



CAST STEEL mounted point pointed tree dia. 20x50 mm shank dia. 6 mm A30 for cast steel

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shank dia. 6 mm A30 for cast steel**

Item number: [32111231](#)

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The CAST STEEL design is particularly well-suited to rough general work on cast steel.

It is ideal for removing burrs on cast steel parts and for grinding of intersections after separating risers.

The pointed tree shape SP is exceptionally well-suited for machining small holes and bores.

Technical information

Dia. external	20 mm
Dia. shank	6 mm
Grit size	30
Length, shank	40
Max. RPM	14100 RPM
RPM, optimum	14100 RPM
Width	50 mm

Advantages

- ✓ Very high grinding performance and aggressiveness from the start.
- ✓ High stock removal rate in combination with a long tool life.
- ✓ Delivered in practical industrial packaging.

Recommendations for use

- ✓ CAST STEEL mounted points perform best at a cutting speed of 25 to 40 m/s.

Safety notes

- ✓ The maximum permitted rotational speed relates to the unsupported shank length of 10 mm.
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Materials that can be worked

- ✓ Cast steel
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Applications

- ✓ Deburring
 - ✓ Finishing
 - ✓ Grinding out
 - ✓ Grouting
 - ✓ Leveling
 - ✓ Surface work
 - ✓ Working on edges (chamfering, rounding)
 - ✓ Work on weld seams
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Drive types

- ✓ Flexible shaft drive
 - ✓ Straight grinder
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