



Pilot Operated 2 Port Solenoid Valve

For Water, Oil, Air





Solenoid valves for various fluids used in a wide variety of

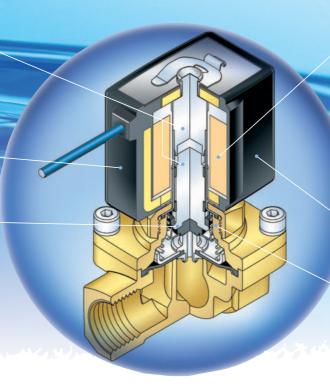
Improvement of corrosion resistance

Special magnetic material adopted

Enclosure: IP65

Low noise Construction

Special construction enables to reduce the metal noise. (DC specification)



Reduction of power consumption

(DC specification)

VXD21:6w

ightarrow 4.5 W (VXD2140 to 2150)

 \rightarrow 5.5 W (VXD2130)

VXD22: $8 \text{ W} \rightarrow 7 \text{ W}$

VXD23: 11.5 w

→ **10.5** w

Flame resistance UL94V-0 conformed

Flame resistant mold coil material

Improvement of maintenance performance

Maintenance is performed easily due to the threaded assembly.

Pilot Operated 3 Port Solenoid Valve

For Water, Oil, Air

New Series VXD21/22/23



Normally Closed (N.C.)

Solenoid valve (Port size)				Orifice size				Mat	erial				
Мо	del	VXD21	VXD22	VXD23	3 (10 mmø)	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal
		02 (1/4)	_	_	•	_	-	_	_	_	_	Brass (C37) Stainless steel	ss NBR
		03 (3/8)	_	_	•	•	l –	_	_	_	_		
	Thread	04 (1/2)	_	_	•	•	l –	_	_	_			
Port no.		06 (3/4)	_	_	_	_	•	_	_	_	_		
(Port size))	_	10 (1)	_	_	_	_	•	_	_	_		FKM
	Flange	_	32 (32A)	_	_	_	_	_	•	_	_	CAC407	EPDM
		_	_	40 (40A)	_	_	_	_	_	•	_		
		_	_	50 (50A)	_	_		_	_	_	•		

Normally Open

Solenoid valve (Port size)				Orifice size				Mate	erial			
Мо	del	VXD21	VXD22	VXD23	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal
		03 (3/8)	_	_	•	_	_	_	_	_	Brass (C37) Stainless steel	
Port no. (Port size) -	Thusasi	04 (1/2)	_	_	•	_	_	_	_			
	Thread	06 (3/4)	_	_		•	_	_	_	_		
		_	10 (1)	_	_	_	•	_	_	_	Sieei	FKM
	Flange	_	32 (32A)	_		_	_	•	_	_		EPDM
		_	_	40 (40A)	_	_	_	_	•	_	CAC407	
		_	_	50 (50A)		_	_	_	_	•		

applications — New Williams variations

Direct Operated 2 Port

VX21/22/23

For Air, Vacuum, Water, Steam, Oil



Valve type	Port size	Orifice size mmø	
N.C./N.O.	1/8 to 1/2	2 to 10	

Pilot Operated 2 Port

VXP21/22/23

For Steam (Air, Water, Oil)



Valve type	Port size	Orifice size mmø
N.C./N.O.	1/4 to 2 32A to 50A	10 to 50

2 Port for Dust Collector (Solenoid type, Air Operated type)

VXF21/22, VXFA21/22

For Air



Pilot Operated 2 Port for Zero Differential Pressure

VXZ22/23

For Air, Vacuum, Water, Oil



Valve type	Port size	Orifice size mmø
N.C./N.O.	1/4 to 1	10 to 25

Water Hammer Relief, **Pilot Operated 2 Port**

VXR21/22/23

For Water, Oil



Valve type	Port size	Orifice size mmø
N.C./N.O.	1/2 to 2	20 to 50

Air Operated 2/3 Port

VXA21/22, VXA31/32

For Air, Vacuum, Water, Oil



Direct Operated 3 Port

VX31/32/33

For Air, Vacuum, Water, Steam, Oil



Valve type	Port size	Orifice size mmø
N.C./N.O. COM.	1/8 to 3/8	1.5 to 4

Pilot Operated 2 Port for High Pressure

VXH22

For Air, Water, Oil



The VX series has been renewed as the new VX series, with a new construction

3 to 10

1.5 to 4

VXA21/22 N.C./N.O. 1/8 to 1/2

VXA31/32 COM. 1/8 to 3/8

(How to indicate flow characteristics)

1. Indication of flow characteristics

Indication of the flow characteristics in specifications for equipment such as solenoid valve, etc. is depending on "Table (1)"

Table (1) Indication of Flow Characteristics

Corresponding equipment	Indication by international standard	Other indications	Standards conforming to		
Equipment for	C, b	_	ISO 6358: 1989 JIS B 8390: 2000		
pneumatics	_	S	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381		
		Cv	ANSI/(NFPA)T3.21.3: 1990		
Equipment for controlling	Av	_	IEC60534-2-3: 1997 JIS B 2005: 1995		
process fluids		Cv	Equipment: JIS B 8471, 8472, 8473		

2. Equipment for pneumatics

2.1 Indication according to the international standards

(1 Standards conforming to

ISO 6358: 1989 Pneumatic fluid power—Components using compressible fluids—

Determination of flow-rate characteristics

JIS B 8390: 2000 Pneumatic fluid power—Components using compressible fluids—

How to test flow rate characteristics

(2) Definition of flow characteristics

Flow rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b.

Sonic conductance C Values which divide the passing mass flow rate of an equipment in a choked flow condition by the

product of the upstream absolute pressure and the density in the standard condition.

Critical pressure ratio b It is the pressure ratio which will turn to the choke flow (downstream pressure/upstream pressure)

when it is smaller than this values. (critical pressure ratio)

Choked flow It is the flow in which the upstream pressure is higher than the downstream pressure and where

sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the

downstream pressure. (choked flow)

Subsonic flow Flow greater than the critical pressure ratio

Standard condition Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity

65%.

It is stipulated by adding the abbreviation (ANR) after the unit depicting air volume.

(standard reference atmosphere)

Standard conforming to: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula of flow rate

It can be indicated by the practical unit as following.

When

$$\frac{P_{2}+0.1}{P_{1}+0.1} \le b$$
, choked flow

$$Q = 600 \times C (P1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When

$$\frac{P2 + 0.1}{P1 + 0.1} > b$$
, subsonic flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 \left[\frac{P_2 + 0.1}{P_1 + 0.1} \quad b \right]^2} \sqrt{\frac{293}{273 + t}}$$
 (2)

Q Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to described by ℓ (liter). 1 dm³ = 1 ℓ .

C Sonic conductance [dm³/(s·bar)]

b Critical pressure ratio [—]

P1 Upstream pressure [MPa]

P2 Downstream pressure [MPa]

t Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow characteristics curve is indicated in the Graph (1) For details, please use SMC's "Energy Saving Program"

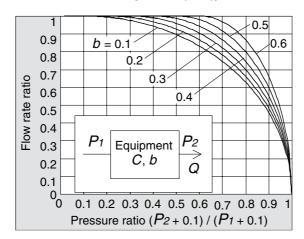
Example)

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and b = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1 \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$

Pressure ratio =
$$0.3 + 0.1 \\ 0.4 + 0.1 = 0.8$$

Based on the Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow ratio to be b = 0.3. Hence, flow rate = Max. flow x flow ratio = $600 \times 0.7 = 420 \text{ [dm}^3/\text{min (ANR)]}$



Graph (1) Flow characteristics line

(4) Test method

By attaching a test equipment with the test circuit indicated in Fig. (1) while maintaining to a certain amount which does not let the upstream pressure go down below 0.3 MPa, measure the maximum flow to be saturated in the first place. Next, measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance \mathcal{C} from this maximum flow rate. Besides that, substitute each data of others for the formula of subsonic flow in order to find b, then obtain the critical pressure ratio b from that average.

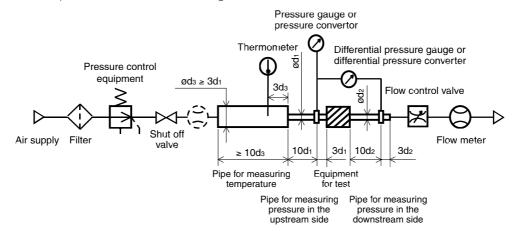


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



2.2 Effective area S

(1) Standards conforming to

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow characteristics

Effective area S: is the cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C (effective area).

(3) Formula of flow rate

When

$$\frac{P_2 + 0.1}{P_1 + 0.1} \le 0.5$$
, choked flow
$$Q = 120 \times S (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
(3)

When

$$\frac{P2+0.1}{P1+0.1} > 0.5$$
, subsonic flow
$$Q = 240 \times S \sqrt{(P2+0.1)(P1-P2)} \sqrt{\frac{293}{273+t}}$$
....(4)

Conversion with sonic conductance C:

S = 5.0 x C....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit is good to be described by ℓ (liter), too. 1 dm³ = 1 ℓ

S: Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio b is the unknown equipment. In the formula by sonic conductance C (2), it is the same formula when b = 0.5.

