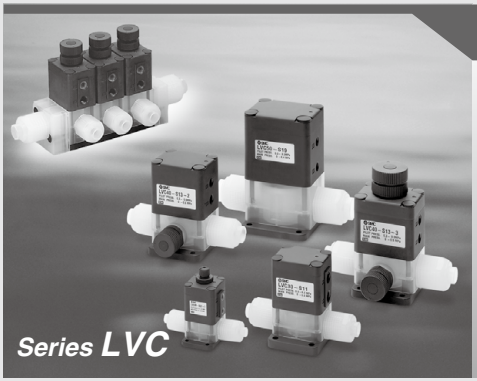
High Purity Chemical Liquid Valve

Series LVC/LVA/LVH

Integral Fittings/Threaded Ports/Manual Operation (Integral Fittings/Threaded Ports)

Clean Wet Series



Air Operated Type

Integral Fittings *Series* LVC P.596

- N.C./N.O. with same configuration/Double acting
- Compatible with 100°C fluid temperature

Body material: New PFA

Air Operated Type

Threaded Ports *Series* LVA P.606

- Diaphragm material PTFE, EPR, NBR are selectable

Body material: New PFA/ Stainless steel/ PPS

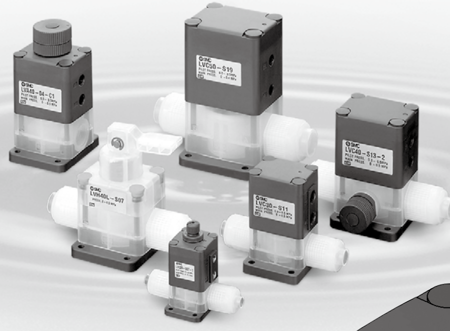
Manual Operation *Series* LVH P.617

Integral fitting type/Threaded type

- Locking and non-locking types available

Body material: New PFA/ Stainless steel/ PPS

SMC



Stable Sealing Surface
Guide ring

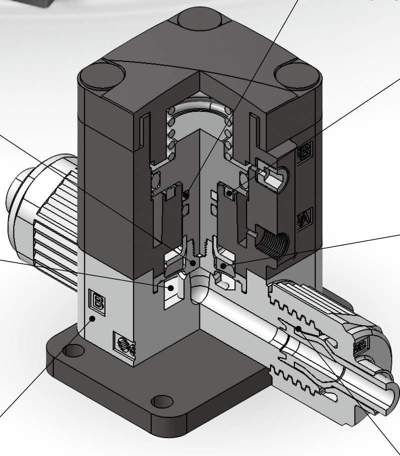
A unique guide ring on the piston rod eliminates lateral motion of the poppet, greatly increasing seal life and reducing particle formation with a stable work surface.

Low particle generation
Piston bumper

A bumper absorbs piston momentum to minimize impact-induced particles.

Prevents Micro-Bubbles
Diaphragm (PTFE)

Special diaphragm construction ensures gentle opening and closing that prevents the formation of micro-bubbles.



Back-pressure resistance and long life **Buffer**

The diaphragm is supported by a buffer that minimizes deformation, which gives it long life and resistance to back-pressure.

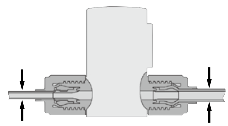
Minimal dead space

In addition to a body designed for smooth flow with minimal internal dead space, integral fittings eliminate the possibility of residual liquid in pipe threads.

Outstanding corrosion resistance **Body (New PFA)**

Compatible with chemicals such as acids, bases and ultra DI water.

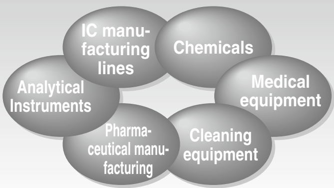
Different tubing sizes can be selected **Hyper fitting**



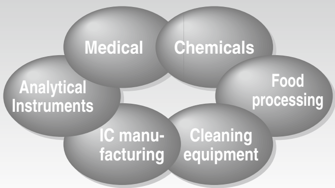
- No leak design (quadruple seal)
- Nut lock mechanism (sealing)
- High flexural strength (tubing supports)

Main applications and fields

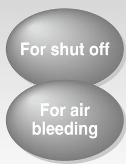
LVC



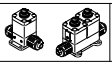
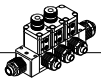
LVA



LVH

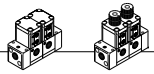


Air Operated
Integral Fitting Type Series LVC ▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸P.596

Type	Symbol	Valve type	Model	LVC2□	LVC3□	LVC4□	LVC5□	LVC6□
		Orifice diameter		ø4	ø8	ø10	ø16	ø22
		Tubing O.D.	Metric	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25
			Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
Basic type 	 N.C. N.O. Double acting		N.C.	○	○	○	○	○
			N.O.	○	○	○	○	○
			Double acting	○	○	○	○	○
With flow rate adjustment 	 N.C. Double acting		N.C.	○	○	○	○	○
			Double acting	○	○	○	○	○
With bypass 	 N.C. Double acting		N.C.	—	○	○	○	—
			Double acting	—	○	○	○	—
With flow rate adjustment & bypass 	 N.C. Double acting		N.C.	—	○	○	○	—
			Double acting	—	○	○	○	—
With indicator 	 N.C.		N.C.	○	○	○	○	○
Suck back 	 Single type Unit		Single type	○	—	—	—	—
			Unit	○	—	—	—	—
Manifold (5 stations max.) 								

Type	Symbol	Valve type	Model	LVC2□	LVC3□	LVC4□	LVC5□	LVC6□
3 port 	 N.C.		N.C.	○	—	—	—	—

Air Operated
Threaded Type Series LVA ▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸▸P.606

Type	Symbol	Valve type	Body material Note 1)	Stainless steel (SUS316)	PPS	PFA	Model	LVA1□	LVA2□		LVA3□		LVA4□		LVA5□		LVA6□
			Orifice diameter					ø2	ø4		ø8		ø12		ø20		ø22
			Port size					1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
				○	○	○		○	○	○	○	○	○	○	○	○	○	○
				○	○	—		○	○	—	○	—	○	—	○	—	○	—
				○	—	—		○	—	—	○	—	○	—	○	—	○	○
Basic type 	 N.C. N.O. Double acting			N.C.	○	○	○	○	○	○	○	○	○	○	○	○	○
				N.C.	—	—	○	○	○	○	○	○	○	○	○	○	○
				N.O.	○	○	○	○	○	○	○	○	○	○	○	○	○
With flow rate adjustment 	 N.C. Double acting			Double acting	—	—	○	○	○	○	○	○	○	○	○	○	○
				Double acting	—	—	○	○	○	○	○	○	○	○	○	○	○
With bypass 	 N.C. Double acting			N.C.	—	—	—	—	—	○	—	○	—	○	—	○	—
				Double acting	—	—	—	—	—	○	—	○	—	○	—	○	—
With flow rate adjustment & bypass 	 N.C. Double acting			N.C.	—	—	—	—	—	○	—	○	—	○	—	○	—
				Double acting	—	—	—	—	—	○	—	○	—	○	—	○	—
With indicator 	 N.C.			N.C.	—	—	○	○	○	○	○	○	○	○	○	○	○
Manifold (5 stations max.) 																	

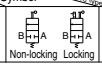
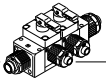
Type	Symbol	Valve type	Body material Note 1)	Stainless steel (SUS316)	PPS	PFA	Model	LVA1□	LVA2□		LVA3□		LVA4□		LVA5□		LVA6□
			Orifice diameter					ø2	ø4		ø8		ø12		ø20		ø22
			Port size					1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
3 port 	 N.C.			N.C.	—	—	—	Note 2) ○	—	—	—	—	—	—	—	—	—

Note 1) Refer to the page 606 for the applicable optional body materials.

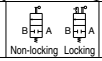
Note 2) Only PFA is applicable as a body material.

Manually Operated Series LVH P.617

Integral Fitting Type

Type	Symbol	Valve type	Model	LVH20	LVH30	LVH40
			Orifice diameter	ø4	ø8	ø10
			Tubing O.D. Metric	3, 4, 6	6, 8, 10	10, 12
			Tubing O.D. Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
Basic type 	 Non-locking Locking	N.C.		○	○	○
Manifold (5 stations max.) 						

Threaded Type

Type	Symbol	Valve type	Model	LVH20				LVH30				LVH40			
			Orifice diameter	ø4				ø8				ø12			
			Material	Stainless steel 316		PPS	PFA	Stainless steel 316		PPS	PFA	Stainless steel 316		PPS	PFA
			Port size	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic type 	 Non-locking Locking	N.C.		○	○	○	○	○	○	○	○	○	○	○	○
Manifold (5 stations max.) 															

Large diameter (1 1/4, 1 1/2)

Air operated

Series LVC80-Z

Manually operated

Series LVH80M-Z

·····P.626

Organic solvents available

Air operated

Series LVA-$\frac{D}{T}$-$\frac{AD}{AN}$

Manually operated

Series LVH□M-$\frac{D}{T}$-$\frac{AD}{AN}$

·····P.627

Air Operated Type
Integral Fitting Type (Hyper Fittings)
Series LVC

How to Order Valves (Single Type)

LVC [2][0] – S [06] [ ][ ] – [ ][ ] – [V]

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø10
5	5	ø16
6	6	ø22

Valve type

0	N.C.
1	N.O.
2	Double acting

Note) Refer to variations in the table below for valve type combinations.

LQ2 integral fitting

Option

Nil	None
1	With flow rate adjustment
2	With bypass
3	With flow rate adjustment & bypass
4	With indicator

Note) Refer to "Variations" in the table below for option combinations. Options can not be combined each other.

Specifications

Nil	None
V	Vacuum specification

Note) Applicable to only material symbol NIL.

Material

Symbol	Body	Actuator section: End plate	Actuator section: Dia-phragm	Applicable option: 1	2	3	4	Note
Nil	PFA	PPS	PTFE	●	●	●	●	–
F	PFA	PVDF	PTFE					Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	●	●	●	●	Ammonium hydroxide compatible

Applicable tubing size Note 1) Note 2)

Symbol	Connecting tubing size	Body class: 2	3	4	5	6
Metric sizes						
03	3 x 2	●				
04	4 x 3	●				
06	6 x 4	○	●			
08	8 x 6		●			
10	10 x 8		○	●		
12	12 x 10			○	●	
19	19 x 16				○	●
25	25 x 22					○
Inch sizes						
03	1/8" x 0.086"	●				
05	3/16" x 1/8"	●				
07	1/4" x 5/32"	○	●			
11	3/8" x 1/4"		○	●		
13	1/2" x 3/8"			○	●	
19	3/4" x 5/8"				○	●
25	1" x 7/8"					○

○ Basic size ● With reducer

Note 1) Applicable fittings for body class 6 is LQ1.

Note 2) Refer to page 630 for details of the applicable tubing sizes.

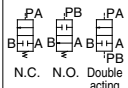
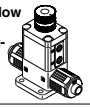
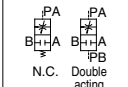
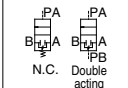
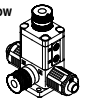
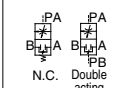
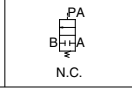
Port B (OUT) different dia. size

Symbol	Application
Nil	Ports A & B same size
Refer to the applicable tubing table to the left.	Different diameter tubings can be selected within the same body class.

Pilot port thread type

Symbol	Body class	Thread type
Nil	2	M5
	3, 4, 5, 6	Rc 1/8
N	3, 4, 5, 6	NPT 1/8
F	3, 4, 5, 6	G 1/8

Variations

Type	Symbol	Model	LVC20	LVC30	LVC40	LVC50	LVC60
		Orifice diameter	ø4	ø8	ø10	ø16	ø22
		Tubing O.D. Metric	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25
		Tubing O.D. Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
Basic type 	 N.C. N.O. Double acting	N.C.	○	○	○	○	○
		N.O.	○	○	○	○	○
		Double acting	○	○	○	○	○
With flow rate adjustment 	 N.C. Double acting	N.C.	○	○	○	○	○
		Double acting	○	○	○	○	○
With bypass 	 N.C. Double acting	N.C.	—	○	○	○	—
		Double acting	—	○	○	○	—
With flow rate adjustment & bypass 	 N.C. Double acting	N.C.	—	○	○	○	—
		Double acting	—	○	○	○	—
With indicator 	 N.C.	N.C.	○	○	○	○	○

Standard Specifications

Model		LVC20	LVC30	LVC40	LVC50	LVC60
Tubing O.D. Note 1)	Metric size	6	10	12	19	25
	Inch size	1/4	3/8	1/2	3/4	1
Orifice diameter		ø4	ø8	ø10	ø16	ø22
Flow characteristics	Av x 10^{-6} m^2	8.4	40.8	60	144	192
	Cv	0.35	1.7	2.5	6	8
Withstand pressure (MPa)		1				
Operating pressure (MPa)	A → B	(–94 kPa) 0 to 0.5 Note 2)			(–94 kPa) 0 to 0.4 Note 2)	
	B → A	(–94 kPa) 0 to 0.2 Note 2)			(–94 kPa) 0 to 0.1 Note 2)	
Back pressure (MPa)	N.C./N.O.	0.3 or less			0.2 or less	
	Double acting	0.4 or less			0.3 or less	
Valve leakage (cm^3/min)		0 (with water pressure)				
Pilot air pressure (MPa)		0.3 to 0.5				
Pilot port size		M5	Rc 1/8, NPT 1/8, G 1/8			
Fluid temperature (°C)		0 to 100				
Ambient temperature (°C)		0 to 60				
Weight (kg)		0.09	0.23	0.42	0.86	1.00

Note 1) Refer to page 630 for details of the applicable tubing sizes.
Note 2) Applicable by adding "-V" in the end of part number. Cannot be used in the vacuum retention state.

Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

● With reducer

Body class	Tubing O.D.														
	Metric sizes								Inch sizes						
	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	●	●	○	—	—	—	—	—	●	●	○	—	—	—	—
3	—	—	●	●	○	—	—	—	—	—	●	○	—	—	—
4	—	—	—	—	●	○	—	—	—	—	—	●	○	—	—
5	—	—	—	—	—	●	○	—	—	—	—	—	●	○	—
6	—	—	—	—	—	—	●	○	—	—	—	—	—	●	○

Note) Refer to page 625 for information on changing tubing sizes.

⚠ Specific Product Precautions

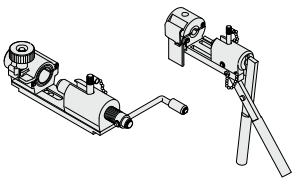
Be sure to read before handling. Refer to front matter 41 for Safety Instructions, and pages 629 and 630 for High Purity Chemical Valve Precautions.

Piping

⚠ Caution

1. Connect tubing with special tools.

Refer to the pamphlet "High-Purity Fluoropolymer Fittings Hyper Fittings/Series LQ1, 2 Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from our web site.)



⚠ Caution

2. Tighten the nut to the end surface of the body. As a guide, refer to the proper tightening torques shown below.

Tightening torque for piping

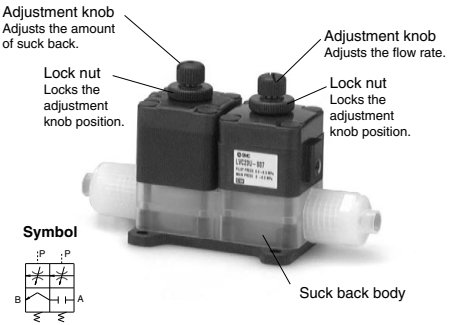
Body class	Torque (N·m)
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0
5	11.0 to 13.0
6	5.5 to 6.0

Suck Back

A change of volume inside the suck back valve pulls in liquid at the end of the nozzle to prevent dripping.

Single type

Unit type



Standard Specifications

Model		LVC23	LVC23U
Note 1) Note 2) **Tubing O.D.**	**Metric sizes**	(3), (4), 6	
	Inch sizes	(1/8), (3/16), 1/4	
Orifice diameter		—	ø3
Flow characteristics	**Av x 10^{-6}m²**	—	4.8
	Cv	—	0.2
Withstand pressure (MPa)		1	
Operating pressure (MPa)		0 to 0.2	
Maximum suck back volume (cm³)		0.1	
Pilot air pressure (MPa)		0.3 to 0.5	
Pilot port size		M5	
Fluid temperature (°C)		0 to 100	
Ambient temperature (°C)		0 to 60	
Weight (kg)		0.08	0.16

Note 1) Different diameter tubing shown in ( ) can be selected when used with a reducer. Refer to page 625 for details.
Note 2) Refer to page 630 for details of the applicable tubing sizes.

How to Order

LVC 2 3 □ – S 06 □

Body class

Symbol	Body class
2	2

Valve type

3	Suck back valve

Body type

Nil	Single type
U	Unit type with 2 way valve

LQ2 integral fitting

Port B (OUT) different dia. size

Symbol	Application
Nil	Ports A & B same size
Refer to the applicable tubing in the table below.	Different diameter tubing can be selected within the same body class.

Applicable tubing size

Symbol	Connecting tubing size	Body class 2
Metric sizes		
03	3 x 2	○
04	4 x 3	○
06	6 x 4	◎
Inch sizes		
03	1/8" x 0.086"	○
05	3/16" x 1/8"	○
07	1/4" x 5/32"	◎

◎ Basic size ○ With reducer

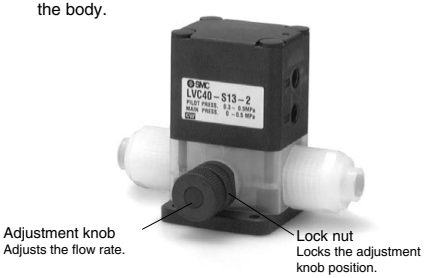
Options

■ With flow rate adjustment

The flow rate is adjusted by controlling the diaphragm stroke.

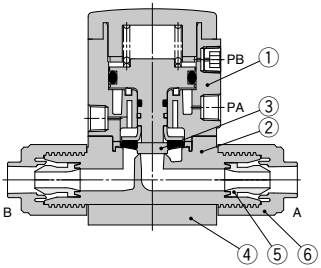
■ With bypass

A small amount of fluid from the inlet side is allowed to flow continuously to the outlet side by providing a bypass inside the body.

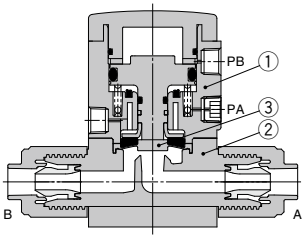


Construction

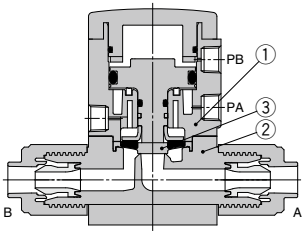
Standard type
N.C. type



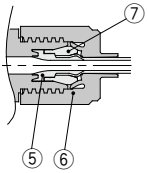
N.O. type



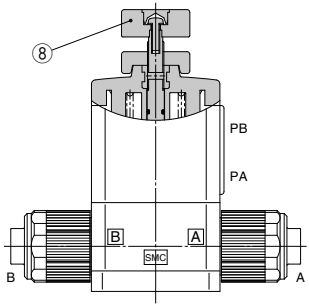
Double acting type



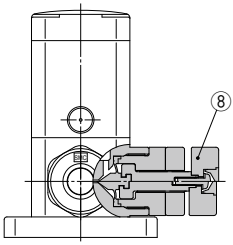
With reducer



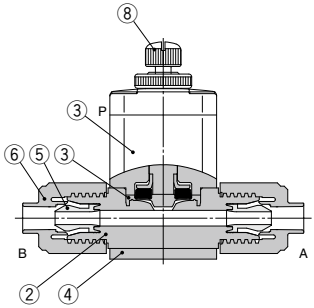
With flow rate adjustment



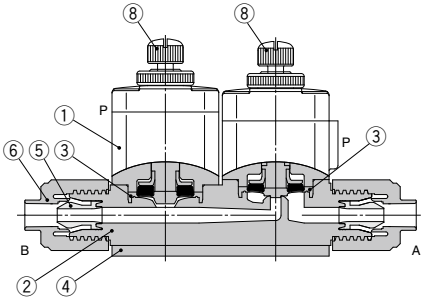
With bypass



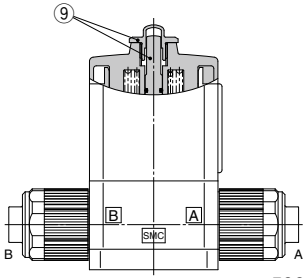
Suck back (single type)



Suck back (unit type)



With indicator

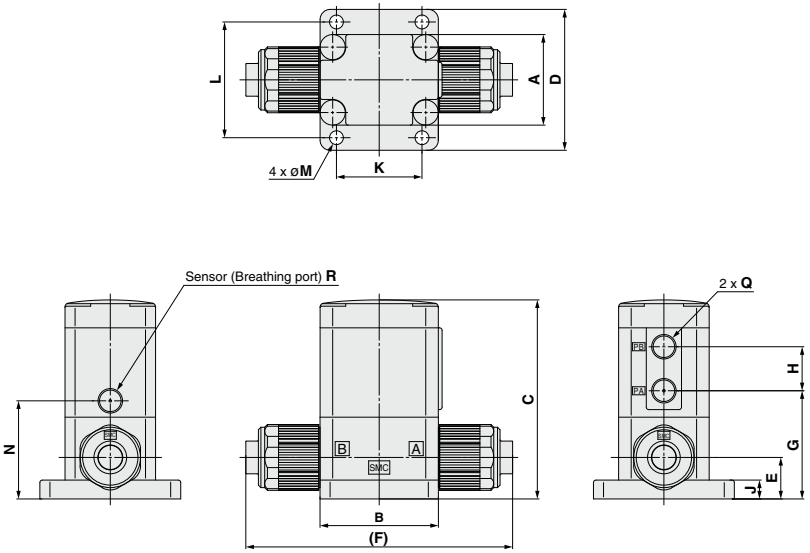


Parts list

No.	Description	Material	Option
1	**Actuator section**	PPS	PVDF
2	**Body**	PFA	—
3	**Diaphragm**	PTFE	—
4	**End plate**	PPS	PVDF
5	**Insert bushing**	PFA	—
6	**Nut**	PFA	—
7	**Collar**	PFA	—
8	**Flow rate adjuster section**	PPS	—
9	**Indicator**	PP	—

Dimensions

Basic type

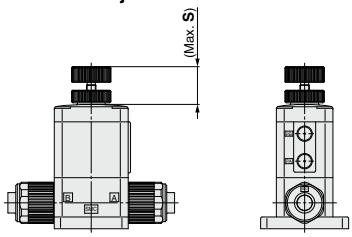


Dimensions (mm)

Model	A	B	C	D	E	F	G	H	J	K	L	M	N	Q	R
LVC2□	30	30	54.5	44	11	79	28.5	13	4	20	37	3.5	23.5	M5 x 0.8	M3 x 0.5
LVC3□	36	47	79	56	16.5	106	43	17.5	7.5	34	46	5.5	39	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVC4□	46	60	96	68	22	131	55	18	8	42	57	5.5	48		
LVC5□	58	75	129	84	26	154	68	27.5	8	56	71	6.5	62		
LVC6□	58	75	138	84	32	164	77	27.5	8	56	71	6.5	71		

Dimensions

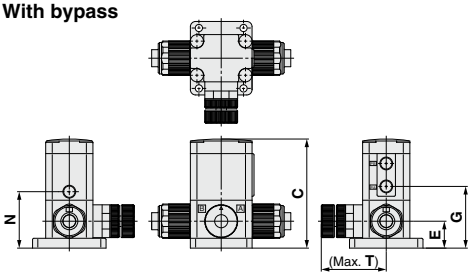
With flow rate adjustment



Dimensions (mm)

Model	S
LVC2□	14.5
LVC3□	24.4
LVC4□	29
LVC5□	34.5
LVC6□	36

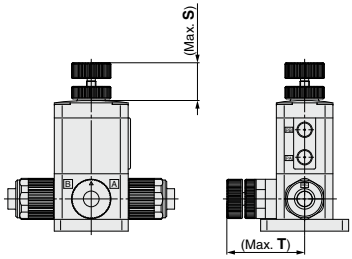
With bypass



Dimensions (mm)

Model	C	E	G	N	T
LVC3□	83	20.5	47	43	49.5
LVC4□	96	22	55	48	54.5
LVC5□	129	26	68	62	60.5

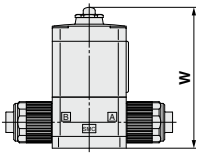
With flow rate adjustment & bypass



Dimensions (mm)

Model	S	T
LVC3□	24.4	49.5
LVC4□	29	54.5
LVC5□	34.5	60.5

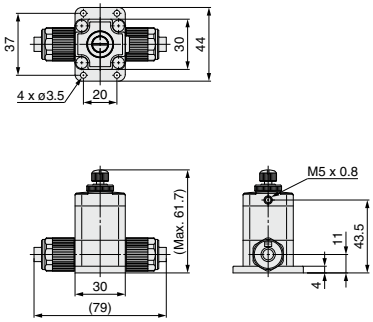
With indicator



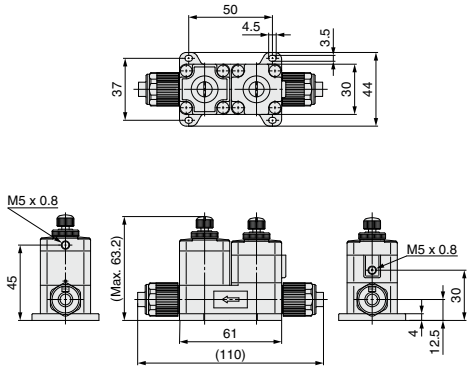
Dimensions (mm)

Model	W
LVC20	64
LVC30	89.6
LVC40	110.4
LVC50	147
LVC60	155.8

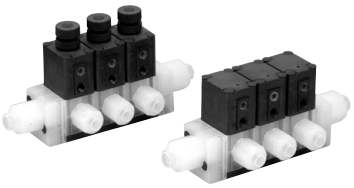
Suck back (Single type)



Suck back (Unit type)



Series LVC
Manifolds



Manifold Specifications

Model	LLC2A	LLC3A	LLC4A	LLC5A
Manifold type	Stacking type			
P (IN), A (OUT) type	Common IN/Individual OUT			
Valve stations	2 to 5 stations			
Tubing size Note 1) **(port P)**	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"	3/4" x 5/8"
Tubing size (port A)	1/4" x 5/32"	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"

Note 1) Refer to page 630 for details of the applicable tubing sizes.
Note 2) Contact SMC if the manifold will be used with vacuum and A → P flow.

