FESTO



Key features











Innovative

- Small and compact for a wide range of pneumatic applications
- Numerous valve functions can be selected: 3/2-way and 5/2-way functions
- With flow rates of up to 600 l/min, the valves offer outstanding pneumatic performance for a wide range of applications
- Lightweight
- Minimal actuating forces

Versatile

- Flexibility of the pneumatic working ports provides a practical solution to different requirements
- Round silencer for ducted exhaust air
- Suitable for vacuum in some cases
- Reverse operation possible in some cases
- · Actuation: direct
- Pressure range from vacuum to 10 bar possible
- Versions:
 - Pushbutton valve
 - Toggle lever valve
 - Hand lever valve
 - Finger lever valve
 - Foot valve

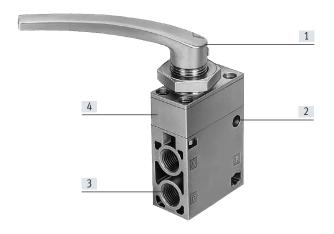
Reliable

- Durable thanks to tried-and-tested poppet valves
- Sturdy thanks to metal or plastic housing and connecting thread or connector

Easy to install

• Front panel mounting or mounting on bracket

Characteristics



- [1] Finger lever, pushbutton, toggle lever, button switch, foot pedal as actuator
- [2] Fast mounting: via retaining bracket or screwed directly via through-hole, front panel mounting possible in some cases
- [3] Practical connection via threaded connection or connector
- [4] Various widths

Equipment options

3/2-way valve

- Normally open/closed
- Mechanical spring
- Vacuum operation possible
- Directly actuated
- Ducted exhaust air
- Detenting (bistable) or non-detenting (monostable)

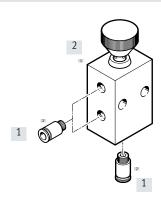
5/2-way valve

- Mechanical spring
- Vacuum operation possible
- Directly actuated
- · Ducted exhaust air
- Detenting (bistable) or non-detenting (monostable)

Peripherals overview

Manually operated valves

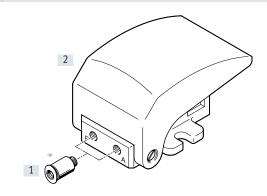
3/2-way pushbutton valve

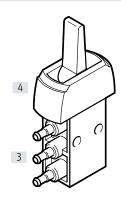


		Brief description	→ Page/Internet
[1]	Fitting	For supply/exhaust ports	20
[2]	Pushbutton valve	K-3-M5	7

3/2-way foot valve F-3_M5 ...

3/2-way toggle lever valve KH/O-3-PK





		Brief description	→ Page/Internet
[1]	Fitting	For supply/exhaust ports	20
[2]	Foot valve	F	16
[3]	Tubing connection	For standard I.D. tubing	-
[4]	Toggle lever valve	KH/O-3-PK	9

Key features

Manually operated valves

Manually operated valves are used in all industrial sectors, as well as in the skilled trades.

They are used to carry out simple processes such as clamping or closing safety doors.

Depending on the required actuation (pushing, rotating/swivelling or tilting), the valves are either resetting or non-resetting.

The valves are directly actuated.

Valve functions		
Circuit symbol	Туре	Description
Pushbutton valve		
12 T T W	K-3-M5	3/2-way valve, monostable Normally closed Reset via mechanical spring Suitable for vacuum
10 2 1 1 3	K/O-3-PK-3	3/2-way valve, monostable Normally open/closed Reset via mechanical spring
Toggle lever valve		
12 2 1 1 3	KH/O-3-PK-3	3/2-way valve, monostable • Detenting actuation • Normally open/closed • Reset via mechanical spring
Finger lever valve		
12 2 110 2 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	TH/O-3-PK-3	3/2-way valve, monostable Normally open/closed Reset via mechanical spring
12 2 VVVVVVVVVVVVVVVVVVVVVVVVVVVVVVVVVV	TH-3-M5	3/2-way valve, monostable Normally closed Reset via mechanical spring Suitable for vacuum
12 T T W	TH-3-1/4-B	3/2-way valve, monostable Normally closed Reset via mechanical spring
10 T T W	THO-3-1/4-B	3/2-way valve, monostable Normally open Reset via mechanical spring
14 2 W	TH-5-1/4-B	5/2-way valve, monostable Reset via mechanical spring Suitable for vacuum

Key features

Valve functions	T.	
Circuit symbol	Туре	Description
Hand lever valve	I	Tark
12 2	H-3-1/4-B	3/2-way valve, bistable
		Detenting actuation
\ \frac{1}{2} \ - \ - \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		Normally closed
1 1 3		
-1 13	H-5-1/4-B	5/2-way valve, bistable
14 4 2	- /	Detenting actuation
9 1 1 1		
5 1 3		
Foot valve, foot valve with detent		
	F-3-1/4-B	3/2-way valve, monostable
2	- / -	Normally closed
12,		Reset via mechanical spring
/= 		
1 3		
21	FO-3-1/4-B	3/2-way valve, monostable
10		Normally open
		Reset via mechanical spring
1 3		
, ,-	FP-3-1/4-B	3/2-way valve, bistable
2	11 9 1/4 5	Normally closed
12		Detenting actuation
<u> </u>		Reset via mechanical spring
1 3		
21	FPB-3-1/4	3/2-way valve, bistable
12		Normally closed
		Detenting actuation
1 3		Reset via mechanical spring
11 13	F-5-1/4-B	5/2-way valve, monostable
4 2	. 3 -1, . 3	Reset via mechanical spring
14, \		
 		
5 1 1 3		
/I 2I	FP-5-1/4-B	5/2-way valve, bistable
14 2		Detenting actuation
		Reset via mechanical spring
- IT \ VIV / TIVVV		
5 1 3		
41 21	FPB-5-1/4	5/2-way valve, bistable
14		Detenting actuation
		Reset via mechanical spring
5 1 2		
2) 11 12		



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup with connector).

Data sheet - Pushbutton valve

- N - Flow rate 80 l/min

Mounting either via through-hole or on front panel (in the case of F-3-M5 with flange eyes)



Pressure

-0.95 ... 8 bar



- l - Temperature range

−10 ... +60°C



General technical data				
Туре		K/O-3-PK-3	K-3-M5	F-3-M5
Standard nominal flow rate	[l/min]	80		
1 2				
Valve function		3/2-way valve		
Design		Poppet valve, directly actuated		
Pneumatic connection		PK-3 ¹⁾	M5	M5
Nominal width	[mm]	2.5	2.0	2.0
Weight	[g]	20	28	235
Actuating force	[N]	-	23.0	7.0
at 6 bar				
 with normally closed position 	[N]	24.0	_	-
 with normally open position 	[N]	17.0	-	-

¹⁾ PK-3 = barbed fitting for plastic tubing with 3 mm nominal width

Materials			
Туре	K/O-3-PK-3	K-3-M5	F-3-M5
Seal	NBR		-
Housing	Plastic	Die-cast zinc	Die-cast zinc

Operating and environmental conditions						
Туре		K/O-3-PK-3	K-3-M5 F-3-M5			
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]				
Note on operating/		Lubricated operation possible (in which case lubricated operation will always be required)				
pilot medium						
Operating pressure range	[bar]	0 8	-0.95 8	-0.95 8		
Ambient temperature	[°C]	-10 +60				

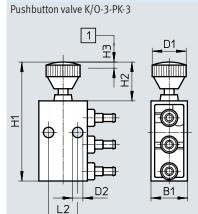


Note

Pushbutton valves are only to be operated manually.

Data sheet - Pushbutton valve



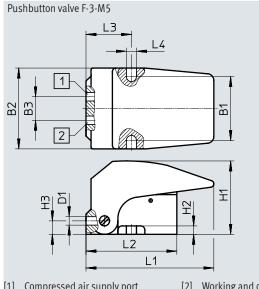


[1] Switching travel

Download CAD data → www.festo.com Pushbutton valve K-3-M5 Ξ _D2 B1

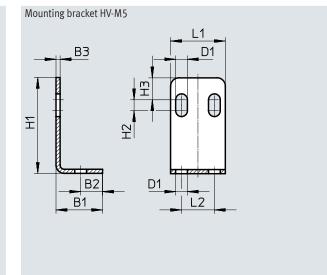
[1] Switching travel

Туре	B1	D1	D2	H1	H2	H3	L2
K/0-3-PK-3	15	14	4.3	49	16	2.5	12
K-3-M5	15	14	4.3	46	16	3	12



[1] Compressed air supply port

[2] Working and outlet line



Туре	B1	B2	B3	D1	H1	H2	H3	L1	L2	L3	L4
F-3-M5	38	48	15	M5	43	5	7.5	76.5	54	27	6.5
HV-M5	17	8	1.5	4.3	35	4	8	20	12	_	-

Ordering data					
Nominal flow rate	Valve function	Description	Normal position	Part no.	Туре
80 l/min	3/2-way valve,	With PK-3, tubing connector	Open/closed	13793	K/O-3-PK3
	monostable	With M5 threaded connection	Closed	3660	K-3-M5
				4452	F-3-M5