(4) Test method

By attaching the equipment for testing with the test circuit shown in Fig. (2), discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with compressed air of a certain pressure (0.5 MPa) which does not go down below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values, and then determine the effective area S by using the following formula. The volume of air tank should be selected within the specified range by corresponding to the effective area of the equipment being tested. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of formula is

$$S = 12.1 \frac{V}{t} \log_{10} \left(\frac{Ps + 0.1}{P + 0.1}\right) \sqrt{\frac{293}{T}} \dots (6)$$

$$S : \text{Effective area [mm²]}$$

$$V : \text{Air tank capacity [dm³]}$$

$$t : \text{Discharging time [s]}$$

$$Ps : \text{Pressure inside air tank}$$

$$\text{before discharging [MPa]}$$

$$P : \text{Residual pressure inside air tank}$$

$$\text{after discharging [MPa]}$$

$$T : \text{Temperature inside air tank}$$

$$\text{before discharging [K]}$$

$$Air \text{supply Filter Shut off}$$

$$\text{Valve Pressure gauge or pressure convertor or pressure convertor or pressure convertor or supply and the supply of the$$

Fig. (2) Test circuit based on JIS B 8390

Pressure recorder

2.3 Flow coefficient Cy factor

The United States Standard ANSI/(NFPA)T3.21.3:1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P (P2 + Pa)}{71}}}$$
 (7)

 ΔP Pressure drop between the static pressure tapping ports [bar]

P1 Pressure of the upstream tapping port [bar gauge]

P2 Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$

Q Flow rate [dm³/s standard condition]

Pa Atmospheric pressure [bar absolute]

T1 Test conditions of the upstream absolute temperature [K]

is $< P1 + Pa = 6.5 \pm 0.2$ bar absolute, $T1 = 297 \pm 5$ K, 0.07 bar $\le \Delta P \le 0.14$ bar.

This is the same concept as effective area A which ISO6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Equipment for process fluids

(1 Standards conforming to

IEC60534-2-3: 1997 Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve

Equipment standards: JIS B 8471 Regulator for water

JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$Av = Q\sqrt{\frac{\rho}{\Delta P}}$$
 (8)

Av Flow coefficient [m²]

Q Flow rate [m³/s]

 ΔP Pressure difference [Pa]

ρ Density of fluid [kg/m³]

(3) Formula of flow rate

It is described by the known unit. Also, the flow characteristics line shown in the Graph (2).

In the case of liquid.

$$Q = 1.9 \times 10^6 A v \sqrt{\frac{\Delta P}{G}}$$
 (9)

Q Flow rate [ℓ /min]

Av Flow coefficient [m²]

 ΔP Pressure difference [MPa]

G Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
(10)

Q Flow rate [m³/s]

Av Flow coefficient [m²]

 ΔP Pressure difference [Pa]

 P_1 Relative density [MPa]: $\Delta P = P_1$ P_2

P2 Relative density [MPa]

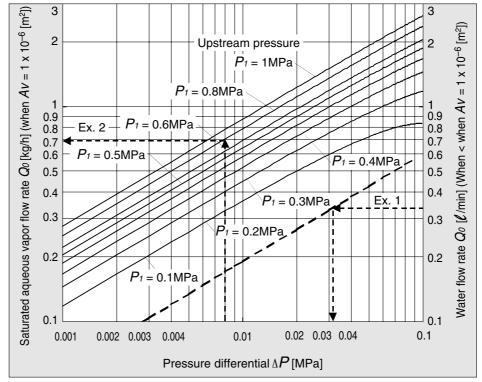


Conversion of flow coefficient: $AV = 28 \times 10^{-6} \, KV = 24 \times 10^{-6} \, CV$ (11)

KV factor: Value of the clean water flow rate represented by the m³/h which runs through the valve at 5 to 40°C, when the pressure difference is 1 bar.

Cv factor (Reference values): It is the figures representing the flow rate of clean water by US gal/min which runs through the valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Values of pneumatic Kv are different from Cv because the testing method is different from each other.



Graph (2) Flow characteristics line

Example 1

Obtain the pressure difference when water 15 [ℓ /min] runs through the solenoid valve with an $Av = 45 \times 10^{-6}$ [m²]. Since Qo = 15/45 = 0.33 [/min], according to the Graph (2), if reading ΔP when Qo is 0 33, it will be 0 031 [MPa].

Example 2)

Obtain the flow rate of saturated aqueous vapor when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an Av = 1.5 x 10^{-6} [m²].

According to the Graph (2), if reading Qo when P1 is 0.8 and ΔP is 0.008, it is 0.7 [kg/h]. Hence, the flow rate $Q = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

By attaching the equipment for testing with the test circuit shown in Fig. (3) and running water at 5 to 40°C, measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x 10⁴.

By substituting the measurement results for formula (8) to figure out Av.

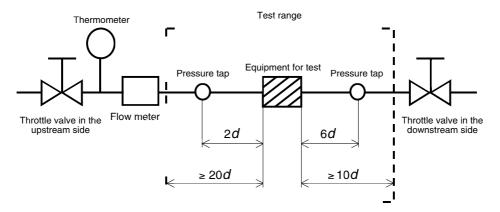


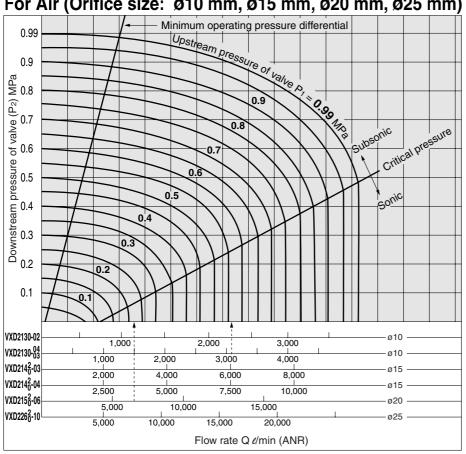
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



Flow Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to front matter pages 1 to 6.

For Air (Orifice size: Ø10 mm, Ø15 mm, Ø20 mm, Ø25 mm)



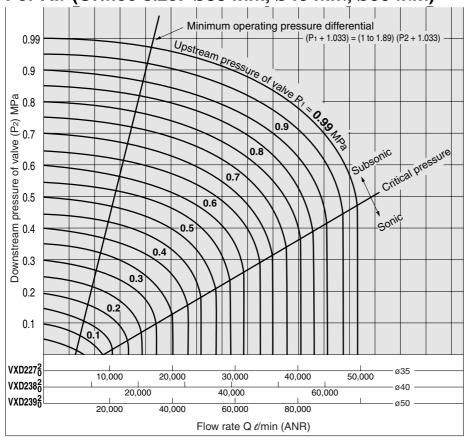
How to read the graph

The sonic range pressure to generate a flow rate of 6000 d/min (ANR) is

 $P_1 \approx 0.57$ MPa for a Ø15 orifice (VXD214 2_0 -03) and

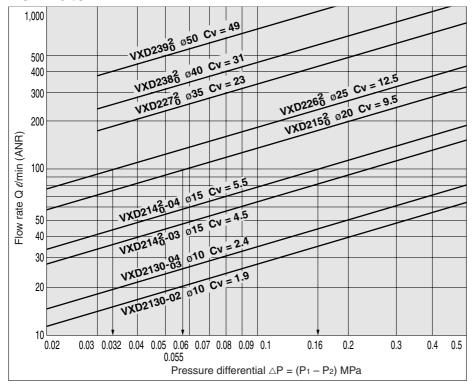
 $P_1 \approx 0.22$ MPa for a ø20 orifice (VXD215 $_0^2$ -06).

For Air (Orifice size: ø35 mm, ø40 mm, ø50 mm)



Flow Characteristics

For Water



How to read the graph

When a water flow of 100 $\rlap/$ min is generated, $\triangle P \approx 0.16$ MPa for a ø15 orifice (VXD214 2 -04), $\triangle P \approx 0.055$ MPa for a ø20 orifice (VXD215 2), and $\triangle P \approx 0.032$ MPa for a ø25 orifice (VXD226 2).



Applicable Fluid Check List

Pi ot Operated 2 Port Solenoid Valve Series VXD21/22/23



Normally closed (N.C.)

Option Symbol and Components

Option symbol	Seal material	Material Body: Shading coil	Coil insulation type	Note
Standard type	NBR			
Α	FKM	Note 1)	В	
В	EPDM	Brass (C37) or CAC407/Cu		_
D	FKM		Н	
Е	EPDM		П	
G	NBR			
Н	FKM		В	_
J	EPDM	Note 3) Stainless steel/Ag	Ь	
L	FKM	Otalilless steel/Ag		High corrosion resistance, Oil-free
N	FKM		Н	
Р	EPDM		П	_

Fluid Name and Option

	•			
	Option symbol and body material			
Fluid (Application)	Brass (C37) or CAC407	Note 3) Stainless steel		
Applicable valve	10A to 50A	10A to 25A		
Caustic soda (25% ≥)	_	J		
Gas oil	Α	Н		
Silicon oil	Α	Н		
Steam system (Water for boiler)	_	G, J		
Steam system (Condensation)	E	Р		
Perchloroethylene	Α	Н		
Water (Max. 99°C)	D, E	N, P		

Note 1) 10A to 25A are C37 and 32A to 50A are CAC407.

Note 2) The highest operating temperature of 32A to 50A is 80°C. Note 3) Stainless steel/Ag is not available for valve sizes from 32A to 50A. Note 4) Consult with SMC for other than above fluids.



