

Datasheet

ENGLISH

Hook and Loop Tape

Description

- ➤ Hook tape: woven Nylon tape with Ø 0.2 mm monofilament hooks. 50 hooks/cm²
- ➤ Loop tape : woven Nylon tape with texturized loops.
- Widths: 16 mm, 20 mm, 25 mm, 30 mm, 38 mm, 50 mm and 100mm
- Colours: 13 standard colours. Others upon request.

000 958 788 052 091 063 006 064 051 847 086 085 008

Applications

> Recommended for high cycle life applications.

Method of attachment

- Sewing
- > Self-adhesive
- > Stapling
- Welding
- ➤ Gluing.

Packaging

Widths	16mm	20mm	25mm	30 mm	38 mm	50mm	100mm
2x25 meter rolls	200 m	300 m	250 m	200 m	150 m	200 m	100 m

Performances

Resistance	Shear Strength (cN/cm²)	Tension Strength (cN/cm²)	Peel Strength (cN/cm)
Cycle life			
New state	1060	600	150
5000 operations	650	450	130
10 000 operations	590	430	90

The above values are average values obtained according to the French norm NF G 91-103. $cN \sim g$





Technical characteristics

PHYSICAL CHARACTERISTICS	■ Weight of closure: 0,072 g/cm²
	■ Height: Loop: 2,8 mm (± 0,2)
	■ Hook: 1,95mm (± 0,2)
	 Closure thickness: 3,2 mm
	■ Width tolerance: ± 1 mm
	• (except for 100 mm: 105 ± 2 mm)
	 Selvedge width: 2,5 mm
	• (except 16 mm, 20 mm and 50 mm: 2,0 mm)
	 Tape's breaking strength: 20 daN/cm
	 Breaking stretch: 50% maxi.
	 Welding's breaking strength: 10 daN/cm
EFFECTS OF TEMPERATURE	 Cold increases closure strength
	■ +30% at -18°C (0°F)
	■ +100% at -50°C (-60°F)
	 Resists heat up to 140°C (280°F)
	■ Melting point: 260°C (500°F)
	 Exposure of tape to sunlight for extended period
	of time not recommended, use aplix 810
	(polyester).
REACTION TO LIQUIDS	■ Maximum shrinkage in boiling water: < 2%
_	 Maximum humidity absorption: 6,25%
	 With liquids (especially with sea water),
	preferably use aplix 810 (polyester).
	■ Washable at 95°C (203°F)
RESISTANCE TO CHEMICALS	 Resists strong alkalis, trichlorethylene, acetone,
	acids, hydrocarbons and alcohols.
COLOURFASTNESS	French certifications:
	NF G07. 093-6/ISO 105-C06: washing at 95°C
	NF G07. 019-5/ISO 105-X05: dry cleaning
	AS 191 A: class
GENERAL F	oclave, ironing when
	шаси.

Coatings and specific treatments

DESIGNATION	CODE
Pressure sensitive adhesive	(-A-)
Fire retardant adhesive	(-D-)
High temperature adhesive	(-L-)
Fire retardant	(-I-)
Solvent activated and high frequency	(-K-)

Certifications

Military	Shoe and industry laboratories	Fire Certifications (aplix® 800 IG)
• OTAN : F 2522	■ NF G91-101 à G91-107	■ FAR 25-853 b
 USA ASL-CT-125 	France : NF G62-021	 NF G07-184 classe B
	■ Germany: PFI n° 820183	 NF 16.101 Classe I 3
	 Netherlands : TNO N° 84/245 	■ ABD 0031
		■ FMVSS-302

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