How to Order Manifold Base

LLC 2 A – 02 – S 11 □

Body class

Symbol	Body class
2	2
3	3
4	4
5	5

Base type

A	Stacking type

Manifold stations

02	2 stations
⋮	⋮
05	5 stations

LQ2 integral fitting

Tubing size for P port and L side connection Note)

Symbol	Tubing size	Fittings	Body class
00	Plug	–	2 to 5
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"		
10	10 x 8	4	3
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"		
12	12 x 10	5	4
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		
12	12 x 10	5	5
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

Note) Refer to page 630 for details of the applicable tubing sizes.
∗ P port fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to page 787, "Blanking plug" after checking the fitting size.

Tubing size for P port and R side connection Note)

Symbol	Tubing size	Fittings	Body class
Nil	L side, R side same size		
00	Plug	–	2 to 5
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"		
10	10 x 8	4	3
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"		
12	12 x 10	5	4
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		
12	12 x 10	5	5
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

Note) Refer to page 630 for details of the applicable tubing sizes.
∗ P port fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to page 787, "Blanking plug" after checking the fitting size.

How to Order Valve

LVC 2 0 A – S 07 □ – □ □

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø12
5	5	ø20

Valve type

0	N.C.
1	N.O.
2	Double acting

Body type

A	Stacking type for manifold

LQ2 integral fitting

Tubing size Note)

Symbol	Tubing size	Fittings	Body class
03	3 x 2, 1/8" x 0.086"	2	2
04	4 x 3		
05	3/16" x 1/8"		
06	6 x 4		
07	1/4" x 5/32"		
06	6 x 4	3	3
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"		
10	10 x 8	4	4
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"		
12	12 x 10	5	5
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

Note) Refer to page 630 for detailes of the applicable tubing sizes.
∗ When ordering plug only, refer to page 787, "Blanking plug" after checking the fitting size.

Option

Nil	None
1	With flow rate adjustment
4	With indicator

Note) Options can not be combined each other.

Material

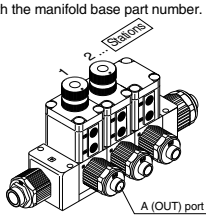
Symbol	Body	Actuator section / End plate	Dia-phragm	Applicable option 1	Applicable option 4	Note
Nil	PFA	PPS	PTFE	●	●	–
F	PFA	PVDF	PTFE			Hydrofluoric acid compatible
N	PFA	PPS	PTFE	●	●	Ammonium hydroxide compatible

Pilot port thread type

Symbol	Body class	Thread type
Nil	2	M5
	3/4/5	Rc 1/8
N	3/4/5	NPT 1/8
F	3/4/5	G 1/8

How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLC2A-03-S11 ····· 1set 1 set Manifold base part no.
∗ LVC20A-S07-1 ····· 2 sets 2 sets Valve part no. (stations 1 & 2)
∗ LVC20A-S07 ····· 1 set 1 set Valve part no. (station 3)

• Add the ∗ symbol at the beginning of part numbers for valves, etc. to be mounted.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

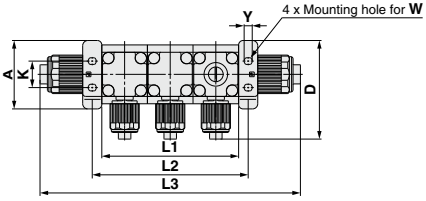
Manifold variations

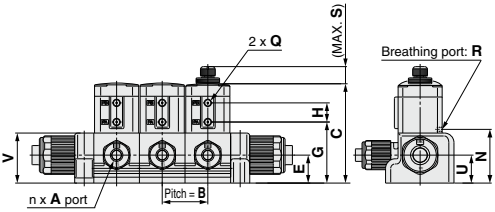
Type	Symbol	Model	LVC20A	LVC30A	LVC40A	LVC50A
		Manifold material	PFA			
		Tubing size	1/4	3/8	1/2	3/4
		Orifice diameter	ø4	ø8	ø10	ø16
		Valve type				
Basic type		N.C.	○	○	○	○
		N.O.	○	○	○	○
	N.C. N.O. Double acting	Double acting	○	○	○	○
With flow rate adjustment		N.C.	○	○	○	○
	N.C. Double acting	Double acting	○	○	○	○

Dimensions

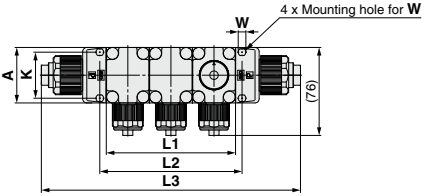
LLC□A- Stations -□□-C

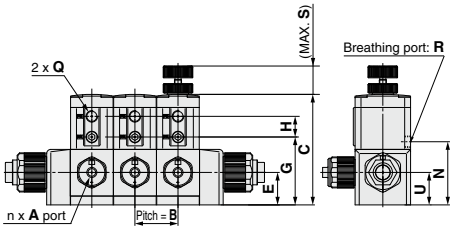
Size 2





Size 3 to 5





Dimensions (mm)

Model	A	B	C	D	E	G	H	K	N	Q	R	S	U	V	W	Y
LLC2A	46.5	31	67.5	67	19	41.5	13	18	36.5	M5 x 0.8	M3 x 0.5	14.5	19	34	M4	5.5
LLC3A	47	36.5	93.5	76	27.5	57.5	17.5	39	53.5	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8	24.4	27.5	47	M5	6.5
LLC4A	60	47	111.5	95	33.5	70.5	18	50	63.5			29	33.5	56	M6	7.5
LLC5A	75	59	131	114	33.5	70	27.5	62	64			34.5	27.5	56.5	M6	7.5

Dimensions (mm)

Model	Station / Symbol	2	3	4	5
LLC2A	**L1**	62	93	124	155
	L2	75	106	137	168
	L3	146	177	208	239
LLC3A	**L1**	73	109.5	146	182.5
	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
LLC4A	**L1**	94	141	188	235
	L2	109	156	203	250
	L3	219	266	313	360
LLC5A	**L1**	118	177	236	295
	L2	130	189	248	307
	L3	240	299	358	417

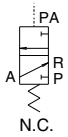
Series ***LVC***
3 Port

Standard Specifications

Model		LVC200
Orifice diameter		ø4
Flow characteristics	Av x 10^{-6}m²	7.2
	Cv	0.3
Withstand pressure (MPa)		1
Operating pressure (MPa)		0 to 0.5
Valve leakage (cm³/min)		0 (with water pressure)
Pilot air pressure (MPa)		0.4 to 0.5
Pilot port size		M5 x 0.8
Fluid temperature (°C)		0 to 100
Ambient temperature (°C)		0 to 60
Weight (kg)		0.120

How to Order Valve

LVC 2 0 0 − S 07



Body class

Symbol	Body class	Orifice dia.
2	2	ø4

Valve type

0	N.C.

LQ2 integral fitting

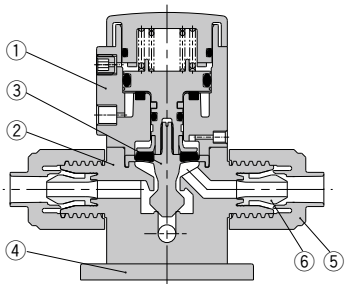
Applicable tubing size

Symbol	Connecting tubing size	Body class 2
Metric sizes		
03	3 x 2	●
04	4 x 3	●
06	6 x 4	○
Inch sizes		
03	1/8" x 0.086"	●
05	3/16" x 1/8"	●
07	1/4" x 5/32"	○

○ Basic size ● With reducer

Note) Refer to page 630 for details of the applicable tubing sizes.

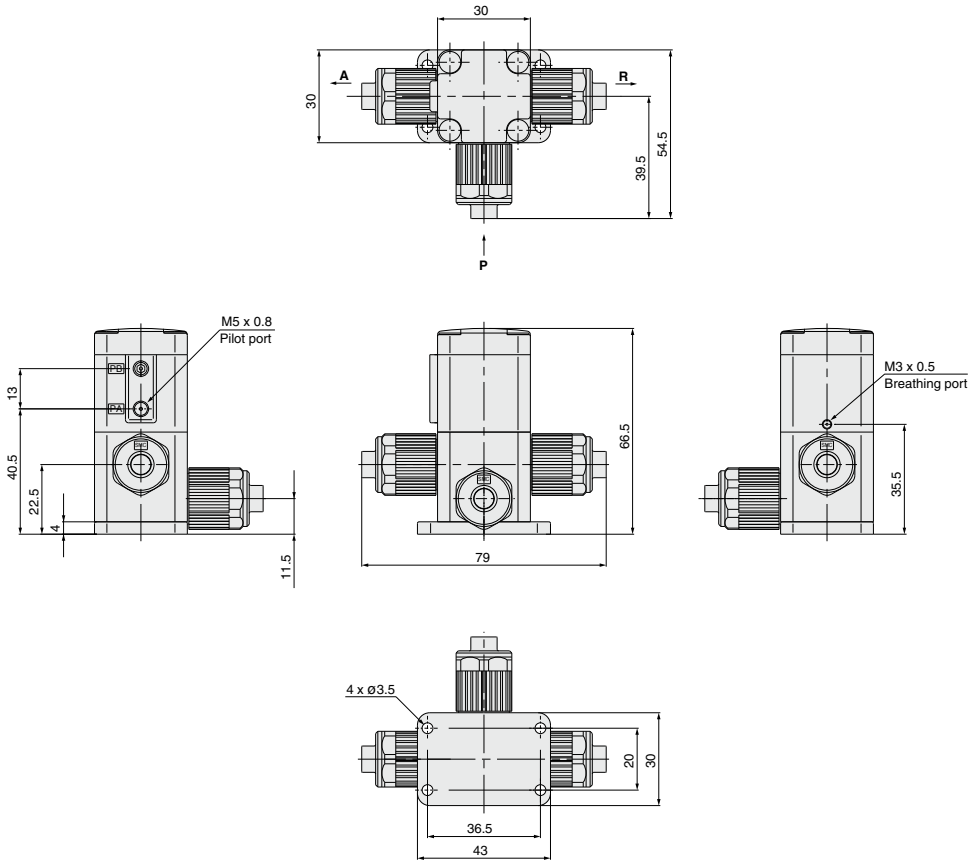
Construction



Parts list

No.	Description	Material
1	**Actuator section**	PPS
2	**Body**	PFA
3	**Diaphragm**	PTFE
4	**End plate**	PPS
5	**Nut**	PFA
6	**Insert bushing**	PFA

Dimensions


30
A
R
30
39.5
54.5
P
M5 x 0.8
Pilot port
PB
PA
13
40.5
22.5
4
11.5
66.5
79
M3 x 0.5
Breathing port
35.5
4 x ø3.5
20
30
36.5
43

Air Operated Type
Threaded Type
Series LVA

How to Order Valves (Single Type)

LVA 2 0 – 02 □ – A □ – V

Body class

Symbol	Body class	Orifice dia
1	1	ø2
2	2	ø4
3	3	ø8
4	4	ø12
5	5	ø20
6	6	ø22

Valve type

0	N.C.
1	N.O.
2	Double acting

Note) Refer to "Variations" in the table below for valve type combinations.

Port size

Symbol	Port size	Body class
01	1/8	1
02	1/4	
01	1/8	2
02	1/4	
02	1/4	3
03	3/8	
03	3/8	4
04	1/2	
04	1/2	5
06	3/4	
10	1	6

Thread type

Symbol	Thread type
Nil	Rc
N	NPT
F	G

Option

Nil	None
1	With flow rate adjustment
2	With bypass
3	With flow rate adjustment & bypass
4	With indicator

Note) Refer to "Variations" in the table below for option combinations.Options can not be combined each other.

Specifications

Nil	None
V	Vacuum specification

Note) Applicable to only material symbols A, B, C, F and N. The V type is not available for LVA10.

