

Precision pressure regulator LRP, LRPS

FESTO



Characteristics

At a glance

For sensitive applications that require a pressure hysteresis of 0.02 bar. The output pressure p2 is adjustable within the pressure regulation range.

- Good control characteristics with minimal pressure hysteresis and primary pressure compensation
- High secondary exhausting for fast reaction times
- Variants to EU Explosion Protection Directive (ATEX)

Pneumatic connection

Depending on the size, different connection types can be selected:

- Individual fittings that are fastened via a female thread
- Connecting plates with female thread

EU certification

Optional device variant EX4 for use in potentially explosive areas of zones 1, 2, 21 and 22

Special material properties

[F1A]	Recommended for production plants for manufacturing lithium-ion batteries, F1A
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Metals with more than 1% copper by mass are excluded from use. Exceptions are circuit boards, cables, electrical plug connectors and coils

Type code

001	Series	
LRP	Precision pressure regulator	
LRPS	Precision pressure regulator, lockable	

002	Pneumatic connection	
1/8	Female thread G1/8	
1/4	Female thread G1/4	
7.0	For sub-base diameter 7 mm	

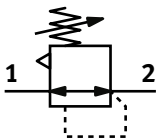
003	Pressure regulation range	
0,7	Up to 0.7 bar	
2,5	Up to 2.5 bar	
4	Up to 4 bar	
6	Up to 6 bar	
10	Up to 10 bar	

004	EU certification	
	None	
EX4	II 2GD	

005	Special material properties	
F1A	Recommended for production plants for manufacturing lithium-ion batteries, F1A	

Datasheet

General technical data



Pressure regulation range	0.1 ... 6 bar	0.05 ... 4 bar	0.05 ... 0.7 bar	0.1 ... 10 bar	0.05 ... 2.5 bar
Pneumatic connection, port 1	G1/8, For sub-base Ø 7 mm	G1/4			
Pneumatic connection, port 2	G1/8, For sub-base diameter 7 mm	G1/4			
Size	40	50			
Design	Piloted precision diaphragm control valve				
Controller function	Output pressure constant, With secondary venting				
Type of mounting	Front panel mounting In-line installation With accessories	Either: Front panel mounting In-line installation With accessories			
Mounting position	optional				
Actuator lock	Rotary knob with detent	Rotary knob with detent, Rotary knob with integrated lock			
Max. pressure hysteresis	0.02 bar				
Pressure gauge (ANALOG) or Pressure display (DIGITAL)	Prepared for G1/8				

Standard nominal flow rate q_{nN}

Pressure regulation range	0.1 ... 6 bar		0.05 ... 4 bar	0.05 ... 0.7 bar	0.1 ... 10 bar	0.05 ... 2.5 bar
Pneumatic connection, port 1	G1/8	For sub-base Ø 7 mm	G1/4			
Standard nominal flow rate (standardised to DIN 1343)	300	240	2,000	800	2,300	1,800

Operating and environmental conditions

Operating pressure	0.1 ... 1.2 MPa
Operating pressure	1 ... 12 bar
Operating pressure	13.8 ... 180 psi
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4], Inert gases
Note on operating and pilot medium	Lubricated operation not possible
Ambient temperature	-10 ... 60°C
Media temperature	-10 ... 60°C
Storage temperature	-10 ... 60°C
Corrosion resistance class CRC ¹⁾	2 - Moderate corrosion stress

1) Corrosion resistance class CRC 2 to Festo standard FN 940070. Moderate corrosion stress. Indoor application where condensation can occur. External visible parts with primarily decorative surface requirements that are in direct contact with the surrounding industrial environment.

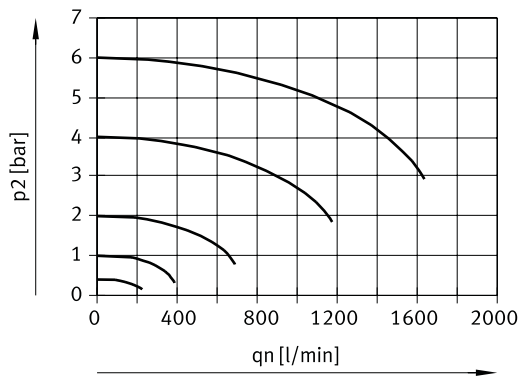
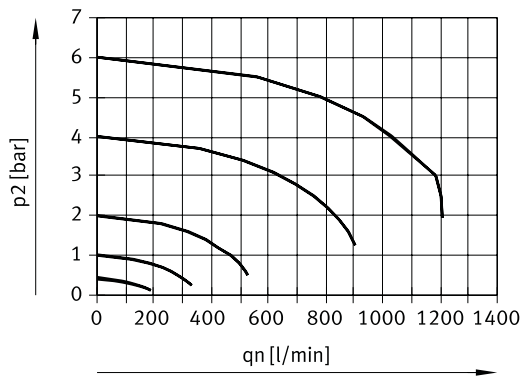
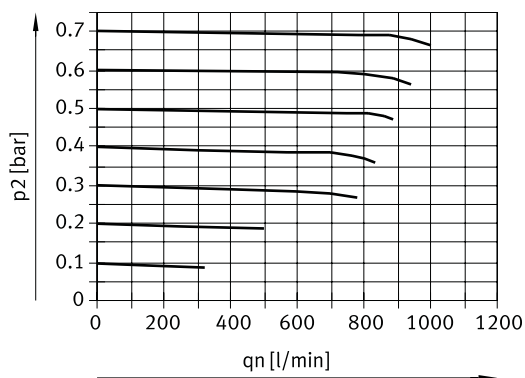
Materials

Material housing	Die-cast aluminium, Aluminium
Material seals	NBR
Note on materials	RoHS-compliant
LABS (PWIS) conformity	VDMA24364-B1/B2-L

Additional material specifications – products for battery production (LRP-...-F1A)

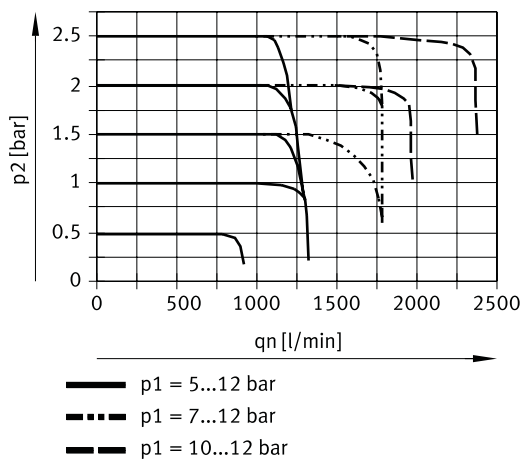
Suitability for the production of Li-ion batteries	Suitable for battery production according to the Festo internal definition of the degree of severity F1A with restrictions regarding the use of Cu/Zn/Ni
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Datasheet