Normally open (N.O.)

Option Symbol and Components

Option	Seal	Mate	Material		Note	
symbol	material	Body: Shading coil	Inside bushing rod assembly	insulation type	ivote	
Standard type	NBR					
Α	FKM	Brass (C37) or	PPS	В		
В	EPDM	Note 1) CAC407/Cu				
D	FKM	CAC407/Cu	Stainless	Н		
Е	EPDM		steel		_	
G	NBR					
Н	FKM		PPS	В		
J	EPDM	Stainless Note 3)	110	Ь		
L	FKM	steel/Ag Note 3)			High corrosion resistance, Oil-free	
N	FKM		Stainless	Н		
Р	EPDM		steel	П		

Fluid Name and Option

	_				
	Option symbol and body material				
Fluid (Application)	Note 1) Brass (C37) or CAC407	Note 3) Stainless steel			
Applicable valve	15A to 50A	15A to 25A			
Caustic soda (25% ≥)	_	J			
Gas oil	Α	Н			
Silicon oil	Α	Н			
Steam system (Water for boiler)	_	G, J			
Steam system (Condensation)	E	Р			
Perchloroethylene	А	Н			
Water (Max. 99°C)	Е	N, P			

Note 1) 10A to 25A are C37 and 32A to 50A are CAC407.

Note 2) The Highest operating temperature of 32A to 50A is $80^{\circ}\mathrm{C}.$

Note 3) Starriless steel/Ag is not available for valve sizes from 32A to 50A. Note 4) Consult with SMC for other than above fluids.

Glossary of Terms

Pressure Terminology

1 Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation, with the valve closed. When the downstream pressure is 0 MPa, this becomes the maximum operating pressure.

2 Minimum operating pressure differential

The minimum pressure differential (differential between the inlet pressure and the outlet pressure) required to keep the main valve fully opened.

Note) If the pressure differential is the minimum operating pressure differential when the valve is closed, it may be below the minimum operating pressure differential when the valve is open.

3 Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve unit must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure which must be withstood without a drop in performance after returning to the operating pressure range. (value under the prescribed conditions)

Electrical Terminology

1 Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power dissipation (W): For AC, W = V-A-cost. For DC, W = V-A-

(Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$

2 Surge voltage

A high voltage which is momentarily generated in the shut-off unit by shutting off the power

3 Degree of protection

A degree defined in the "JIS C 0920. Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects"

IP65: Dusttight, Low jetproof type

"Low Jetproof type" means that no water includes inside an equipment that could hinder from operating normally by means of discharging water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a water drop is splashed.

Others

1 Material

NBR: Nitrile rubber

FKM: Fluoro rubber Trade names: Viton® Dai-el® etc.

EPDM. Ethylene propylene rubber

PTFE: Polytetrafluoroethylene resin Trade names: Teflon®

Polyflon[®], etc.

FFKM: Perfluoroelastomer

Trade names: Kalrez®, Chemraz®

2. Oil-free treatment

The degreasing and washing of wetted parts.

3. Passage symbol

In the JIS symbol $\Box\Box\Box\Box$) IN and OUT are in a blocked condition $(\frac{+}{-})$, but actually in the case of reverse pressure (OUT>IN), there is a limit to the blocking.

($\dot{\varphi}$) is used to indicate that blocking of reverse pressure is not possible.



Pilot Operated 2 Port Solenoid Valve

Series VXD21/22/23

For Water, Oil, Air

Sing e Unit

■ Valve

■ Electrical Entry

Normally closed (N.C.) Normally open (N.O.)

 DIN terminal Grommet Conduit Conduit terminal

■ Solenoid Coil

Coil: Class B, Class H

■ Rated Voltage

100 VAC, 200 VAC, 110 VAC, 220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC

■ Material

Body Brass (C37)/CAC407, Stainless steel NBR, FKM, EPDM Seal



Model		VXD2130	VXD214 ² ₀	VXD215 ² ₀	VXD226 ² ₀
	10A	•	_	_	_
Body	15A	_	•	_	_
size	20A	_	_	•	_
	25A	_	_	_	•
Port size (Thread)		1/4, 3/8, 1/2	3/8, 1/2	3/4	1

Mod	Model		VXD238 ² ₀	VXD2390
Daalu	32A	•		
Body size	40A	_	•	
SIZE	50A	_	_	•
Port : (Flan		32A	40A	50A

Standard Specifications

	Valve cons	truction	Pilot operated 2 port diaphragm type		
	Withstand	pressure (MPa)	5.0		
Valve	Body mater	rial	Brass (C37), Stainless steel, CAC407		
specifications	Seal materi	al	NBR, FKM, EPDM		
	Enclosure		Dusttight, Low jetproof (equivalent to IP65) Note 1)		
	Environme	nt	Location without corrosive or explosive gases		
	Rated	AC (Class B coil, with a full-wave rectifier)	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC		
	voltage	AC (Class B coil/H coil) Note 2)	100 VAO, 200 VAO, 110 VAO, 220 VAO, 230 VAO, 240 VAO, 40 VAO		
	ronago	DC (Class B coil only)	24 VDC, 12 VDC		
Coil	Allowable v	oltage fluctuation	±10% of rated voltage		
specifications	Allowable	AC (Class B coil, with a full-wave rectifier)	±10% or less of rated voltage		
	leakage	AC (Class B coil/H coil) Note 2)	±20% or less of rated voltage		
	voltage	DC (Class B coil only)	$\pm 2\%$ or less of rated voltage		
	Coil insulat	tion type	Class B, Class H		

Note 1) Electrical entry, Grommet with surge voltage suppressor (GS) has a rating of IP40. Note 2) The AC (Class B) coll for the VXD2130 comes with a full-wave rectifier.

Solenoid Coil Specifications

Note) The values are for an ambient temperature of 20°C and at the rated voltage.

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXD2130	5.5	50
VXD214 ⁰ ₂ /215 ⁰ ₂	4.5	45
VXD226 ⁰ ₂ /227 ⁰ ₂	7	45
VXD238 ⁰ ₂ /239 ⁰ ₂	10.5	60

AC Specification (Class B coil)

Model		Apparent p	Temperature rise	
Model	Frequency (Hz)	Inrush	Energized	(C°) Note)
VXD21	50	19	9	45
VADZI	60	16	7	40
VXD22	50	43	19	55
VADZZ	60	35	16	50
VXD23	50	62	30	65
VAD23	60	52	25	60

^{*} The AC (Class B) coil for the VXD2130 comes with a full wave rectifier

AC Specification (Class B coil, with a full-wave rectifier)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXD21	7	55
VXD22	9.5	60
VXD23	12	65

^{*} There is no difference in apparent power due to the inrush, energization, or frequency of the power, since the AC coil uses a rectifying circuit.

AC Specification (Class H coil)

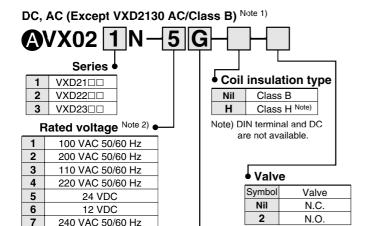
Model	_	Apparent p	ower (VA)	Temperature rise
Model	Frequency (Hz)	Inrush	Energized	(C°) Note)
VXD21	50	19	9	45
VADZI	60	16	7	40
VXD22	50	43	19	55
VADZZ	60	35	16	50
VXD23	50	62	30	65
V A D 2 3	60	52	25	60

How to Order Solenoid Coil Assembly

Table (1) Model and Solenoid Coil Type

Select the coil type from A to C, and refer to "How to Order" below.

V	oltage type	А	С	AC (with a full- wave rectifier)	DC
Coil i	nsulation type	Class B	Class H	Class B	Class H
(So	lenoid valve option)	(Nil, A, B, G, H, J, L)	(D, E, N, P)	(Nil, A, B, G, H, J, L)	(Nil, A, B, G, H, J, L)
	VXD2130	Note)	A	0	B
Madal	VXD21 5 □	A	A	0	A
Model	VXD22 ⁶ ₇ □	A	A	0	A
	VXD23 8 □	A	A	•	A



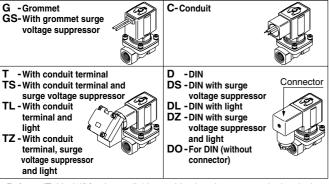
Note 1) The AC (Class B) coil for VXD2130 comes with a full-wave rectifier

48 VAC 50/60 Hz

230 VAC 50/60 Hz

8

Note 2) Refer to "Table (2)" for the available combinations.



Electrical entry

* Refer to "Table (2)" for the available combinations between each electrical option and rated voltage

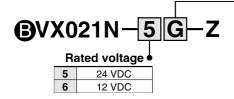
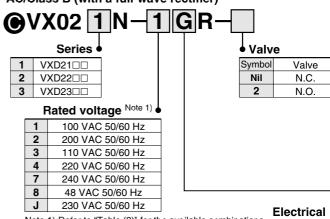


Table (2) Rated Voltage Electrical Option

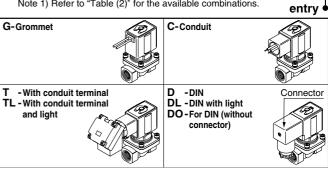
D,	Rated voltage			Class B			Class H		
По	aleu voii	lage	S	L	Z	S	L	Z	
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V	•	•		•	•		
	2	200 V	•	•	•	•	•	•	
	3	110 V	•	•		•	•	•	
AC	4	220 V	•	•		•	•	•	
	7	240 V	•	-	_	•	-	_	
	8	48 V	•	_	_	•	_	_	
	J	230 V	•	-	_	•	_	_	
DC	5	24 V	•	•	•	DC specification is available.		n is not	
DC	6	12 V	•	_	_				

- * Option S, Z are not available since a surge voltage suppressor is integrated into the AC/Class B coil, as a standard.
- * When changing coils, AC/DC are not interchangeable with each other, and Class B and H coils are also not interchangeable with each other. AC (with a full-wave rectifier)/DC are interchangeable with each other.

