

The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

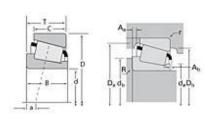
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## Timken Part Number HM89446 - HM89410, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications		
	Series	HM89400
	Cone Part Number	HM89446
	Cup Part Number	HM89410
	Design Units	Imperial
	Bearing Weight	1.40 lb 0.600 Kg
	Cage Type	Stamped Steel

Dimensions		
d - Bore	1.3750 in 34.925 mm	
D - Cup Outer Diameter	3 in 76.2 mm	

B - Cone Width	1.1250 in 28.575 mm
C - Cup Width	0.9063 in 23.020 mm
T - Bearing Width	1.1563 in 29.370 mm

Abutment and Fillet Dimensions			
R - Cone Backface "To Clear"	0.14 in		
Radius <sup>1</sup>	3.560 mm		
r - Cup Backface "To Clear"	0.130 in		
Radius <sup>2</sup>	3.30 mm		
da - Cone Frontface Backing	1.75 in		
Diameter	44.45 mm		
db - Cone Backface Backing	2.20 in		
Diameter	55.88 mm		
Da - Cup Frontface Backing	2.91 in		
Diameter	73.90 mm		
Db - Cup Backface Backing	2.44 in		
Diameter	61.98 mm		
Ab - Cage-Cone Frontface	0.08 in		
Clearance	2 mm		
Aa - Cage-Cone Backface	0.06 in		
Clearance	1.5 mm		
a - Effective Center Location <sup>3</sup>	-0.22 in -5.60 mm		

Basic Load Ratings		
C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	6440 lbf 28600 N	
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	24800 lbf 110000 N	
C0 - Static Radial Rating	26700 lbf 119000 N	
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	6020 lbf 26800 N	

Fac	Factors		
	K - Factor <sup>7</sup>	1.07	
	e - ISO Factor <sup>8</sup>	0.55	
	Y - ISO Factor <sup>9</sup>	1.1	
	G1 - Heat Generation Factor (Roller-Raceway)	28.9	
	G2 - Heat Generation Factor (Rib-Roller End)	13.1	
	Cg - Geometry Factor	0.0883	

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

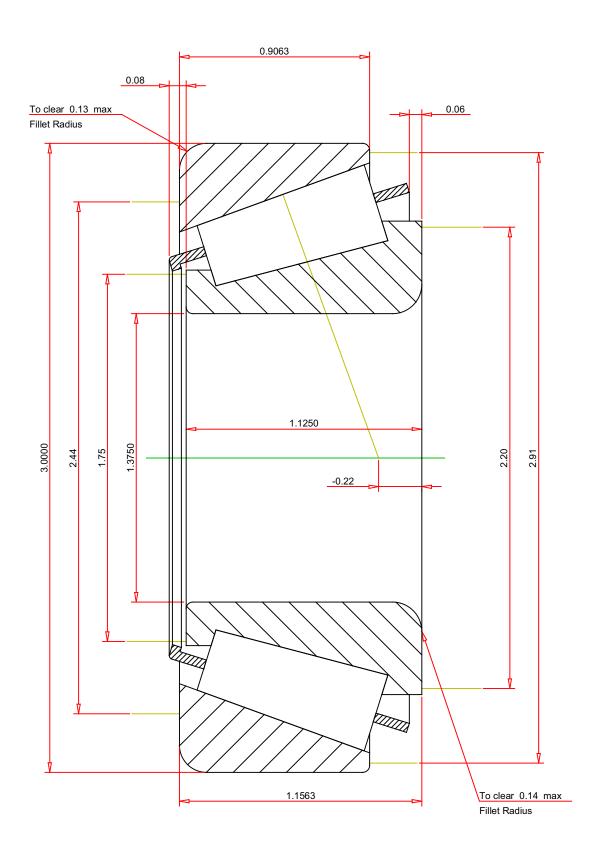
 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{1,0}$  life, for the ISO life calculation method.

 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



## **IMPERIAL UNITS**

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.55 1.1 1.4 lb 18 -0.22 inch		HM89446 - HM89410 TS BEARING ASSEMBLY
		THE TIMKEN COMPANY	K Factor Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90

NORTH CANTON, OHIO USA

K Factor 1.07

Dynamic Radial Rating - C90 6440 lbf

Dynamic Thrust Rating - Ca90 6020 lbf

Static Radial Rating - C0 26700 lbf

Dynamic Radial Rating - C1 24800 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY