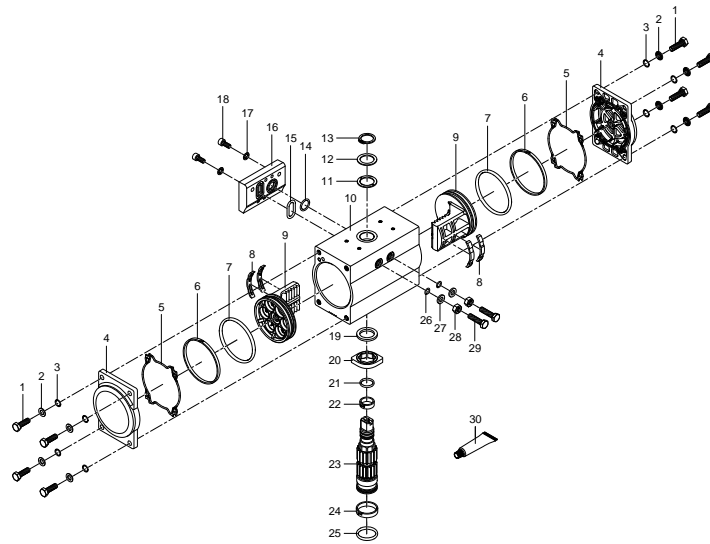


8047620 DFPD-80-RP-90-RD-F0507-R3-EP Semi-rotary drive - Series: All



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Pos.	Part no.	Type	Note	Qty.	Unit
A	8190151	DFPD-80-.. REV1 Set of wearing parts	Spare parts: 3, 5, 6, 7, 8, 11, 13, 14, 15, 17, 19, 21, 22, 24, 25, 26, 27, 28, 29 ▶ Replacing the wearing parts Attention, please order position 30 as well	1	PC
1		ISO 4017-M6X20-A2-70 Hexagon head screw	Not available Tightening torque 10.5 Nm / 7.7 lbf ft	8	PC
2		6,3X11,5X1-1.4301 Ring	Not available	8	PC
3		DIN 6797-J-6,4-A2-70 Toothed disc	Not available separately, see position A	8	PC
4		DFPD-80-D End cap	Not available	2	PC
5		DFPD-80 Moulded seal	Not available separately, see position A	2	PC
6		DFPD-80-../T6 Slip ring	Not available separately, see position A ▶ Repair note: Slip_ring	2	PC
7		71X4-N-NBR70 O-ring	Not available separately, see position A	2	PC
8		DFPD-80-../T6 Slide element	Not available separately, see position A	4	PC
9		DFPD-80-90 Piston	Not available Lubricate with SYNTHY POLYMER 402/2 during assembly	2	PC
10		DFPD-80-90-F0507-AN Housing	Not available Lubricate with SYNTHY POLYMER 402/2 during assembly	1	PC
11		DFPD-80-../T6 Slip ring	Not available separately, see position A	1	PC
12		DIN 988-22X30X1-A2 Shim	Not available	1	PC
13		DIN 471-22X1,2-A2 Retaining ring	Not available separately, see position A	1	PC
14		B-9X2-N-NBR70 O-ring ISO3601	Not available separately, see position A	1	PC
15		B-13X2-N-NBR70 O-ring ISO3601	Not available separately, see position A	1	PC
16		DFPD-80-AN Sub-base	Not available	1	PC
17		J-5,1-A2-70 Toothed disc	Not available separately, see position A	2	PC
18		ISO 4762-M5X16-A2-70 Socket head screw	Not available Tightening torque 7 Nm / 5.2 lbf ft	2	PC
19		DFPD-80-../T6 Slip ring	Not available separately, see position A	1	PC
20		DFPD-80-90 Cam	Not available	1	PC
21		B-17,86X2,62-N-NBR70 O-ring ISO3601	Not available separately, see position A	1	PC
22		DFPD-80-../T6 Slip ring	Not available separately, see position A ▶ Repair note: Slip_ring	1	PC
23		DFPD-80-KT17 Shaft	Not available Lubricate with SYNTHY POLYMER 402/2 during assembly	1	PC
24		DFPD-80-../T6 Slip ring	Not available separately, see position A ▶ Repair note: Slip_ring	1	PC
25		B-31,42X2,62-N-NBR70 O-ring ISO3601	Not available separately, see position A	1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
26		B-7,59X2,62-N-NBR70 O-ring ISO3601	Not available separately, see position A	2	PC
27		8,2X16X1,5-1.4301 Ring	Not available separately, see position A	2	PC
28		DIN 934-M8-A2-70 Hex nut	Not available separately, see position A Tightening torque 23.5 Nm / 17.3 lbf ft	2	PC
29		DFPD-60/80- adjusting screw	Not available separately, see position A	2	PC
30	684474	LUB-KC1 SILIKONFREI 20ML Lubricating grease	Not included in wearing-parts kit	1	PC