

## Whats in the box?

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- 2 x Filament runout sensor sets
- 2 x Bowden entry parts
- Set of shims to allow printing in Mirror and Duplication Mode
- 1 x Industrial microSD with firmware files
- Set of calibration guages
- 1 x 2mm hex key
- 2 x Extruder subsystem with BondTech Gears
- 2 x 0.4mm Hotends by E3D
- 2 x Calibrated Stepper Drivers
- 1 x 5.5mm Socket Wrench
- 4 x Black Clips

The Kit is compatible with any version of the BCN3D Sigma (except the R19 itself as these upgrades are already included as standard).