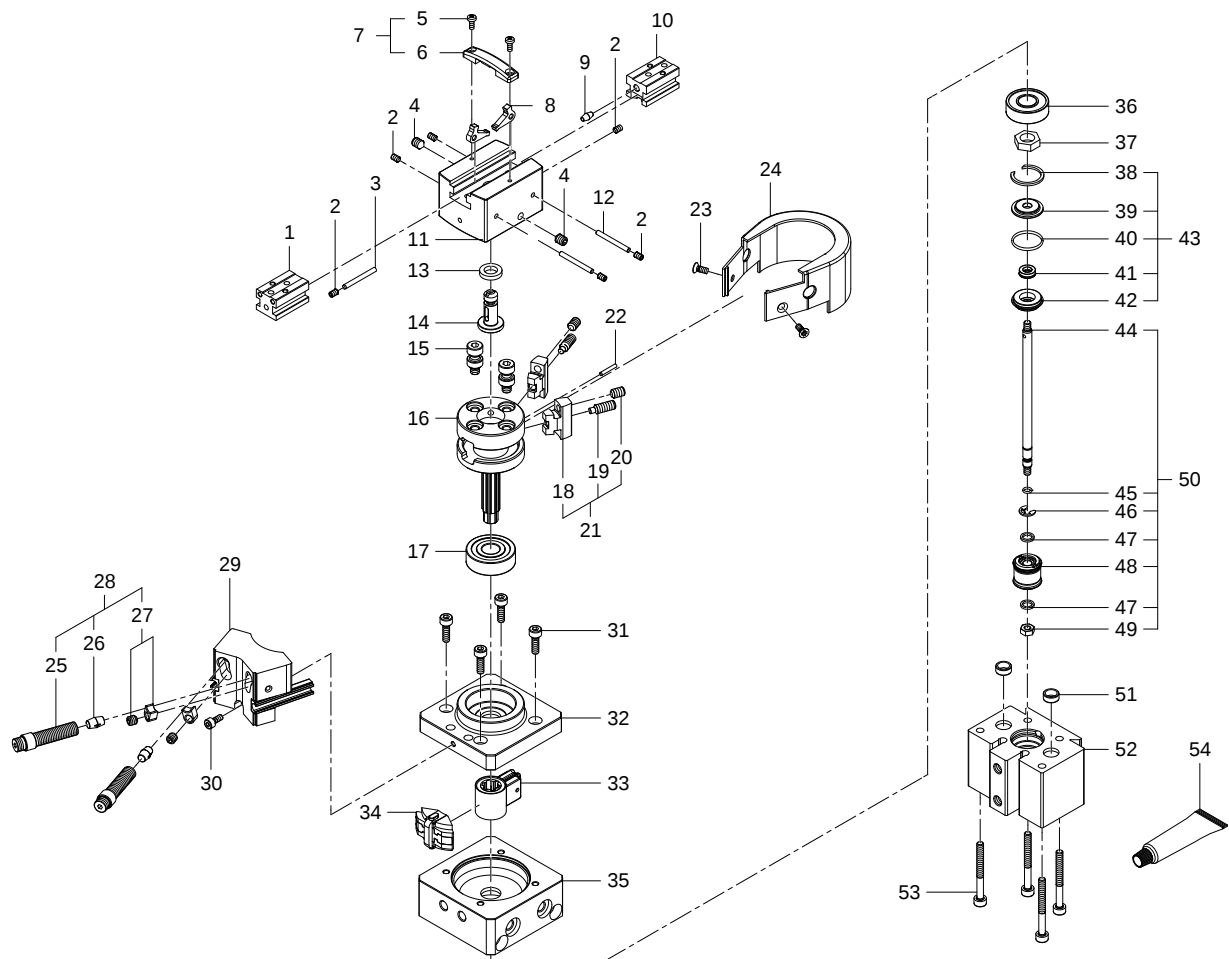


1187955 HGDS-PP-12-P-A-B Swivel/gripper unit - Series: All



1187955 HGDS-PP-12-P-A-B Swivel/gripper unit - Series: All

Pos.	Part no.	Type	Note	Qty.	Unit
A	384303	DSM- 10-...-P Set of wearing parts	Spare parts: 33, 34	1	PC
1			Not available separately, see position 998	1	PC
2			Not available separately, see position 998	6	PC
3	382118	DIN 6325-2M6X20 Cylindrical pin		1	PC
4	224954	ISO 4027-M4X6-45H Threaded pin	Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
5			Not available separately, see position 7+998 Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
6			Not available separately, see position 7+998	1	PC
7	714557	HGPP-12-A/G1/G2 Covering module		1	PC
8			Not available separately, see position 998	2	PC
9	392963	YSRWJ-7-10-A Cushioning		1	PC
10			Not available separately, see position 998	1	PC
11			Not available separately, see position 998	1	PC
12			Not available separately, see position 998	2	PC
13			Not available separately, see position 998	1	PC
14			Not available separately, see position 998 Grease using during assembly. See position 54	1	PC
15	369957	HAPG-ZB-7 Threaded bolt	Tightening torque 0.8 Nm / 0.6 lbf ft	2	PC
16		HGDS-12-B Flange shaft	Not available	1	PC
17	716653	D625-608-2RS Deep groove ball bearing		1	PC
18		DSMH-10 Stop module	Not available separately, see position 21	2	PC
19		ISO 4028-M4X12-45H Threaded pin	Not available separately, see position 21 Tightening torque 1.5 Nm / 1.1 lbf ft	2	PC
20	235758	ISO 4028-M4X6-45H Threaded pin	Tightening torque 1.5 Nm / 1.1 lbf ft	2	PC
21	674925	HGDS-12 stop kit		2	PC
22	360987	DIN 6325-1,5M6X10 Cylindrical pin		1	PC
23	340900	DIN 965-M2,5X6-4.8-H Countersunk screw	Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
24	666817	DSMH-10 Covering		1	PC
25		DGSL-8-PJ adjustment sleeve	Not available separately, see position 28	2	PC
26	686823	4,7X7,5 Buffer element		1	PC
27	699253	DGSL-8 Clamping component		1	PC
28	1731537	HGDS-12-P-B Cushioning kit		2	PC
29		HGDS-12-B Retainer module	Not available	1	PC
30	325655	ISO 4762-M2,5X6-12.9 Socket head screw	Tightening torque 0.5 Nm / 0.4 lbf ft	1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
31	207727	ISO 4762-M3X10-8.8 Socket head screw	Tightening torque 1.2 Nm / 0.9 lbf ft	4	PC
32		HGDS-12-B Housing	Not available Grease using during assembly. See position 54	1	PC
33		DSM- 10- Vane	Not available separately, see position A Grease using during assembly. See position 54	1	PC
34		DSM-10-240-P Chamber seal	Not available separately, see position A	1	PC
35		HGDS-12-B Housing	Not available Grease using during assembly. See position 54	1	PC
36	686852	D616-698-2RS Deep groove ball bearing		1	PC
37	695630	M6.5X0.5 Nut	Tightening torque 0.2 Nm / 0.1 lbf ft	1	PC
38	203282	SB-14-S Circlip		1	PC
39		HGDS-12-B Bearing cap	Not available separately, see position 43 Grease using during assembly. See position 54	1	PC
40	207982	B-12X1-N-NBR75 O-ring ISO3601	Grease using during assembly. See position 54	1	PC
41		RIFC1-4X7X2,2-TPE-U Rod seal	Not available separately, see position 43 Grease using during assembly. See position 54	1	PC
42		HGDS-12 Cover	Not available separately, see position 43 Grease using during assembly. See position 54	1	PC
43	1750268	HGDS-12-B Bearing cap module		1	PC
44		ARA-04-S0063,9-A7BS Piston rod	Not available separately, see position 50	1	PC
45	364266	2,6X0,8-S-NBR70 O-ring		1	PC
46	222490	DIN 6799-3,2 Retaining washer		1	PC
47		4,3X6X0,9 Ring	Not available separately, see position 50	2	PC
48		BA-K10D-012-A Complete piston	Not available separately, see position 50 Grease using during assembly. See position 54	1	PC
49		DIN 934-M3-8 Hex nut	Not available separately, see position 50 Tightening torque 0.5 Nm / 0.4 lbf ft	1	PC
50	1751434	HGDS-12-B Piston rod module		1	PC
51	8146544	ZBH-7-B Centring sleeve		2	PC
52		HGDS-12-B Cylinder barrel	Not available Grease using during assembly. See position 54	1	PC
53	326601	ISO 4762-M3X30-8.8 Socket head screw	Tightening torque 1.2 Nm / 0.9 lbf ft	4	PC
54	397394	LUB-M1-SILIKONFREI-10ML Lubricating grease		1	PC
99 8	1205521	HGDS-PP-12-...-B Gripper module		1	PC