



Image may differ from product. See technical specification for details.

S71914 ACD/HCP4ADGA

Matched set of two super-precision, high-capacity, D design, single row angular contact ball bearings with seals

These matched sets of two super-precision, high-capacity, D design, single row angular contact ball bearings with seals are available in a variety of arrangements. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures.

- Very high running accuracy
- Very high load carrying capacity
- Non-contact seals
- Integral sealing prolongs bearing service life

Overview

Dimensions

Bore diameter	70 mm
Outside diameter	100 mm
Width	32 mm
Contact angle	25 °

Properties

Contact type	Normal contact (two-point contact)
Number of rows	2
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	Yes, back-to-back (<>), face-to-face (><) or tandem (>>)
Matched arrangement	Universal matching
Number of bearings in matched set	2
Matched condition (axial clearance/ preload)	Extra light preload
Tolerance class	P4A
Material, bearing	Hybrid (ceramic balls)
Coating	Without
Sealing	Seal on both sides
Sealing type	Non-contact
Lubricant	Grease

Indicative carbon footprint for new product

2.1 kg CO₂e

Performance

Basic dynamic load rating	52.7 kN
Basic static load rating	64 kN
Note	Refer to catalogue data or contact SKF for the attainable speeds

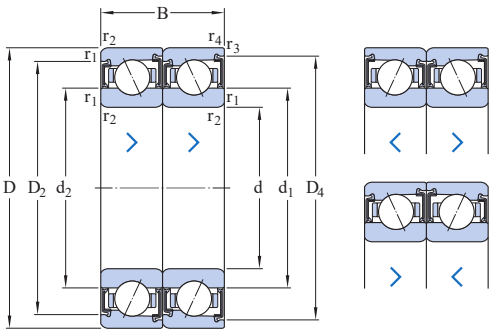
Logistics

Product net weight	0.572 kg
eClass code	23-05-08-03
UNSPSC code	31171531

Technical specification

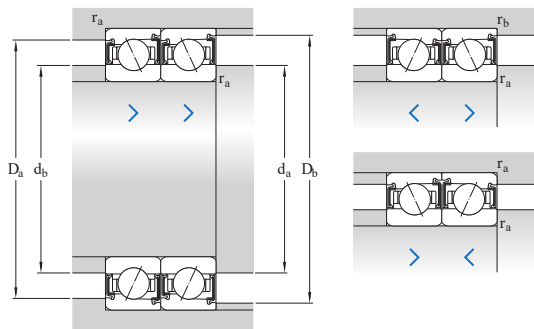
Universal matching bearing(s)

Yes, back-to-back (<>), face-to-face (><) or tandem (>>)



Dimensions

d	70 mm	Bore diameter
D	100 mm	Outside diameter
B	32 mm	Width



d_1	79.2 mm	Shoulder diameter of inner ring (large side face)
d_2	79.2 mm	Shoulder diameter of inner ring (small side face)
D_2	93.72 mm	Recess diameter of outer ring (large side face)
D_4	96.32 mm	Recess diameter outer ring shoulder (small side face)
$r_{1,2}$	min. 1 mm	Chamfer dimension
$r_{3,4}$	min. 0.3 mm	Chamfer dimension

Abutment dimensions

d_a	min. 74.6 mm	Diameter of shaft abutment
d_a	max. 78.6 mm	Diameter of shaft abutment
d_b	min. 74.6 mm	Diameter of shaft abutment
d_b	max. 78.6 mm	Diameter of shaft abutment
D_a	max. 95.4 mm	Diameter of housing abutment
D_b	max. 98 mm	Diameter of housing abutment
r_a	max. 1 mm	Radius of fillet
r_b	max. 0.3 mm	Radius of fillet

Calculation data

Basic dynamic load rating	C	52.7 kN
Basic static load rating	C_0	64 kN
Fatigue load limit	P_u	2 kN
Attainable speed for grease lubrication	To be calculated: Single bearing (14000) x speed reduction factor (see table below)	
Attainable speed for oil-air lubrication	To be calculated: Single bearing () x speed	

		reduction factor (see table below)
Contact angle	α	25 °
Ball diameter	D_w	9.525 mm
Number of rows	i	2
Number of balls (per bearing)	z	24

PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload class		A
Preload	G	200 N
Axial stiffness		200 N/ μ m

CORRECTION FACTORS FOR PRELOAD CALCULATION

Correction factor dependent on bearing series and size	f	1.2
Correction factor dependent on contact angle	f_1	0.98
Correction factor, preload class A	f_{2A}	1
Correction factor for hybrid bearings	f_{HC}	1

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

Calculation factor	e	0.68
Axial load factor (single, tandem)	Y_1	0
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_1	1
Radial load factor (single, tandem)	X_2	0.41
Radial load factor (single, tandem)	X_0	0.5

Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.4
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X_2	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: [P4A](#), [P4B](#), [P4](#), [PA9A](#), [P2](#)

PRINCIPLES OF BEARING SELECTION AND APPLICATION

- [Chamfer dimensions](#)
- [Seat tolerances for standard conditions](#): [shafts](#), [housings](#)
- Values for ISO tolerance classes: [shafts](#), [housings](#)
- Speed dependent initial grease fill → [Initial grease fill](#)
- Clamping and fitting forces: [D design](#), [E design](#), [B design](#)
- Designation suffixes H, H1, L and L1 identify variants for [direct oil-air lubrication](#).

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

- Note 1: [Single bearings and bearings arranged in tandem](#)
- Note 2: [Bearings paired back-to-back or face-to-face](#)

SPEED REDUCTION FACTORS FOR SPEED CALCULATION

Number of bearings	Arrangement	Designation suffix	Speed reduction factors											
			for bearings in the series											
			for matched sets											
			718 .. D, 719 .. E, and 70 .. E						S70 .. W			719 .. A and 70 .. A		
for preload class												for preload class		
			A	L	B	M	C	F	–	–	A	B	C	
2	Back-to-back	DB	0,8	–	0,65	–	0,4	–	0,81	0,8	0,83	0,78	0,74	
	Face-to-face	DF	0,77	–	0,61	–	0,36	–	–	–	0,8	0,74	0,66	
3	Back-to-back and tandem	TBT	0,69	0,72	0,49	0,58	0,25	0,36	–	–	0,72	0,66	0,56	
	Face-to-face and tandem	TFT	0,63	0,66	0,42	0,49	0,17	0,24	–	–	0,64	0,56	0,46	
4	Tandem back-to-back	QBC	0,64	–	0,53	–	0,32	–	–	–	0,67	0,64	0,56	
	Tandem face-to-face	QFC	0,62	–	0,48	–	0,27	–	–	–	0,64	0,6	0,5	

For spring-loaded tandem sets, designation suffix DT, a speed reduction factor of 0,9 should be applied.

Compatible products

Aftermarket replacement

Super-precision, high-capacity, universally matchable single row angular contact ball bearing with seals	2 x S71914 ACDGA/HCP4A <i>Verify quantity of bearing rows</i>
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