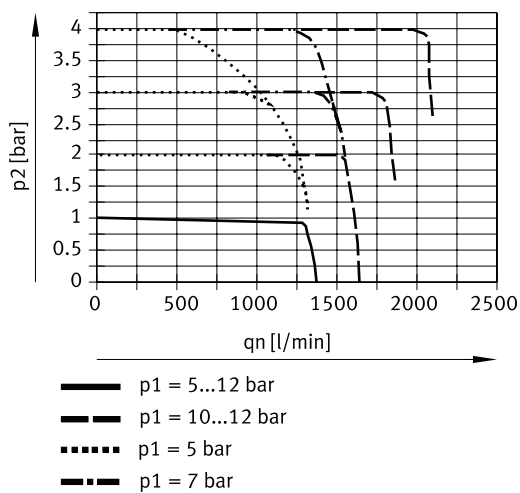
Standard flow rate q_n as a function of output pressure p_2 – LRP-1/8-6Standard flow rate q_n as a function of output pressure p_2 – LRP-7/0-6Standard flow rate q_n as a function of output pressure p_2 – LRP/LRPS-1/4-0.7

Datasheet

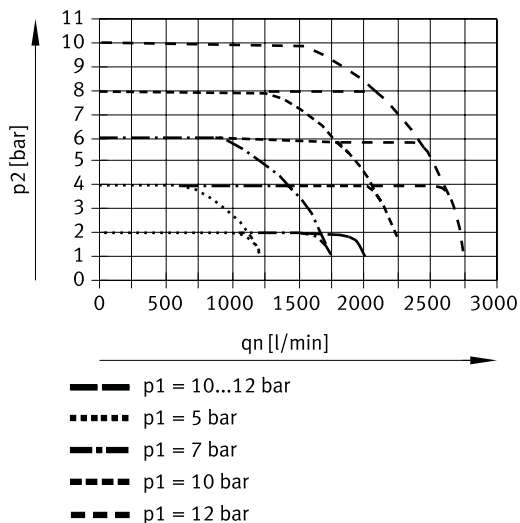
Standard flow rate q_n as a function of output pressure p_2 – LRP/LRPS-1/4-2.5



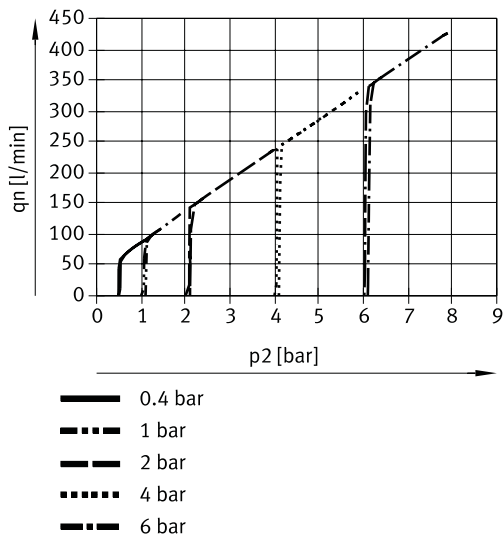
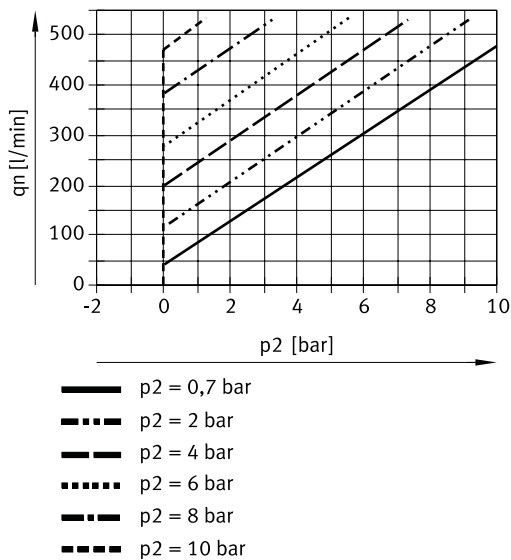
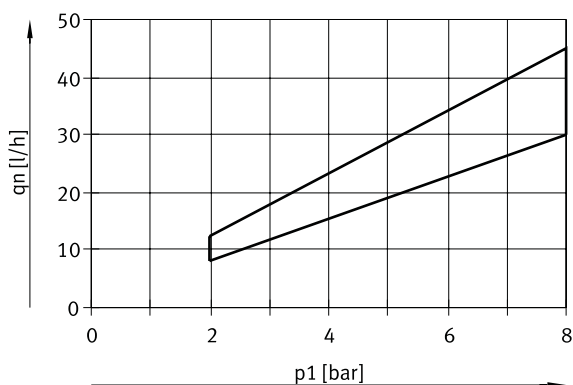
Standard flow rate q_n as a function of output pressure p_2 – LRP/LRPS-1/4-4



Standard flow rate q_n as a function of output pressure p_2 – LRP/LRPS-1/4-10

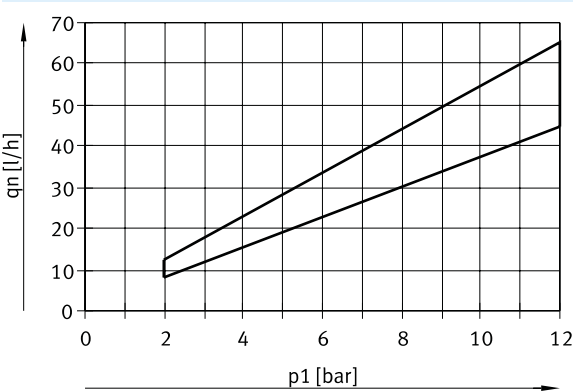


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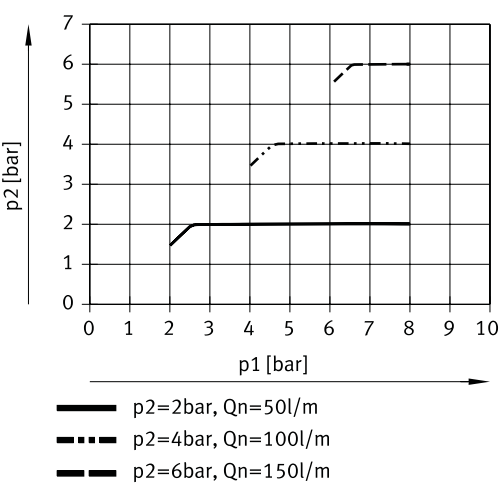
Standard flow rate q_{n2-3} through secondary exhausting as a function of output pressure p_2 (size 40, operating pressure $p_1 = 8$ bar)Standard flow rate q_{n2-3} through secondary exhausting as a function of output pressure p_2 (size 50, operating pressure $p_1 = 5 \dots 12$ bar)Internal air consumption q_n as a function of operating pressure p_1 (size 40)

Datasheet

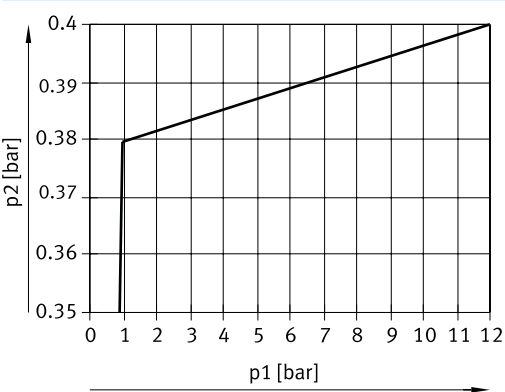
Internal air consumption q_n as a function of operating pressure p_1 (size 50)



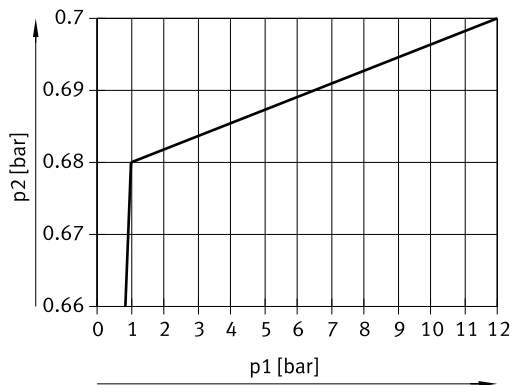
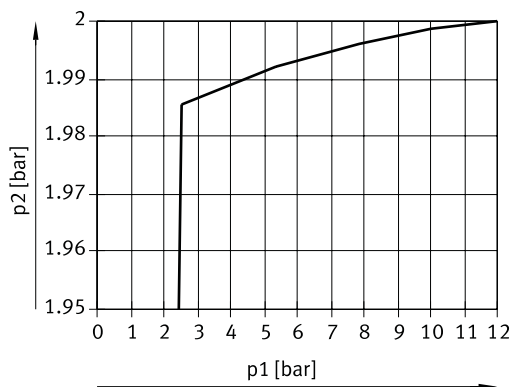
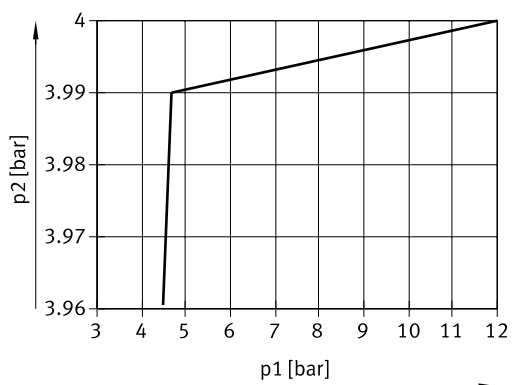
Output pressure p_2 as a function of operating pressure p_1 (size 40)



Output pressure p_2 as a function of operating pressure p_1 (size 50, primary pressure dependence $q_n = 35$ l/min)

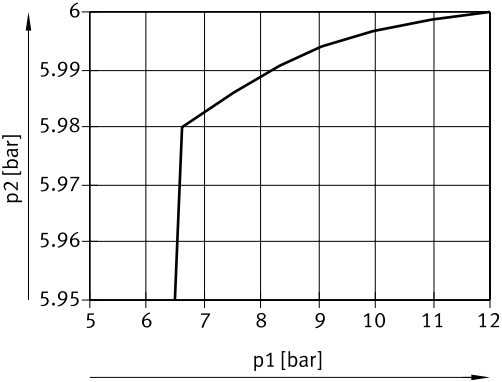


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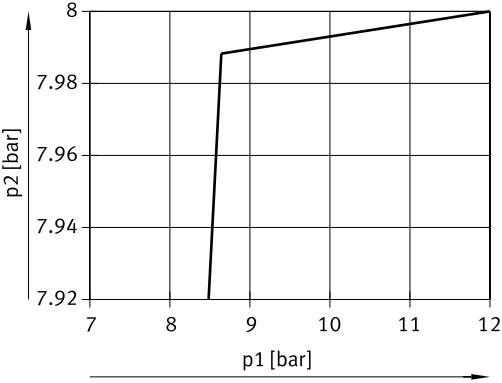
Output pressure p_2 as a function of operating pressure p_1 (size 50, primary pressure dependence $q_n = 55 \text{ l/min}$)Output pressure p_2 as a function of operating pressure p_1 (size 50, primary pressure dependence $q_n = 120 \text{ l/min}$)Output pressure p_2 as a function of operating pressure p_1 (size 50, primary pressure dependence $q_n = 220 \text{ l/min}$)

Datasheet

Output pressure p2 as a function of operating pressure p1 (size 50, primary pressure dependence qn = 340 l/min)

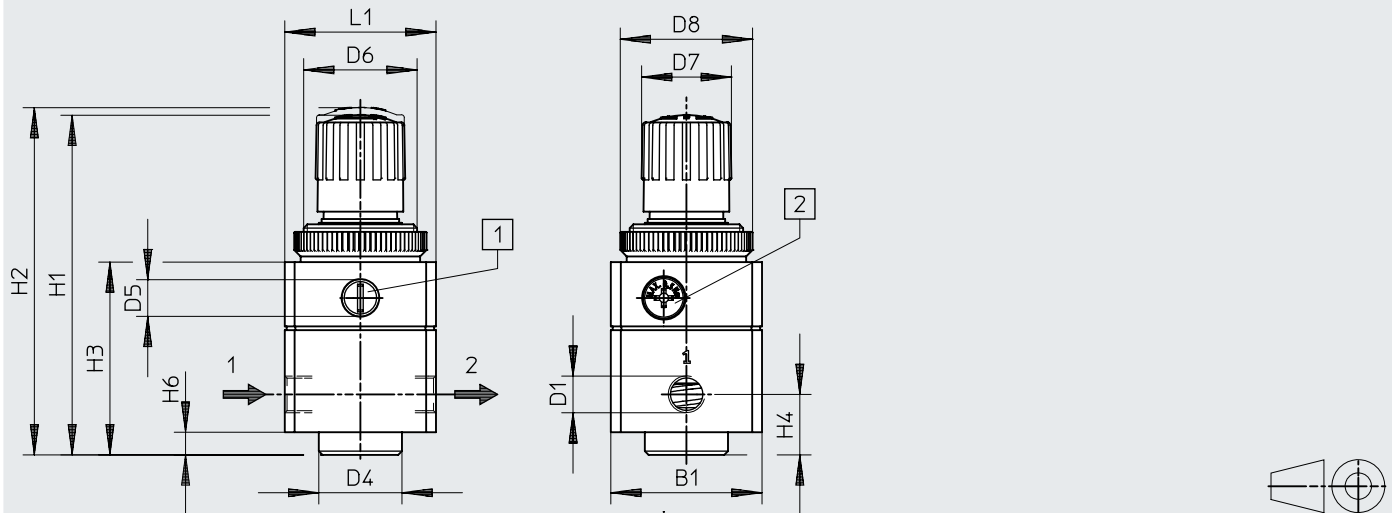


Output pressure p2 as a function of operating pressure p1 (size 50, primary pressure dependence qn = 420 l/min)



Dimensions

Dimensions – LRP-1/8-6

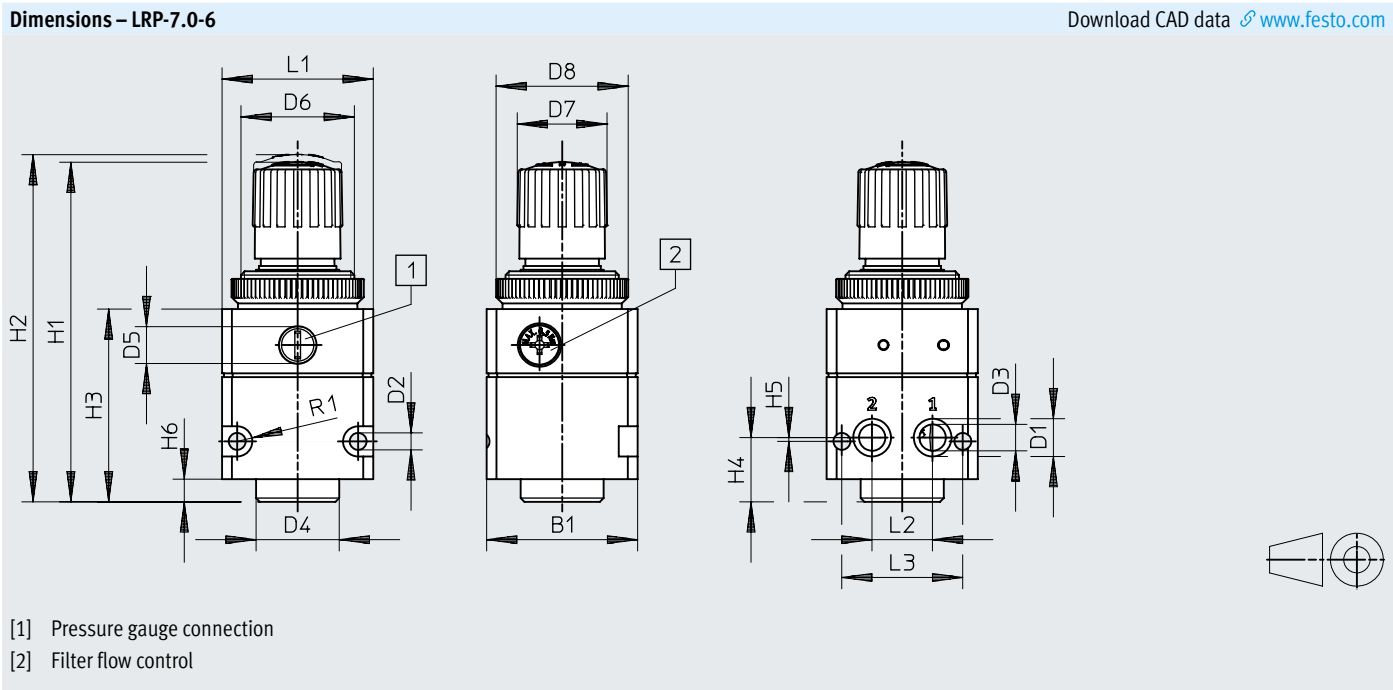
[Download CAD data](http://www.festo.com) www.festo.com


