-GN		
		Red	178415		PUN-16X2,5-RT		
		Black	159673		PUN-16X2,5-SW		
		Silver	152590		PUN-16X2,5-SI		
		100 m			Blue	525751	PUN-16X2,5-BL-100
					Black	553942	PUN-16X2,5-SW-100
					Silver	525744	PUN-16X2,5-SI-100

1) Standard: 50 m

Ordering data PUN-DUO						
	Outside diameter	Packaging unit [m] ¹⁾	Product weight according to length	Colour	Part no.	Type
	4 mm	Standard	0.017 kg/m	Blue/black	197396	PUN-H-4X0,75-DUO
			0.018 kg/m		159674	PUN-4X0,75-DUO-BS
					152822	PUN-4X0,75-DUO-SI
	6 mm		0.037 kg/m	Blue/black	197397	PUN-H-6X1-DUO
			0.038 kg/m		159675	PUN-6X1-DUO-BS
					152823	PUN-6X1-DUO-SI
	8 mm		0.057 kg/m	Blue/black	197398	PUN-H-8X1,25-DUO
			0.06 kg/m		159676	PUN-8X1,25-DUO-BS
					152824	PUN-8X1,25-DUO-SI
	10 mm		0.093 kg/m	Blue/black	197399	PUN-H-10X1,5-DUO
			0.098 kg/m		159677	PUN-10X1,5-DUO-BS
					152825	PUN-10X1,5-DUO-SI

1) Standard: 50 m

Ordering data – Modular product system			
	Short type code	Part no.	Type
	PUN, PUN-CM, PUN-H, PUN-VO, PUN-VO-C	553573	PUN