Material

Symbol	Body	Actuator section: End plate	Dia-phragm	Applicable option: 1	2	3	4	Note
A	Stainless steel	PPS	PTFE	●			●	—
		—						
B	PPS	PPS	PTFE	●			●	Except LVA60
C	PFA	PPS	PTFE	●	●	●	●	—
D	Stainless steel	PPS	NBR	●			●	Except LVA60
		—						
E	Stainless steel	PPS	EPR	●			●	Except LVA60
		—						
F	PFA	PVDF	PTFE					Hydrofluoric acid compatible (Only LVA40, 50 type)
G	PPS	PPS	NBR	●			●	Except LVA60
H	PPS	PPS	EPR	●			●	Except LVA60
N	PFA	PPS	PTFE	●	●	●	●	Ammonium hydroxide compatible

Variations

Type	Symbol	Valve type	Model	LVA10		LVA20		LVA30		LVA40		LVA50		LVA60
			Orifice diameter	ø2		ø4		ø8		ø12		ø20		ø22
			Port size	1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
			Body material Note) Stainless steel (SUS316)	○	○	○	○	○	○	○	○	○	○	○
			PPS	○	○	—	○	—	○	—	○	—	○	—
			PFA	○	—	—	○	—	○	—	○	—	○	○
Basic type	  N.C. N.O. Double acting		N.C.	○	○	○	○	○	○	○	○	○	○	○
			N.O.	—	—	○	○	○	○	○	○	○	○	○
			Double acting	○	○	○	○	○	○	○	○	○	○	○
With flow rate adjustment	  N.C. Double acting		N.C.	—	—	○	○	○	○	○	○	○	○	○
			Double acting	—	—	○	○	○	○	○	○	○	○	○
With bypass	  N.C. Double acting		N.C.	—	—	—	—	—	○	—	○	—	○	—
			Double acting	—	—	—	—	—	○	—	○	—	○	—
With flow rate adjustment & bypass	  N.C. Double acting		N.C.	—	—	—	—	—	○	—	○	—	○	—
			Double acting	—	—	—	—	—	○	—	○	—	○	—
With indicator	  N.C.		N.C.	—	—	○	○	○	○	○	○	○	○	○

Note) Refer to the "Material" table for the applicable optional body materials.

Basic type

With flow rate adjustment

Standard Specifications

Model		LVA10	LVA20	LVA30	LVA40	LVA50	LVA60
Orifice diameter		ø2	ø4	ø8	ø12	ø20	ø22
Port size		1/8, 1/4	1/8, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	1
Flow characteristics	Av x 10^{-6} m^2	1.7	8.4	40.8	79.2	144	192
	Cv	0.07	0.35	1.7	3.3	6	8
Withstand pressure (MPa)		1					
Operating pressure (MPa)	A → B	(−94 kPa) 0 to 0.5 Note 3)				(−94 kPa) 0 to 0.4 Note 3)	
	B → A	(−94 kPa) 0 to 0.2 Note 3)				(−94 kPa) 0 to 0.1 Note 3)	
Back pressure (MPa)	N.C./N.O. Note 2)	0.15 or less	0.3 or less			0.2 or less	
	Double acting	0.3 or less	0.4 or less			0.3 or less	
Valve leakage (cm^3/min)		0 (with water pressure)					
Pilot air pressure (MPa)		0.3 to 0.5					
Pilot port size		M5		Rc 1/8, NPT 1/8, G1/8			
Fluid temperature (°C)		0 to 100 Note 1)					
Ambient temperature (°C)		0 to 60					
Weight (kg)	Stainless steel (SUS)	0.12	0.18	0.44	0.86	1.67	1.96
	PPS	0.05	0.08	0.18	0.32	0.73	—
	PFA	0.05	0.09	0.20	0.35	0.78	0.90

Note 1) 0 to 60°C when the diaphragm is NBR or EPR.
Note 2) The N.O. type is not available for LVA10.
Note 3) Applicable by adding "-V" in the end of part number. Cannot be used in the vacuum retention state.

⚠Specific Product Precautions

Be sure to read before handling. Refer to front matter 41 for Safety Instructions, and pages 629 and 630 for High Purity Chemical Valve Precautions.

Piping

⚠Caution

1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

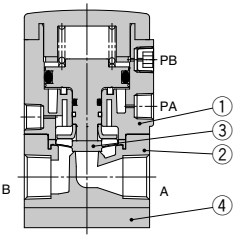
Options

■ With flow rate adjustment

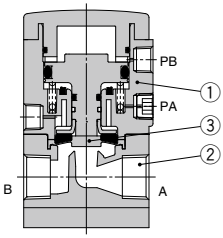
Adjusts the flow rate by controlling the diaphragm stroke.

Construction

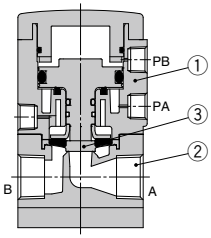
Standard type
N.C. type



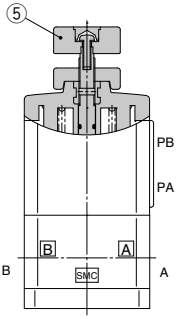
N.O. type



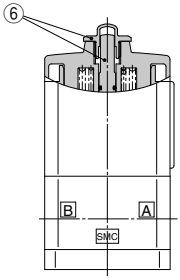
Double acting type



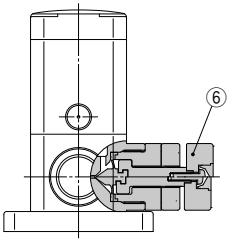
With flow rate adjustment



With indicator



With bypass (Body material: PFA)

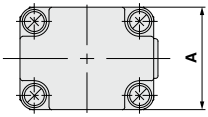


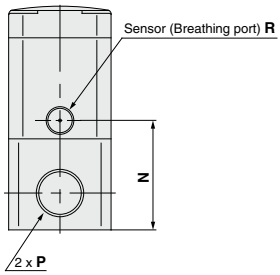
Parts list

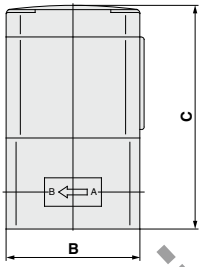
No.	Description	Material	Option
1	**Actuator section**	PPS	PVDF
2	**Body**	Stainless steel	—
		PPS	
		PFA	
3	**Diaphragm**	PTFE	—
		NBR	
		EPR	
4	**End plate** (PFA body only)	PPS	PVDF
5	**Flow rate adjuster section**	PPS	—
6	**Indicator**	PP	—

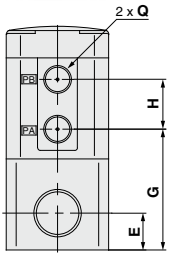
Dimensions

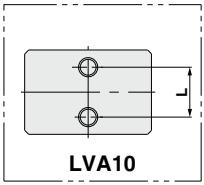
Body material: Stainless steel
Basic type

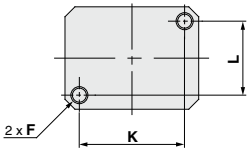


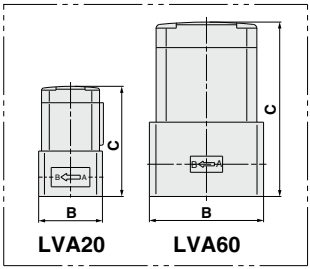




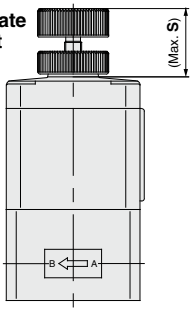








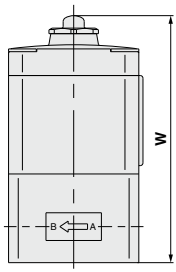
With flow rate adjustment



Dimensions (mm)

Model	S
LVA2□	14.5
LVA3□	24.4
LVA4□	29
LVA5□	34.5
LVA6□	36

With indicator



Dimensions (mm)

Model	W
LVA20	66.5
LVA30	89.1
LVA40	109.9
LVA50	140.5
LVA60	147.8

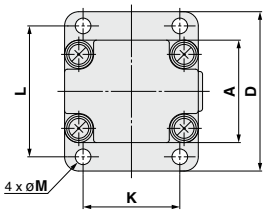
Dimensions (mm)

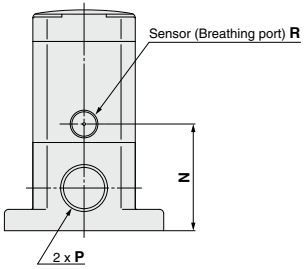
Model	A	B	C	E	F	G	H	K	L	N	P	Q	R
LVA1□	20	33	49.5	10	M5 x 0.8 x 4	27.5	11	—	13	27.5	Rc 1/8, 1/4 NPT 1/8, 1/4 G 1/8, 1/4	M5 x 0.8	ø4.2
LVA2□	30	33	57	10	M5 x 0.8 x 5	31	13	22	22	26			M3 x 0.5
LVA3□	36	47	78.5	13	M6 x 1.0 x 8	42.5	17.5	37	26	38.5	Rc 1/4, 3/8 NPT 1/4, 3/8 G 1/4, 3/8	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVA4□	46	60	95.5	16	M8 x 1.25 x 10	54.5	18	47.5	33.5	47.5	Rc 3/8, 1/2 NPT 3/8, 1/2 G 3/8, 1/2		
LVA5□	58	75	122.5	19	M8 x 1.25 x 10	61.5	27.5	60	43	55.5	Rc 1/2, 3/4 NPT 1/2, 3/4 G 1/2, 3/4		
LVA6□	58	85	130	24	M8 x 1.25 x 10	69	27.5	60	43	63	Rc 1 NPT 1 G 1		

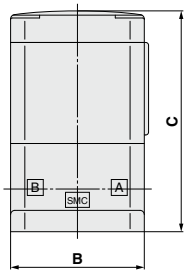
Dimensions

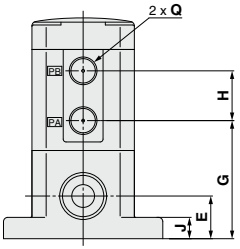
Body material: PPS

Basic type

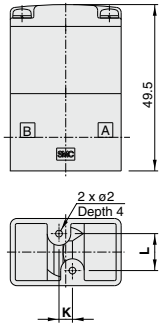




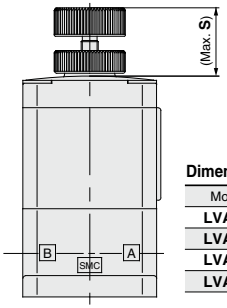




LVA10



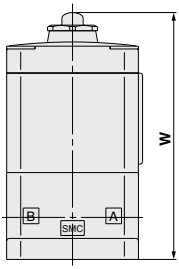
With flow rate adjustment



Dimensions (mm)

Model	S
LVA2□	14.5
LVA3□	24.4
LVA4□	29
LVA5□	34.5

With indicator



Dimensions (mm)

Model	W
LVA20	67
LVA30	88.1
LVA40	110.4
LVA50	147
LVA60	–

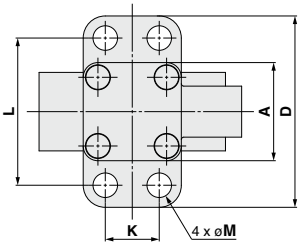
Dimensions (mm)

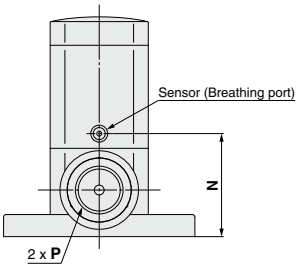
Model	A	B	C	D	E	G	H	J	K	L	M	N	P	Q	R
LVA1□	20	33	49.5	—	10	27.5	11	—	4	11	—	27.5	Rc 1/8, 1/4 NPT 1/8, 1/4 G 1/8, 1/4	M5 x 0.8	ø4.2
LVA2□	30	36	57.5	44	11	31.5	13	4	20	37	3.5	26.5	Rc 1/4 NPT 1/4 G 1/4		M3 x 0.5
LVA3□	36	47	77.5	56	15	41.5	17.5	7.5	34	46	5.5	37.5	Rc 3/8 NPT 3/8 G 3/8	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVA4□	46	60	96	68	22	55	18	8	42	57	5.5	48	Rc 1/2 NPT 1/2 G 1/2		
LVA5□	58	75	129	84	26	68	27.5	8	56	71	6.5	62	Rc 3/4 NPT 3/4 G 3/4		

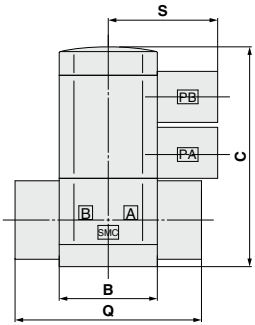
Dimensions

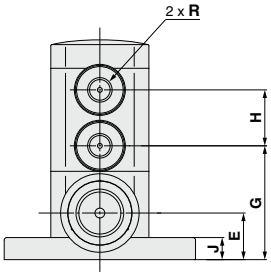
Body material: PFA

Basic type









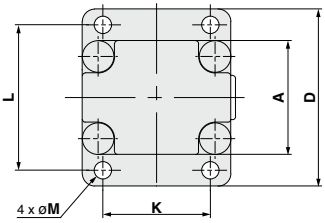
Dimensions (mm)

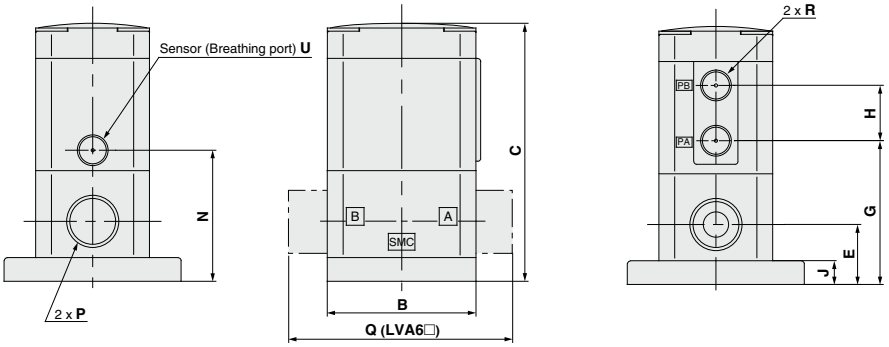
Model	A	B	C	D	E	G	H	J	K	L	M	N	P	Q	R	S
LVA1□	20	20	45	39	9.5	23	11.5	4.5	11	30	5	21	Rc 1/8 NPT 1/8 G 1/8	38	M5 x 0.8	22.5

Dimensions

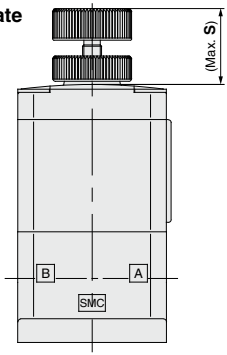
Body material: PFA

Basic type





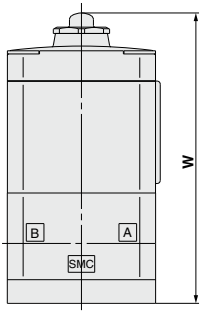
With flow rate adjustment



Dimensions (mm)

Model	S
LVA2□	14.5
LVA3□	24.4
LVA4□	29
LVA5□	34.5
LVA6□	36

With indicator



Dimensions (mm)

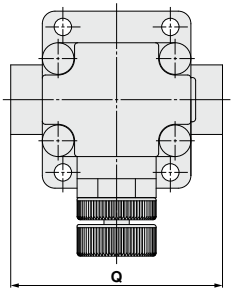
Model	W
LVA20	70.5
LVA30	92.1
LVA40	110.4
LVA50	147
LVA60	155.8

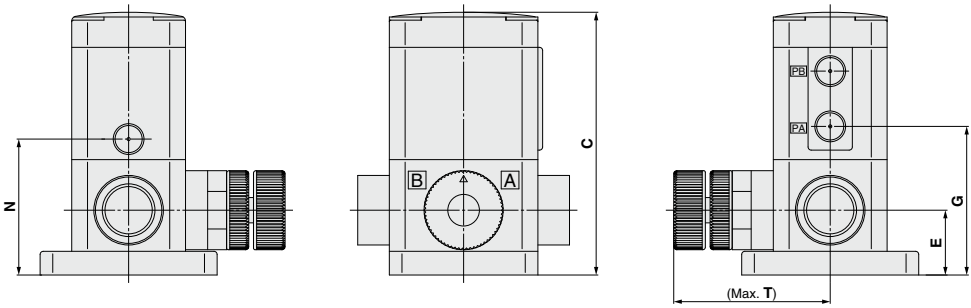
Dimensions (mm)

Model	A	B	C	D	E	G	H	J	K	L	M	N	P	Q	R	U
LVA2□	30	36	61	44	14.5	35	13	4	20	37	3.5	30	Rc 1/4 NPT 1/4 G 1/4	—	M5 x 0.8	M3 x 0.5
LVA3□	36	47	81.5	56	19	45.5	17.5	7.5	34	46	5.5	41.5	Rc 3/8 NPT 3/8 G 3/8	—	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVA4□	46	60	96	68	22	55	18	8	42	57	5.5	48	Rc 1/2 NPT 1/2 G 1/2	—		
LVA5□	58	75	129	84	26	68	27.5	8	56	71	6.5	62	Rc 3/4 NPT 3/4 G 3/4	—		
LVA6□	58	75	138	84	32	77	27.5	8	56	71	6.5	71	Rc 1 NPT 1 G 1	117		

Dimensions

Body material: PFA
With bypass

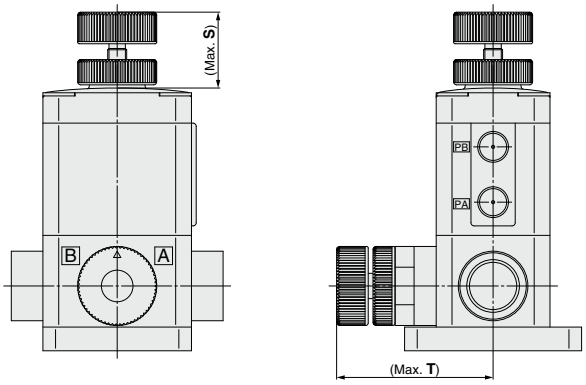




Dimensions (mm)

Model	C	E	G	N	T	Q
LVA3□	83	20.5	47	43	49.5	67
LVA4□	96	22	55	48	54.5	86
LVA5□	129	26	68	62	60.5	104

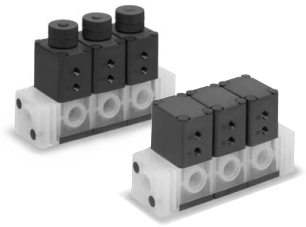
With flow rate adjustment & bypass



Dimensions (mm)

Model	S	T
LVA3□	24.4	49.5
LVA4□	29	54.5
LVA5□	34.5	60.5

Series LVA
Manifolds



Manifold Specifications

Model	LLA2A	LLA3A	LLA4A	LLA5A
Manifold type	Stacking type			
P (IN), A (OUT) type	Common IN/Individual OUT			
Valve stations	2 to 5 stations			
Port size (port P)	1/4	3/8	1/2	3/4
Port size (port A)	1/4	3/8	1/2	3/4

Note 1) Contact SMC if the manifold will be used with vacuum and A → P flow.

How to Order Manifold Base

LLA 2 A – 05 – 02 □ – C

Body class

Symbol	Body class
2	2
3	3
4	4
5	5

Base type

A	Stacking type

Manifold stations

02	2 stations
⋮	⋮
05	5 stations

Port size (port P)

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4
06	3/4	5

Thread type

Symbol	Thread type
Nil	Rc
N	NPT

Material

Symbol	Manifold
C	PFA

How to Order Valve

LVA 2 0 A – 02 □ – C □

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø12
5	5	ø20

Valve type

0	N.C.
1	N.O.
2	Double acting

Body type

A	Stacking type for manifold

Port size (port A)

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4
06	3/4	5

Thread type

Symbol	Thread type
Nil	Rc
N	NPT

Option

Nil	None
1	With flow rate adjustment
4	With indicator

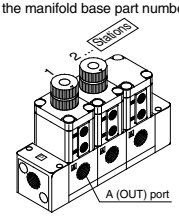
Note) Options can not be combined each other.

Material

Symbol	Body	Actuator section / End plate	Diaphragm	Applicable option 1	Applicable option 4	Note
C	PFA	PPS	PTFE	●	●	—
F	PFA	PVDF	PTFE			Hydrofluoric acid compatible (Only LVA40, 50 type)
N	PFA	PPS	PTFE	●	●	Ammonium hydroxide compatible

How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLA2A-03-02-C····· 1 set **1 set Manifold base part no.**

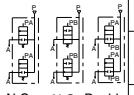
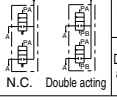
∗ LVA20A-02-C1 ····· 2 sets **2 sets Valve part no. (stations 1 & 2)**

∗ LVA20A-02-C ····· 1 set **1 set Valve part no. (station 3)**

∗ Add the ∗ symbol at the beginning of part numbers for valves, etc. to be mounted.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

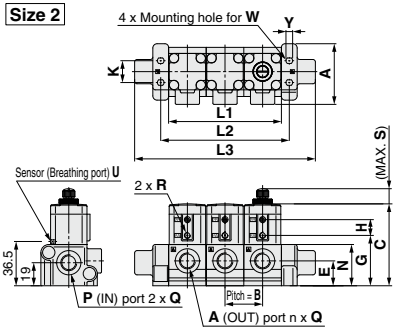
Manifold variations

Type	Symbol	Model	LVA20A	LVA30A	LVA40A	LVA50A
		Manifold material	PFA			
		Port size	1/4	3/8	1/2	3/4
		Orifice diameter	ø4	ø8	ø12	ø20
		Valve type				
Basic type		N.C.	○	○	○	○
		N.O.	○	○	○	○
	N.C. N.O. Double acting	Double acting	○	○	○	○
With flow rate adjustment		N.C.	○	○	○	○
	 N.C. Double acting	Double acting	○	○	○	○

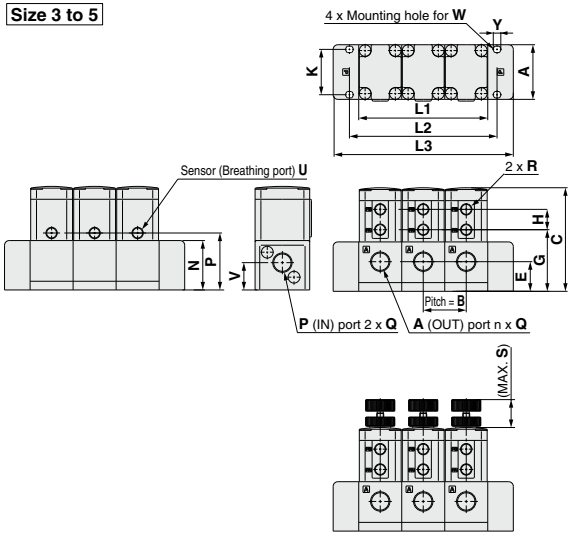
Dimensions

LLA□A-Stations-□□-C

Size 2



Size 3 to 5



Dimensions (mm)

Model	S
LLA2A	14.5
LLA3A	24.4
LLA4A	29
LLA5A	34.5

(mm)

Model	Station / Symbol	2	3	4	5
LLA2A	L1	62	93	124	155
	L2	75	106	137	168
	L3	118	149	180	211
LLA3A	L1	74	111	148	185
	L2	90	127	164	201
	L3	118	155	192	229
LLA4A	L1	94	141	188	235
	L2	112	159	206	253
	L3	144	191	238	285
LLA5A	L1	118	177	236	295
	L2	140	199	258	317
	L3	178	237	296	355

Dimensions

(mm)

Model	A	B	C	E	G	H	K	N	P	Q	R	U	V	W	Y
LLA2A	50	31	67.5	20.5	41.5	13	18	34	36.5	Rc 1/4, NPT 1/4	M5 x 0.8	M3 x 0.5	19	M4	5.5
LLA3A	47	37	88.5	25.5	53	17.5	39	42.5	49	Rc 3/8, NPT 3/8	Rc 1/8 NPT 1/8	Rc 1/8 NPT 1/8	23.5	M5	6.5
LLA4A	60	47	103.5	29	62.5	18	50	48	55.5	Rc 1/2, NPT 1/2			26	M6	7.5
LLA5A	75	59	135.5	32.5	74.5	27.5	61	61	68.5	Rc 3/4, NPT 3/4			29	M6	7.5

3 Port

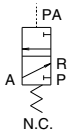
Standard Specifications

Model		LVA200
Orifice diameter		ø4
Port size		1/4
Flow characteristics	Av x 10^{-6} m^2	7.2
	Cv	0.3
Withstand pressure (MPa)		1
Operating pressure (MPa)		0 to 0.5
Valve leakage (cm^3/min)		0 (with water pressure)
Pilot air pressure (MPa)		0.4 to 0.5
Pilot port size		M5 x 0.8
Fluid temperature (°C)		0 to 100
Ambient temperature (°C)		0 to 60
Weight (kg)		0.162

LVC
LVA
LVH
LVD
LVQ
LVP
LVW
LQ1
LQ3
LVN
LQHB
TL TIL
TLM TILM
TD TID
TH TIH

How to Order Valve

LVA 2 0 0 – 02 □ – C



Body class

Symbol	Body class	Orifice dia.
2	2	ø4

Valve type

0	N.C.

Port size

Symbol	Port size
02	1/4

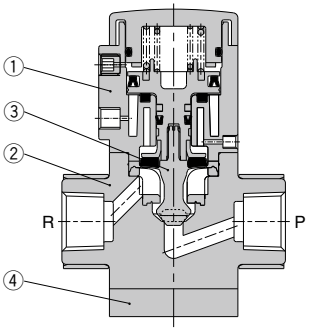
Thread type

Symbol	Thread type
Nil	Rc
N	NPT

Material

Symbol	Body	Actuator section	Diaphragm
C	PFA	PPS	PTFE

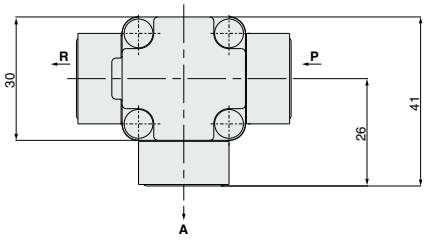
Construction

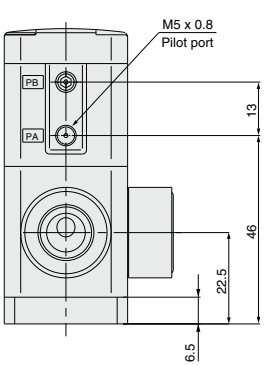


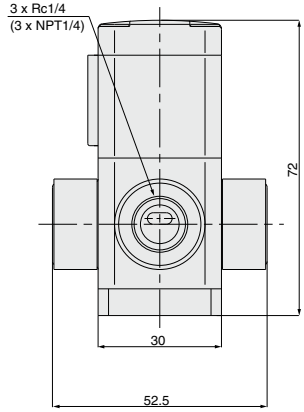
Parts list

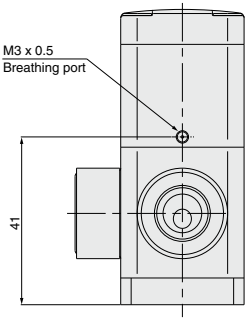
No.	Description	Material
1	**Actuator section**	PPS
2	**Body**	PFA
3	**Diaphragm**	PTFE
4	**End plate**	Stainless steel

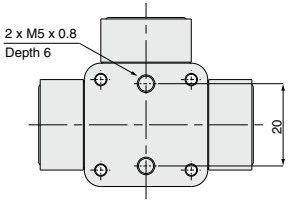
Dimensions


R
P
30
41
26
A


M5 x 0.8
Pilot port
PB
PA
13
46
22.5
6.5


3 x Rc1/4
(3 x NPT1/4)
72
30
52.5


M3 x 0.5
Breathing port
41


2 x M5 x 0.8
Depth 6
20

Manually Operated
Integral Fitting Type/Threaded Type
Series LVH

How to Order Valve (Single Type)

Integral fitting type LVH 2 0 □ – S 06 □

Threaded type LVH 2 0 □ – 02 □ – A

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø10

LQ2 integral fitting

Port B (OUT) different dia. size

Symbol	Application
Nil	Ports A & B same size
Refer to the applicable tubing table to the right	Different diameter tubings can be selected within the same body class.

