Measurement made easy

Making process control easy

Comprehensive display of process status
— Crystal-clear, full-color TFT display
— User-customizable
— Historical trending

Exceptionally easy to use
— Intuitive user interface and clear text prompts make installation, commissioning and operation quick and simple

Scalable to match application requirements
— Comprehensive hardware and software options

Powerful control functionality
— Cascade, feed-forward, ratio, predictive and adaptive control strategies
— Dual loop capability

Problem-solving capability
— Flexible functionality including math, logic and totalization providing power to solve complex application requirements

Built to survive
— IP 66 and NEMA 4X environmental protection

Flexible connectivity
— Ethernet and MODBUS® communications
ControlMaster CM50
Universal process controller, $\frac{1}{2}$ DIN

Overview

The ControlMaster CM50 is a highly versatile, $\frac{1}{2}$ DIN, universal PID process controller. Detailed process information is presented clearly on the CM50's full-color TFT display and an intuitive operator interface simplifies configuration and operation. Highly scalable in both hardware and software functionality, a CM50 can be specified easily to meet the needs of virtually any process control application – simple or advanced. Powerful control functions such as adaptive control, math, logic and totalization provide problem-solving flexibility and make the CM50 suitable for a wide range of process applications. Fully configurable via the easy-to-navigate front panel menus or PC configuration software, the CM50 can be commissioned rapidly and then tuned via the advanced autotune capability. MODBUS and Ethernet communication options ensure easy integration into a control system.

Universal Process Input
- Thermocouple
- RTD
- Resistance
- mA
- V
- mV
- Frequency
- Volt-free Digital Input
- 24 V Digital Input

Transmitter Power Supply

Process Input
- Thermocouple
- mA
- V
- mV
- Volt-free Digital Input
- 24 V Digital Input

Primary Outputs
- 1 x Analog / Digital
- 2 x Relays

Digital I/O
- 2 x Digital I/O

Key
Standard

Communications
- Ethernet
- RS 485 MODBUS

Additional I/O Option 1
- 1 x Universal Process Input
- 1 x Process Input
- 2 x Transmitter PSU
- 4 x Digital I/O
- 1 x Analog Output
- 2 x Relay
## Highly scalable

The CM50 is highly scalable in terms of both hardware and software to fulfill the demands of the simplest to the most complex process. The basic CM50 meets the needs of a simple control loop. Templates and control functionality can be increased by adding function keys to the basic model. Each function key added provides additional templates and functionality as shown in Fig. 1, while retaining previous templates and functionality. For I/O builds, see also Ordering information on page 23.

<table>
<thead>
<tr>
<th>Level</th>
<th>Function Keys</th>
<th>Template</th>
<th>Functionality</th>
</tr>
</thead>
</table>
| Base  | 0             | Single loop | Process alarms  
|       |               | Single loop with remote setpoint | Basic setpoint switching  
|       |               |                     | Basic control  
|       |               |                     | — Analog PID  
|       |               |                     | — On / Off or time proportioning  
|       |               |                     | — Auto tune  
|       |               |                     | — Split output control  
| Standard | 1              | Auto / Manual station low signal selection | Standard setpoint switching  
|         |               | Auto / Manual station digital signal selection | Standard control  
|         |               | Analog backup station low signal selection | — Gain scheduling  
|         |               | Analog backup station digital signal selection | — Motorized valve control  
|         |               | Single indicator / manual loader | Output tracking  
|         |               | Dual indicator / manual loader | Logic  
|         |               |                     | Math  
|         |               |                     | Custom linearizers  
|         |               |                     | Delay timers  
|         |               |                     | Real time alarms  
|         |               |                     | Template customization  
| Extended | 2            | Single loop with feedforward | Totalization  
|         |               | Single loop with feedforward and remote setpoint * | Advanced control  
|         |               | Cascade | — Feed forward  
|         |               | Cascade with remote setpoint * | — Predictive control  
|         |               | Cascade with feedforward * | — Adaptive control  
|         |               | Ratio controller (internal ratio) | Historical trending  
|         |               | Ratio controller (external ratio) * | Display customization  
|         |               | Ratio station (internal ratio) |                     
|         |               | Ratio station (external ratio) * |                     
| Dual loop | 3          | Dual loop – local / local |                     
|         |               | Dual loop – remote / local * |                     
|         |               | Dual loop – remote / remote * |                     

