

# Side Covers Installation

SOURCE:

<http://support.zortrax.com/side-covers-installation-m200/>

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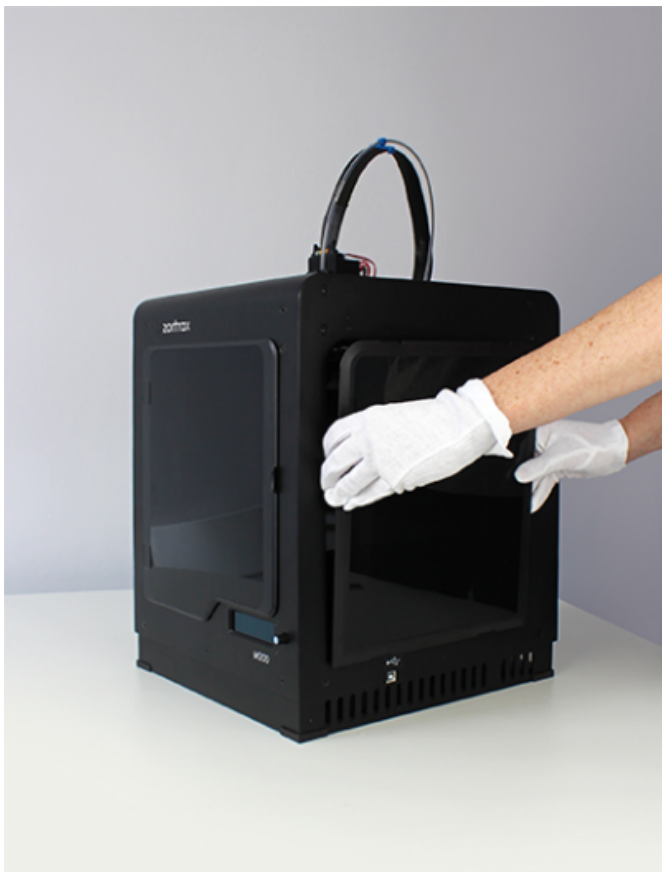
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Side Covers Installation

Required Tools	Parts
	side covers set [ <a href="#">Shop now</a> ]

**i** Side covers are plastic panels that can be easily attached to the casing of the printer. They've been designed so as to provide protection from drafts and temperature differences that can take place in the printing room. Constant temperature inside the printing chamber is very important to avoid cracks on the model and the problem of warping. Therefore, thanks to the use of side covers, the model is being protected during the printing process and at the same time it adheres to the platform more easily.

The set consists of 2 side covers, 1 front cover, magnets and hinges. The front panel is mounted with two hinges and closed by hidden magnets, whereas the side panels are snap-on.

We recommend using side covers especially for large-sized prints and prints made of materials with high or medium shrinkage level like Z-ABS.



## Unplugging the Power Cable



Turn off the printer and unplug the power cable.

## Preparing the Hinges and Magnets

Prepare the magnets and positioning elements and join them together.  
Peel off the security tape from the magnets.







## Front Cover Installation

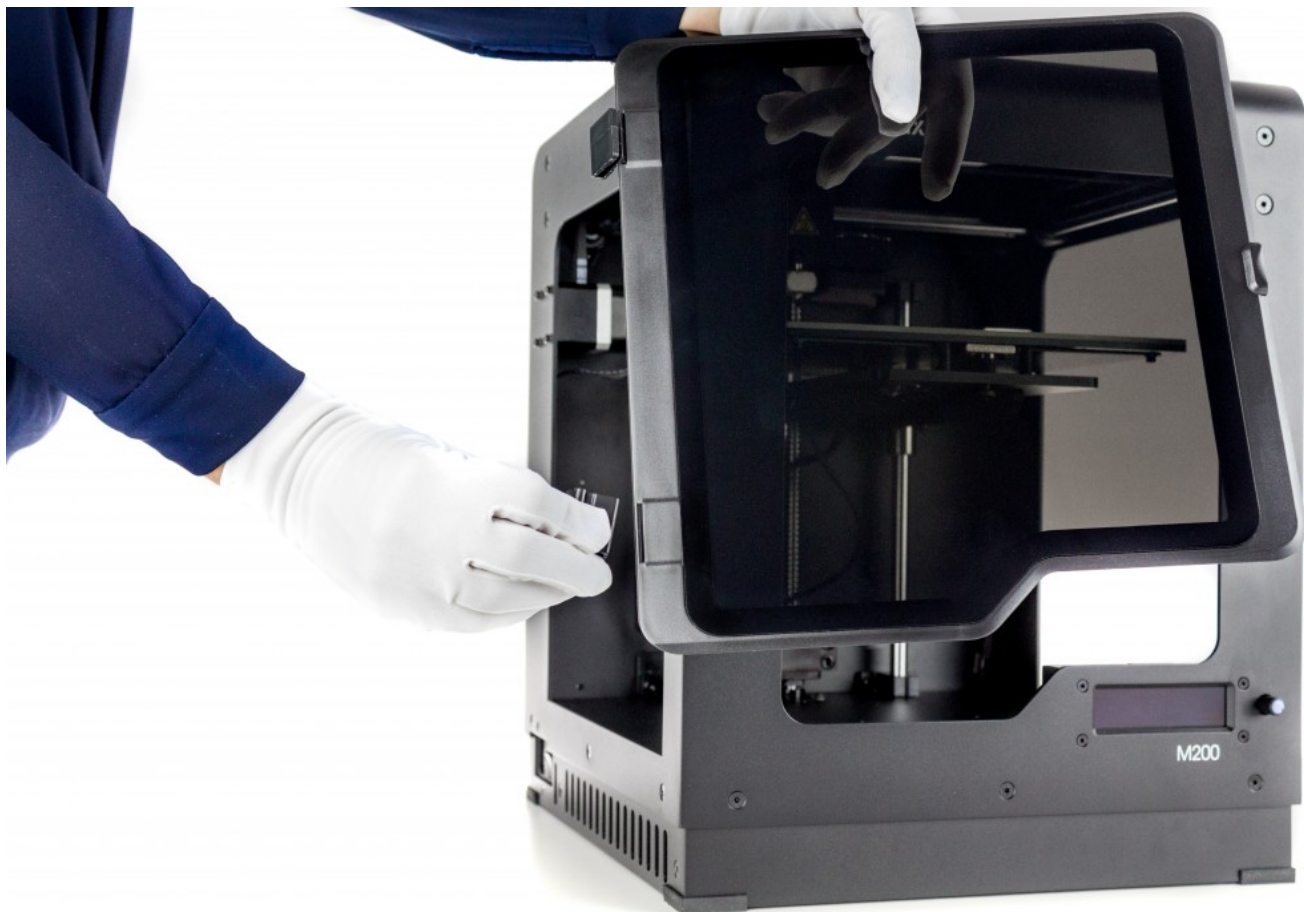
Glue the magnets on the inner side of the casing. The positioning elements marked **UP** and **DOWN** help to determine the height at which the magnets should be located.

Once you've glued the magnets, remove the positioning elements.

Attach the hinges and install the front cover in the frame. The last positioning element will help you properly set the cover in the casing.









## Side Covers Installation

Attach the side cover to the side of the printer and press it in until it clicks into place.