Applicable tubing size

Symbol	Connecting tubing size	Body class 2	3	4
Metric sizes				
03	3 x 2	●		
04	4 x 3	●		
06	6 x 4	○	●	
08	8 x 6		●	
10	10 x 8		○	●
12	12 x 10			○
Inch sizes				
03	1/8" x 0.086"	●		
05	3/16 x 1/8"	●		
07	1/4" x 5/32"	○	●	
11	3/8" x 1/4"		○	●
13	1/2" x 3/8"			○

○ Basic size ● With reducer

Note) Refer to page 630 for details of the applicable tubing sizes.

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø12

Valve type

0	N.C.

Lever operation

Symbol	Lever operation
Nil	Non-locking type (self-reset type)
L	Locking type

Material Note)

Symbol	Body	Actuator section: End plate	Diaphragm
A	Stainless steel (SUS)	PP	PTFE
		—	
B	PPS	PP	PTFE
		PPS	
C	PFA	PP	PTFE
		PPS	

Note) Refer to "Variations" for port size and material combinations.

Port size

Symbol	Port size	Body class
01	1/8	2
02	1/4	
02	1/4	3
03	3/8	
03	3/8	4
04	1/2	

Pilot port thread type

Symbol	Thread type
Nil	Rc
N	NPT
G	PF

Integral fitting type/Variations

Type	Symbol	Model	LVH20	LVH30	LVH40
		Orifice diameter	ø4	ø8	ø10
		Tubing O.D. / Valve type: Metric	3, 4, 6	6, 8, 10	10, 12
		Tubing O.D. / Valve type: Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
Basic type	N.C. (Non-locking)		○	○	○
	N.C. (Locking)		○	○	○

Threaded type/Series variation

Type	Symbol	Model	LVH20				LVH30				LVH40			
		Orifice diameter	ø4				ø8				ø12			
		Port size / Valve type	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic type	N.C. (Non-locking)		Stainless steel (SUS316)		PPS	PFA	Stainless steel (SUS316)		PPS	PFA	Stainless steel (SUS316)		PPS	PFA
	N.C. (Locking)		○	○	○	○	○	○	○	○	○	○	○	○

⚠Specific Product Precautions

Be sure to read before handling. Refer to front matter 41 for Safety Instructions, and pages 629 and 630 for High Purity Chemical Valve Precautions.

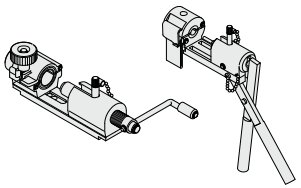
Piping

⚠Caution

Integral fitting type

1. Connect tubing with special tools.

Refer to the pamphlet "High-Purity Fluoropolymer Fittings Hyper Fittings/Series LQ1, 2 Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from our web site.)



2. Tighten the nut to the end surface of the body. As a guide, refer to the proper tightening torques shown below.

Tightening torque for piping

Body class	Torque (N·m)
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0

Threaded type

1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

Standard Specifications/Integral Fitting Type

Model		LVH20	LVH30	LVH40
Tubing O.D. (Note)	Metric size	6	10	12
	Inch size	1/4	3/8	1/2
Orifice diameter		ø4	ø8	ø10
Flow characteristics	Av x 10^{-6} m^2	8.4	40.8	60
	Cv	0.35	1.7	2.5
Withstand pressure (MPa)		1		
Operating pressure (MPa)	A → B	0 to 0.5		
	B → A	0 to 0.2		
Back pressure (MPa)		0.3 or less		
Valve leakage (cm^3/min)		0 (with water pressure)		
Action		Toggle type (non-locking/locking)		
Fluid temperature (°C)		0 to 60		
Ambient temperature (°C)		0 to 60		
Weight (kg)		0.06	0.14	0.26

Note 1) Refer to page 630 for details of the applicable tubing sizes.

Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

● With reducer

Body class	Tubing O.D.										
	Metric sizes						Inch sizes				
	3	4	6	8	10	12	1/8	3/16	1/4	3/8	1/2
2	●	●	○	—	—	—	●	●	○	—	—
3	—	—	●	●	○	—	—	—	●	○	—
4	—	—	—	—	●	○	—	—	—	●	○

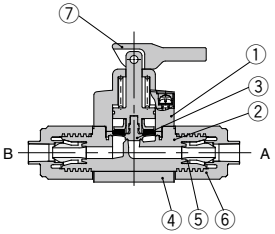
Note) Refer to page 625 for information on changing tubing sizes.

Standard Specifications/Threaded Type

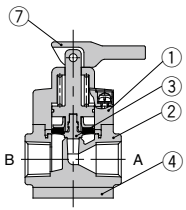
Model		LVH20	LVH30	LVH40
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2
Orifice diameter		ø4	ø8	ø12
Flow characteristics	Av x 10^{-6} m^2	8.4	40.8	60
	Cv	0.35	1.7	2.5
Withstand pressure (MPa)		1		
Operating pressure (MPa)	A → B	0 to 0.5		
	B → A	0 to 0.2		
Back pressure (MPa)		0.3 or less		
Valve leakage (cm^3/min)		0 (with water pressure)		
Action		Toggle type (non-locking/locking)		
Fluid temperature (°C)		0 to 60		
Ambient temperature (°C)		0 to 60		
Weight (kg)	Stainless steel (SUS)	0.15	0.36	0.71
	PPS	0.04	0.09	0.17
	PFA	0.05	0.11	0.20

Construction

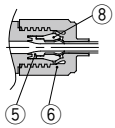
Integral fitting type



Threaded type



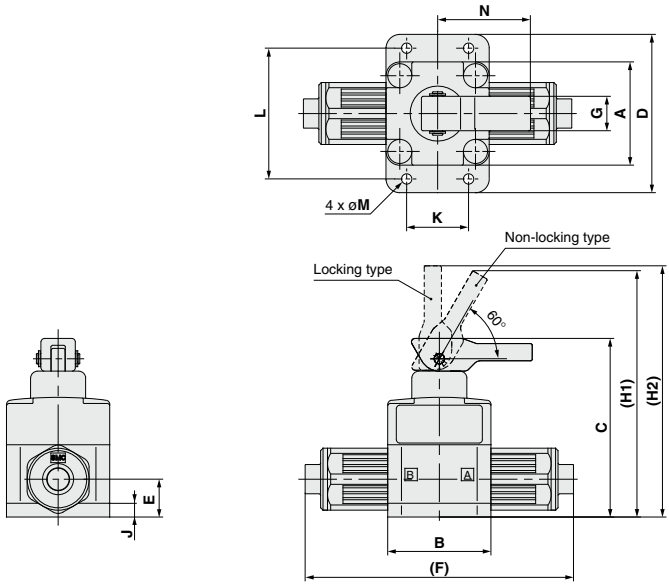
With reducer



Parts list

No.	Description	Material	Note
1	**Actuator section**	PP	
2	**Body**	PFA	Integral fitting type
		Stainless steel	Threaded type
		PPS	
		PFA	
3	**Diaphragm**	PTFE	–
4	**End plate**	PPS	PFA body only
5	**Insert bushing**	PFA	–
6	**Nut**	PFA	–
7	**Lever**	PP	–
8	**Collar**	PFA	–

Dimensions/Integral Fitting Type

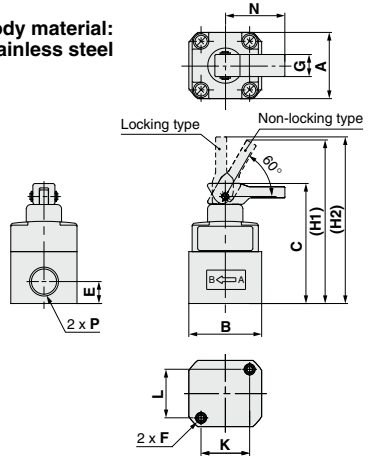


Dimensions (mm)

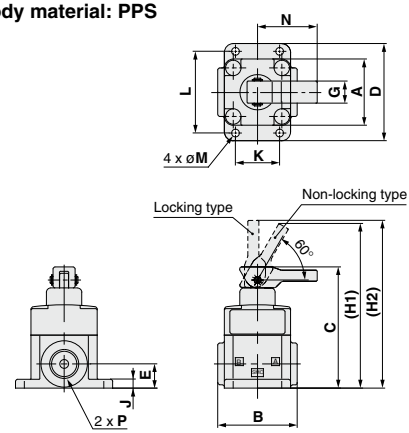
Model	A	B	C	D	E	F	G	H1	H2	J	K	L	M	N
LVH20□	30	30	52	44	11	79	10	72.5	74	4	20	37	3.5	27
LVH30□	36	47	81.5	56	16.5	106	19	111	113	7.5	34	46	5.5	37.5
LVH40□	46	60	100	68	22.5	131	20.5	139	143	8	42	57	5.5	50

Dimensions/Threaded Type

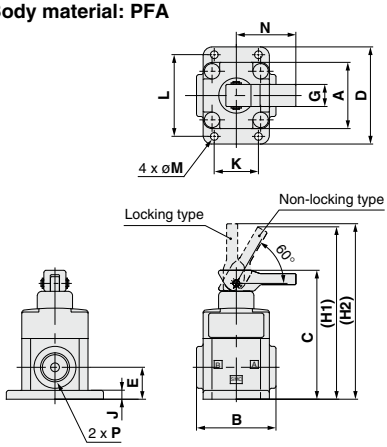
Body material: Stainless steel



Body material: PPS



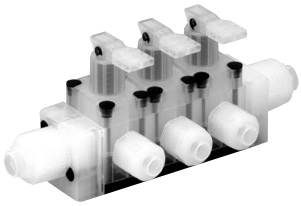
Body material: PFA



Dimensions (mm)

Body material	Model	A	B	C	D	E	F	G	H1	H2	J	K	L	M	N	P
Stainless steel (SUS)	**LVH20□**	30	33	54.5	—	10	M5 x 0.8 x 5	10	75	76.5	—	22	22	—	27	Rc 1/8, 1/4, NPT 1/8, 1/4
	LVH30□	36	47	81	—	13	M6 x 1.0 x 8	19	110.5	112.5	—	37	26	—	37	Rc 1/4, 3/8, NPT 1/4, 3/8
	LVH40□	46	60	99	—	16	M8 x 1.25 x 10	20.5	138	142	—	47.5	33.5	—	50	Rc 3/8, 1/2, NPT 3/8, 1/2
PPS	**LVH20□**	30	36	55	44	11	—	10	75.5	77	4	20	37	3.5	27	Rc 1/4, NPT 1/4
	LVH30□	36	47	80	56	15	—	19	109.5	111.5	7.5	34	46	5.5	37	Rc 3/8, NPT 3/8
	LVH40□	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc 1/2, NPT 1/2
PFA	**LVH20□**	30	36	58.5	44	14.5	—	10	79	80.5	4	20	37	3.5	27	Rc 1/4, NPT 1/4
	LVH30□	36	47	84	56	19	—	19	113.5	115.5	7.5	34	46	5.5	37	Rc 3/8, NPT 3/8
	LVH40□	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc 1/2, NPT 1/2

Series LVH/Integral Fitting Type
Manifolds



Manifold Specifications

Model	LLH2A	LLH3A	LLH4A
Manifold type	Stacking type		
P (IN), A (OUT) type	Common IN/Individual OUT		
Valve stations	2 to 5 stations		
Tubing size Note 1) **(port P)**	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"
Tubing size (port A)	1/4" x 5/32"	3/8" x 1/4"	1/2" x 3/8"

Note 1) Refer to page 630 for details of the applicable tubing sizes.
Note 2) Contact SMC if the manifold will be used with vacuum and A → P flow.

How to Order Manifold Base

LLH 2 A – 05 – S 11 □

Body class

Symbol	Body class
2	2
3	3
4	4

Base type

A	Stacking type

Manifold stations

02	2 stations
⋮	⋮
05	5 stations

LQ2 integral fitting

Tubing size for port P and L side connection Note)

Symbol	Tubing size	Fittings	Body class
00	Plug	—	2 to 4
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"		
10	10 x 8	4	3
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"		
12	12 x 10	5	4
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

Note) Refer to page 630 for detailes of the applicable tubing sizes.
∗ P port fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to page 787, "Blanking plug" after checking the fitting size.