* Option board 1 recommended to suit I/O requirement of template

**Fig. 1: Overview of template options**
Powerful operator display
The CM50 features a full-color 9 cm (3.5 in.) display for displaying detailed process information to the user. Process details such as alarm messages and diagnostic information are displayed clearly in full text without the need for difficult-to-read scrolling displays.

Example of an operator page
Automatic selection of standard display templates immediately makes best use of the CM50’s display. Extensive customization features then enable the displayed information to be tailored to suit the process requirements.

Diagnostics and alarm status display
The diagnostics and alarm status display provides detailed information on any active alarm or diagnostic condition. The operator can see, at-a-glance, the status of any alarm condition present within the process. Additionally, diagnostic messages are presented clearly to the operator, enabling rapid notification and simple diagnosis of any critical instrument status condition. Historical information of diagnostic messages can also be viewed in the controller’s diagnostic log.

Fig. 2: Dual loop template display
Fig. 3: Alarm status display
**Trend display**
Any 2 analog values within the CM50 can be plotted on the trend display to give a short-term process history. This feature enables control efficiency to be monitored against setpoint and assists in tuning during commissioning.

**Exceptionally easy to use**
The CM50’s full-text display and simple-to-navigate, pop-up menus make operation exceptionally easy. A programmable soft key enables commonly used functions, such as alarm acknowledgement and display selection, to be accessed easily by the operator.

---

![Fig. 4: Trend display](image1.png)

![Fig. 5: Pop-up menu](image2.png)

![Fig. 6: Programmable soft key](image3.png)
Advanced control functionality

The CM50 features many advanced control functions providing the power to bring even the most complex process under control.

**Autotune**
Once initial configuration is complete, a powerful autotune facility enables automatic calculation of the PID values required, enabling rapid commissioning of the CM50.

**Gain scheduling**
The CM50’s gain scheduling functionality is used for efficient control of non-linear processes. Up to 3 different sets of PID parameters are selected automatically from a reference signal ensuring optimum control response, regardless of the process status.

### Fig. 7: Gain scheduling example

<table>
<thead>
<tr>
<th>P</th>
<th>I</th>
<th>D</th>
<th>Gsref</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.35</td>
<td>3.5</td>
<td>2.71</td>
<td>67</td>
</tr>
<tr>
<td>4.8</td>
<td>15</td>
<td>0.0</td>
<td>63</td>
</tr>
<tr>
<td>1.71</td>
<td>4</td>
<td>2.62</td>
<td>33</td>
</tr>
</tbody>
</table>

**Predictive control (dead-time compensation)**
Control of processes with long dead-times, such as pH dosing in a pipeline, is addressed easily using pPI control. Configured via only 3 parameters (gain, integral time and dead-time), pPI control can also be combined with gain scheduling for optimum control efficiency.

### Fig. 8: Predictive control example

**Adaptive control**
Adaptive control enables the CM50 to adjust its control response automatically to suit changing process dynamics. This makes the CM50 particularly useful for processes with varying or uncontrolled types of load, by providing continuous tuning to maximize control efficiency. Fig. 9 shows a product used in a manufacturing process that is stored in an outside tank. The use of adaptive control within the manufacturing process compensates automatically for the change in product temperature caused by seasonal variation.

### Fig. 9: Adaptive control example
Split output control
The CM50 can also be configured to perform split output control, for example, when both heating and cooling of a single process is required.

Remote auto / manual switching
In addition to switching via the front panel, the CM50 can be switched between automatic and manual control mode using an external signal. When switched to manual mode via a digital signal, the value of the control output can be preset, for example, to fully open a control valve automatically during a cleaning cycle.

