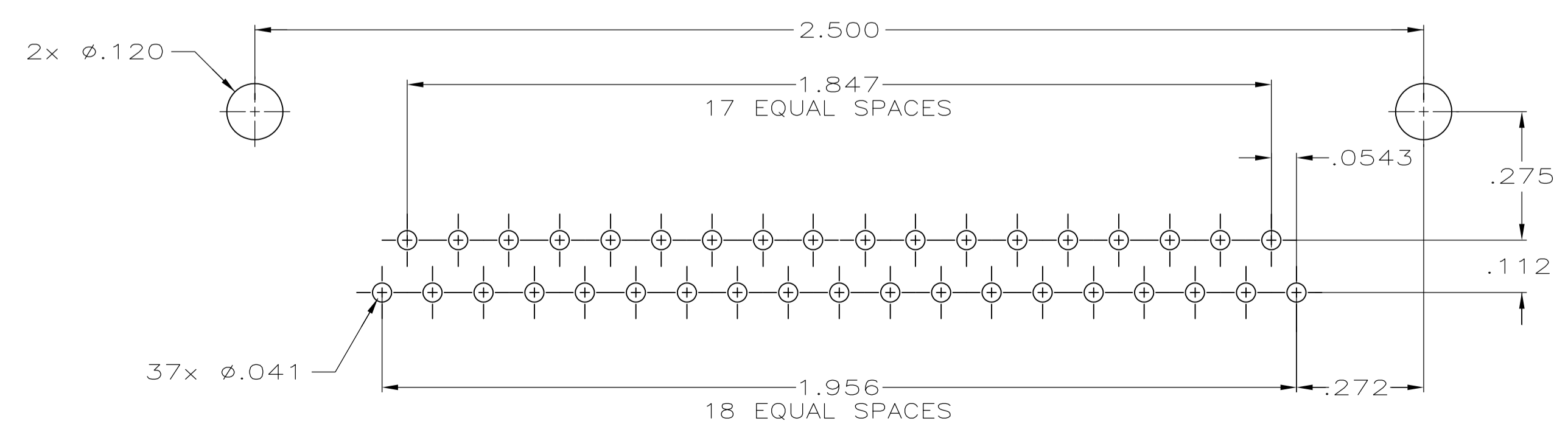
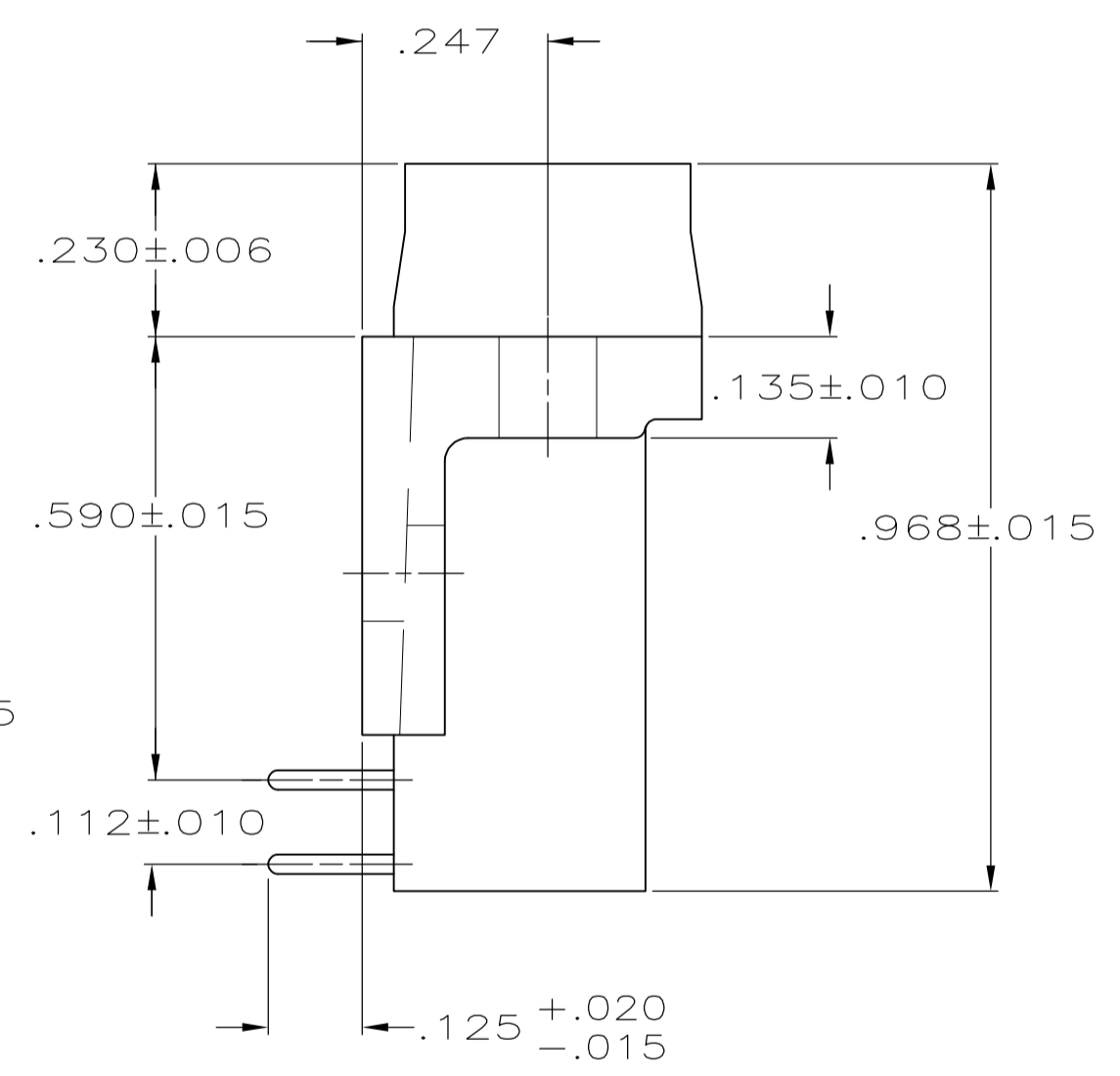
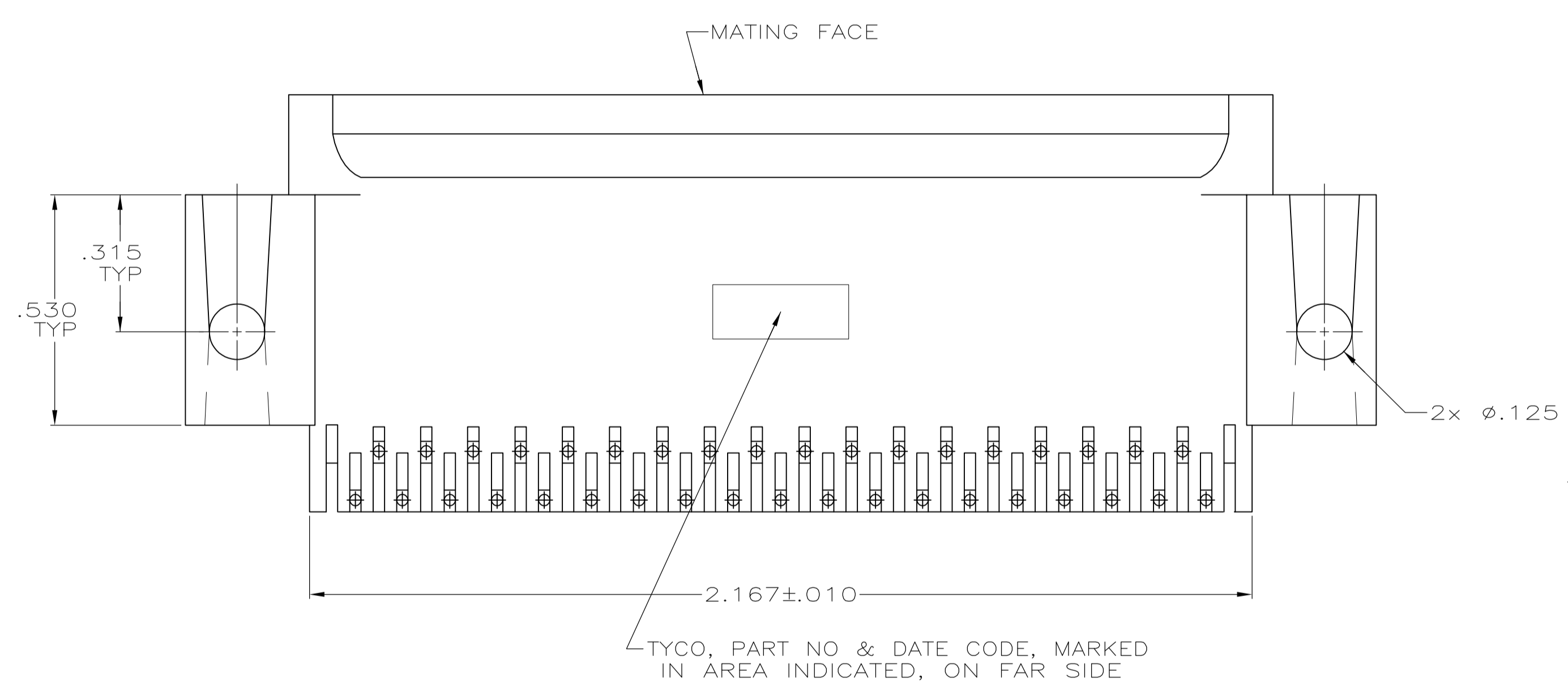


- 1 HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK
CONTACTS: BRASS
- 2 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 3 CONTACTS: .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS 2

**COPYRIGHT 2005
TYCO ELECTRONICS CORP
ALL RIGHTS RESERVED**

5747470-2
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN G. PETERS 19SEP05	TE Connectivity
DIMENSIONS: INCHES		CHK S. BOLASH 19SEP05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D M. WALMSLEY 19SEP05	NAME
0. PLC ± -	1. PLC ± -	PRODUCT SPEC	PLUG ASSY, SIZE 4, 37 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20
2. PLC ± -	3. PLC ± .005	APPLICATION SPEC	108-40025
4. PLC ± -	ANGLES ± ± °	SIZE	114-40015
MATERIAL	FINISH	WEIGHT	1.00779
CUSTOMER DRAWING		SCALE	4:1
SHEET		1	1
REV		B	