[1] Pressure gauge connection

[2] Filter flow control

	B1	D1	D4 Ø	D5	D6	D7 Ø	D8 Ø	H1	H2	H3	H4	H6	L1
LRP-1/8-6	40	G1/8	22	G1/8	M30x1,5	24	35	~90	~92	51	16	6	40

Dimensions

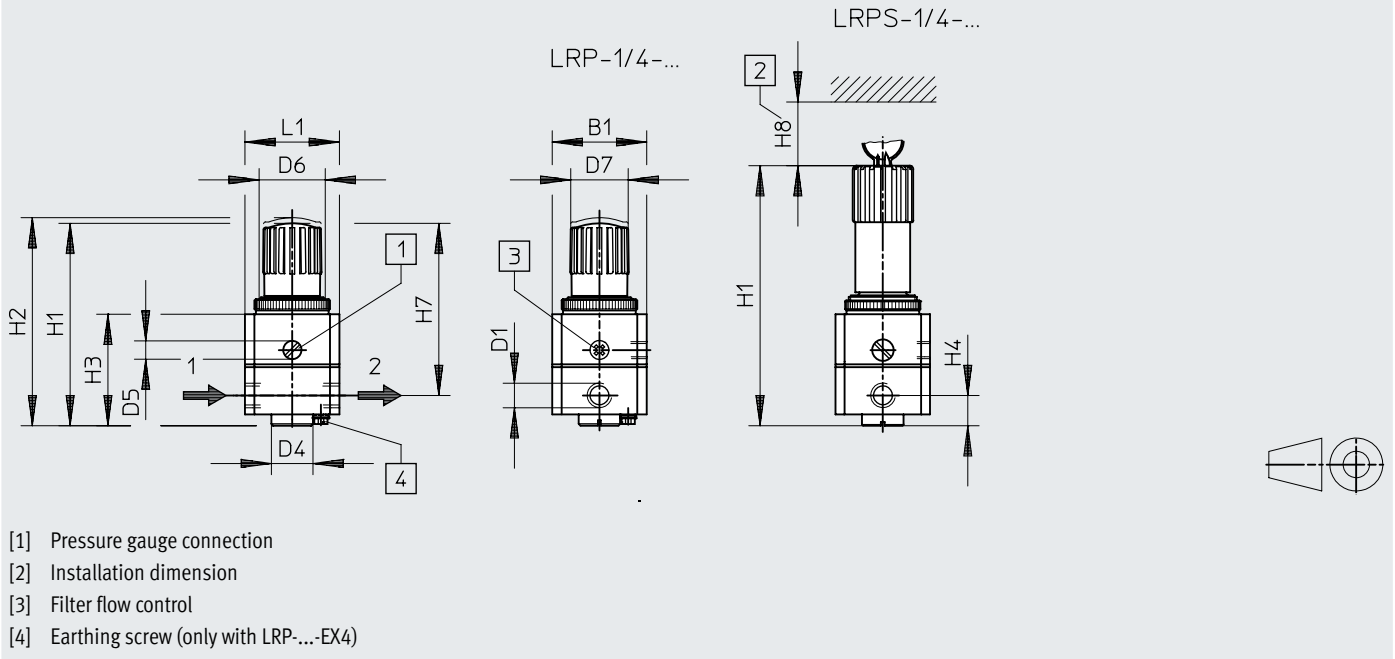


	B1	D1 ø	D2 ø	D3 ø	D4 ø	D5	D6	D7 ø	D8 ø
LRP-7.0-6	40	10	4,5	7	22	G1/8	M30x1.5	24	35

	H1	H2	H3	H4	H5	H6	L1	L2	L3	R1
LRP-7.0-6	~90	~92	51	17	1	6	40	16	32	4

Dimensions

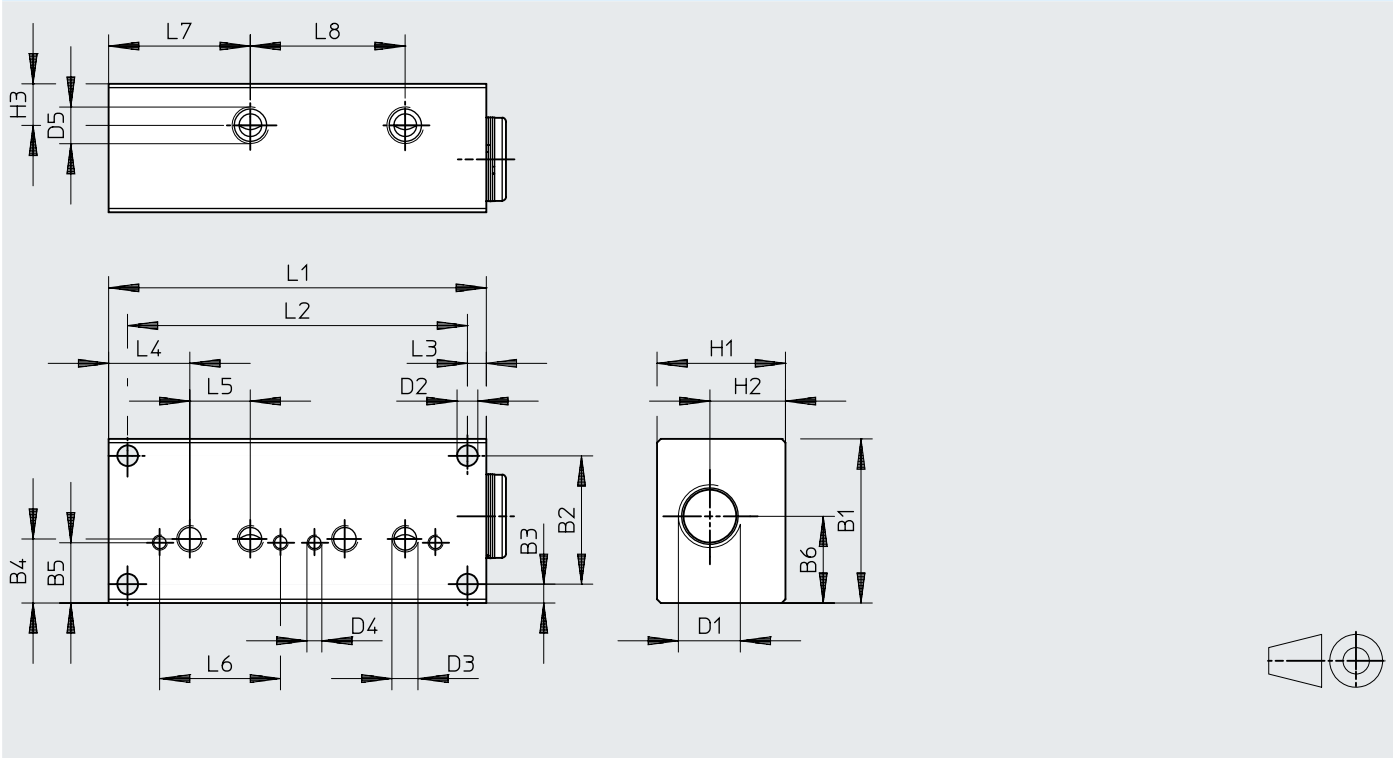
Dimensions – Precision pressure regulators LRP/LRPS, size 50

[Download CAD data](http://www.festo.com)


	B1	D1	D4 ø	D5	D6	D7 ø	H1	H2	H3	H4	H7	H8 min.	L1
LRP	50	G1/4	22	G1/8	M36x1,5	31	108	111	59	16	92	–	50
LRPS							138	–			–	60	