AC/Class B (with a full-wave rectifier)



Note 1) Refer to "Table (2)" for the available combinations.



- * Refer to "Table (2)" for the available combinations between each electrical option and rated voltage.
- * A surge voltage suppressor is inegrated into the AC/Class B coil, as a standard

• Name plate part no.

AZ-T-VX Valve model

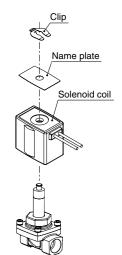
Enter by referring to "How to Order"

• Clip part no. (For N.C.) For VXD21 VX021N-10

For VXD22: VX022N-10 For VXD23: VX023N-10

• Clip part no. (For N.O.)

For VXD21 ETW-7 For VXD22: ETW-8 For VXD23: ETW-9



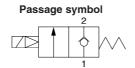


Series VXD21/22/23

For Water

Model/Valve Specifications

Normally closed (N.C.)



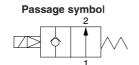


Po	Port size Orifice size		Model		Min. operating Max. operating differentia				Max. system pressure	Weight					
		(mmø)		differential (MPa)	AC	DC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)					
	1/4 (8A)	10	VXD2130-02		0.7	0.5	46	1.9		420					
	3/8 (10A)	10	VXD2130-03		0.7	0.5	58	2.4		420					
	9/8 (TUA)	15	VXD2140-03		1.0	1.0	110	4.5		670					
Thread	1/2 (15A)	10	VXD2130-04	0.02	0.02	0.7	0.5	58	2.4		500				
	½ (15A)	15	VXD2140-04				130	5.5	1.5	670					
	3/4 (20A)	20	VXD2150-06									230	9.5	1.5	1150
	1 (25A)	25	VXD2260-10		1.0	1.0	310	13		1650					
	32A	35	VXD2270-32		1.0	1.0	550	23		5400					
Flange	40A	40	VXD2380-40	0.03			740	31		6800					
	50A	50	VXD2390-50				1200	49		8400					

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively.

• Refer to "Glossary of Terms" on front matter 10, for details on the max. operating pressure differential and the max. system pressure.

Normally open (N.O.)





Po	ort size	Orifice size	Model	Min. operating pressure differential (MPa)		Flow characteristics		Max. system pressure	Weight
		(mmø)		differential (MPa)	AC, DC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)
	3/8 (10A)	15	VXD2142-03			110	4.5		690
Thread	1/2 (15A)	15	VXD2142-04	0.02		130	5.5		090
IIIIeau	3/4 (20A)	20	VXD2152-06	0.02		230	9.5		1170
	1 (25A)	25	VXD2262-10		0.7	310	13	1.5	1690
	32A	35	VXD2272-32			550	23		5400
Flange	40A	40	VXD2382-40	0.03		740	31		6800
	50A	50	VXD2392-50			1200	49		8400

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively.

• Refer to "Glossary of Terms" on front matter 10, for details on the max. operating pressure differential and the max. system pressure.

Operating Fluid and Ambient Temperature

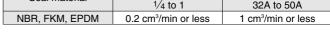
Power source	Operating fluid t Solenoid v	Ambient temperature			
	Nil, G, H	E, P	(°C)		
AC	1 to 60	1 to 99	-10 to 60		
DC	1 to 40	1 to 40 —			

Note 1) Since the AC/Class B coil (with a full-wave rectifier) uses a rectifying circuit, the fluid and ambient temperature are the same as the DC specifications.

Note 2) With no freezing

Tightness of Valve (Leakage Rate)

	Seal material	Leakage rate (With water pressure)					
		1/4 to 1	32A to 50A				
	NBR, FKM, EPDM	0.2 cm³/min or less	1 cm³/min or less				





How to Order

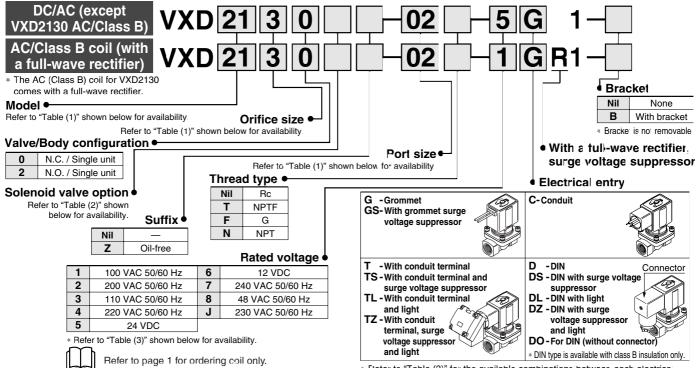


Table (1) Port/Orifice Size

Normally closed (N.C.)

* Reter to "Table (3)" for the available combinations between each electrical option (S, L, Z) and rated voltage

Option S, Z are not available since a surge voltage suppressor is integrated into the AC/Class B coil, as a standaro

	Sc	olenoid valve (Port size)				C	Orifice symbol	ol			Material	
Мо	odel	VXD21	VXD22	VXD23	3 (10 mmø)	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal
		02 (1/4)	_	_	•	_	_	_	_	_	_		
		03 (3/8)	_	_	•	•	_	_	_	_	_	Brass (C37),	
	Thread	04 (1/2)	_	_	•	•	_	_	_	_	_	Stainless	NDD
Port no.		06 (3/ ₄)	_	_	_	_	•	_	_	_	_	steel	NBR
(Port size)		_	10 (1)	_	_	_	_	•	_	_	_		FKM
		_	32 (32A)	_	_	_	_	_	•	_	_		EPDM
	Flange	_		40 (40A)	_	_	_	_	_	•	_	CAC407	
		_	_	50 (50A)	_	_	_	_	_	_	•		

Normally open (N.O.)

	, . h /	- /												
	Sc	olenoid valve ((Port size)			Material								
Model		VXD21	VXD22	VXD23	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal		
	Thread	03 (3/8)	_	_	•	_	_	_	_	_	Brass (C37), Stainless steel			
		04 (1/2)	_	_	•	_	_	_	_	_				
		06 (3/4)	_	_	_	•	_	_	_	_		NBR		
Port no. (Port size)		_	10 (1)	_	_	_	•	_	_	_		FKM		
(FUIT SIZE)		_	32 (32A)	_	_	_	_	•	_	_		EPDM		
	Flange	_	_	40 (40A)	_	_	_	_	•	_	CAC407	CAC407	CAC407	
		_	_	50 (50A)	_	_	_	_	_	•]			

Table (2) Solenoid Valve Ontion

Table (2) Colenoid Valve Option											
Option symbol	Seal material	Body material/ Shading coil material	Coil insulation type	Note							
Nil	NBR	Brass (C37), Cu	В	_							
G	INDIN	Stainless steel, Ag	ь								
E	EPDM Brass (C37), Cu		Н	Heated water							
Р	EPDIVI	Stainless steel, Ag	П	(AC only)							
L	FKM	Stainless steel, Ag	В	High corrosion resistance specification, Oil-free							

Table (3) Rated Voltage Electrical Option

D,	atod volt	togo.		Class B		Class H			
Πċ	ated volt	age	S	L	Z	S	L	Z	
AC/ DC	DC symbol Voltage		With surge voltage suppressor	With light	With light and surge voltage suppressor	With surge voltage suppressor	With light	With light and surge voltage suppressor	
	1	100 V	•	•	•	•	•	•	
	2	200 V	•	•	•	•	•	•	
	3	110 V	•	•	•	•	•	•	
AC	4	220 V	•	•	•	•	•	•	
	7	240 V	•	1	_	•	_	_	
	8	48 V	•	-	_	•	_	_	
	J	230 V	•	I	_	•	_	_	
DC	5	24 V	•	•	•	DC sp	ecification	n is not	
	6	12 V	•	_	_	availal			

Note Option S Z are not available as surge voltage suppressor is integrated into the AC/Class E coil as a standard. 4

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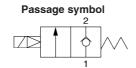
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Series VXD21/22/23

For Oil

Model/Valve Specifications

Normally closed (N.C.)



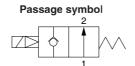


Po	ort size	Orifice size	(mma) Model		•	ing pressure al (MPa)	Flow char	acteristics	Max. system pressure	Note) Weight
		(1111110)		differential (MPa)	AC	DC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)
	1/4 (8A)	10	VXD2130-02		0.5	0.4	46	1.9		400
	3/8 (10A)	10	VXD2130-03		0.5	0.4	58	2.4	i L	420
	9/8 (TUA)	15	VXD2140-03	0.02	0.7	0.7	110	4.5		670
Thread	1/2 (15A)	10	VXD2130-04		0.5	0.4	58	2.4		500
		15	VXD2140-04				130	5.5	1.5	670
	3/4 (20A)	20	VXD2150-06				230	9.5] 1.5	1150
	1 (25A)	25	VXD2260-10		0.7	0.7	310	13] [1650
	32A	35	VXD2270-32		0.7	0.7	550	23		5400
Flange	40A	40	VXD2380-40	0.03			740	31		6800
	50A	50	VXD2390-50				1200	49		8400

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively.