Data sheet – Toggle lever valve

- N - Flow rate 80 l/min

Mounting via through-hole



- **-** Pressure

0 ... 8 bar



- Temperature range

−10 ... +60°C



General technical data					
Standard nominal flow rate 1	[l/min]	80			
Valve function		3/2-way valve			
Design		Poppet valve, directly actuated			
Pneumatic connection		PK·3 ¹)			
Nominal width	[mm]	2.5			
Weight	[g]	20			
Actuating force	[N]	-			
at 6 bar					
with normally closed position	[N]	7.5			
with normally open position	[N]	6.5			

¹⁾ PK-3 = barbed fitting for plastic tubing with 3 mm nominal width

Materials				
Seal	NBR			
Housing	Plastic			

Operating and environmental conditions						
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]				
Note on operating/		Lubricated operation possible (in which case lubricated operation will always be required)				
pilot medium						
Operating pressure range	[bar]	08				
Ambient temperature	[°C]	-10 +60				

Data sheet – Toggle lever valve

Dimensions Download CAD data → www.festo.com Toggle lever valve KH/O-3-PK-3 Mounting bracket HV-M5 W1 L1 ВЗ D1 Ξ 三 В2 D1 B1 D2 _B1 L2 D2 L2 W1 B1 B2 В3 D1 H1 Н3 L1 Туре KH/0-3-PK-3 15 4.3 64 12 90° 8 1.5 20 HV-M5 17 35 12

Ordering data					
Nominal flow rate	Valve function	Description	Normal position	Part no.	Туре
80 l/min	3/2-way valve, monostable	With PK-3, tubing connector	Open/closed	33003	KH/O-3-PK3

Data sheet – Finger lever valve

- N - Flow rate

80 ... 600 l/min

Mounting via through-hole



- **-** Pressure

-0.95 ... 10 bar



- 👃 - Temperature range

−10 ... +60°C



General technical data						
Туре		TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B
Standard nominal flow rate 1 2	[l/min]	80		550	600	
Valve function		3/2-way valve		5/2-way valve	3/2-way valve	
Design		Poppet valve, directly actuated		Poppet valve, directly actuated	Poppet valve, directly actuated	
Pneumatic connection		PK-3 ¹⁾	M5	G1/4	G1/4	G1/4
Nominal width	[mm]	2.5	2.0	7.0	7.0	7.0
Weight	[g]	18	37	320	210	210
Actuating force • at 6 bar	[N]	-	14.5	34.0	10.5	22.5
with normally closed position	[N]	8.0	-	-	-	
with normally open position	[N]	6.0	-	-	-	

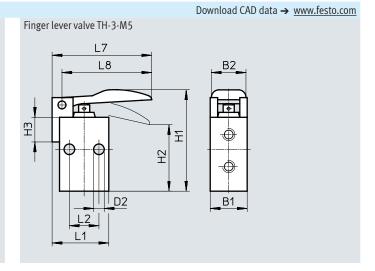
¹⁾ PK-3 = barbed fitting for plastic tubing with 3 mm nominal width

Materials								
Туре	TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B			
Seal	NBR	SR SR						
Housing	astic Die-cast zinc Die-cast aluminium							

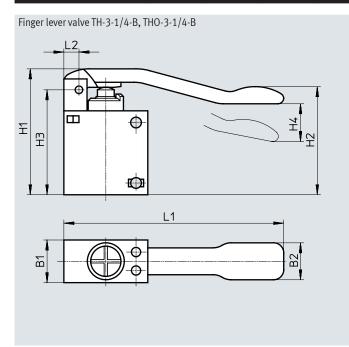
Operating and environmental conditions											
Туре		TH/O-3-PK-3	TH-3-M5	TH-5-1/4-B	TH-3-1/4-B	THO-3-1/4-B					
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]									
Note on operating/		Lubricated operation pos	ion possible (in which case lubricated operation will always be required)								
pilot medium											
Operating pressure range	[bar]	0 8	08 -0.958 -0.9510								
Ambient temperature	[°C]	-10 +60									

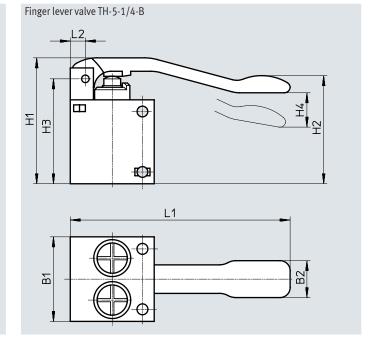
Data sheet – Finger lever valve

Dimensions Finger lever valve TH/0-3-PK-3 L7 L8 B2 B2 B1 B1



Туре	B1	B2	D2	H1	H2	Н3	L1	L2	L7	L8
TH/O-3-PK-3	15	14	4.3	44.6	30.4	10.5	23	12	41	38
TH-3-M5	14.8	14	4.3	42	27	10	23	12	40.5	36.5





Туре	B1	B2	H1	H2	H3	H4	L1	L2
TH-3-1/4-B, THO-3-1/4-B	25.4	22	75	68	62.5	23	131	9
TH-5-1/4-B	50.4	22	75	68	62.5	23	131	9

Data sheet – Finger lever valve

Dimensions Download CAD data → www.festo.com Mounting bracket HV-M5 ВЗ D1 王 В2 В1 В3 D1 H1 H2 Н3 L1 L2 В1 В2 Туре HV-M5 17 8 1.5 4.3 35 4 8 20 12

Ordering data					
Nominal flow rate	Valve function	Description	Normal position	Part no.	Туре
80 l/min	3/2-way valve,	With PK-3, tubing connector	Open/closed	13794	TH/O-3-PK3
	monostable		Closed	6758	TH-3-M5
550 l/min	5/2-way valve, monostable	-	Closed	8994	TH-5-1/4-B
600 l/min	3/2-way valve,	-	Closed	8983	TH-3-1/4-B
	monostable	-	Open	8990	THO-3-1/4-B

Data sheet – Hand lever valve

- N - Flow rate

550 ... 600 l/min

Mounting either via through-hole or on front panel



Pressure

-0.95 ... 10 bar



Temperature range

−10 ... +60°C

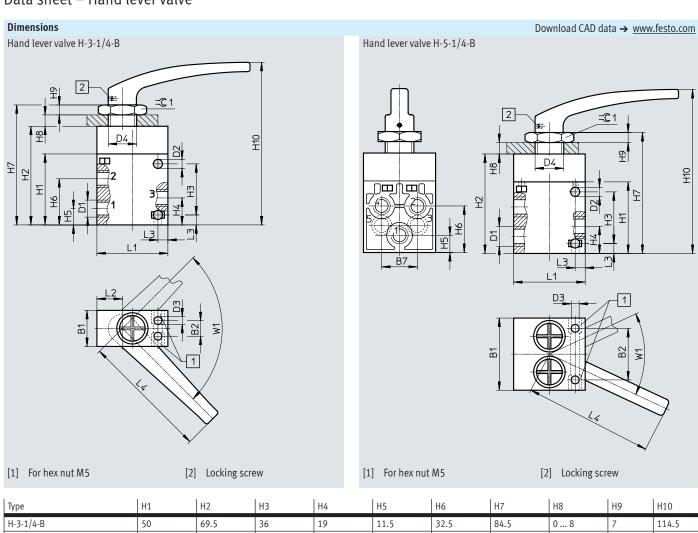


General technical data	General technical data									
Туре		H-5-1/4-B	H-3-1/4-B							
Standard nominal flow rate	[l/min]	550	600							
1 2										
Valve function		5/2-way valve	3/2-way valve							
Design		Poppet valve, directly actuated	Poppet valve, directly actuated							
Pneumatic connection		G1/4	G1/4							
Nominal width	[mm]	7.0	7.0							
Weight	[g]	510	320							
Actuating torque	[Nm]	2.0	0.5							