External setpoint selection
The CM50’s control setpoint can be selected via external digital signals, for example, simplifying operation by selecting different setpoints using external push buttons.
ControlMaster CM50
Universal process controller, 1/2 DIN

Problem solving flexibility
Extensive functionality is available to provide flexible problem-solving capability; making the CM50 much more than just a process controller.

Process alarms
8 independent process alarms can monitor any analog signal within the CM50, enabling extensive process monitoring capability. Alarms can be used to drive physical outputs or soft-wired to other functions within the controller.

Real-time alarms
The 'alarm clock' functionality provided by the CM50's real-time alarms enables time-of-day decisions to be introduced into the controller’s actions or specific functions to be triggered routinely at specified times.

Delay timers
Event sequencing is enabled through the use of the CM50’s delay timers. A predetermined delay and output duration can be programmed into each delay timer and timers can be linked together.

Custom linearizers
The CM50 has 2 independent 20-point custom linearizers that can be applied to any analog signal within the controller. These linearizers can be used in applications such as level-to-volume conversion of a non-linear tank level or to accommodate special input signals or output devices.

Math
8 math blocks provide arithmetic, averaging, min. / max. hold, square root and signal switching functionality. Simple equations can be performed in a single math block or multiple math blocks can be nested together to construct complex equations.
Signal switching 'multiplexer' math blocks switch between 2 analog signals based on a trigger signal. For example, a backup sensor could be selected automatically on failure of a primary sensor.

Logic
8 comprehensive logic equations provide powerful interlock functionality. Inputs and outputs of the logic equations can be soft-wired to any digital signal within the controller to maximize flexibility.

Totalizer
2 totalizers are available on the CM50. The totalizers can configured to perform multiple functions:
— integration against an analog signal to totalize flow
— counting digital pulses
— totalization of flow based on a frequency signal from an electromagnetic flow meter
Communications

Extensive communication options enable the CM50 to be integrated into larger control systems easily or connected to other process instrumentation.

**Ethernet**
Optional Ethernet communications enable the CM50 to be integrated into an Ethernet network quickly. The following functionality is provided:

— **Email**
  Notification of a critical process event or status can be made by email. Multiple events can trigger an email that can be sent to multiple recipients

— **Webserver**
  ControlMaster’s integrated webserver enables the current status of the process and controller to be viewed remotely using a standard web browser

— **MODBUS TCP**
  Process values and status can be communicated to and from the CM50 in real-time using MODBUS TCP, enabling it to be integrated easily into larger control systems or connected to a data recorder

**RS 485 MODBUS**
Using RS 485 MODBUS, values and status can be communicated to and from the controller in real-time via an RS 485 connection.
**PC configuration**

In addition to configuration via the front panel, the CM50 can be configured offline using ABB’s Asset Vision Basic, a Device Type Manager (DTM)-based configuration package.

Configuration files can be stored locally on a PC and transferred to the controller via its front panel infrared port.

PC configuration software for ControlMaster is available for download from www.abb.com/instrumentation.
Application templates

To minimize commissioning time, the CM50 features up to 20 preconfigured control strategy templates. By selecting the required control strategy, the template configures the CM50’s function blocks and display automatically. Customization of the preconfigured templates is also possible, providing the flexibility to create customized solutions.

Single loop
This template provides standard, single loop process control for the regulation of pressure, temperature or flow variables. In this example, the temperature of a product heated by a heat exchanger is regulated via the control of the steam feed to the heat exchanger. This template is available with or without a remote setpoint.

Fig. 17: Single loop

Single loop with feed-forward
This template adds feed-forward functionality to the single loop template and is available with or without a remote setpoint. Feed-forward control enables the CM50 to anticipate, and respond to, process occurrences not yet detected by the process variable signal. In this example, the CM50 is regulating the speed of a dosing pump used to neutralize the pH of waste discharge. The flow rate of the waste discharge is monitored and fed forward to the CM50 so that, as the flow rate increases, the speed of the dosing pump increases automatically to neutralize the extra volume of waste discharge.