🚽 • Refer to "Glossary of Terms" on front matter 10, for details on the max. operating pressure differential and the max. system pressure.

Normally open (N.O.)





Po	ort size	Orifice size (mmø)	Model	Min. operating pressure	Max. operating pressure differential (MPa)	Flow char	acteristics	Max. system pressure	Note) Weight
		(1111110)		differential (MPa)	AC, DC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)
	3/ ₈ (10A)	15	VXD2142-03			110	4.5	1.5	000
Thread 1/2 (1	1/2 (15A)	15	VXD2142-04	0.00		130	5.5		690
IIIIeau	3/4 (20A)	20	VXD2152-06	0.02		230	9.5		1170
	1 (25A)	25	VXD2262-10		0.6	310	13		1690
	32A	35	VXD2272-32			550	23		5400
Flange	40A	40	VXD2382-40	0.03		740	31		6800
	50A	50	VXD2392-50			1200	49		8400

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively.

Operating Fluid and Ambient Temperature

	Operating fluid t	emperature (°C)	Ambient
Power source	Solenoid v	temperature	
	A, H	D, N	(°C)
AC	-5 to 60	-5 to 100	-10 to 60
DC	-5 to 40	_	-10 to 40

Note 1) Dynamic viscosity: 50 mm²/s or less

Note 2) Since the AC/Class B coil (with a full-wave rectifier) uses a rectifying circuit, the fluid and ambient temperature are the same as the DC specifications.

Tightness of Valve (Leakage Rate)

Seal material	Leakage rate (With oil pressure)						
Seal material	1/4 to 1	32A to 50A					
FKM	0.2 cm³/min or less	1 cm³/min or less					

^{🚽 •} Refer to "Glossary of Terms" on front matter 10, for details on the max. operating pressure differential and the max. system pressure.

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How to Order

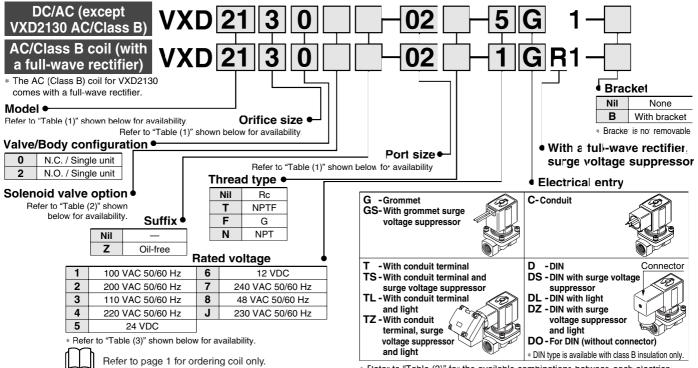


Table (1) Port/Orifice Size

Normally closed (N.C.)

* Reter to "Table (3)" for the available combinations between each electrical option (S, L, Z) and rated voltage

Option S, Z are not available since a surge voltage suppressor is integrated into the AC/Class B coil, as a standaro

	Sc	olenoid valve (Port size)				C	rifice symbo	ol			Material	
Мо	odel	VXD21	VXD22	VXD23	3 (10 mmø)	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal
		02 (1/4)	1	_	•	_	_	_	-	_	_		
	Thread	03 (3/8)	1	_	•	•	_	_	-	_	_	Brass (C37), Stainless steel	
		04 (1/2)	_	_	•	•	_	_	-	_	_		NDD
Port no.		06 (3/ ₄)	_	_	_	_	•	_	_	_	_		NBR FKM
(Port size)		_	10 (1)	_	_	_	_	•	-	_	_		
		_	32 (32A)	_	_	_	_	_	•	_	_		EPDM
	Flange	_	_	40 (40A)	_	_	_	_	_	•	_	CAC407	
		_	_	50 (50A)	_	_	_	_	_	_	•		

Normally open (N.O.)

	, - p (
	Sc	lenoid valve ((Port size)			Material							
Model		VXD21	VXD22	VXD23	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal	
	Thread	03 (3/8)	_	_	•	_	_	_	_	_	Brass (C37), Stainless steel		
		04 (1/2)	_	_	•	_	_	_	_	_		, ,,	
		06 (3/4)	_	_	_	•	_	_	_	_		NBR	
Port no. (Port size)		_	10 (1)	_	_	_	•	_	_	_		FKM	
(FUIT SIZE)		_	32 (32A)	_	_	_	_	•	_	_	CAC407	EPDM	
	Flange	_	_	40 (40A)	_	_	_	_	•	_		CAC407	
		_	_	50 (50A)	_	_	_	_	_	•]		

Table (2) Solenoid Valve Ontion

1 abic (=)	Coloniola	vaivo option	
Option	Seal	Body material/	Coil insulation
symbol	material	Shading coil material	type
Α		Brass (C37), Cu	٥
Н	FKM	Stainless steel, Ag	Б
D	FKIVI	Brass (C37), Cu	- 11
N		Stainless steel, Ag	П

Table (3) Rated Voltage Electrical Option

	<u> </u>							
D,	ated volt	000		Class B			Class H	
По	ateu von	laye	S	L	Z	S	L	Z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	With surge voltage suppressor	With light	With light and surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•		_	•	_	_
	8	48 V	•	_	_	•	_	_
	J	230 V	•	-		•	_	_
DC	5		•	•	•	DC sp	ecification	n is not
DC	6	12 V	•	_	_	available.		

Note) Optior S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard

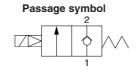
Series VXD21/22/23

For Air

(Inert gas)

Model/Valve Specifications

Normally closed (N.C.)





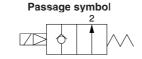
Po	ort size	Orifice size	Min. operating Model pressure			Max. operating pressure differential (MPa)		Flow characteristics			Note) Weight
(1		(mmø)		differential (MPa)	AC	DC	С	b	Cv	(MPa)	(g)
	1/4 (8A)	10	VXD2130-02		0.9	0.7	8.5		2.0		420
	3/8 (10A)	10	VXD2130-03		0.9	0.7	9.2		2.4		420
Thread	9/8 (10A)	15	VXD2140-03	0.00	1.0	1.0	18.0	0.35	5.0] , [670
IIIIeau	1/- (154)	10	VXD2130-04	0.02	0.9	0.7	9.2		2.4	1.5	500
	¹ / ₂ (15A)	15	VXD2140-04		1.0	1.0	20.0		5.5	1 [670
	3/4 (20A) 20		VXD2150-06		1.0	1.0	38.0	0.30	9.5] [1150

Po	Ort size Orifice size (mmø) Model		Min. operating pressure differential (MPa)	Max. operating pressure differential (MPa) AC, DC	Flow characteristics Effective area (mm²)	Max. system pressure (MPa)	Note) Weight (g)	
Thread	1 (25A)	25	VXD2260-10	0.02		225		1650
	32A	35	VXD2270-32		1.0	415	1	5400
Flange	40A	40	VXD2380-40	0.03	1.0	560	1.5	6800
	50A 50 VXD2390-50				880	1	8400	

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively

• Refer to "Glossary of Terms" on front matter 10, for details on the max. operating pressure differential and the max. system pressure.

Normally open (N.O.)





	Po	ort size	Orifice size	Model	Min. operating pressure	Max. operating pressure differential (MPa)	Flow	character	stics	Max. system pressure	Note) Weight
			(mmø)		differential (MPa)	AC, DC	С	b	Cv	(MPa)	(g)
		3/8 (10A)	15	VXD2142-03			18.0	0.35	5.0		690
Th	nread	1/2 (15A)	15	VXD2142-04	0.02	0.7	20.0	0.35	5.5	1.5	690
		3/4 (20A)	20	VXD2152-06			38.0	0.30	9.5		1170

Port size		Orifice size (mmø) Model		Min. operating pressure	Max. operating pressure differential (MPa)	Flow characteristics	Max. system pressure	Weight
		(miniø)		differential (MPa)	AC, DC	Effective area (mm²)	(MPa)	(g)
Thread	1 (25A)	25	VXD2262-10	0.02		225		1690
	32A	35	VXD2272-32		0.7	415	1.5	5400
Flange	40A	40	VXD2382-40	0.03	0.7	560	1.5	6800
	50A 50 VXD239		VXD2392-50			880		8400

Note) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for terminal type respectively Note) Weight of grommet type. Add 10 g for conduit, 30 g for longitudinal, and 60 g for conduit, 37 g for conduit, 30 g for longitudinal, and 60 g for conduit, 37 g for conduit, 30 g for longitudinal, and 60 g for conduit, 37 g for conduit, 30 g

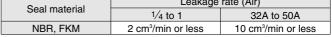
Operating Fluid and Ambient Temperature

Power source	Operating fluid temperature (°C) Solenoid valve option Nil, G	Ambient temperature (°C)
AC	-10 Note) to 60	-10 to 60
DC	-10 to 60	-10 to 40

Note) Dew point temperature: -10°C or less

Tightness of Valve (Leakage Rate)

Cool mostorial	Leakage rate (Air)				
Seal material	1/4 to 1	32A to 50A			
NBR, FKM	2 cm³/min or less	10 cm³/min or less			





How to Order (Single Unit)

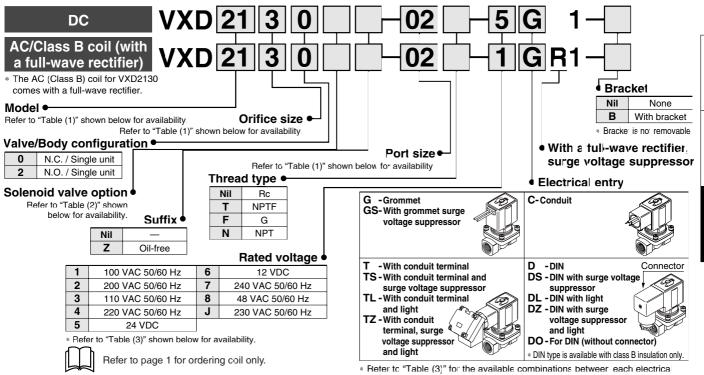


Table (1) Port/Orifice Size

Normally closed (N.C.)

option (S, L, Z) and rated voltage

Option S, Z are not available since a surge voltage suppressor is integrated into the AC/Class B coil, as a standaro

	Sc	olenoid valve (Port size)			Orifice symbol						Mat	erial			
Мо	odel	VXD21	VXD22	VXD23	3 (10 mmø)	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal			
		02 (1/4)	_	_	•	_	_	_	_	_	_					
		03 (3/8)	_	_	•	•	_	_	_	_	_	Brass (C37),				
	Thread	04 (1/2)	_	_	•	•	_	_	_	_	_	Stainless				
Port no.						06 (3/ ₄)	_	_	_	_	•	_	_	_	_	steel
(Port size)		_	10 (1)	_	_	_	_	•	_	_	_					
		_	32 (32A)	_	_	_	_	_	•	_	_					
F	Flange	_		40 (40A)	_	_	_	_	_	•	_	CAC407	CAC407			
		_	_	50 (50A)	_	_	_	_	_	_	•					

Normally open (N.O.)

	, ope (
	Sc	lenoid valve ((Port size)		Orifice symbol						Material		
Model		VXD21	VXD22	VXD23	4 (15 mmø)	5 (20 mmø)	6 (25 mmø)	7 (35 mmø)	8 (40 mmø)	9 (50 mmø)	Body	Seal	
	Thread	03 (3/8)	_	_	•	_	_	_	_	_	Brass (C37), Stainless steel	Stainless	
		04 (1/2)	_	_	•	_	_	_	_	_			
		06 (3/ ₄)	_	_	_	•	_	_	_	_			
Port no. (Port size)		_	10 (1)	_	_	_	•	_	_	_		NBR	
(FUIT SIZE)		_	32 (32A)	_	_	_	_	•	_	_			
	Flange	_	_	40 (40A)	_	_	_	_	•	_	CAC407	CAC407	
		_	_	50 (50A)	_	_	_	_	_	•			

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material/ Shading coil material	Coil insulation type	Note
Nil	NBR	Brass (C37), Cu	В	_
G	NBH	Stainless steel, Ag	В	

Table (3) Rated Voltage Electrical Option

D,	ated volt	tago.		Class B			Class H	
По	ateu voii	age	S	L	Z	S	L	Z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor	With surge voltage suppressor	With light	With light and surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	_
	8	48 V	•	_	_	•	_	_
	J 230		•	_	_	•	_	_
DC	5	24 V	•	•	•	DC sp	ecification	n is not
DC	6	12 V	•	_	_	availal	ole.	

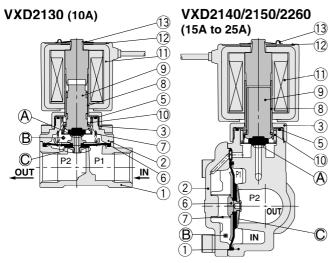
Option S Z are not available as surge voltage suppressor is integrated into the AC/Class B coil as a standard

Series VXD21/22/23

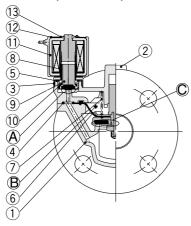
Construction

Normally closed (N.C.)

Body material Brass (C37) (32A or more: CAC407), Stainless steel



VXD2270/2380/2390 (32A to 50A)



Operation

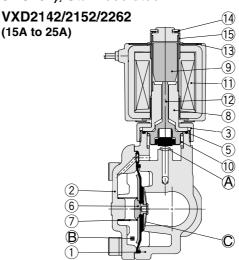
<Valve opened> When the coil ① is energized, the armature assembly ③ is attracted into the core of the tube assembly ⑧ and the pilot valve ⑥ opens. Then the pressure in the pressure action chamber ⑥ falls to open the main valve ② <Valve closed> When the coil ① is not energized, the pilot valve ⑥ is closed and the pressure in the pressure action chamber ⑧ rises and the main valve ⑥ closes.

Component Parts

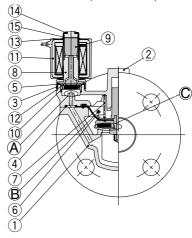
			Mat	erial
No.	Description	Size	Standard	Option
				•
1	Body	10A to 25A	Brass (C37)	Stainless steel
	Douy	32A to 50A	CAC	2407
9	Bonnet	10A to 25A	Brass (C37)	Stainless steel
	Donnet	32A to 50A	CAC	2407
3	Nut	10A to 50A	Brass (C37)	Brass (C37), Ni plated
4	O-ring	32A to 50A	NBR	FKM, EPDM
۲	O-ring	10A to 50A	NBR	FKM, EPDM
۹.	Diaphragm	10A to 25A	Stainless steel, NBR	Stainless steel, FKM Stainless steel, EPDM
•	assembly	32A to 50A	Stainless steel, Brass (C37), NBR	Stainless steel, FKM, EPDM
7	Valve spring	10A to 50A	Stainle	ss steel
٦,	Tube secombly	10A to 25A	Stainless steel, Cu	Stainless steel, Ag
*	Tube assembly	32A to 50A	Stairliess steel, Cu	
٦.	Armature	10A	Stainless steel,	Stainless steel, PPS, FKM
	assembly	15A to 50A	PPS, NBR	Stainless steel, EPDM
10	Reurn spring	10A to 50A	Stainle	ss steel
11	Solenoid coil	10A to 50A	Class B molded Class H mo	
12	Name plate	10A to 50A	Alum	inum
13	Clip	10A to 50A	S	K

Normally open (N.O.)

Body material: Brass (C37) (32A or more: CAC407), Stainless steel



VXD2272/2382/2392 (32A to 50A)



Operation

<Valve opened> When the coil ① is energized, the opened pilot ② closes, the pressure in pressure action chamber ③ rises and the main valve ② closes.
<Valve closed> When the coil ① is not energized, the closed pilot valve ② opens, the pressure in pressure action chamber ⑥ drops and the main valve ② opens.

Component Parts

<u> </u>	ilipolielit Fa	113							
No.	Description	Size	Mat	erial					
INO.	Description	Size	Standard	Option					
	Body	15A to 25A	Brass (C37)	Stainless steel					
	Войу	32A to 50A	CAC407						
2	Bonnet	15A to 25A	Brass (C37)	Stainless steel					
	Bonnet	32A to 50A	CAC	2407					
3	Nut	15A to 25A	Brass (C37)	Brass (C37), Ni plated					
4	O-ring	32A to 50A	NBR	FKM, EPDM					
5	O-ring	15A to 50A	NBR	FKM, EPDM					
3	Diaphragm	15A to 25A	Stainless steel, NBR	Stainless steel, FKM Stainless steel, EPDM					
`	assembly	32A to 50A	Stainless steel, NBR	Stainless steel, FKM, EPDM					
7	Valve spring	15A to 25A	Stainle	ss steel					
3	Tube assembly	15A to 25A	Stainless steel, Cu	Stainless steel, Ag					
	Tube assembly	32A to 50A	Stairliess steet, Ou						
9	Armature assembly	10A to 50A	Stainle	ss steel					
10	Reurn spring	15A to 50A	Stainle	ss steel					
11	Solenoid coil	15A to 50A	Class B molded Class H molde						
12	Push rod assembly	15A to 50A	NBR, PPS, Stainless steel FKM, EPDM, Stainless						
13	Name plate	15A to 50A	OA Aluminum						
14	Clip	15A to 50A	S	K					
15	Cover	15A to 50A	Stainle	ss steel					

