

The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

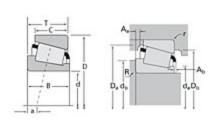
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## Timken Part Number 1997X - 1922, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Di	mensions		-
	d - Bore	26.988 mm 1.0625 in	
	D - Cup Outer Diameter	57.150 mm 2.2500 in	

B - Cone Width	19.355 mm 0.7620 in
C - Cup Width	15.875 mm 0.6250 in
T - Bearing Width	19.845 mm 0.7813 in

Abutment and Fillet Dimensions			
	R - Cone Backface "To Clear" Radius <sup>1</sup>	3.300 mm 0.130 in	
	r - Cup Backface "To Clear" Radius <sup>2</sup>	1.52 mm 0.06 in	
	da - Cone Frontface Backing Diameter	31.50 mm 1.24 in	
	db - Cone Backface Backing Diameter	37.59 mm 1.48 in	
	Da - Cup Frontface Backing Diameter	54.10 mm 2.13 in	
	Db - Cup Backface Backing Diameter	51.05 mm 2.01 in	
	Ab - Cage-Cone Frontface Clearance	2 mm 0.08 in	
	Aa - Cage-Cone Backface Clearance	0 mm 0 in	
	a - Effective Center Location <sup>3</sup>	-5.80 mm -0.23 in	

Basic Load Ratings		-
C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	12500 N 2820 lbf	
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	48400 N 10900 lbf	
C0 - Static Radial Rating	50200 N 11300 lbf	
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	7080 N 1590 lbf	

Fac	Factors		
	K - Factor <sup>7</sup>	1.77	
	e - ISO Factor <sup>8</sup>	0.33	
	Y - ISO Factor <sup>9</sup>	1.82	
	G1 - Heat Generation Factor (Roller-Raceway)	12.5	
	G2 - Heat Generation Factor (Rib-Roller End)	6.33	
	Cg - Geometry Factor	0.0565	

 $<sup>^{\</sup>mathrm{1}}$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

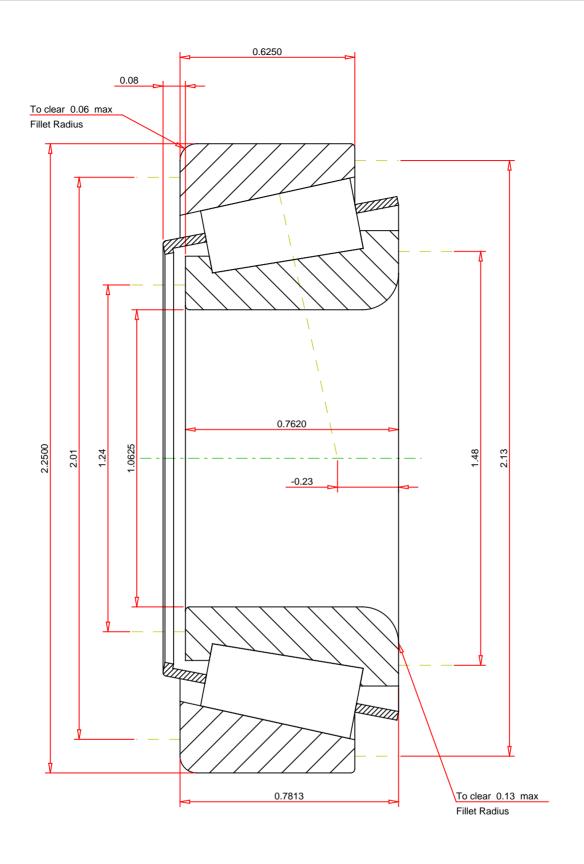
 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $<sup>^{8}</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



## **IMPERIAL UNITS**

	ISO Factor - e 0.33 ISO Factor - Y 1.82 Bearing Weight 0.5 Number of Rollers Per Row 14 Effective Center Location -0.23	inch TTTTTTT	1997X - 1922 TS BEARING ASSEMBLY	
THE TIMKEN COMPANY NORTH CANTON, OHIO USA    K Factor   Dynamic Radial Rating - C90   12500			Dynamic Radial Rating - C90 12500  Dynamic Thrust Rating - Ca90 7080  Static Radial Rating - C0 50200	lbf lbf lbf lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY