**ZIF Connectors**

**DLM Product Introduction**

Cannon has expanded the DL-ZIF Series offering with the addition of the DLM (Metal Shell) versions. The DLM uses a rugged nickel plated aluminum housing. The Shield-Locking Mechanism feature (see illustration below) ensures uniform mating pressure around the perimeter of the mated connector to create an EMI/RFI shield. Facilitates compliance of equipment to CE EMC directives.

The DLM1/2/3 connectors are an extension of the DL line, similar to the current DLMS and DLMB products. The DLM series connectors are intermateable to the DL (Plastic) versions for backwards/forwards compatibility. The DLM Series are offered with the 3,18 (0.125) long 0.64 (0.025) square post 50 µ inch gold contacts, as well as the 4,50 (0.177) long Ø 0.50 (0.020) PC/RC round tail contacts.

**Materials and Finishes**

<table>
<thead>
<tr>
<th>Component</th>
<th>Material Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>DLM1/2/3/5/6 Housing</td>
<td>Aluminum alloy, nickel plated</td>
</tr>
<tr>
<td>DLM1/2/3/5/6 Insulator</td>
<td>Glass filled thermoplastic, UL 94V-0 rated, Color: Black</td>
</tr>
<tr>
<td>Crimp Contact*</td>
<td>Copper alloy, 50 µ inches gold over 50 µ inches nickel in mating area, gold flash on balance</td>
</tr>
<tr>
<td>Square Post Contact</td>
<td>Copper alloy, 50 µ inches gold over 50 µ inches nickel in mating area, tin lead on balance</td>
</tr>
<tr>
<td>PC/RC Contact</td>
<td>Copper alloy, 20 µ inches gold over 50 µ inches nickel in mating area, gold flash on balance</td>
</tr>
<tr>
<td>Actuating Camshaft</td>
<td>Stainless steel, Passivated</td>
</tr>
<tr>
<td>Insulator Retainer (Plug Only)</td>
<td>Stainless steel, Passivated</td>
</tr>
</tbody>
</table>

*Order crimp contacts separately, see pages 52-53.*

The DLM1/2/3 connectors are an extension of the DL line, similar to the current DLMS and DLMB products. The DLM series connectors are intermateable to the DL (Plastic) versions for backwards/forwards compatibility.
**Zero Insertion Force Camming Instructions**

This is our “DL/DLM” series of connectors.

**Step 1.** Simply place it together.

**Step 2.** Turn the cam a quarter turn.

**Step 3.** It’s locked and mated.

---

**High pin count:**
- 60, 86, 156, 260, 360, 624, 1248* or 2496* contact positions.

**Variety of contacts:**
- Crimp
- Square Post
- Wrap Post
- Buss
- PC/RC

**Metal or plastic housing.**

**Wide range of accessories.**

**Easy actuation by screwdriver, socket wrench (DL1/2/3 only), allen wrench or actuating handle (see accessories page 47).**

The long life and rapid mating are achieved through the use of our Zero Insertion Force design. Contacts in the plug and receptacle do not touch each other while the connector halves are being engaged.

* Contact Cannon for details.
ZIF Connectors

DL/DLM/DLD Applications

Medical
- Ultrasound Diagnostic
- Patient Monitoring
- Hospital Equipment

Test & Instrumentation
- Avionics
- Automated Test Equipment
- Computer & Peripheral Equipment
- Semiconductor

Commercial/Industrial Manufacturing
- Automation
- Robotics
- Electrical Controls

Entertainment
- Recording Studio Equipment
- Stage Lighting & Sound
- Broadcasting Equipment

Telecommunication
- Systems Interconnect
- Manufacturing Test Equipment
- Switching Systems

Transportation
- Locomotive Systems
- Automotive Electronics
- Aircraft Simulators

Signal and Power Distribution Cable Harness

For your complete cable harnessing resource, contact Cannon for details.

