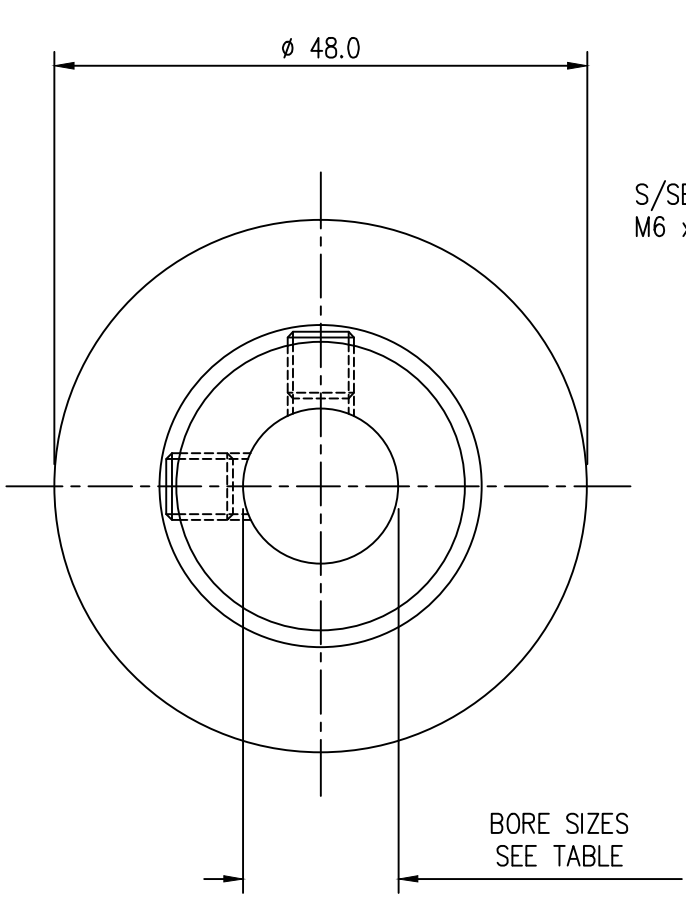
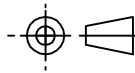


DRAWING NUMBER  
279.48

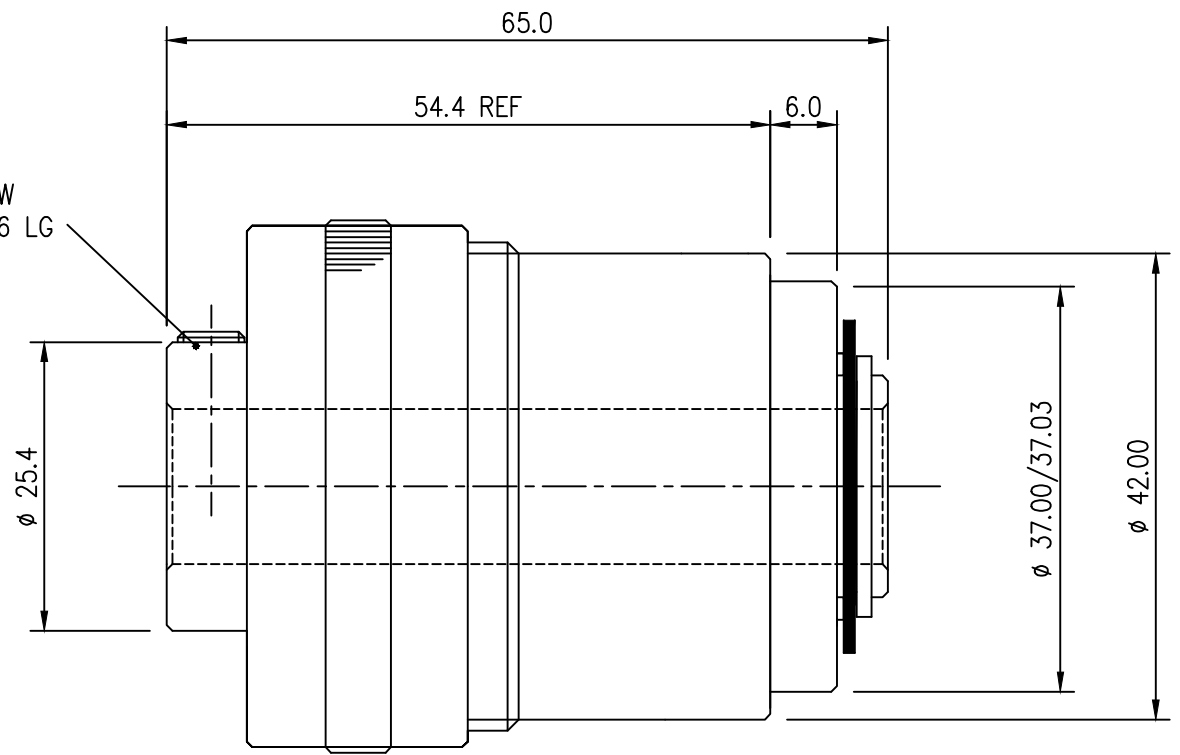
ISSUE  
01

SHEET  
3

CHANGE No. \_\_\_\_\_ DIMENSIONS IN MILLIMETRES UNLESS STATED OTHERWISE DO NOT SCALE - IF IN DOUBT ASK REMOVE SHARP EDGES & BURRS THIRD ANGLE PROJECTION



S/SET SCREW  
M6 x 1.0 x 6 LG



METRIC FINISHED BORES	
BORE SIZES	+0.03/-0
MINIMUM BORE	8.00mm
MAXIMUM BORE	16.00mm
IMPERIAL FINISHED BORES	
BORE SIZES	+0.0012"/-0
MINIMUM BORE	0.3125"
MAXIMUM BORE	0.625"

SEE DRAWING J 1094 FOR  
ASSEMBLY PROCEDURE.

**Huco**  
Dynatork

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TOLERANCES UNLESS OTHERWISE STATED  
 METRIC: - 2 DECIMAL PLACES ± 0.1mm - 1 DECIMAL PLACE ± 0.4mm  
 IMPERIAL: - 3 DECIMAL PLACES ± (.004")  
 ANGULAR: - ± 2 DEGREES

ITEM	PART NUMBER	OPERATIONS/DESCRIPTION	QTY	MADE FROM/DRG NR
TITLE			PROJECT FILE	
V-TK 48 6 PL CLUTCH			A3	
DRAWN			ISSUE	CHECKED
M.ST.C.A	11/9/08	SCALE 2:1	279.48	01
			SHEET	3
			M.ST.C.A	