Dimensions

Dimensions – Manifold block MRS Download CAD data www.festo.com

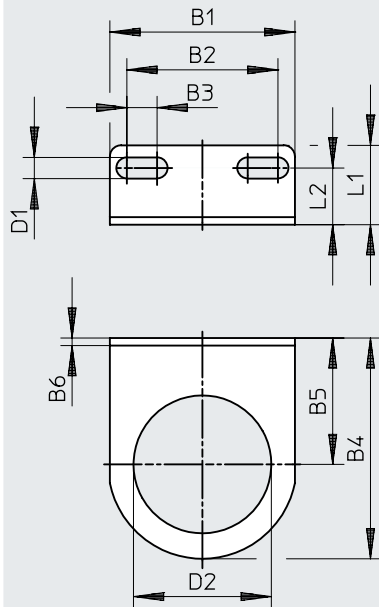


	B1	B2	B3	B4	B5	B6	D1	D2 ø	D3	D4	D5
MRS-2	43,5	34	5	17	16	23	G3/8	5,5	M7	M4	G1/8
MRS-4											

	H1	H2	H3	L1	L2	L3	L4	L5	L6	L7	L8
MRS-2	34	20	11	100	90	5	21,5	16	32	37,5	41
MRS-4				182	172						

Dimensions

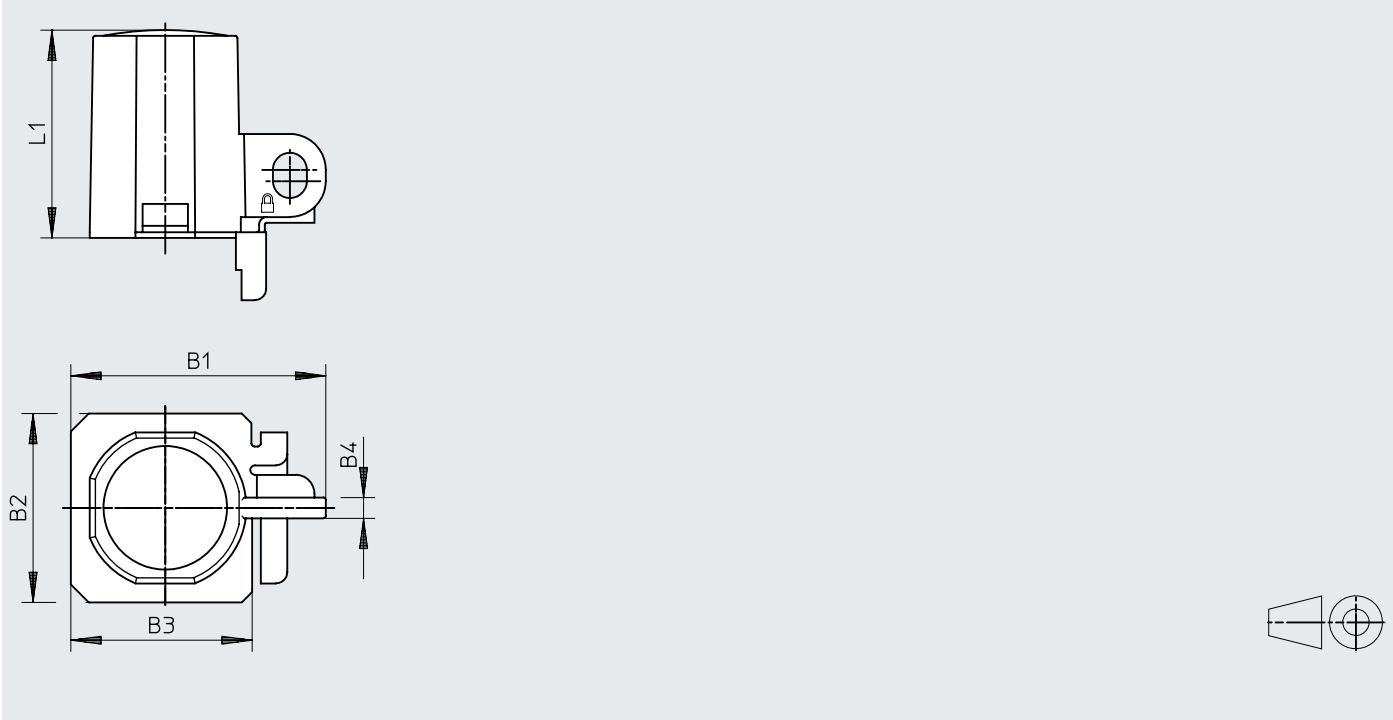
Dimensions – Mounting bracket HR

Download CAD data www.festo.com

	B1	B2	B3	B4	B5	B6	D1 Ø	D2 Ø +0,1	L1	L2
HR-1/4-P	49	40	8	58,5	33,5	2	5,6	36,5	21	15

Dimensions

Dimensions – Regulator lock LRVS-LRP Download CAD data www.festo.com



	B1	B2	B3	B4	L1
LRVS-LRP-1/4	67,5	50	48	5,5	55

Ordering data

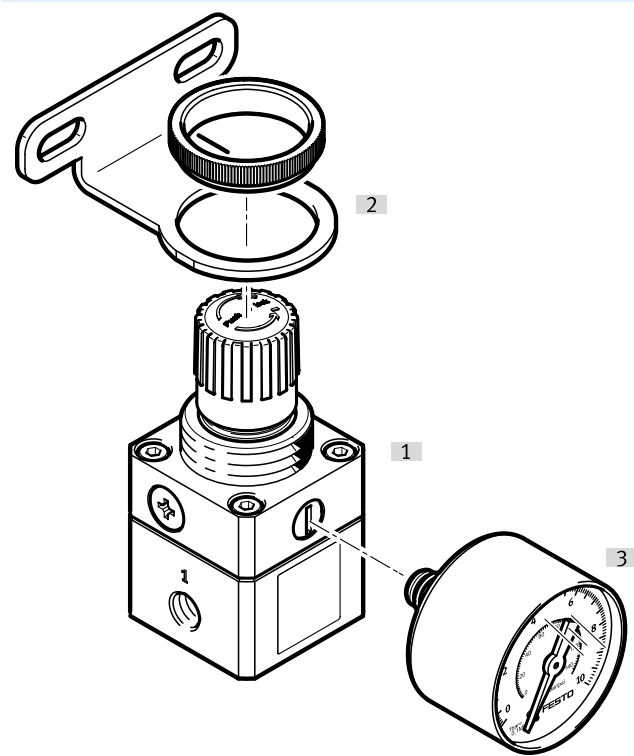
Ordering data – LRP (size 40)					
	Pneumatic connection, port 1	Pressure regulation range	Product weight	Part no.	Type
	G1/8	0.1 ... 6 bar	200 g	2416371	LRP-1/8-6
	For sub-base Ø 7 mm			2418761	LRP-7.0-6

Ordering data – LRP/LRPS (size 50)						
	Pneumatic connection, port 1	Pressure regulation range	Suitability for the production of Li-ion batteries ¹⁾	Product weight	Part no.	Type
	G1/4	0.05 ... 0.7 bar		310 g	159500	LRP-1/4-0,7
				315 g	549918	LRP-1/4-0,7-EX4
				410 g	194690	LRPS-1/4-0,7
		0.05 ... 2.5 bar	F1a	310 g	8196140	LRP-1/4-0.7-F1A
					162834	LRP-1/4-2,5
				315 g	549919	LRP-1/4-2,5-EX4
				410 g	194691	LRPS-1/4-2,5
			F1a	310 g	8196141	LRP-1/4-2.5-F1A
		0.05 ... 4 bar			159501	LRP-1/4-4
				315 g	549920	LRP-1/4-4-EX4
				410 g	194692	LRPS-1/4-4
		0.1 ... 10 bar		310 g	159502	LRP-1/4-10
				315 g	549921	LRP-1/4-10-EX4
				410 g	194693	LRPS-1/4-10
			F1a	310 g	8196142	LRP-1/4-10-F1A

¹⁾ Recommended for production systems for manufacturing Li-ion batteries. More information: www.festo.com/x/topic/bat.