Materials	
Seal	NBR
Housing	Die-cast aluminium

Operating and environmental conditions							
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]					
Note on operating/		Lubricated operation possible (in which case lubricated operation will always be required)					
pilot medium							
Operating pressure range	[bar]	-0.95 10					
Ambient temperature	[°C]	-10 +60					

Data sheet – Hand lever valve



Туре	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
H-3-1/4-B	50	69.5	36	19	11.5	32.5	84.5	0 8	7	114.5
H-5-1/4-B	50	69.5	36	19	11.5	32.5	84.5	0 8	7	114.5

Туре	B1	B2	В7	D1	D2	D3	D4	L1	L2	L3	L4	W1	= © 1
H-3-1/4-B	25.4	11	-	G1/4	6.4	5.5	M20x1.5	50	18	7	90	90°	30
H-5-1/4-B	50.4	36	25	G1/4	6.4	5.5	M20x1.5	50	-	7	90	50°	30

Ordering data									
Nominal flow rate	Valve function	Part no.	Туре						
550 Mmin	5/0	0005	U. 5. 4 /4. B						
550 l/min	5/2-way valve, bistable	8995	H-5-1/4-B						

Data sheet - Foot valve

- N - Flow rate

550 ... 600 l/min

Mounted via flange eyes on the housing

Pressure

−0.95 ... 10 bar

Temperature range −10 ... +60°C

Foot valves with detent are actuated by means of a foot lever with mechanical detent. The valve engages when it is first actuated, and when the foot lever is actuated again, the valve returns to

its normal position.



General technical data								
Туре		FPB-3-1/4	F-5-1/4-B	FP-5-1/4-B	FPB-5-1/4	F-3-1/4-B	FO-3-1/4-B	FP-3-1/4-B
Standard nominal flow rate 1	[l/min]	550				600		
Valve function		3/2-way valve	5/2-way valve			3/2-way valve		
Design		Poppet valve, directly actuated						
Pneumatic connection		G1/4						
Nominal width	[mm]	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Weight	[g]	610	705	1845	725	595	595	1760
Actuating force	[N]	31.5	78.0	82.0	67.5	50.0	55.0	58.5

Materials	
Seal	NBR
Housing	Die-cast aluminium

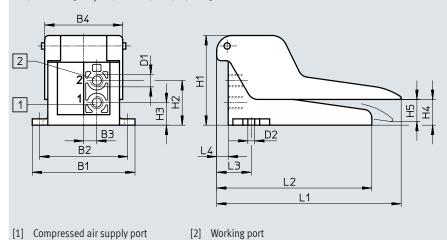
Operating and environmental c	onditions		
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]	
Operating pressure range	[bar]	-0.95 10	
Ambient temperature	[°C]	-10 +60	

Download CAD data → www.festo.com

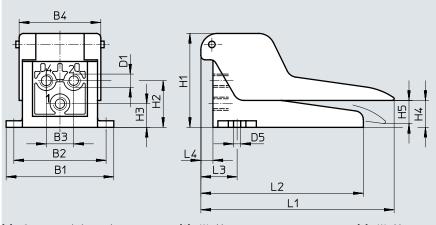
Data sheet – Foot valve

Dimensions

Foot valve F ... 3 ... , foot valve with detent FPB-3 ...



Foot valve F-5 \dots , foot valve with detent FPB-5 \dots



[1] Compressed air supply port

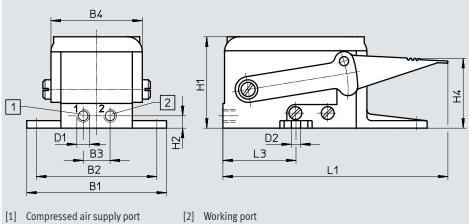
[2] Working port

[4] Working port

Туре	B1	B2	B3	B4	D1	D2	H1	H2	H3	H4	H5	L1	L2	L3	L4
F 3	98	84	12.5	74.4	G1/4	6.5	85.5	42.5	21.5	29	24	176	148	33	11
FPB-3															
F-5	98	84	25	74.4	G1/4	6.5	85.5	42.5	21.5	29	24	176	148	33	11
FPB-5															

