



# SNL 513-611

# Split plummer block housing, SNL 2, 3, 5 and 6 series

SNL plummer (pillow) block housings are the most popular SKF bearing housings on the market, developed to be the first choice for design, quality and economy. They enable the incorporated bearings to achieve maximum service life with less need for maintenance. Different housing variants and seal designs are available, making the use of tailored housings virtually unnecessary and enabling cost-effective bearing arrangements to be made.

- Easy to install
- Cost-effective bearing arrangement
- Reduce maintenance
- Minimize lubricant leakage

# Overview

#### **Dimensions**

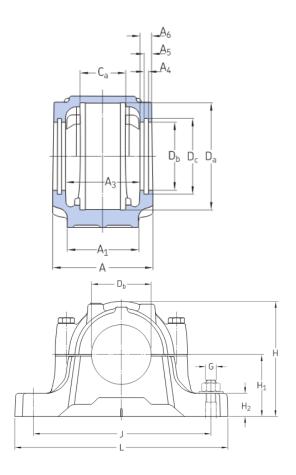
Attachment bolt diameter	16 mm
Centre distance between bolt holes	230 mm
Centre height (pillow block)	80 mm
Seating diameter	120 mm
Width of bearing seat	51 mm

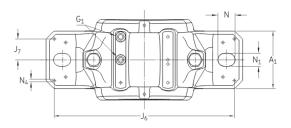
#### **Properties**

Bearing housing seal type	Without
Housing configuration	Two-piece
Housing lubrication feature/possibility	Grease
Housing type	Plummer/pillow block
Material, housing	Cast iron
Mounting arrangement	Through shaft/Shaft end
Number of bolt holes for fasteners	2



# Technical Specification





# Dimensions

# Bearing seat

D <sub>a</sub> 120 mm	Diameter of bearing seat
G7	Tolerance class of bearing seat diameter
C <sub>a</sub> 51 mm	Width of bearing seat
H <sub>1</sub> 80 mm	Centre height of bearing seat

#### Outside dimensions

D <sub>b</sub>	77 mm	Bore diameter
Α	110 mm	Overall width
A <sub>1</sub>	80 mm	Foot width
$G_1$	1/8-27 NPSF	Thread of relubrication holes
Н	149 mm	Overall height
H <sub>2</sub>	30 mm	Foot height
L	275 mm	Overall length
J	230 mm	Distance between attachment bolts
Ν	24 mm	Length of attachment bolt hole
$N_1$	18 mm	Width of attachment bolt hole

# Seal grooves

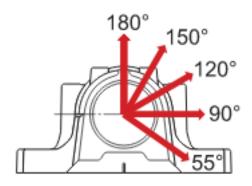
A <sub>3</sub> 83 mm	Inside width between seal grooves
A <sub>4</sub> 5 mm	Width of seal groove
A <sub>5</sub> 9 mm	Distance to seal groove back face
A <sub>6</sub> 13 mm	Width at bore diameter
D <sub>c</sub> 85.5 mm	Diameter of seal groove

#### Dowel pins

J <sub>6</sub> 252 mm		Distance between dowel pins		
$J_{7}$	29 mm	Axial offset of dowel pins		



N <sub>4</sub> max. 8 mm	Diameter of dowel pins
--------------------------	------------------------



#### Calculation data

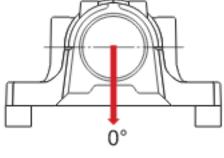
# Breaking loads

P <sub>0'</sub>	270	kN	Breaking load at 0° load angle
P <sub>5</sub>	340	kN	Breaking load at 55° load angle
P <sub>91</sub>	205	kN	Breaking load at 90° load angle
P <sub>1</sub>	150	kN	Breaking load at 120° load angle
P <sub>1!</sub>	130	kN	Breaking load at 150° load angle
P <sub>1</sub> ;	170	kN	Breaking load at 180° load angle
Pa	110	kN	Breaking load, axial



# Yield points of cap bolts

Q <sub>1</sub> 220 kN	Load to reach yield point at 120° load angle
Q <sub>1</sub> 125 kN	Load to reach yield point at 150° load angle
Q <sub>1</sub> 110 kN	Load to reach yield point at 180° load angle



# Materials

Housing material	Cast iron
Corrosion protection	Paint - in accordance with ISO 12944-2, corrosivity category C2

#### Mass

ass housing 7	7 1	ΚŒ
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		. Э

# Mounting information



Recommended diameter of attachment bolts	G	16 mm
Recommended tightening torque for attachment bolts		200 Nm
Size of cap bolts		M12x65
Tightening torque for cap bolts		80 Nm
Initial grease fill, 20%		100 g
Initial grease fill, 40%		160 g

# Included products

Grease fitting AH 1/8	/8-27 PTF
-----------------------	-----------



# Terms and conditions

By accessing and using this website / app owned and published by AB SKF (publ.) (556007-3495 · Gothenburg) ("SKF"), you agree to the following terms and conditions:

#### Warranty Disclaimer and Limitation of Liability

Although every care has been taken to assure the accuracy of the information on this website / app, SKF provides this information "AS IS" and DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. You acknowledge that your use of this website / app is at your sole risk, that you assume full responsibility for all costs associated with use of this website / app, and that SKF shall not be liable for any direct, incidental, consequential, or indirect damages of any kind arising out of your access to, or use of the information or software made available on this website / app. Any warranties and representations in this website / app for SKF products or services that you purchase or use will be subject to the agreed upon terms and conditions in the contract for such product or service. Further, for non-SKF websites / apps that are referenced in our website / app or where a hyperlink appears, SKF makes no warranties concerning the accuracy or reliability of the information in these websites / apps and assumes no responsibility for material created or published by third parties contained therein. In addition, SKF does not warrant that this website / app or these other linked websites / apps are free from viruses or other harmful elements.

#### Copyright

Copyright in this website / app copyright of the information and software made available on this website / app rest with SKF or its licensors. All rights are reserved. All licensed material will reference the licensor that has granted SKF the right to use the material. The information and software made available on this website / app may not be reproduced, duplicated, copied, transferred, distributed, stored, modified, downloaded or otherwise exploited for any commercial use without the prior written approval of SKF. However, it may be reproduced, stored and downloaded for use by individuals without prior written approval of SKF. Under no circumstances may this information or software be supplied to third parties.

This website /app includes certain images used under license from Shutterstock, Inc.

#### Trademarks and Patents

All trademarks, brand names, and corporate logos displayed on the website / app are the property of SKF or its licensors, and may not be used in any way without prior written approval by SKF. All licensed trademarks published on this website / app reference the licensor that has granted SKF the right to use the trademark. Access to this website / app does not grant to the user any license under any patents owned by or licensed to SKF.

#### Changes

SKF reserves the right to make changes or additions to this website / app at any time.