Peripherals

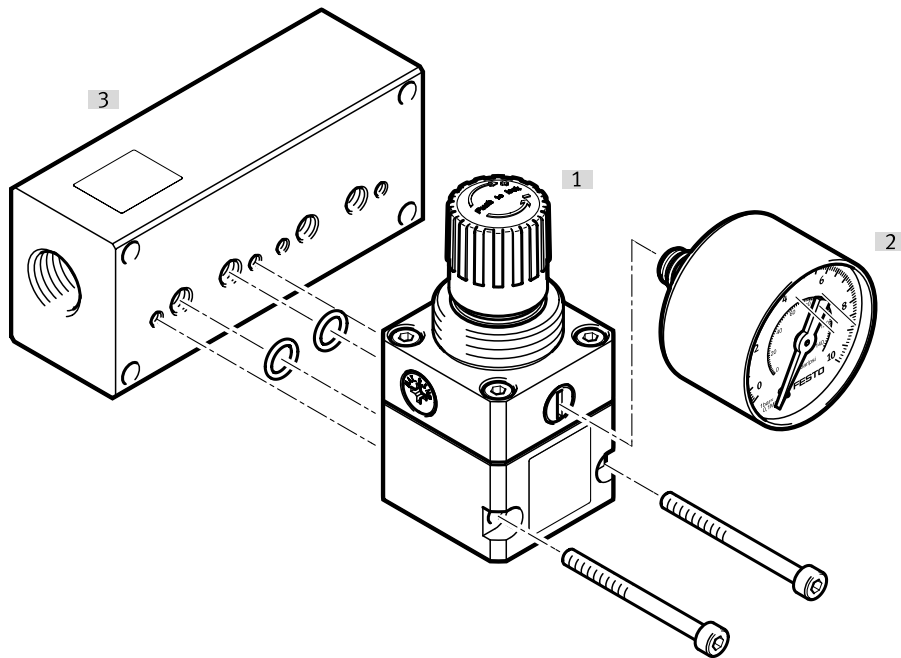
LRP-1/8-6 (size 40)



Accessories		→ Link
Type/order code	Description	
[1] Precision pressure regulator LRP		
[2] Mounting bracket MS4-WR		22
[3] Precision pressure gauge PAGN		22

Peripherals

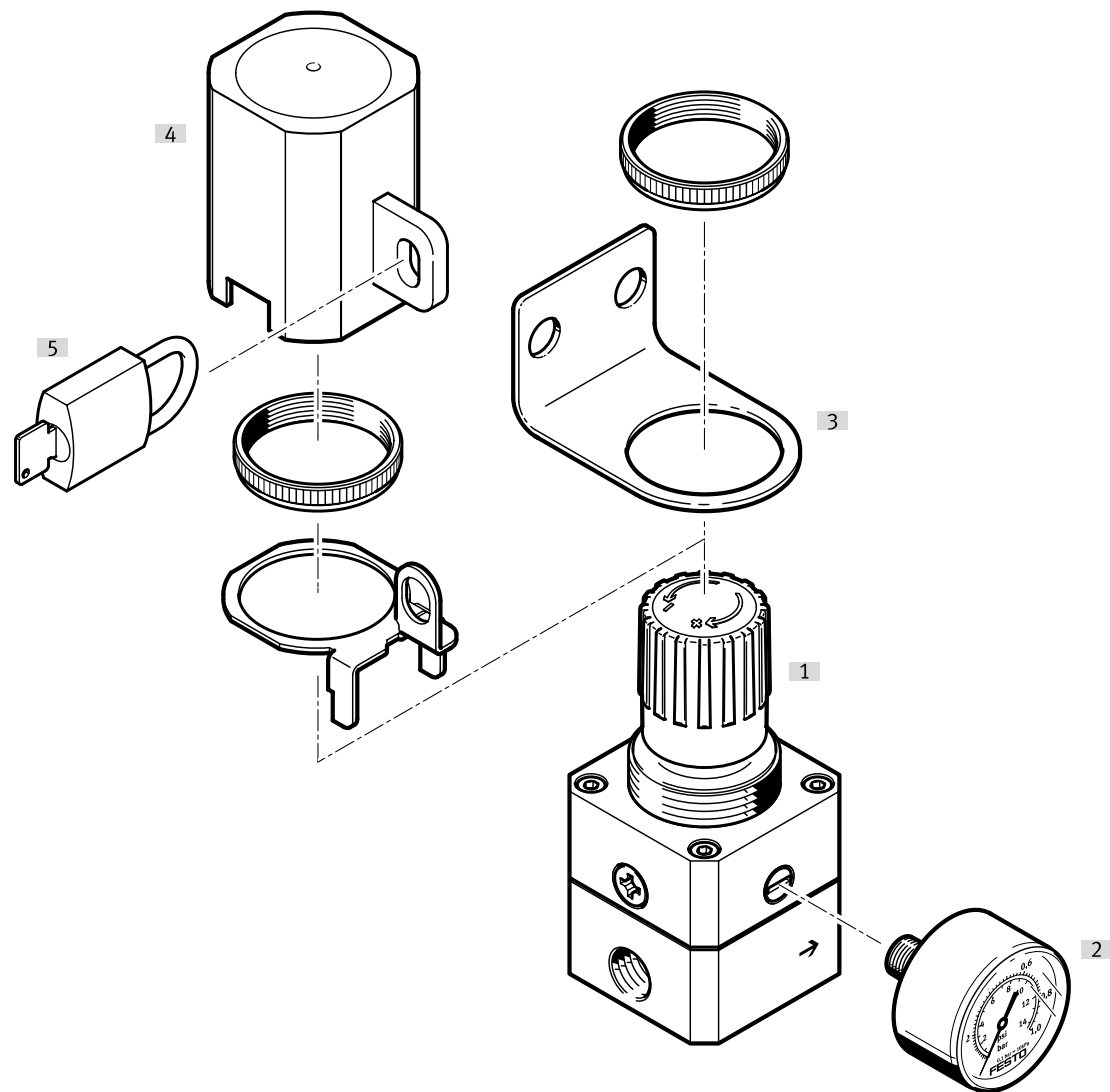
LRP-7.0-6 (size 40)



Accessories		→ Link
Type/order code	Description	
[1] Precision pressure regulator LRP		
[2] Precision pressure gauge PAGN		22
[3] Manifold block MRS	For manifold assembly of 2 or 4 valves	22

Peripherals

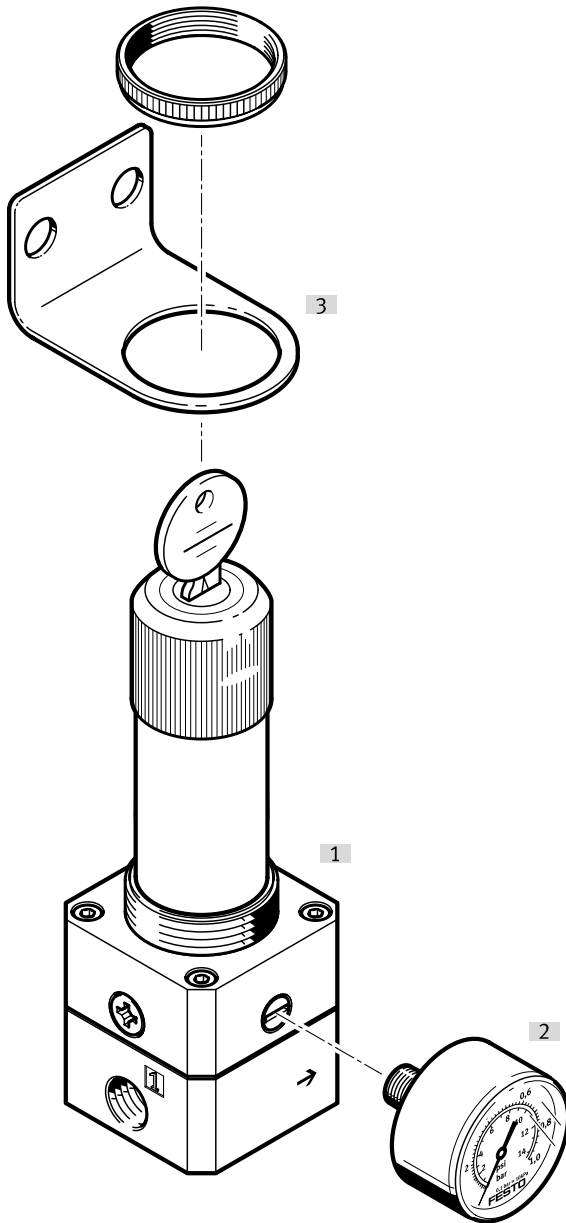
LRP (size 50)



Accessories		→ Link
Type/order code	Description	
[1] Precision pressure regulator LRP		
[2] Precision pressure gauge MAP	For manifold assembly of 2 or 4 valves	22
[3] Mounting bracket HR	For manifold assembly of 2 or 4 valves	22
[4] Regulator lock LRVS-LRP	With locking plate	22
[5] Padlock LRVS-D		23

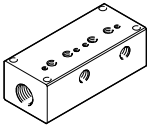
Peripherals

LRPS (size 50)



Accessories		→ Link
Type/order code	Description	
[1] Precision pressure regulator LRPS		
[2] Precision pressure gauge MAP	For manifold assembly of 2 or 4 valves	22
[3] Mounting bracket HR	For manifold assembly of 2 or 4 valves	22

Accessories

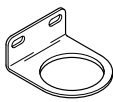
Manifold block MRS						
	Pneumatic connection, port 1	Corrosion resistance class CRC ¹⁾	LABS (PWIS) conformity	Product weight	Part no.	Type
	G3/8	2 - Moderate corrosion stress	VDMA24364-B1/B2-L	365 g	2844247	MRS-2
				650 g	2844348	MRS-4

1) More information www.festo.com/x/topic/crc

Precision pressure gauge MAP (EN 837-1)						
	Nominal size of pressure gauge	Pneumatic connection	Indicating range	Product weight	Part no.	Type
	40	R1/8	0 ... 1 bar	60 g	161126	MAP-40-1-1/8-EN
			0 ... 4 bar		162842	MAP-40-4-1/8-EN
			0 ... 6 bar		161127	MAP-40-6-1/8-EN
			0 ... 16 bar		161128	MAP-40-16-1/8-EN

Precision pressure gauge PAGN (EN 837-1)						
	Nominal size of pressure gauge	Pneumatic connection	Indicating range	Product weight	Part no.	Type
	40	R1/8	0 ... 10 bar	60 g	2849914	PAGN-40-10-R18-1.6
					2849916	PAGN-40-1M-R18-1.6

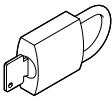
Mounting bracket MS4-WR						
	Corrosion resistance class CRC	LABS (PWIS) conformity	Note on materials	Product weight	Part no.	Type
	2 - Moderate corrosion stress	VDMA24364-B1/B2-L	RoHS-compliant	49 g	526064	MS4-WR

Mounting bracket HR					
	Corrosion resistance class CRC ¹⁾	LABS (PWIS) conformity	Suitability for the production of Li-ion batteries	Part no.	Type
	2 - Moderate corrosion stress	VDMA24364-B1/B2-L		159503	HR-1/4-P
	4 - Very high corrosion stress		F1a	8175928	HR-1/4-P-F1A

1) More information www.festo.com/x/topic/crc

Regulator lock LRVS-LRP				
	LABS (PWIS) conformity	Product weight	Part no.	Type
	VDMA24364-B1/B2-L	36 g	193785	LRVS-LRP-1/4

Accessories

Padlock LRVS-D						
	Corrosion resistance class CRC ¹⁾	LABS (PWIS) conformity	Note on materials	Product weight	Part no.	Type
	2 - Moderate corrosion stress	VDMA24364-B1/B2-L	RoHS-compliant	120 g	193786	LRVS-D

¹⁾ More information www.festo.com/x/topic/crc