

Four-Indent Crimping Tool



Image is for illustration purposes only. Please refer to product description.

Part number	09 99 000 0001
Specification	Four-Indent Crimping Tool
HARTING eCatalogue	https://harting.com/09990000001

Identification

Category	Tools
Type of tool	Crimping tool
Description of the tool	Han D [®] : 0.14 ... 2.5 mm ² (in the range from 0.14 ... 0.37 mm ² only suitable for contacts 09 15 000 6107/6207 and 09 15 000 6127/6227) Han E [®] : 0.14 ... 4 mm ² Han-Yellock [®] : 0.14 ... 4 mm ² Han [®] C: 1.5 ... 4 mm ²
Type of drive	Can be processed manually

Version

Die set	4-mandrel crimp
Direction of movement	4 indent
Field of application	Recommended for production lines up to 10,000 crimping operations per year for individual, turned male and female contacts
Details	Please order locator separately. Adjustment of the crimping depth: see table in the data sheet

Technical characteristics

Conductor cross-section	0.14 ... 4 mm ²
Cycles cleaning / inspection	100
Cycles crimp check	1,000
Cycles service / maintenance	10.000 (at least once a year)



Pushing Performance
Since 1945

Commercial data

Packaging size	1
Net weight	650.9 g
Country of origin	USA
European customs tariff number	82032000
GTIN	5713140105348
eCl@ss	21043811 Crimping pliers
ETIM	EC000168

Adjustment of the crimping depth

Contacts	mm ²	AWG	Crimping depth
Han D	0,14	26	1,00
	0,37	22	1,30
	0,50	20	1,55
	0,75	18	1,55
	1,00	18	1,55
	1,50	16	1,80
	1,38	16	1,55
	2,50	14	1,55
	2,10	14	1,45
Han E	0,14	26	1,00
	0,37	22	1,30
	0,50	20	1,55
	0,75	18	1,55
	1,00	18	1,55
	1,50	16	1,80
	1,38	16	1,60
	2,50	14	1,60
	2,10	14	1,70
	3,00	12	2,00
Han C	4,00	12	2,00
	1,50	16	1,80
	2,50	14	1,60
	4,00	12	2,00