Fig. 18: Single loop with feed-forward
Cascade
The cascade template connects two PID loops together to enhance the control of a master variable (master loop) by manipulation of a slave loop.
In this example, the temperature of a furnace is regulated (master loop) by monitoring and controlling the gas flow rate to the burner (slave loop). By performing slave loop control on the gas flow rate, variations in gas supply can be accounted for and better temperature control performance achieved. This template is available with or without a remote setpoint.

Cascade with feed-forward
This template combines the benefits of the feed-forward and cascade templates.
In this example, the effect of steam demand change on the level within the boiler drum is predicted and accounted for via the feed-forward signal. Feed water supply is then controlled accurately using a 'slave' flow loop that accounts for any variations in water supply.
**Ratio controller**
The ratio controller template configures the CM50 to regulate one process variable against another, based on a specified ratio. When using the ratio control template, the CM50’s display shows the required ratio (setpoint) and the actual ratio achieved (process variable).
In this example, a controlled amount of ‘Flow B’ is added to ‘Flow A’ at a ratio programmed into the CM50. This template is available with or without an external ratio.

![Fig. 21: Ratio controller](image1)

**Ratio station**
The ratio station template configures the CM50 as an indicator and setpoint generator. In this example, the CM50 is calculating and indicating the ratio of flow A and flow B. The operator is able to enter the required ratio on the CM50; the CM50 then retransmits the setting to the slave controller. In many applications, the slave controller is a blind or remotely-located device.
This template is available with or without an external ratio.

![Fig. 22: Ratio station](image2)
**Auto / Manual station and analog backup station**

These templates configure the CM50 to backup a master controller, typically a PLC or DCS. A fault condition is detected via a low output signal from the master controller or a digital signal. On detection of a fault signal, the CM50 can take control of the process (analog backup template), freeze its output or switch to a safe output (auto / manual station template). In this example, a critical control of flow is backed-up by the CM50.

![Fig. 23: Auto / Manual station and analog backup station](image)

**Dual loop**

The dual loop template enables a CM50 to act as 2 independent controllers and is available with a remote setpoint for either, or both, control loops. In this example, the temperature and humidity of a climatic chamber are controlled independently.

![Fig. 24: Dual loop](image)
Technical specification

Operation

Display
Color, 1/4 VGA TFT, liquid crystal display (LCD) with built-in backlight

Language
English, German, French, Italian and Spanish

Operator keypad
6 tactile membrane keys

Trend display
— Recording of 2 variables
— Configurable sample rate (1 second to 5 minutes)
— 196 samples displayed on screen

Security

Password protection
Basic / Advanced – user-assigned password protection (not set at factory)

Standard functions

Control strategies
Base templates:
— Single loop with local setpoint
— Single loop with remote setpoint

Standard templates:
— Auto / Manual station (low signal detection)
— Auto / Manual station (digital signal selection)
— Analog backup station (low signal detection)
— Analog backup station (digital signal detection)
— Single indicator / manual loader station
— Dual indicator / manual loader station

Extended templates:
— Single loop with feedforward
— Single loop with feedforward and remote setpoint
— Cascade
— Cascade with remote setpoint
— Cascade with feedforward
— Ratio controller with internal ratio
— Ratio controller with external ratio
— Ratio station with internal ratio
— Ratio station with external ratio

Dual loop templates:
— Dual loop with local setpoints
— Dual loop with remote setpoint on 1 and local setpoint on 2
— Dual loop with remote setpoint on both

Control output types
Current proportioning
Time proportioning
On / Off
Motorized valve with feedback
Motorized valve without feedback
Split output – with combinations of relay, digital output and current outputs

Control parameters
Proportional band: *
— 0.0 to 999.9 %

Integral: *
— 0 to 10000 s

Derivative: *
— 0.0 to 999.9 s

Manual Reset:
— 0.0 to 100.0 %

* 3 sets of PID parameters when used with Gain Scheduling facility
ControlMaster CM50
Universal process controller, 1/2 DIN