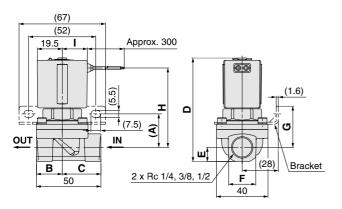


Pilot Operated 2 Port Solenoid Valve Series VXD21/22/23 For Water, Oil, Air

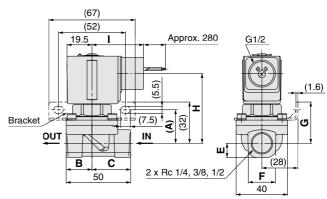
Dimensions

Normally closed (N.C.): VXD2130

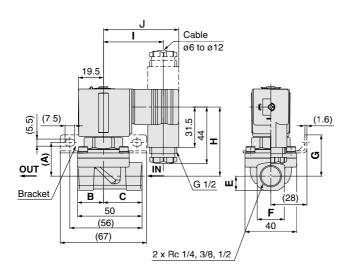
Grommet: G



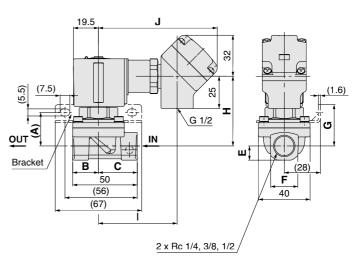
Conduit: C



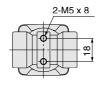
DIN terminal: D



Conduit terminal: T



VXD2130-04



																		(111111)
Model	D										Elec	ctrical e	ntry (D0	C, AC/C	lass H	coil)		
Wodei	Port size	Α	В	С	D	E	F	G	Gror	nmet	Cor	duit	DI	N termir	nal	Con	duit tern	ninal
Normally closed									Н	I	Н	ı	Н	I	J	Н	ı	J
VXD2130	1/4, 3/8	26	20	30	80.5	11	21	32	62	19.5	54.5	40	54	46.5	58.5	54.5	61	92
V A D 2 1 3 U	1/2	28	24	26	86	14.5	28	34	64	19.5	56.5	40	56	46.5	58.5	56.5	61	92

Model			El	ectrical	entry (AC/Clas	s B coi	l)*			
wodei	Gron	nmet	Cor	nduit	DI	N termir	nal	Conduit terminal			
Normally closed	Н	I	Н	I	Н	I	J	Н	I	J	
VXD2130	58	30	53	48.5	54	53.5	65.5	53	69.5	100.5	
V AD2130	60	30	55	48.5	56	53.5	65.5	55	69.5	100.5	

^{*} Coil with a full-wave rectifier (electrical option "R")

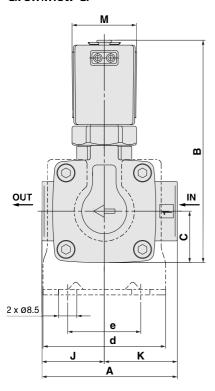


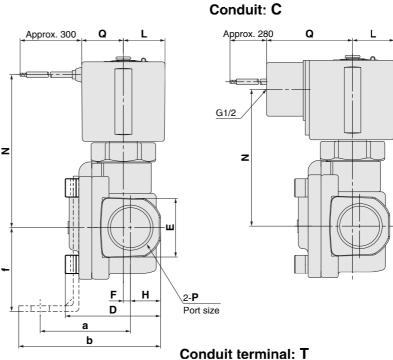
Series VXD21/22/23

Dimensions

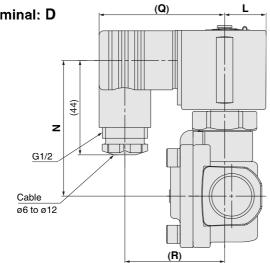
Normally closed (N.C.): VXD2140/2150/2260 Normally open (N.O.): VXD2142/2152/2262

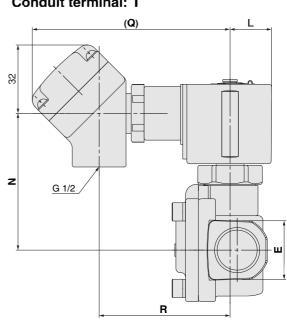
Grommet: G





DIN terminal: D





(n	٦r	Y	١)
				_

Mo	dal	Port size															Electr	ical en	try (Do	C, AC)			
IVIO	idei	P	Α	В	С	D	Е	F	Н	J	K	L	M	Gron	nmet	Con	duit	DII	N termi	nal	Cond	luit terr	minal
Normally closed	Normally open	Rc												N	Q	N	Q	N	Q	R	N	Q	R
VXD2140	VXD2142	3/8, 1/2	63	104 (110.5)	24	44.5	28	3.5	14	29	34	19.5	30	71.5	19.5	64	40	63.5	58.5	46.5	64	92	61
VXD2150	VXD2152	3/4	80	115.5 (122)	29	51.5	35	4.5	17	37	43	19.5	30	78	19.5	70.5	40	70	58.5	46.5	70.5	92	61
VXD2260	VXD2262	1	90	133 (140.5)	33	60	42	4.5	20	43	47	22.5	35	92	22.5	84.5	43	84	61.5	49.5	84.5	95	64

denotes the value for N O.

							(mm)
Мо	del	Port size		Bra	acket r	mount	ing
Normally closed	Normally open	Rc	а	b	d	е	f
VXD2140	VXD2142	3/8, 1/2	42	66	57	34	39
VXD2150	VXD2152	3/4	46	73	74	51	45.5
VXD2260	VXD2262	1	56	86	81	58	49.5

											(111111)
Ma	del		Electrical entry (AC/Class B coil)*								
IVIC	idei	Gron	rommet Conduit DIN terminal Conduit to								
Normally closed	Normally open	N	Q	N	Q	N	Q	R	N	Q	R
VXD2140	VXD2142	67.5	37	62.5	48.5	63.5	65.5	53.5	62.5	100.5	69.5
VXD2150	VXD2152	74	37	69	48.5	70	65.5	53.5	69	100.5	69.5
VXD2260	VXD2262	88	40	83	51.5	84	68.5	56.5	83	103.5	72.5

^{*} Coil with a full-wave rectifier (electrical option "R")

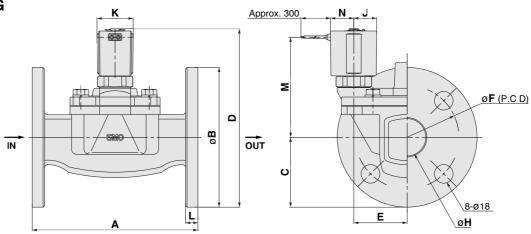


Pilot Operated 2 Port Solenoid Valve Series VXD21/22/23 For Water, Oil, Air

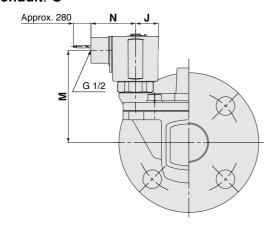
Dimensions

Normally closed (N.C.): VXD2270/2380/2390 Normally open (N.O.): VXD2272/2382/2392

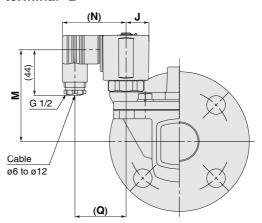
Grommet: G



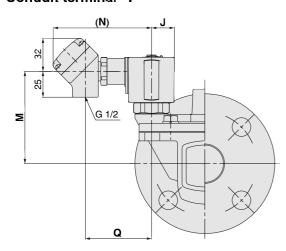
Conduit: C



DIN terminal D



Conduit terminal T



											(mm)
Mo	del			Elec	trical e	entry (A	AC/Cla	ass B o	coil)*		
IVIC	idei	Gron	nmet	Con	duit	DII	N termi	nal	Cond	duit ter	minal
Normally closed	Normally open	M	N	М	N	М	N	Q	М	N	Q
VXD2270	VXD2272	93	33	88	51.5	89	68.5	56.5	88	103.5	72.5
VXD2380	VXD2382	103	36	98	54	99	71	59	98	106	75
VXD2390	VXD2392	108.5	36	103.5	54	104.5	71	59	103.5	106	75

) denotes the value for N.O

* Coil with a full-wave rectifier (electrical option "R")

(mm)

Mo	اماما	A														Electr	ical en	try (D	C, AC)			
IVIO	luei	Applicable flange	Α	В	С	D	E	F	Н	J	K	L	Gror	nmet	Con	duit	DII	V term	inal	Conc	luit ter	minal
Normally closed	Normally open	nange											М	N	М	N	М	N	Q	M	N	Q
VXD2270	VXD2272	32A	160	135	67.5	172.5 (180)	51.5	100	36	22.5	35	12	97	22.5	89.5	43	89	61.5	49.5	89.5	95	64
VXD2380	VXD2382	40A	170	140	70	185 (192.5)	54.5	105	42	25	40	14	106.5	25.5	99	46	98.5	64	52	99	98	66.5
VXD2390	VXD2392	50A	180	155	77.5	198.5 (205.5)	59	120	52	25	40	14	112.5	25.5	105	46	104.5	64	52	105	98	66.5

denotes the value for N O.





Series VXD21/22/23

Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by labels of "Caution", "Warning" or "Danger". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

↑ Caution: Operator error could result in injury or equipment damage.

Warning: Operator error could result in serious injury or loss of life.

Danger: In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power--General rules relating to systems.

Note 2) JIS B 8370: General Rules for Pneumatic Equipment

Marning

1. The compatibility of the pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility for the specific pneumatic system must be based on specifications or post analysis and/or tests to meet your specific requirements. The expected performance and safety assurance are the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalog information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if handled incorrrectly. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
 - 1. Inspection and maintenance of machinery/equipment should only be performed once measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When equipment is removed, confirm that safety process as mentioned above. Turn off the supply pressure for this equipment and exhaust all residual compressed air in the system.
 - 3. Before machinery/equipment is restarted, take measures to prevent quick extension of a cylinder piston rod, etc.
- 4. Contact SMC if the product will be used in any of the following conditions:
 - 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
 - 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
 - An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.