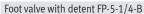
Data sheet – Foot valve

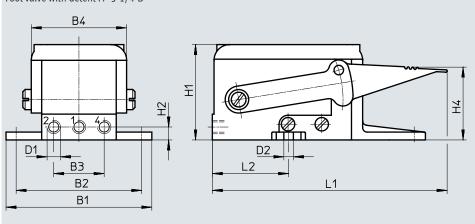




Download CAD data → www.festo.com

[2] Working port





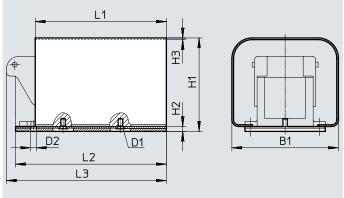
[1] Compressed air supply port

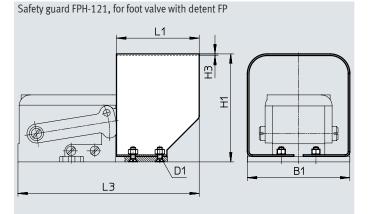
[2] Working port

[4] Working port

Туре	B1	B2	B3	B4	D1	D2	H1	H2	H4	L1	L3
FP-3-1/4-B	130	112	25	85	G1/4	8.5	85	11.5	65	210	68
FP-5-1/4-B	130	112	45	85	G1/4	8.5	85	11.5	65	210	68







Туре	B1	D1	D2	H1	H2	H3	L1	L2	L3
FH	130	M6	7	114	6	2	160	184	195
FPH-121	130	M6	_	137	_	2	105	_	230

Ordering data – Foot valve

Ordering data				
Nominal flow rate	Valve function	Normal position	Part no.	Туре
Foot valve				
550 l/min	3/2-way valve, bistable	_	526984	FPB-3-1/4
	5/2-way valve, bistable	-	526985	FPB-5-1/4
		-	8997	FP-5-1/4-B
	5/2-way valve, monostable	Open	8992	F-5-1/4-B
600 l/min	3/2-way valve, bistable	-	8986	FP-3-1/4-B
	3/2-way valve, monostable	Closed	8984	F-3-1/4-B
		Open	8988	FO-3-1/4-B

Ordering data				
	Description		Part no.	Туре
Safety guard				
	For foot valve F and foot valve with detent FPB	1240 g	4500	FH
	For foot valve FP	670 g	2071	FPH-121

Accessories

Ordering data						
	Description	Design		Part no.	Туре	PU ¹⁾
ush-in fitting with						
<u></u>	Connecting thread M5 for tubing O.D.	Mini	3 mm	153302	QSM-M5-3	10
			4 mm	153304	QSM-M5-4	10
			6 mm	153306	QSM-M5-6	10
	Connecting thread G1/8 for tubing O.D.	Standard	4 mm	186095	QS-G1/8-4	10
		Mini		186264	QSM-G1/8-4	10
		Standard	6 mm	186096	QS-G1/8-6	10
		Mini		186265	QSM-G1/8-6	10
	Connecting thread G1/4 for tubing O.D.	Standard	6 mm	186097	QS-G1/4-6	10
			8 mm	186099	QS-G1/4-8	10
			10 mm	186101	QS-G1/4-10	10
Push-in fitting with	internal hex					
<u> </u>	Connecting thread M5 for tubing O.D.	Mini	3 mm	153313	QSM-M5-3-I	10
			4 mm	153315	QSM-M5-4-I	10
			6 mm	153315	QSM-M5-6-I	10
	Connecting thread G1/8 for tubing O.D.	Standard	4 mm	186106	QS-G1/8-4-I	10
		Mini		186266	QSM-G1/8-4-I	10
		Standard	6 mm	186107	QS-G1/8-6-I	10
		Mini		186267	QSM-G1/8-6-I	10
		Standard	8 mm	186109	QS-G1/8-8-I	10
	Connecting thread G1/4 for tubing O.D.	Standard	6 mm	186108	QS-G1/4-6-I	10
			8 mm	186110	QS-G1/4-8-I	10
			10 mm	186112	QS-G1/4-10-I	10
ilencer						
nencer 🔊	Connecting thread	_	G1/8	2307	U-1/8	1
			,	161419	UC-1/8	1
			G1/4	2316	U-1/4	1
9			'	6842	U-1/4-B	1
				165004	UC-1/4	1
					-	
lounting bracket	For valves	1_	11 g	9634	HV-M5	1
0	TOT VALVES	_	118	9034	C181-A11	
			32 g	9635	HV-1/8	1

¹⁾ Packaging unit