Setpoints
Local:
— 4, selectable via digital input or front panel

Remote:
— selectable via digital input or front panel keys

Auto tune
On-demand calculation of control settings

Process alarms
Number:
— 8

Types:
— High / Low process
— High / Low latch

Source
— Fully configurable
(for example – PV, Analog input, Math block inbuilt, OP control loop deviation)

Hysteresis:
— Level and time

Alarm enable:
— Enable / Disable individual alarms via a digital signal

Acknowledgement
Via front panel keys or digital signals

Real-time alarms
Number:
— 2

Programmable:
— Time
— Day
— Duration

Math blocks
Number:
— 8

Operators:
— +, −, ×, ÷
— Average, Maximum, Minimum
— High / Low / Median select
— Square root
— Multiplexer

Delay timers
Number:
— 2

Programmable:
— Delay
— Duration

Logic equations
Number:
— 8

Elements:
— 15 per equation

Operators:
— OR, AND, NOR, NAND, NOT, EXOR

Custom linearizer
Number:
— 2

Elements:
— 20 breakpoints
Analog inputs

Universal process inputs
Number:
- 2 (1 standard, 1 optional)

Type:
- Voltage
- Current
- Resistance (ohms)
- 3-Wire RTD
- Thermocouple
- Digital volt-free
- Digital 24 V
- Frequency (Input 1)
- Pulse

Non-universal process inputs
Number:
- 2 (1 standard, 1 optional)

Type:
- Voltage
- Current
- Thermocouple *
- Digital volt-free
- Digital 24 V

Thermocouple types
B, E, J, K, L, N, R, S, T

Resistance thermometer
Pt100

Other linearizations
\( \sqrt{x} \), \( x^{3/2} \), \( x^{5/2} \), custom linearization

Digital filter
Programmable 0 to 60 s

Display range
-9999 to 99999

Update rate
125 ms

Common mode noise rejection
> 120 dB at 50 / 60 Hz with 300 Ω imbalance resistance

Normal (series) mode noise rejection
> 60 dB at 50 / 60 Hz

CJC rejection ratio
0.05 °C/°C change in ambient temperature

Temperature stability
0.02 %/°C or 2 μV/°C (1 μV/°F)

Long term (input) drift
< 0.1 % of reading or 10 μV annually

Input impedance
10 MΩ (mV input)
10 Ω (mA input)

* Only if universal process input is configured as "Thermocouple"
Inputs

<table>
<thead>
<tr>
<th>Thermocouple</th>
<th>Maximum range °C (°F)</th>
<th>Accuracy (% of reading)</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>–18 to 1800 (0 to 3270)</td>
<td>0.1 % or ±2 °C (3.6 °F)</td>
</tr>
<tr>
<td></td>
<td>(–140 to 1650)</td>
<td>(above 200 °C [392 °F]) *</td>
</tr>
<tr>
<td>E</td>
<td>–100 to 900 (–140 to 1650)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
<tr>
<td>J</td>
<td>–100 to 900 (–140 to 1650)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
<tr>
<td>K</td>
<td>–100 to 1300 (–140 to 2350)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
<tr>
<td>L</td>
<td>–100 to 900 (–140 to 1650)</td>
<td>0.1 % or ±1.5 °C (2.7 °F)</td>
</tr>
<tr>
<td>N</td>
<td>–200 to 1300 (–325 to 2350)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
<tr>
<td>R</td>
<td>–18 to 1700 (0 to 3000)</td>
<td>0.1 % or ±1 °C (1.8 °F)</td>
</tr>
<tr>
<td></td>
<td>(above 300 °C [540 °F]) *</td>
<td></td>
</tr>
<tr>
<td>S</td>
<td>–18 to 1700 (0 to 3000)</td>
<td>0.1 % or ±1 °C (1.8 °F)</td>
</tr>
<tr>
<td></td>
<td>(above 200 °C [392 °F]) *</td>
<td></td>
</tr>
<tr>
<td>T</td>
<td>–250 to 300 (–400 to 550)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
<tr>
<td></td>
<td>(above –150 °C [–238 °F]) *</td>
<td></td>
</tr>
</tbody>
</table>

