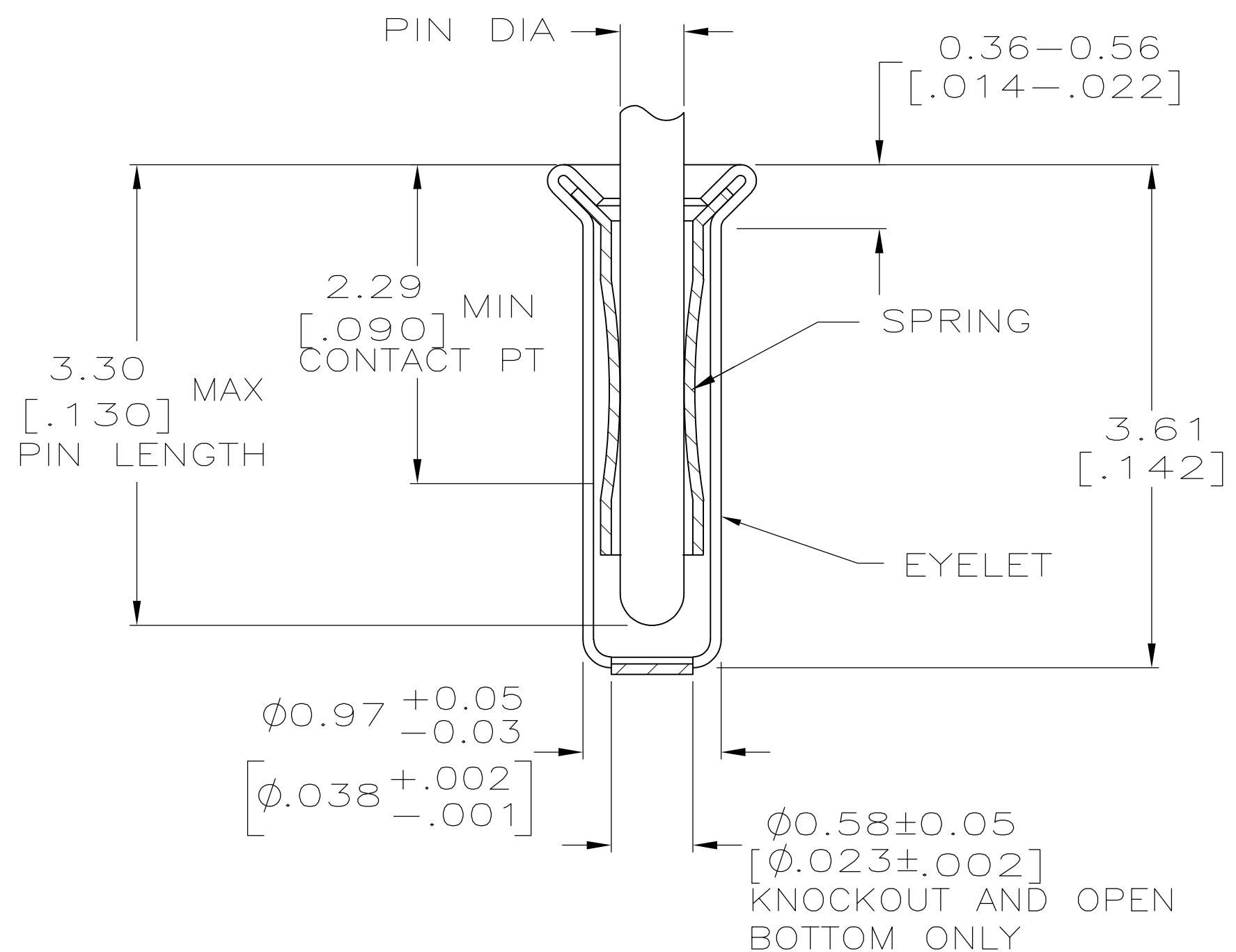
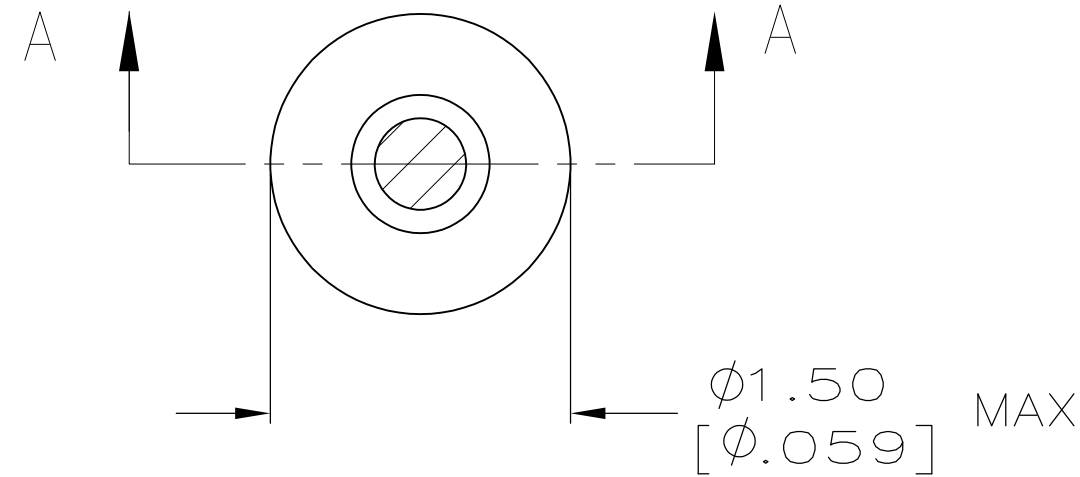