Be sure to read this before handling.

For detailed precautions on each series, refer to the main text.

Caution on Design

⚠ Warning

1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. This solenoid valve cannot be used for explosion proof applications.

4. Maintenance space

The installation should allow sufficient space for maintenance activities (removal of valve, etc.).

5. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

6. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

7. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 8. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit, etc.
- When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

⚠ Warning

1. Confirm the specifications.

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

2. Fluid

1) Type of fluid

Before using a fluid, confirm whether it is compatible with the materials from each model by referring to the fluids listed in this catalog. Use a fluid with a dynamic viscosity of 50 mm²/s or less. If there is something you do not know, please contact us

2) Inflammable oil, Gas

Confirm the specification for leakage in the interior and/or exterior area.

Selection

Marning

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Use an oil-free specification when any oily particle must not enter the passage.
- 5) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

3. Fluid quality

The use of a fluid which contains foreign matter can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh. When used to supply water to boilers, substances such as calcium and magnesium which generate hard scale and sludge are included. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

4. Air quality

1) Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of $5\mu m$ or less should be selected.

3) Install an air dryer or after cooler, etc.

Compressed air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after cooler, etc.

If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to SMC's Best Pneumatics catalog vol. 14 for further details on compressed air quality.

5. Ambient environment

Use within the operable ambient temperature range. Confirm the compatibility between the product's composition materials and the ambient atmosphere. Be sure that the fluid used does not touch the external surface of the product.

6. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

7. For the low particle generation specification, confirm us separately.



M

2 Port Solenoid Valve for Fluid Control/Precautions 2

Be sure to read this before handling.

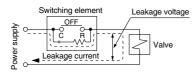
For detailed precautions on each series, refer to the main text.

Selection

⚠ Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B coil with a full-wave rectifier: 10% or less of rated voltage

AC/Class B, H coil: 20% or less of rated voltage DC coil: 2% or less of rated voltage

2. Low temperature operation

- The valve can be used in an ambient temperature of between -10 to -20°C, however take measures to prevent freezing or solidification of impurities, etc.
- 2. When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When heating by steam, be careful not to expose the coil portion to steam. Installation of dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

Mounting

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

3. Be sure not to position the coil downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction.

4. Do not warm the coil assembly with a heat insulator, etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.
- 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

Piping

⚠ Caution

1. Preparation before piping

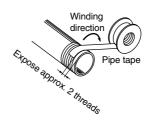
Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Avoid pulling, compressing, or bending the valve body when piping.

2. Wrapping of pipe tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



- 3. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 4. Always tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Connection threads	Proper tightening torque N⋅m
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30
Rc 3/4	20 10 30
Rc 1	36 to 38

5. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

6. Steam generated in a boiler contains a large amount of drainage.

Be sure to operate it with a drain trap installed.

7. In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign matters or airtightness of the fittings.





Be sure to read this before handling.

For detailed precautions on each series, refer to the main text.

Wiring

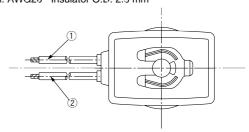
sult with us.)

- 1 As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring. Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within $\pm 10\%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5\%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry install a surge absorber etc., in parallel with the solenoid. Or adopt an option that comes with the surge voltage protection circuit. (However a surge voltage occurs even if the surge voltage protection circuit is used For details, please con-

Electrical Connection

Grommet

Class H coil: AWG18 Insulator O.D. 2.2 nm Class B coil: AWG20 Insulator O.D. 2.5 mm

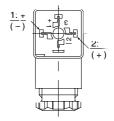


Datad valtage	Lead wire color						
Rated voltage	①	2					
DC (Class B only)	Black	Red					
100 VAC	Blue	Blue					
200 VAC	Red	Red					
Other AC	Gray	Gray					

^{*} There is no polarity.

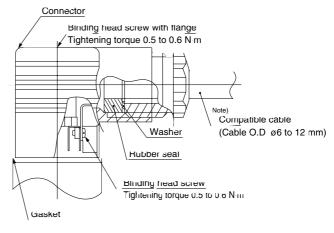
DIN connector (Class B only)

Since Internal connections are as shown below for the DIN connector make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	– (+)

- * There is no polarity.
- Use compatible heavy duty cords with cable O.D. of ø6 to 12.
- Use the tightening torques below for each section.



Note) For an outside cable diameter of ø9 to 12 mm, remove the internal parts of the rubber seal before using.





Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

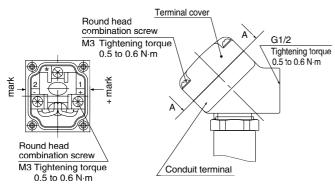
Electrical Connection

⚠ Caution

Conduit terminal

In the case of the conduit terminal make connections according to the marks shown below

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit, etc.

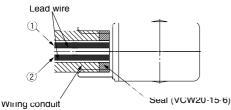


View A-A (Internal connection diagram)

Conduit

When used as an IP65 equivalent, use seal (part no. VCW20-15-6) to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class H coil: AWG18 Insulator O.D. 2.2 mm Class B coil: AWG20 Insulator O.D. 2.5 mm



Bore size G1/2 Tightening torque 0.5 to 0.6 N·m

Rated voltage	Lead wire color	
	1	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

^{*} There is no polarity for DC.

Description	Part no.
Seal	VCW20-15-6

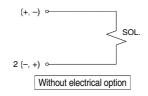
Note) Please order separately.

Electrical Circuit

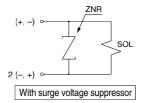
⚠ Caution

DC circuit

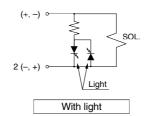
Grommet, Conduit, Conduit terminal, DIN connector



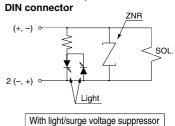
Grommet, Conduit terminal, DIN connector



Conduit terminal, DIN connector



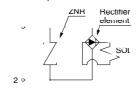
Conduit terminal,



AC/Class B (with a full-wave rectifier) coil circuit

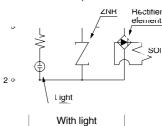
* Surge voltage suppressor is attached to the AC/Class B coil, as a standard.

Grommet, Conduit, Conduit terminal, DIN connector



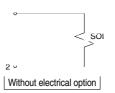
Without electrical option

Conduit terminal, DIN connector

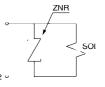


AC/Class B, H coil circuit

Grommet, Conduit, Conduit terminal

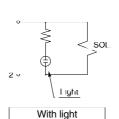


Grommet, Conduit terminal

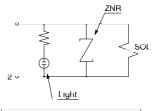


With surge voltage suppressor

Condult terminal



Condult terminal



With light/surge voltage suppressor





Be sure to read this before handling.

For detailed precautions on each series, refer to the main text.

Operating Environment

⚠ Warning

- Do not use the valves in an atmosphere having corrosive gases, chemicals, salt water, water, steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Lubrication

∧ Caution

1. This solenoid valve can be operated without lubrication.

If a lubricant is used in the system, use turbine oil Class 1, ISO VG32 (with no additive). But do not lubricate a valve with EPDM seal.

Refer to the table of brand name of lubricants compliant with Class 1 turbine oil (with no additive), ISO VG32.

Class 1 Turbine Oil (with no additive), ISO VG32

Classification of viscosity (cst) according to (40°C) ISO Grade	32
Idemitsu Kosan Co.,Ltd.	Turbine oil P-32
Nippon Oil Corp.	Turbine oil 32
Cosmo Oil Co.,Ltd.	Cosmo turbine 32
Japan Energy Corp.	Kyodo turbine 32
Kygnus Oil Co.	Turbine oil 32
Kyushu Oil Co.	Stork turbine 32
Nippon Oil Corp.	Mitsubishi turbine 32
Showa Shell Sekiyu K.K.	Turbine 32
Tonen General Sekiyu K.K.	General R turbine 32
Fuji Kosan Co.,Ltd.	Fucoal turbine 32

Please contact SMC regarding Class 2 turbine oil (with additives), ISO VG32.

Maintenance

⚠ Warning

1 Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2. Shut off the power supply.
- 3. Demount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

∧ Caution

1. Filters and strainers

- 1. Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3. Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drain from an air filter periodically.

Operating Precautions

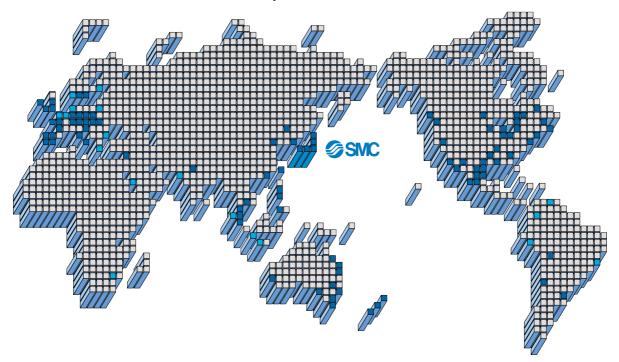
Marning

1. Valves will reach high temperatures from high temperature fluids. Use caution, as there is a danger of being burned if a valve is touched directly.





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