Tubing size for port P and R side connection Note)

Symbol	Tubing size	Fittings	Body class
00	Plug	—	2 to 4
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"		
10	10 x 8	4	3
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"		
12	12 x 10	5	4
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

Note) Refer to page 630 for detailes of the applicable tubing sizes.
∗ P port fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to page 787, "Blanking plug" after checking the fitting size.

How to Order Valve

LVH 2 0 A □ – S 07

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø10

Valve type

0	N.C.

Body type

A	Stacking type for manifold

Lever operation

Symbol	Lever operation
Nil	Non-locking type (self-reset type)
L	Locking type

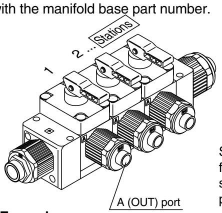
LQ2 integral fitting

Tubing size

Symbol	Tubing size	Body class
03	ø3, 1/8"	2
04	ø4	
05	3/16"	
06	ø6	
07	1/4"	
06	ø6	3
07	1/4"	
08	ø8	
10	ø10	
11	3/8"	
10	ø10	4
11	3/8"	
12	ø12	
13	1/2"	

How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

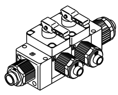
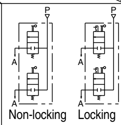
<Example>

LLH2A-03-SH ····· 1 set **1 set Manifold base part no.**
∗ LVH20A-S07 ····· 2 sets **2 sets Valve part no. (stations 1 & 2)**
∗ LVH20AL-S07 ····· 1 set **1 set Valve part no. (station 3)**

- Add the ∗ symbol at the beginning of part numbers for valves, etc. to be mounted.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

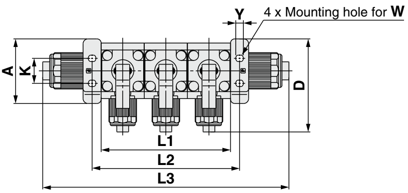
Threaded type manifold/Variations

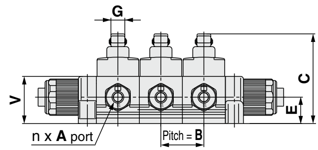
Type	Symbol		Model	LVH20	LVH30	LVH40
			Manifold material	PFA		
			Tubing size	1/4	3/8	1/2
			Orifice diameter	ø4	ø8	ø10
			Valve type			
Manifold 	 Non-locking Locking	N.C.		○	○	○

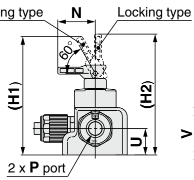
Dimensions

LLH□A-Stations-□□

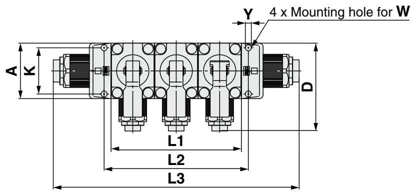
Size 2

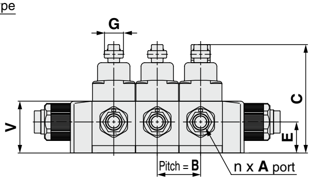


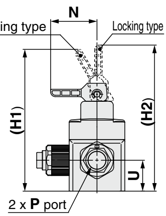




Size 3, 4







Dimensions (mm)

Model	A	B	C	D	E	G	H1	H2	K	N	U	V	W	Y
LLH2A	46.5	31	65	67	19	10	85.5	87	18	27	19	34	M4	5.5
LLH3A	47	36.5	94.5	76	27.5	19	125.5	127.5	39	37	27.5	47	M5	6.5
LLH4A	60	47	115	95	33.5	20.5	154	158	50	50	33.5	56	M6	7.5

(mm)

Model	Symbol \ Station	2	3	4	5
LLH2A	**L1**	62	93	124	155
	L2	75	106	137	168
	L3	146	177	208	239
LLH3A	**L1**	73	109.5	146	182.5
	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
LLH4A	**L1**	94	141	188	235
	L2	109	156	203	250
	L3	219	266	313	360

Series LVH/Threaded Type
Manifolds

Manifold Specifications

Model	LLH2A	LLH3A	LLH4A
Manifold type	Stacking type		
P (IN), A (OUT) type	Common IN/Individual OUT		
Valve stations	2 to 5 stations		
Port size (port P)	1/4	3/8	1/2
Port size (port A)	1/4	3/8	1/2

Note 1) Contact SMC if the manifold will be used with vacuum and flow A → P.

How to Order Manifold Base

LLH 2 A – 05 – 02 □ – C

Body class

Symbol	Body class
2	2
3	3
4	4

Base type

A	Stacking type

Manifold stations

02	2 stations
⋮	⋮
05	5 stations

Port size (port P)

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4

Thread type

Symbol	Thread type
Nil	Rc
N	NPT

Material

Symbol	Manifold
C	PFA

How to Order Valve

Threaded type **LVH 2 0 A □ – 02 □ – C**

Body class

Symbol	Body class	Orifice dia.
2	2	ø4
3	3	ø8
4	4	ø12

Valve type

0	N.C.

Body type

A	Stacking type for manifold

Lever operation

Symbol	Lever operation
Nil	Non-locking type (self-reset type)
L	Locking type

Port size (port A)

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4

Thread type

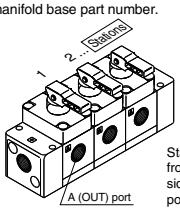
Symbol	Thread type
Nil	Rc
N	NPT

Material

Symbol	Body	Actuator section / End plate	Diaphragm
C	PFA	PP	PTFE
		PPS	

How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLH2A-03-02-C ····· 1 set **1 set Manifold base part no.**

∗ LVH20A-02-C ····· 2 sets **2 sets Valve part no. (stations 1 & 2)**

∗ LVH20AL-02-C ····· 1 set **1 set Valve part no. (station 3)**

Add the ∗ symbol at the beginning of part numbers for valves, etc. to be mounted.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

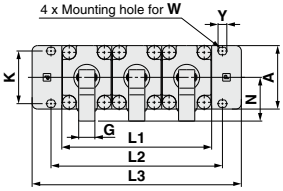
Threaded type manifold/Variations

Type	Symbol	Model	LVH20	LVH30	LVH40
		Manifold material	PFA		
		Port size	1/4	3/8	1/2
		Orifice diameter	ø4	ø8	ø12
		Valve type			
Manifold	Non-locking / Locking	N.C.	○	○	○

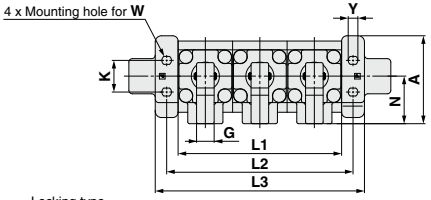
Dimensions

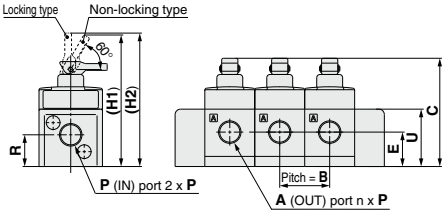
LLH□A-Stations-□□-C

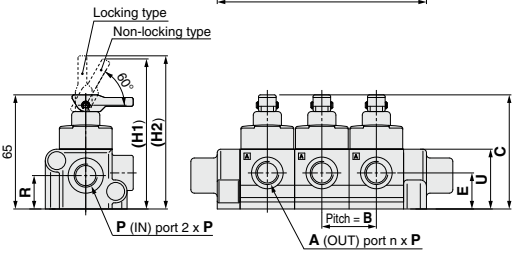
Size 2



Size 3, 4







Dimensions (mm)

Model	A	B	C	E	G	H1	H2	K	N	P	R	U	W	Y
LLH2A	50	31	65	20.5	10	85.5	87	18	27	Rc1/4, NPT1/4	19	34	M4	5.5
LLH3A	47	37	90	25.5	19	112.5	114.5	39	37	Rc3/8, NPT3/8	23.5	42.5	M5	6.5
LLH4A	60	47	107	29	20.5	146	150	50	50	Rc1/2, NPT1/2	24	48	M6	7.5

(mm)

Model	Station / Symbol	2	3	4	5
LLH2A	**L1**	62	93	124	155
	L2	75	106	137	168
	L3	118	149	180	211
LLH3A	**L1**	74	111	148	185
	L2	90	127	164	201
	L3	118	155	192	229
LLH4A	**L1**	94	141	188	235
	L2	112	159	206	253
	L3	144	191	238	285

(mm)

Fittings and Special Tools

Fittings

Changing tubing sizes

The tubing size can be changed within the same body class (body size) by replacing the nut and insert bushing.

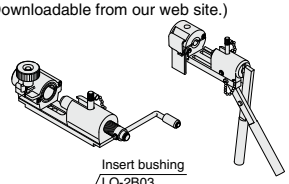
Body class	Tubing O.D.														
	Metric sizes								Inch sizes						
	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	●	●	○	—	—	—	—	—	●	●	○	—	—	—	—
3	—	—	●	●	○	—	—	—	—	—	●	○	—	—	—
4	—	—	—	—	●	○	—	—	—	—	—	●	○	—	—
5	—	—	—	—	—	●	○	—	—	—	—	—	●	○	—
6	—	—	—	—	—	—	●	○	—	—	—	—	—	●	○

Part composition

	Component parts		
	Nut	Insert	Collar (insert assembly)
○ Basic size	Yes	Yes	No
● Reducer type	Yes	Yes	Yes

⚠ Caution

1. Connect tubing with special tools.
Refer to the pamphlet "High-Purity Fluoropolymer Fittings Hyper Fittings/Series LQ1, 2 Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from our web site.)

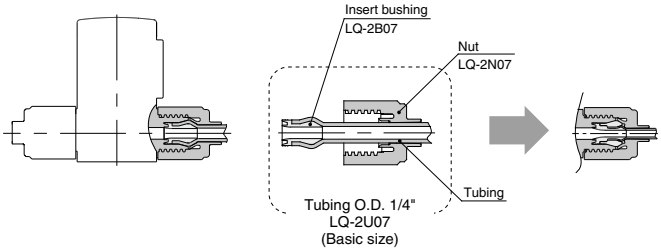


Changing the tubing size

Example) Changing the tubing from an O.D. 1/4" to O.D. 1/8" in body class 2.

Prepare an insert bushing and nut for 1/8" O.D. tubing (LQ-2U03) and change the tubing size. (Refer to the section on how to order fitting parts.)

Note) Tubing is sold separately.



How to order fitting parts

LQ □ – 2 U 03

* Type U is recommended when changing tubing sizes.

Type of fitting

Symbol	Applicable fitting
Nil	LQ2
1	LQ1

Body class(fittings)

Symbol	Body class(fittings)	Applicable fitting
2	2	LQ1 LQ2
3	3	
4	4	
5	5	
6	6	LQ1

Type of part

Symbol	Type of part
U	Insert bushing & nut
B	Insert bushing
N	Nut

Tubing size Note)

Symbol	Tubing size	Body class (fittings)	Applicable fitting
03	1/8" x 0.086", 3 x 2	2	LQ1 LQ2
04	4 x 3		
05	3/16" x 1/8"		
06	6 x 4		
07	1/4" x 5/32"		
06	6 x 4	3	
08	8 x 6		
10	10 x 8		
07	1/4" x 5/32"		
11	3/8" x 1/4"		
10	10 x 8	4	
12	12 x 10		
11	3/8" x 1/4"		
13	1/2" x 3/8"		
12	12 x 10	5	
13	1/2" x 3/8"		
19	3/4" x 5/8", 19 x 16		
19	3/4" x 5/8", 19 x 16	6	LQ1
25	1" x 7/8", 25 x 22		

Note) Refer to page 630 for details of the applicable tubing sizes.

Large Diameter ($1^1/_4$,$1^1/_2$) Air Operated/*Series LVC80-Z* Manually Operated/*Series LVH80M-Z*

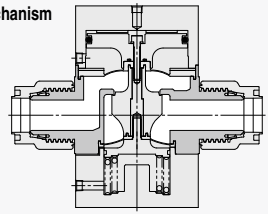
RoHS

High Back Pressure 0.7MPa | Low Water Hammer | Driving Method Air Operated | Driving Method Manually Operated | Option With Indicator Light

- Applicable tubing size: 1 1/4", 1 1/2"
- Height: **189 mm**
- Low pilot pressure is achieved: **0.35** to 0.6MPa

Compact design by balance mechanism

As a pressure-balance mechanism with the double diaphragm is used, the spring reaction force that closes the main valve can be made small. This suppresses the height size to achieve the compact design.



LVC80-Z32-4 **LVH80M-Z32**

Note) When using permeable fluids, connect the piping to the breathing port and perform the suction (scavenging) so as to prevent the fluid from permeating into the valve.