* Accuracy is not guaranteed at temperatures below this value

<table>
<thead>
<tr>
<th>RTD</th>
<th>Maximum range °C (°F)</th>
<th>Accuracy (% of reading)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pt100</td>
<td>–200 to 600 (–325 to 1100)</td>
<td>0.1 % or ±0.5 °C (0.9 °F)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Digital inputs</th>
<th>Type</th>
<th>Volt-free or 24 V</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Minimum pulse duration</th>
<th>Analog inputs 1 and 2:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>— Single inputs configured – 250 mS</td>
</tr>
<tr>
<td></td>
<td>— Both inputs configured as analog or digital – 500 mS</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Analog inputs 3 and 4:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

Consider analog inputs 1/2 and 3/4 independently

<table>
<thead>
<tr>
<th>Frequency input (input 1)*</th>
<th>Type</th>
<th>Volt-free or 24 V</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Frequency range</th>
<th>1-signal</th>
<th>0-signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 6000 Hz</td>
<td>15 to 30 V</td>
<td>–3 to 5 V</td>
</tr>
</tbody>
</table>

*For use with devices with open collector outputs

Outputs

Controls / Retransmission outputs

Number:
— 2 (1 standard, 1 optional)

Type:
— Configurable as analog or digital pulse

Isolation:
— Galvanically isolated from the rest of the circuitry,
  500 V for 1 minute

Analog range:
— 0 to 20 mA programmable

Load:
— 750 Ω max.

Accuracy:
— 0.25 % of output or ±10 µA

<table>
<thead>
<tr>
<th>Linear inputs</th>
<th>Standard analog input</th>
<th>Accuracy (% of reading)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millivolts</td>
<td>0 to 150 mV</td>
<td>0.1 % or ±20 µV</td>
</tr>
<tr>
<td>Milliamps</td>
<td>0 to 50 mA</td>
<td>0.2 % or ±4 µA</td>
</tr>
<tr>
<td>Volts</td>
<td>0 to 25 V</td>
<td>0.2 % or ±20 mV</td>
</tr>
<tr>
<td>Resistance (low)</td>
<td>0 to 550 Ω</td>
<td>0.2 % or ±0.1 Ω</td>
</tr>
<tr>
<td>Resistance (high)</td>
<td>0 to 10 kΩ</td>
<td>0.5 % or ±10 Ω</td>
</tr>
</tbody>
</table>

Sample Interval: 125 ms per sample
Relays
Number:
— 4 (2 standard, 2 optional)
Type:
— Selectable as NO or NC (by jumper)
Contact ratings:
— 5 A, 240 V
Update rate:
— 125 ms

Digital I/O
Number:
— 6 (2 standard, 4 optional)
Type:
— User-programmable as input or output
— Minimum input pulse duration – 125 ms
Input:
— Volt-free or 24 V DC
— 1-signal 15 to 30 V
— 0-signal –3 to 5 V
— Conforms to IEC 61131-2
Output:
— Open collector output
— 30 V, 100 mA max. switched
— Conforms to IEC 61131-2
Update rate:
— 125 ms

2-Wire transmitter power supply
Number:
— 2 (1 standard, 1 optional)
Voltage:
— 24 V DC
Drive:
— 2 Loops for each transmitter PSU, 45 mA max.
Communications
Note. Only one communications option can be fitted per controller.

IrDA service port (standard)
Baud rate:
— Up to 115 kBaud

Distance:
— Up to 1 m (3 ft)

Functions:
— Firmware upgrade
— Configuration upload / download

Ethernet (optional)
Type:
— 10BaseT

Connector:
— RJ 45

Protocols:
— TCP/IP
— HTTP
— MODBUS TCP (Slave)

Web server:
— Built-in – enables remote monitoring using standard web browsers

Email
— Can be configured to be sent on the occurrence of a specified event
— Up to 3 recipients
— Up to 4 trigger sources with configurable tag

MODBUS * RTU (optional)
Baud rate:
— Up to 115 kBaud

Isolation:
— Galvanically isolated from the rest of the circuitry, 500 V DC for 1 minute

