





Product without PLA reel 508 x 393 x 461 mm

21.6 Kg

Product with PLA reel 508 x 485 x 461 mm

24.3 Kg

Product plus box 610 x 510 x 709 mm

34 Kg



Resolution Maximum printing speed

up to 200 mm/s * Print volume 297 x 210 x 200 mm

Security Closed machine with security door

up to 20 microns

Other Stackable



Open Source

Marlin-derived firmware designed by BQ New features Auto-levelling

Manual levelling with inductive sensor

designed exclusively for 3D printing

Idle mode

Recommended environments Cura Software | slic3r

Accepted files .gcode

Windows XP or later Compatible OS

Mac OS X or later

Linux



Standard SD card reader Type B USB port



1.75 mm diameter

PLA filaments | wood | bronze | copper

FilaFlex



^{*} Subject to materials, profiles and software used.

Contents



BQ Zum CNC controller board

BQ Zum Inductive Sensor to aid in levelling the bed BQ Zum LCD Smart Controller graphical interface

Power supply 12 V 150 W 100K thermistor on the hot-end Heat cartridge 12 V 40 W

Optimised ribbon cables



Powder-coated steel frame

Hard chrome bars for the X and Y axes Lineal ball bearings for the X and Y axes

4-thread ballscrew with direct coupling to motor on the Z axis

Rails and ball runners on the Z axis

Powder-coated steel supports and moving parts

A4 glass cold bed (305 x 220 mm)

3-point print bed levelling system with shock absorber

Rapid system for changing the print bed using neodymium magnets



Own design extruder with double drive gear Hot-end designed for easy maintenance

0.4 mm nozzle for 1.75 mm filament

Finned dissipator with axial fan controlled by firmware

Printed cooling blower



Witbox 2 3D printer

Quick Start Guide and Warranty

USB cable

2 power cables: European and UK Reel of 1.75mm diameter PLA filament

Metallic reel-holder

SD card (with preloaded 3D models)

Printed test piece

Four support legs for the printer

Five PTFE tubes

Two cleaning needles

Spatula

Metal bristle brush for cleaning

Allen keys of 1.5, 2, 2.5 and 4 mm

Carriage immobiliser for transportation











