

Change Notification

4M3F

- Product Change Notification (PCN)
- Manufacturing Change Notification (MCN)
- End Of Live Notification (EOL)

4M3F Change No.: PCN230210SM

Category of change:

- Materials
- Method
- Manufacturing place
- Machine
- Form
- Fit
- Function

Model / Series:

All new filters (standard and custom)

All existing standard filters

All existing custom filters except those with full custom labeling requirements

Description:

In reference to PCN041106WS – new label
In reference to PCN030909SM – filter labels

Since 2006 Schaffner is in the process of moving from pad printing to labels for all filters. To further standardize and automate label creation and production, 7 basic standard sizes for either horizontal or vertical use have been defined and implemented in SAP/Codesoft.

The following are the main differences compared with the old pad printing in accordance with the EMC Product Creation Guideline (PCG):

- A Schaffner internal country code replaces the “Made in XXX” country of origin information

01	Luterbach
05	Lamphun
06	Kecskemet
21	Büren
37	Nürtingen (Betec)
38	Pecs (Betec)
88	Shanghai

- The work order number is now also visible for better traceability

1234567 / 01 / 0916R

Work order number / origin number / date code RoHS

- “warnings” are shown as a symbol and written in English only
- Electrical schematics can no longer be printed on filters since this is not supported by the software used.

Identification:

Visual difference.

Release date of introduction:

This is a continuous process that started in 2006 and will stretch over several years. The change is usually being performed at the same time other updates or changes are done to a product or to its documentation.

After this general information there will be no additional update on a product by product base!

Impact for the customer:

The customer will note the visual differences as described above.

Quality assurance measures:

Consequent application of ISO9001:2008 and exceeding Schaffner standards for outstanding quality in all involved design centers and manufacturing locations.

Customer feedback:

For this ongoing change, no feedback or customer approval is required. It's up to the account managers whether to inform the customer or not. If you run into issues, please address them as follows:

Standard products: Stefan Melly

Custom products: Shemsi Musiqi

Others:

Please address technical label-specific questions with Shemsi Musiqi, Schaffner Switzerland

Issued by:

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Date of announcement:

February 23, 2010

Appendix:

Examples of the 7 standard label sizes with different layouts

451-597



451-599



451-596



451-598





451-519-2



451-568-2



451-566-2



451-519-1



451-568-1



451-566-1



451-519-4



451-568-4



451-566-4



451-519-3


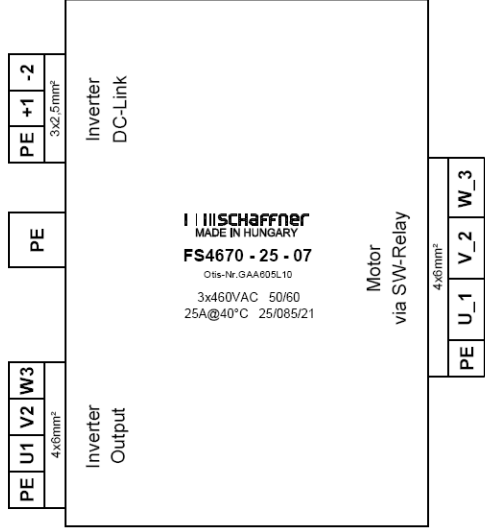
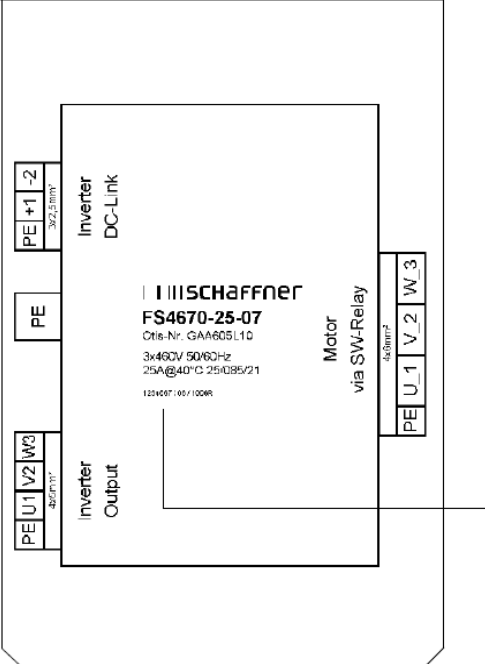


451-568-3



451-566-3

Specific examples

Old pad print	New label
<p>L1 Klemmen Anzugsmoment 7-8Nm</p> <p> SCHAFNER MADE IN HUNGARY</p> <p>FS5896 - 120 - 07</p> <p>L2 LINE HDM-Nr. F4.101.1181/01 LOAD L2'</p> <p>3x480VAC 50/60Hz 120A@50°C 25/100/21</p> <p>E HIGH LEAKAGE CURRENT HOHER ABLEITSTROM COURANT DE FUITE ELEVE first connect to earth! zuerst Erdleiter verbinden! connecter d'abord la terre!</p> <p>L3 Erdschrauben Anzugsmoment max. 17Nm E'</p>	<p> SCHAFNER</p> <p>FS5896-120-07 HDM-Nr. F4.101.1181/01</p> <p>3x480V 50/60Hz 120A@50°C 25/100/21</p> <p>High leakage current, first connect to earth!</p> <p>1234567 / 06 / 1007R</p>
<p> SCHAFNER MADE IN HUNGARY</p> <p>FN 356 - 150 - 28</p> <p>440/250VAC 50-60Hz 3x150A@40°C 25/100/21</p> 	<p> SCHAFNER</p> <p>FN356-150-28</p> <p>3x440/250V 50/60Hz 150A@40°C 25/100/21</p> <p>1234567 / 06 / 1001R</p>
 <p> SCHAFNER MADE IN HUNGARY</p> <p>FS4670 - 25 - 07 Ots-Nr. GAA605L10</p> <p>3x460VAC 50/60 25A@40°C 25/085/21</p> <p>Motor via SW-Relay</p>	 <p> SCHAFNER</p> <p>FS4670-25-07 Ots-Nr. GAA605L10</p> <p>3x460V 50/60Hz 25A@40°C 25/085/21</p> <p>1234567 / 06 / 1006R</p> <p>Motor via SW-Relay</p>