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
CB5		REVISED PER ECO-11-004835		11MAR11	RK	HMR	



SECTION A-A

9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

- 1 TIN PER MIL-T-10727 OR TIN LEAD .000254 [.000100] MIN THK.
- 2 GOLD PER MIL-G-45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ-N-290 0.00028 [.000011] MIN THK ON CONTACT AREA.
- 3 GOLD FLASH PER MIL-G-45204, TYPE II, 0.13  $\mu\text{m}$  [.000005] MIN THK. OVER NICKEL PLATE PER QQ-N-290 0.51  $\mu\text{m}$ -1.52  $\mu\text{m}$  [.000020-.000060] EXT THK.
- 4. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:  
 MACHINE INSERTION: 1.04  $\pm$  0.05 [ $.041 \pm .002$ ]  
 HAND INSERTION: 1.02  $^{+0.10}_{-0.00}$  [ $.040^{+0.004}_{-.000}$ ]
- 5. APPLICATION TOOL PART NUMBER:  
 MACHINE NO. 682127-2  
 INSERTION HEAD NO. 682039-1
- 6 TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
- 7. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
- 8 MATERIAL: SPRING: BERYLLIUM COPPER (QQ-C-533)  
 EYELET: COPPER (QQ-C-576)

OBsolete	Bottom Type	Recommended Pin Dia	Eyelet Finish	Spring Finish	Part No
	CLOSED	0.33-0.51 [.013-.020]	GOLD 3	GOLD 2	9-330808-3
	CLOSED	0.33-0.51 [.013-.020]	TIN 1	TIN 1	9-330808-2
	CLOSED		TIN 1	TIN 1	7-330808-5
	CLOSED		GOLD 3	GOLD 2	7-330808-4
	CLOSED		TIN 1	TIN 1	7-330808-3
	CLOSED		GOLD 3	GOLD 2	7-330808-2
	CLOSED		TIN 1	TIN 1	7-330808-1
	CLOSED		GOLD 3	GOLD 2	7-330808-0
	CLOSED		TIN 1	TIN 1	6-330808-9
	CLOSED		GOLD 3	GOLD 2	6-330808-8
	CLOSED		TIN 1	TIN 1	6-330808-7
	CLOSED		GOLD 3	GOLD 2	6-330808-5
	CLOSED		TIN 1	TIN 1	5-330808-6
	CLOSED		GOLD 3	GOLD 2	5-330808-4
	CLOSED		TIN 1	TIN 1	5-330808-3
	CLOSED		GOLD 3	GOLD 2	5-330808-1
	CLOSED		TIN 1	TIN 1	5-330808-0
	CLOSED		GOLD 3	GOLD 2	4-330808-8
	CLOSED		TIN 1	TIN 1	4-330808-7
	CLOSED		GOLD 3	GOLD 2	4-330808-2
	CLOSED		TIN 1	TIN 1	4-330808-1
	CLOSED		GOLD 3	GOLD 2	3-330808-8
	CLOSED		TIN 1	TIN 1	3-330808-7
	CLOSED		GOLD 3	GOLD 2	3-330808-1
	CLOSED		TIN 1	TIN 1	2-330808-8
	CLOSED		GOLD 3	GOLD 2	2-330808-7
	CLOSED		TIN 1	TIN 1	2-330808-2
	CLOSED		GOLD 3	GOLD 2	2-330808-1
	CLOSED		TIN 1	TIN 1	2-330808-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± -
2 PLC	± -
3 PLC	± 0.20 [.008]
4 PLC	± -
ANGLES	± -

MATERIAL: SEE TABLE

FINISH: SEE TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. TALLEY 4-5-91, CHK: S. ROBERTSON 8-22-91, APVD: R. MILLER 8-22-91

NAME: MINIATURE SPRING SOCKET ASSEMBLY

SIZE: A2, CAGE CODE: 00779, DRAWING NO: C-330808, RESTRICTED TO: -

CUSTOMER DRAWING, SCALE: 20:1, SHEET: 1 OF 1, REV: CB5