



## Diamond handy file set 5-piece 215 mm D126 (medium) shank forged/can be used without a handle

**Diamond handy file set 5-piece 215 mm D126 (medium)  
shank forged/can be used without a handle**

Item number: 15826272

EAN: 4007220017357

Diamond handy file sets are supplied in a sturdy, practical plastic box which protects the tools from damage. This is ideal for keeping in the tool trolley or workbench.

Diamond riffler files are used for work in hard-to-reach areas and on complex geometries. The coating length is 25 mm on both sides of the files.

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### Technical information

Grit size

D 126

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### Recommendations for use

- ✔ Apply only slight pressure to the file, especially in workpiece edge areas.
- ✔ Loaded diamond files can be cleaned in kerosene or anti-static plastic cleaner with a file brush. Alternatively, ultrasonic cleaning is also possible. Often it will suffice to knock the file against a hard object.
- ✔ Avoid using grease!

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### Ordering notes

- ✔ Customer-specific tool solutions are available on request.
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## Materials that can be worked

- ✓ Abrasive materials
- ✓ Case-hardened steels
- ✓ Ferrite (magnetic material)
- ✓ Glass
- ✓ Graphite and synthetic carbon
- ✓ Nickel or titanium-based superalloys
- ✓ Steel materials with a hardness > 54 HRC
- ✓ Technical ceramics
- ✓ Tool steels
- ✓ Tungsten carbide

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## Applications

- ✓ Deburring
- ✓ Finishing
- ✓ Leveling
- ✓ Removing oxide layers
- ✓ Surface work
- ✓ Working on edges
- ✓ Working on edges (chamfering, rounding)

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## Drive types

- ✓ Manual application



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