* MODBUS is a registered trademark of the MODBUS-IDA organization
EMC
Emissions & immunity
Meets requirements of IEC 61326 for an Industrial Environment

Environmental
Operating temperature range
0 to 55 °C (32 to 131 °F)
Operating humidity range
5 to 95 % RH (non-condensing)
Storage temperature range
–20 to 70 °C (–4 to 158 °F)
Enclosure sealing
Front face:
— IP 66 / NEMA 4X
Rest of enclosure:
— IP 20

Vibration
Conforms to EN60068–2–6

Safety
Approvals and certifications
EN 61010-1
cULus

General safety
Pollution category 2
Insulation category 2

Isolation

Electrical
Supply ranges
100 V to 240 V AC ±10 % (90 V min. to 264 V max.) 50 / 60 Hz
10 to 36 V DC (optional)
Power consumption
10 W max.

Power interruption protection
No effect for interrupts of up to 60 ms

Physical
Size
144 x 76 x 146 mm (5.6 x 3.0 x 5.7 in.)

Weight
0.58 kg (1.3 lb) approx. (unpacked)

Panel cutout
138 x 68 mm (5.4 x 2.7 in.), 123 mm (4.9 in.) behind panel

Case material
Glass-filled polycarbonate

---

Key

= Isolation

---
ControlMaster CM50
Universal process controller, 1/2 DIN

Electrical connections

Overall dimensions

Standard accessories

Included with each controller:
— Panel mounting clamps
— Instruction manual
— Bezel release tool
— Cold junction thermistor

Optional accessories

— PC configuration kit CM30/0712
— After-sales engineered configuration service ENG/CON
## Ordering information

**ControlMaster CM50 universal process controller, 1/2 DIN**

<table>
<thead>
<tr>
<th>I/O build</th>
<th>CM50/</th>
<th>X</th>
<th>X</th>
<th>X</th>
<th>X</th>
<th>X</th>
<th>/XXX</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 analog inputs, 1 analog output, 2 digital I/O and 2 relays (Basic)</td>
<td>0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 analog inputs, 2 analog outputs, 6 digital I/O and 4 relays (Basic + option board 1)</td>
<td>1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Template / Functionality level**

<table>
<thead>
<tr>
<th></th>
<th>Base</th>
<th>Standard</th>
<th>Extended</th>
<th>Dual loop</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>S</td>
<td>E</td>
<td>D</td>
</tr>
</tbody>
</table>

**Communications**

<table>
<thead>
<tr>
<th></th>
<th>None</th>
<th>Ethernet</th>
<th>RS 485 MODBUS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>E</td>
<td>M</td>
</tr>
</tbody>
</table>

**Approval**

<table>
<thead>
<tr>
<th></th>
<th>Standard CE</th>
<th>cULus approval</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>S</td>
<td>U</td>
</tr>
</tbody>
</table>

**Power supply**

<table>
<thead>
<tr>
<th></th>
<th>100 … 240 V AC</th>
<th>10 … 36 V DC</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>1</td>
</tr>
</tbody>
</table>

**Language**

<table>
<thead>
<tr>
<th></th>
<th>English</th>
<th>German</th>
<th>French</th>
<th>Italian</th>
<th>Spanish</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>E</td>
<td>G</td>
<td>F</td>
<td>I</td>
<td>S</td>
</tr>
</tbody>
</table>

**Special features**

<table>
<thead>
<tr>
<th></th>
<th>None</th>
<th>Unbranded front panel *</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

**Configuration**

<table>
<thead>
<tr>
<th></th>
<th>Standard</th>
<th>Custom configuration (customer to complete and supply CM50 custom configuration sheet – INF11/091–EN)</th>
<th>Engineered configuration (customer to supply configuration details required)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>STD</td>
<td>CUS</td>
<td>ENG</td>
</tr>
</tbody>
</table>

* Not available in conjunction with cULus approval.
Note
We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents in whole or in parts – is forbidden without prior written consent of ABB.

Copyright© 2013 ABB
All rights reserved

3KXC405001R1001