DL/DLM/DLD Performance Specifications

- Current Rating: 5 A max. - Crimp/Square Post/PCB Contact
  4 A max. - PC/RC Contact
  10 A, 20 A, 30 A, 40 A, 50 A, 60 A max. - Buss Contact

- Dielectric Withstanding Voltage:
  1200 VAC RMS - Crimp/Square Post Contact
  1000 VAC RMS - PC/RC Contact
  750 VAC RMS - DL4

- Operating Temperature:
  -55°C to 105°C (DL/DLM/DLD)
  -55°C to 71°C (DL4)

- Durability:
  10,000 Cycles min. (DL/DLM)
  20,000 Cycles min. (DL4)
  100,000 Cycles min. (DLD)

- Contact Resistance:
  15 mV max. - Crimp/Square Post Contact
  20 mV max. - Crimp #32 AWG - #30 AWG Contact
  30 mV max. - PC/RC Contact

- Insulation Resistance: 5000 MΩ min.

- Wire Accommodation: #42 AWG - #18 AWG

- Contact Spacing: 2.54 (.100) Square Grid

- Contact Retention: 8 lbs (35.585 N) min.

DL/DLM/DLD Mechanical Data

- Polarization: Polaring Posts
- Contact Termination: Crimp, Square Post, Wrap Post, Buss

Dimensions are shown in mm (inch)
Dimensions subject to change

ITT Industries

Cannon
**ZIF Connectors**

**DL/DLM/DLD Temperature/Current Rating**

The ambient temperature curves shown represent the rated current carrying capacity of the Cannon DL1/2/3, DL2/3, and DL1/2 electrical connectors, derated to 80% of the values recorded using the methods specified by International Electrotechnical Commission Document 48 (1975).

Current was applied to the total connector (all contacts) in one-half ampere increments and maintained at each current level until thermal stability was achieved. A thermocouple inserted into the “hottest area” of each connector then measured the connector temperature at the same time that an ambient temperature reading was taken. The difference between the two measured values is the heat rise or self-heating created solely by the current flow, and this temperature rise for the current level was deducted from the insulator material rated temperature. These values were then derated to 80% to obtain the curves shown.

**DL/DLM/DLD Test Data**

<table>
<thead>
<tr>
<th>Test Description</th>
<th>MIL Standard</th>
<th>Test Method</th>
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</thead>
<tbody>
<tr>
<td>Dielectric Withstanding Voltage</td>
<td>MIL-STD-202</td>
<td>301</td>
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<tr>
<td>Contact Resistance</td>
<td>MIL-STD-202</td>
<td>307</td>
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<tr>
<td>Insulation Resistance</td>
<td>MIL-STD-202</td>
<td>302, Condition B</td>
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<tr>
<td>Humidity (Standard)</td>
<td>MIL-STD-202</td>
<td>103, Condition B</td>
</tr>
<tr>
<td>Humidity (DL4)</td>
<td>MIL-STD-202</td>
<td>106</td>
</tr>
<tr>
<td>Salt Spray</td>
<td>MIL-STD-202</td>
<td>101, Condition B (48 Hours)</td>
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<tr>
<td>Shock</td>
<td>MIL-STD-202</td>
<td>213, Condition A (50 G's)</td>
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<tr>
<td>Vibration (Standard)</td>
<td>MIL-STD-202</td>
<td>204, Condition C</td>
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<tr>
<td>Vibration (DL4)</td>
<td>MIL-STD 167-1/2 Modified —</td>
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</table>
ZIF Connectors

DLM1 — Metal Body — 156 Pin Connectors — Crimp Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.
- Order actuating handle kit separately, see page 47.

<table>
<thead>
<tr>
<th>Part Number</th>
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<tr>
<td>127050-0204</td>
<td>DLM1-156P</td>
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Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.

<table>
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<td>127050-0208</td>
<td>DLM1-156R</td>
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</table>

ITT Industries

16-K 16-C
ZIF Connectors

DLM1 — Metal Body — 156 Pin Connectors — Square Post Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 60.
- Front Removable 0.64 (0.025) Square Posts 2.54 (100) Centers.
- Order actuating handle kit separately, see page 47.

Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 60.
- Front Removable 0.64 (0.025) Square Posts 2.54 (100) Centers.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Nomenclature</th>
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<th>A</th>
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<td>112134-0001</td>
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<td>112134-0002</td>
<td>DLM1-156PW6A</td>
<td>7.71 (0.30)</td>
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<tr>
<td>112134-0002</td>
<td>DLM1I234-2</td>
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<th>Nomenclature</th>
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<tbody>
<tr>
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<td>112135-0002</td>
<td>DLM112135-2</td>
<td>0.10 (0.3)</td>
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</table>

Dimensions are shown in mm (inch)
Dimensions subject to change
ZIF Connectors

DLM1 — Metal Body — 156 Pin Connectors — PC/RC Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PCB hole pattern, see page 60.
- Order actuating handle kit separately, see page 47.

Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PCB hole pattern, see page 60.

**Part Number** 127050-0207 127050-0211
**Nomenclature** DLM1-156PC DLM1-156RC

Dimensions are shown in mm (inch)
Dimensions subject to change

ITT Industries

Cannon

18-K 18-C
ZIF Connectors

DLM2 — Metal Body — 96 Pin Connectors — Crimp Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.
- Order actuating handle kit separately, see page 47.

Part Number Nomenclature

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<td>DLM2-96P</td>
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Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.

Part Number Nomenclature

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<td>DLM2-96R</td>
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ITT Industries

Cannon

Dimensions are shown in mm (in.)
Dimensions subject to change.
ZIF Connectors

DLM2 — Metal Body — 96 Pin Connectors — Square Post Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 61.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.
- Order actuating handle kit separately, see page 47.

Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 61.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.

Part Number Nomenclature

<table>
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<tr>
<td>112136-0001</td>
<td>DLM2-96PW4A</td>
<td>15,37 (.605)</td>
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<td>112136-0000</td>
<td>DLM2-96PW6A</td>
<td>7,11 (.280)</td>
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<tr>
<td>112136-0002</td>
<td>DLM2-96PW8A</td>
<td>3,18 (.125)</td>
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Part Number Nomenclature

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<th>Nomenclature</th>
<th>A</th>
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</thead>
<tbody>
<tr>
<td>112137-0001</td>
<td>DLM2-96RW4B</td>
<td>15,37 (.605)</td>
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<tr>
<td>112137-0000</td>
<td>DLM2-96RW6B</td>
<td>7,11 (.280)</td>
</tr>
<tr>
<td>112137-0002</td>
<td>DLM2-96RW8B</td>
<td>3,18 (.125)</td>
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</tbody>
</table>

ITT Industries

Cannon
ZIF Connectors

DLM2 — Metal Body — 96 Pin Connectors — PC/RC Contacts

**Plug**

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 61.
- Order actuating handle kit separately, see page 47.

---

**Part Number** | **Nomenclature**
--- | ---
127050-0215 | DLM2-96PC

---

**Receptacle**

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 61.

---

**Part Number** | **Nomenclature**
--- | ---
127050-0219 | DLM2-96RC

---

**ITT Industries**

**Cannon**

Dimensions are shown in mm (inch)
Dimensions subject to change
ZIF Connectors

DLM3 — Metal Body — 60 Pin Connectors — Crimp Contacts

**Plug**

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.
- Order actuating handle kit separately, see page 47.

<table>
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<td>127050-0220</td>
<td>DLM3-60P</td>
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**Receptacle**

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.

<table>
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<th>Part Number</th>
<th>Nomenclature</th>
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</thead>
<tbody>
<tr>
<td>127050-0224</td>
<td>DLM3-60R</td>
</tr>
</tbody>
</table>

Cannon

Dimensions are shown in mm [inch]. Dimensions subject to change.
ZIF Connectors

DLM3 — Metal Body — 60 Pin Connectors — Square Post Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.
- Order actuating handle kit separately, see page 47.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Nomenclature</th>
<th>Dimensions</th>
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<tbody>
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<td>112138-0001</td>
<td>DLM3-60PW4A</td>
<td>15.37 (.605)</td>
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<td>112138-0000</td>
<td>DLM3-60PW6A</td>
<td>7.11 (.280)</td>
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<td>112138-0002</td>
<td>DLM3-60PW4B</td>
<td>3.18 (.125)</td>
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Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.

<table>
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<th>Part Number</th>
<th>Nomenclature</th>
<th>Dimensions</th>
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<tr>
<td>112139-0001</td>
<td>DLM3-60RW4B</td>
<td>15.37 (.605)</td>
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<td>112139-0000</td>
<td>DLM3-60RW6B</td>
<td>7.11 (.280)</td>
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<td>112139-0002</td>
<td>DLM3-60REW4B</td>
<td>3.18 (.125)</td>
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Dimensions are shown in mm (inch).
Dimensions subject to change.
ZIF Connectors

DLM3 — Metal Body — 60 Pin Connectors — PC/RC Contacts

Plug

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Order actuating handle kit separately, see page 47.

