

tesa® ACXplus 73311

Product Information



1100 µm double-sided acrylic foam tape

Product Description

tesa® 73311 acrylic core tape is a high-performance, double-sided foam tape engineered for demanding bonding applications. With its black, 1100 µm thick conformable acrylic core and modified acrylic adhesive, it delivers strong, durable bonds. It is especially well-suited for most powder-coated surfaces, as well as glass and many plastic materials, offering versatile bonding capabilities across a wide range of substrates. Designed to replace traditional mechanical fasteners, it enables sleek, clean designs without compromising strength. Its viscoelastic properties ensure excellent stress dissipation and gap filling, even on irregular surfaces. tesa® 73311 is ideal for permanent bonding where reliability and aesthetics are key.

Product Features

- High-strength, permanent bonding solution with long-term durability
- Viscoelastic acrylic foam core for excellent conformability and stress dissipation
- Bonds well to high, medium, and low surface energy materials including powder coated surfaces, metals, plastics and glass
- Eliminates the need for rivets, screws, welding, or liquid adhesives
- Black color with paper liner for easy handling and discreet application
- Excellent resistance to moisture, temperature, and environmental stress
- Enables the use of thinner, lighter, and dissimilar materials
- Immediate handling strength with pressure-sensitive adhesive
- PFAS/PFOS-Free Composition: Manufactured without perfluorinated substances, supporting safer and more sustainable bonding solutions.

Application Fields

tesa® 73311 is suited for a variety of demanding bonding applications, including:

- Decorative trim and panel bonding in appliances and electronics
- Nameplate and logo attachment on consumer and industrial products
- Mounting of electronic displays and touch panels
- Panel-to-frame and stiffener-to-panel assemblies
- Bonding glass to metal in oven and washer doors
- Interior and exterior bonding in commercial vehicles and railcars
- Signage and display mounting
- Gasket and seal bonding in HVAC and white goods
- Structural bonding in construction and general industry

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Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

• Backing material	foamed acrylic	• Total thickness	1100 µm
• Type of adhesive	modified acrylic	• Colour	black
• Type of liner	white		

Properties/Performance Values

• Temperature resistance long term duration	100 °C	• Temperature resistance short term duration	160 °C
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Adhesion to Values

• ABS (after 14 days)	24 N/cm	• PMMA (after 14 days)	39 N/cm
• Aluminium (after 14 days)	33 N/cm	• PS (after 14 days)	22 N/cm
• Glass (after 14 days)	28 N/cm	• PVC (after 14 days)	45 N/cm
• PC (after 14 days)	45 N/cm	• Steel (after 14 days)	35 N/cm
• PET (after 14 days)	22 N/cm		

Additional Information

tesa® 73311 is suitable for both indoor and outdoor use. It offers reliable performance across a wide range of temperatures and environmental conditions. For optimal results, surfaces must be clean, dry, and free of contaminants. It is recommended to conduct application-specific testing prior to full-scale use. For technical support and best bonding results, consult with a tesa® specialist.

Liner options:

- PV25: White paper liner (PE coated) – unbranded (130 µm)

Additional available thickness:

- tesa® 73305 - 500µm
- tesa® 73308 - 800µm

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Disclaimer

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For latest information on this product please visit <http://l.tesa.com/?ip=73311>