Inserter BBR-004

Name of product		Type name	Quantity	Remarks
Inserter	1.0mm for	BBR-004	One	Nokkupen formula

Step -1

Hole you want to through-hole machining, and the drilled hole with a drill bit attached. (Please use the 1.21mm bit 1.04,1.2 pin 1.0 pin)

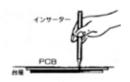




Procedure -2

And put a board on top of the pedestal press, push pins Nokkupen type inserter.

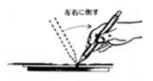




Procedure -3

Fold the pin to defeat big to the left or right pin inserter arrives on a pedestal.





Procedure -4

Hitting by pressing strongly Ategai down the center of the pin auto punch. (Please also hit from the opposite side)





Procedure -5

I Place the solder on both sides of the pin in the soldering iron.





Procedure -6

If you suck at once the solder in the pin in Desoldering solder, and is finished in a beautiful through-hole of the hollow.





Procedure -7

If there is no sucker, solder jump out if you hit the board at the end of the table as soon as I put the solder on the back side, I am finished as shown. (Do not hit the component mounting board)





Procedure -8

And put up a post as shown in Figure, please work at the top of the post if already mounted board.







