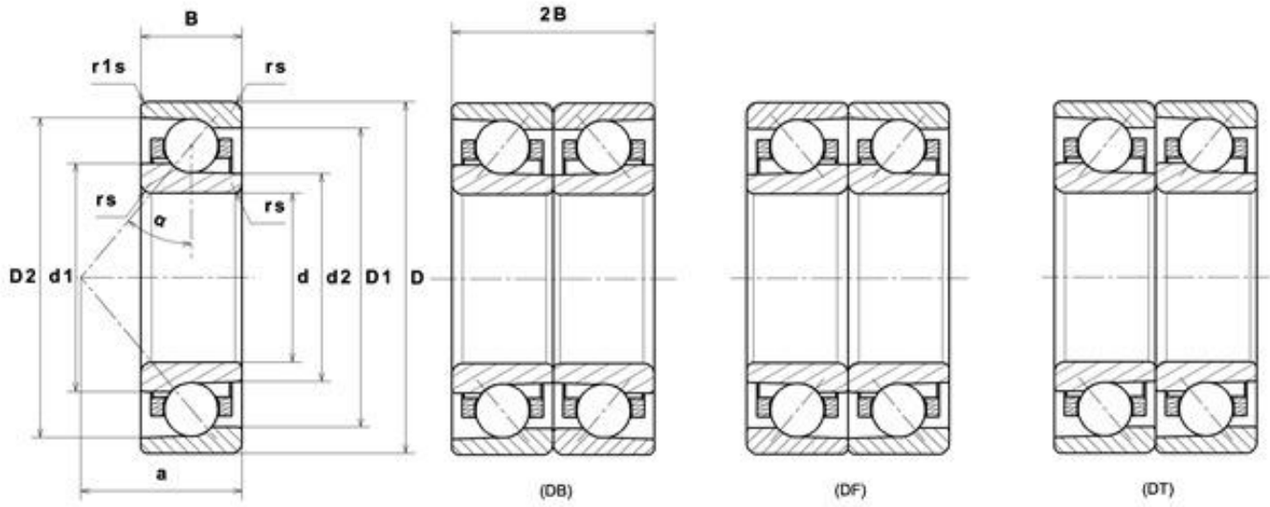
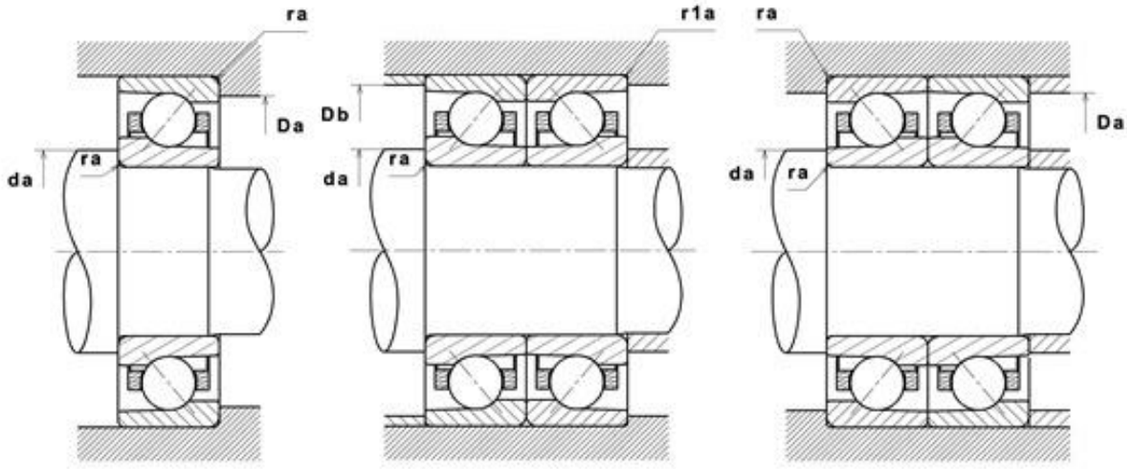
Technical data

7904UCG/GNP42

High precision angular contact ball bearings

VISUAL (S)





NTN Europe
1 rue des Usines · BP 2017 · 74010 Annecy Cedex · France · Tel. +33 (0)4 50 65 30 00
S.A. au capital de 322 639 919 € · RCS ANNECY B 325 821 072 · Id. Fiscale : FR 48 325 821 072
SIRET 325 821 072 00015 · Code APE 2815 Z · Code NACE 28.15

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PRODUCT DEFINITION	
Brand	NTN
d - Internal diameter	20 mm
D - External diameter	37 mm
B - Bearing/Inner ring width	9 mm
d1 - External diameter inner ring	25,9 mm
d2 - External diameter inner ring	24,7 mm
D1 - Inner diameter outer ring	31,1 mm
D2 - Inner diameter outer ring	33,6 mm
a - Charge load application point	8,3 mm
- Contact angle	15 °
rs - Min fillet radius	0,3 mm
r1s - Min fillet radius	0,15 mm
Precision class	P42
Mass	0,04 kg

PRODUCT PERFORMANCE	
C - Dynamic load	8450000 mN
C0 - Static load	4900000 mN
f0 - Coefficient	14.9
N lim - Oil lubrication limit speed	394799,999 °/s
N lim - Grease lubrication limit speed	246600 °/s
Preload level	GN
Preload value	49000 mN
Axial rigidity	33.9 N/µm

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PRODUCT PERFORMANCE	
Radial rigidity	181.3 N/µm
Tmin - Min operating temperature	253,15 °K
Tmax - Max operating temperature	393,15 °K

ABUTMENT	
da min - Min shoulder diameter IR	22,5 mm
Da max - Max shoulder diameter OR	34,5 mm
Db max - Max OR shoulder diameter	35,8 mm
r1a - Max fillet radius	0,15 mm
ra max - Max shaft & housing fillet radius	0,3 mm

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INDUSTRY CALCUL FACTORS

Equivalent dynamic radial load

P = X.Fr + Y.Fa

Series		e	Single or DT bearing arrangement				DB or DF arrangement			
			Fa / Fr ≤ e		Fa / Fr > e		Fa / Fr ≤ e		Fa / Fr > e	
			X	Y	X	Y	X	Y	X	Y
70 (NTN & SNR) 72 (NTN & SNR) 78 (NTN) 79 (NTN) 719 (SNR)	15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39
		0.357	0.4				1.4		1.57		2.28
		0.714	0.43				1.3		1.46		2.11
		1.07	0.46				1.23		1.38		2
		1.43	0.47				1.19		1.34		1.93
		2.14	0.5				1.12		1.26		1.82
		3.57	0.55				1.02		1.14		1.66
		5.35	0.56						1.12		1.63
		7.14	0.56				1		1.12		1.63
	25°		0.68			0.41	0.87		0.92	0.67	1.41
	30°		0.8			0.39	0.76		0.78	0.63	1.24

Equivalent static radial load

$P_o = X_o.Fr + Y_o.Fa$

Series		Single or DT bearing arrangement		DB or DF arrangement	
		X_0	Y_0	X_0	Y_0
70 (NTN & SNR) 72 (NTN & SNR) 78 (NTN) 79 (NTN) 719 (SNR)	15°	0.5	0.46	1	0.92
	25°		0.38		0.76
	30°		0.33		0.66

For single or DT bearing arrangement :

If Po <Fr, then use Po = Fr