<table>
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<tr>
<td>127050-0223</td>
<td>DLM3-60PC</td>
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Receptacle

- For contact cavity arrangement, see page 68.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.

<table>
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<td>127050-0227</td>
<td>DLM3-60RC</td>
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Dimensions are shown in mm (inch)
Dimensions subject to change

ITT Industries

Cannon

32-K 32-C
ZIF Connectors

DLM5 — Metal Body — 260 Pin Connectors — Crimp Contacts

**Plug**

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.
- Order actuating handle kit separately, see page 47.

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>127050-0109</td>
<td>ZIF-109P</td>
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</table>

**Receptacle**

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.

<table>
<thead>
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<th>Nomenclature</th>
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<tr>
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<td>ZIF-110P</td>
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</table>

**Part Number Nomenclature**

- 127050-0109 DLM5-260P
- 127050-0110 DLM5-260R

Dimensions are shown in mm (inch)
Dimensions subject to change

ITT Industries
ZIF Connectors

DLM5 — Metal Body — 260 Pin Connectors — Square Post Contacts

Plug

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.
- Order actuating handle kit separately, see page 47.

<table>
<thead>
<tr>
<th>Part Number</th>
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<tbody>
<tr>
<td>112368-0062</td>
<td>DLM5-260PWA</td>
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<td>112368-0068</td>
<td>DLM5-260PWA</td>
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<td>112368-0265</td>
<td>DLM112368-3</td>
<td>3.18 (.125)</td>
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Receptacle

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.

<table>
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</table>
ZIF Connectors

DLM5 — Metal Body — 260 Pin Connectors — PC/RC Contacts

Plug

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.
- Order actuating handle kit separately, see page 47.

Receptacle

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 62.

Part Number Nomenclature

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<td>127050-0112</td>
<td>DLM5-260RC</td>
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</table>
DLM6 — Metal Body — 360 Pin Connectors — Crimp Contacts

For contact cavity arrangement, see page 69.
For panel cutout and mounting hole pattern, see page 65.
Crimp contacts are to be ordered separately and installed by customer, see pages 52-53.
Order actuating handle kit separately, see page 47.

**Plug**

<table>
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<td>127053-0034</td>
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**Receptacle**

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<td>DLM6-360R</td>
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</table>

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*ITT Industries*

**Cannon**

Dimensions are shown in mm (inch)

Precision subject to change
ZIF Connectors

DLM6 — Metal Body — 360 Pin Connectors — Square Post Contacts

Plug

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 85.
- For PC hole pattern, see page 63.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.
- Order actuating handle kit separately, see page 47.

Receptacle

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 85.
- For PC hole pattern, see page 63.
- Front Removable 0.64 (.025) Square Posts 2.54 (.100) Centers.

Part Number Description    Description
111995-0001 DLM6-360PW4A 15.37 (0.605)
111995-0000 DLM6-360PW6A 7.11 (0.280)
111995-0007 DLM111995-7 3.18 (0.125)

Part Number Description    Description
111996-0000 DLM6-360RW4B 15.37 (0.605)
111996-0001 DLM6-360RW6B 7.11 (0.280)
111996-0005 DLM111996-5 3.18 (0.125)

Dimensions are shown in mm (inch)
Dimensions subject to change

ITT Industries

Cannon
ZIF Connectors

DLM6 — Metal Body — 360 Pin Connectors — PC/RC Contacts

Plug

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 63.
- Order actuating handle kit separately, see page 47.

![Diagram of plug]

<table>
<thead>
<tr>
<th>Part Number</th>
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<tr>
<td>127050-0097</td>
<td>DLM6-360PC</td>
</tr>
</tbody>
</table>

Receptacle

- For contact cavity arrangement, see page 69.
- For panel cutout and mounting hole pattern, see page 65.
- For PC hole pattern, see page 63.

![Diagram of receptacle]

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Nomenclature</th>
</tr>
</thead>
<tbody>
<tr>
<td>127050-0098</td>
<td>DLM6-360RC</td>
</tr>
</tbody>
</table>

Part Number Nomenclature

127050-0097 DLM6-360PC

Part Number Nomenclature

127050-0098 DLM6-360RC

ITT Industries

Cannon

Dimensions are shown in mm (inch)

(Rev. 0042)