- Acids and alkaline available
- Export Trade Control Order Not applicable for list control

Driving Method Air Operated Standard Specifications

Model		LVC80-Z32	LVC80-Z40
Operating pressure (MPa)		0 to 0.7	
Pilot pressure (MPa)		0.35 to 0.6	
Back pressure (MPa)		0.7 or less	
Fluid		Deionized water, chemical liquids, Inert gas	
Orifice diameter (mmø)		34	
Cv factor		16	25
Fluid temperature (°C)		0 to 80	
Ambient temperature (°C)		0 to 60	
Fluid wetted materials	**Diaphragm**	PTFE	
	Body	NEW PFA	
PFA tubing O.D.		1 1/4	1 1/2
Dimension L (mm)		235	241

Driving Method Manually Operated Standard Specifications

Model		LVH80M-Z32	LVH80M-Z40
Operating pressure (MPa)		0 to 0.7	
Back pressure (MPa)		0.7 or less	
Fluid		Deionized water, chemical liquids, Inert gas	
Orifice diameter (mmø)		34	
Cv factor		16	25
Fluid temperature (°C)		0 to 80	
Ambient temperature (°C)		0 to 60	
Fluid wetted materials	**Diaphragm**	PTFE	
	Body	NEW PFA	
PFA tubing O.D.		1 1/4	1 1/2
Dimension L (mm)		235	241

Organic solvents available
Air Operated/*Series* LVA-$\frac{D}{G}$-$\frac{AD}{AN}$
Manually Operated/*Series* LVH□M-$\frac{D}{G}$-$\frac{AD}{AN}$

RoHS

High Back Pressure 0.5MPa | Low Water Hammer | Driving Method Air Operated | Driving Method Manually Operated | Option With Flow Rate Adjustment With Indicator Light

* High back pressure

- Body: **Stainless steel**, Actuator section: **ADC**, Buffer: Choice from **FKM/EPDM**
- Electro polishing can be specified. (Made to Order)
- Type of fitting: Double ferrule fittings, Metal gasket seal fittings, Integral tubing
- Export Trade Control Order
  Not applicable for list control

LVA30-D11-AD
Double ferrule fittings

LVA50-G19-AD
Metal gasket seal fittings

LVA60-T25-AD
Integral tubing

LVH20M-D07-AD
Double ferrule fittings

Driving Method: Air Operated

Standard Specifications

Model		LVA20	LVA30	LVA40	LVA50	LVA60
Tubing O.D. (Inch)		1/4	3/8	1/2	3/4	1
Orifice diameter		ø4	ø8	ø12	ø20	ø22
Flow characteristics	Avx10^{-6}m^2	8.4	40.8	79.2	144	192
	Cv	0.35	1.7	3.3	6	8
Withstand pressure (MPa)		1				
Operating pressure (MPa) <A → B flow>	Standard	0 to 0.5			0 to 0.4	
	High back pressure	0 to 0.5				
Back pressure (MPa) Standard	N.C/N.O	0.3 or less			0.2 or less	
	Double acting	0.4 or less			0.3 or less	
Note) High back pressure	N.C/N.O/Double acting	0.5 or less				
Valve leakage (cm^3/min)		0 (with water pressure)				
Pilot air pressure (MPa)		0.3 to 0.5 (High back pressure: 0.5 to 0.8) Note)				
Pilot port size		M5	Rc1/8·NPT1/8			
Fluid temperature (°C)		0 to 100				
Ambient temperature (°C)		0 to 60				
Type of fitting		Double ferrule fittings Metal gasket seal fittings, Integral tubing				

Note) The high back pressure is optional.

Driving Method: Manually Operated

Standard Specifications

Model		LVH20M	LVH30M	LVH40M	LVH50M	LVH60M
Tubing O.D. (Inch)		1/4	3/8	1/2	3/4	1
Orifice diameter		ø4	ø8	ø12	ø20	ø22
Flow characteristics	Avx10^{-6}m^2	8.4	40.8	79.2	144	192
	Cv	0.35	1.7	3.3	6	8
Withstand pressure (MPa)		1				
Operating pressure (MPa) <A → B flow>		0 to 0.5				
Valve leakage (cm^3/min)		0 (with water pressure)				
Fluid temperature (°C)		0 to 100				
Ambient temperature (°C)		0 to 60				
Type of fitting		Double ferrule fittings Metal gasket seal fittings, Integral tubing				

Series LV
Applicable Fluids

Material and fluid compatibility check list for air and manually operated high purity valves

Chemical	Body material			Diaphragm material		
	Stainless steel SUS316	Fluoro resin PFA	Polyphenylene sulfide resin PPS	Fluoro resin PTFE	Nitrile rubber NBR	Ethylene propylene rubber EPR
Acetone	○	○ Note 1)	○ Note 1)	○ Note 2)	×	×
Ammonium hydroxide	○	○	○	○ Note 2)	×	×
Isobutyl alcohol	○	○ Note 1)	○ Note 1)	○ Note 2)	○	○
Isopropyl alcohol	○	○ Note 1)	○ Note 1)	○ Note 2)	○	○
Hydrochloric acid	×	○	○	○	×	×
Ozone (dry)	○	○	○	○	×	○
Hydrogen peroxide Concentration 5% or less, 50°C or less	×	○	○	○	×	×
Ethyl acetate	○	○ Note 1)	○ Note 1)	○ Note 2)	×	×
Butyl acetate	○	○ Note 1)	○ Note 1)	○ Note 2)	×	×
Nitric acid (except fuming nitric acid) Concentration 10% or less	×	○	○	○ Note 2)	×	×
DI water (deionized water)	○	○	○	○	×	○
Sodium hydroxide (caustic soda) Concentration 50% or less	○	○	○	○	×	×
Nitrogen gas	○	○	○	○	○	○
Super pure water	×	○	○	○	×	×
Toluene	○	○ Note 1)	○ Note 1)	○ Note 2)	×	×
Hydrofluoric acid	×	○	×	○ Note 2)	×	×
Sulfuric acid (except fuming sulfuric acid)	×	○	×	○ Note 2)	×	×
Phosphoric acid Concentration 80% or less	×	○	×	○	×	×

The material and fluid compatibility check list provides reference values as a guide only.
Note 1) Use a stainless steel body, as static electricity may be generated.
Note 2) Use caution as permeation may occur and any permeated fluid could effect other material parts.

Table symbols
○: Can be used
○: Can be used in certain conditions
×: Cannot be used

- Compatibility is indicated for fluid temperatures of 100°C or less.
- The material and fluid compatibility check list provides reference values as a guide only, therefore we do not guarantee the application to our product.
- The data above is based on the information presented by the material manufacturers.
- SMC is not responsible for its accuracy and any damage happened because of this data.
- Set the viscosity of a fluid to 300 cp or less.
  If a fluid with a high viscosity is used, this may cause inadequate closing of the valve.

Series LV
High Purity Chemical Valve Precautions 1

Be sure to read before handling.
Refer to front matter 41 for Safety Instructions.

Design & Selection

⚠ Warning

1. Confirm the specifications.

Give careful consideration to operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

2. Fluids

Operate after confirming the compatibility of the product's component materials with fluids, using the check list on features page 628. Contact SMC regarding fluids other than those in the check list.

Operate within the indicated fluid temperature range.

3. Maintenance space

Ensure the necessary space for maintenance and inspections.

4. Fluid pressure range

Keep the supplied fluid pressure within the operating pressure range shown in the catalog.

5. Ambient environment

Operate within the ambient operating temperature range. After confirming the compatibility of the product's component materials with the ambient environment, operate so that fluid does not adhere to the product's exterior surfaces.

6. Liquid seals

When circulating fluid

Provide a relief valve in the system so that fluid does not get into the liquid seal circuit.

7. Countermeasures for static electricity

Since static electricity may be generated depending on the fluid being used, implement suitable countermeasures.

Mounting

⚠ Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

2. Instruction manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

Piping

⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

2. Use the tightening torques shown below when making connections to the pilot port.

Operating port tightening torque

Operating port	Torque (N·m)
M5	1/6 turn with a tightening tool after first tightening by hand
Rc, NPT 1/8	0.8 to 1.0

3. Use of metal fittings

Do not use metal fittings for piping on taper threads made of resin, as this may cause damage to the threads.

LVA PPS body ported tightening torque for fittings.

Size	Breaking torque (N·m)	Tightening torque (N·m)	Guideline for tightening torque (Number of turns)
LVA20	2 to 3	0.5 to 1	2 to 3 turns
LVA30	6 to 8	2 to 3	3 to 4 turns
LVA40	11 to 14	5 to 7	3 to 4 turns
LVA50	18 to 20	8 to 10	3 to 4 turns

∗ Guideline for tightening torque
Number of turns when the fitting is screwed into the body with 2 to 3 windings of sealant tape applied to threaded portion of the piping.
The value may differ for types other than sealant type.

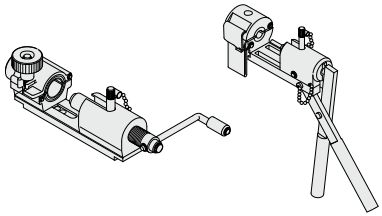
4. Use pilot ports and sensor (breathing) ports as indicated below.

	PA Port	PB Port	Sensor (breathing) port
N.C.	Pressure	Breathing	Breathing
N.O.	Breathing	Pressure	Breathing
Double acting	Pressure	Pressure	Breathing

In the case of N.C. and N.O. types, the port which does not receive operating pressure is released to atmosphere. When intake and exhaust directly from the valve is not desired due to problems with the ambient environment or scattering of dust, etc., install piping and perform intake and exhaust at a location which does not present a problem.

5. Connect tubing with special tools.

Refer to the pamphlet "High-Purity Fluoropolymer Fittings Hyper Fittings/Series LQ1, 2 Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from our web site.)



Series LV
High Purity Chemical Valve Precautions 2

Be sure to read before handling.
Refer to front matter 41 for Safety Instructions.

Operating Air Supply

⚠Warning

1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt, or corrosive gases, etc., as this may cause damage or malfunction.

Operating Environment

⚠Warning

1. Do not use in a location having an explosive atmosphere.

2. Do not operate in locations where vibration or impact occurs.

3. Do not use in locations where radiated heat will be received from nearby heat sources.

Maintenance

⚠Warning

1. Maintenance should be performed in accordance with the procedures in the instruction manual.

Incorrect handling can cause damage or malfunction of machinery and equipment, etc.

2. Before removing equipment or compressed air supply/exhaust devices, shut off the air and power supplies, and exhaust compressed air from the system.

Further, when restarting equipment after remounting or replacement, first confirm safety and then check the equipment for normal operation.

3. Perform work after removing residual chemicals and carefully replacing them with DI water (Deionized water) or air, etc.

4. Do not disassemble the product. Products which have been disassembled cannot be guaranteed.

If disassembly is necessary, contact SMC.

5. In order to obtain optimum performance from valves, perform periodic inspections to confirm that there are no leaks from valves or fittings, etc.

⚠Caution

1. Removal of drainage

Flush drainage from filters regularly.

Precautions on Usage

⚠Warning

1. Operate within the ranges of the maximum operating pressure and back pressure.

⚠Caution

1. When the diaphragm is made of PTFE

Please note that when the product is shipped from the factory, gases such as N_2 and air may leak from the valve at a rate of 1cm³/min (when pressurized).

Precautions on Usage

2. When operated at a very low flow rate, the series LV□ with flow rate adjustment may vibrate, etc. depending on the operating conditions. Therefore, operate it after careful examination of the flow rate, pressure and piping conditions.

3. In the series LV□, water hammering may occur depending on the fluid pressure conditions. In most cases, improvement is possible by adjusting the pilot pressure with a speed controller, etc., but the flow rate, pressure and piping conditions should be reviewed.

4. To adjust the flow rate for the series LV□ with flow rate adjustment, open gradually starting from the fully closed condition.

Opening is accomplished by turning the adjustment knob counter clockwise. Additionally, do not apply any unreasonable force to the adjustment knob when nearing a fully opened or closed state. This may result in deformation of the orifice sheet surface or damage to the threaded part of the adjustment knob. It is in the fully closed condition when the product is shipped from the factory.

5. After a long period of nonuse, perform a test run before beginning regular operation.

6. Since the LVC is packaged in a clean room use sufficient care in handling when opened.

7. Take extra care when setting the operating direction and when handling the lever of series LVH.

Use of Tubing

⚠Caution

1. Refer to the applicable tubing sizes shown below for tubing to be used.

Applicable tubing sizes

	Connection tubing size	O.D. (mm)		Internal thickness (mm)	
		Standard size	Tolerance	Standard size	Tolerance
Metric sizes	ø3 x ø2	3.0	+0.2 −0.1	0.5	±0.06
	ø4 x ø3	4.0			
	ø6 x ø4	6.0		1.0	±0.1
	ø8 x ø6	8.0			
	ø10 x ø8	10.0			
	ø12 x ø10	12.0			
	ø19 x ø16	19.0	+0.3 −0.1	1.5	±0.15
	ø25 x ø22	25.0			
Inch sizes	1/8" x 0.086"	3.18	+0.2 −0.1	0.5	±0.1
	3/16" x 1/8"	4.75		0.8	
	1/4" x 5/32"	6.35		1.2	±0.12
	3/8" x 1/4"	9.53		1.6	±0.15
	1/2" x 3/8"	12.7			
	3/4" x 5/8"	19.0	+0.3 −0.1		
	1" x 7/8"	25.4			
	1 1/4" x 1.1"	31.75	±0.25	1.9	±0.2
	1 1/2" x 1.33"	38.1	±0.2	2.2	±0.2