



## Datasheet

#### RS Stock No: 8229296

#### Steel Bright Zinc Plated, Hexagon Countersunk Socket Screws: Metric Thread



Countersunk socket screws are designed for light duty applications where there is limited space. These screws are widely used in many applications where a strong and reliable joint is required. Typically countersunk socket screws are used to fasten plates and strips of metal to equipment and machinery as their flat head allows a flush flat finish. This range of socket screws is bright zinc plated and is suitable for indoor and dry environments.

- Threaded in accordance with Din 7991 standard
- Bright Zinc Plated Steel
- Used in applications where a wider head and lower profile is required
- Suitable for light fastening applications
- Typical applications include; Machine tooling, Security Guarding, Panel Building and General Fastening Applications
- Also used in many internal joinery applications
- Requires a Hex key / Allen key





#### ENGLISH

Please view our full range listing below for all Bright Zinc Plated Steel Hexagon Socket Countersunk Head Screws.

Head Shape	Material	Thread Size	Length	RS Part No.		
Hex Socket Countersunk	Zinc Plated Steel	M3	8 mm	4839751		
Hex Socket Countersunk	Zinc Plated Steel	M3	10 mm	4839773		
Hex Socket Countersunk	Zinc Plated Steel	M3	12 mm	4839767		
	•	•				
Hex Socket Countersunk	Zinc Plated Steel	M4	8 mm	4839789		
Hex Socket Countersunk	Zinc Plated Steel	M4	10 mm	4839789		
Hex Socket Countersunk	Zinc Plated Steel M4		12 mm	4389802		
Hex Socket Countersunk	Zinc Plated Steel	M4	16 mm	4389818		
Hex Socket Countersunk	Zinc Plated Steel	M4	20 mm	4915085		
Hex Socket Countersunk	Zinc Plated Steel	M4	25 mm	4915091		
Hex Socket Countersunk	Zinc Plated Steel	M4	30 mm	4915108		
				-		
Hex Socket Countersunk	Zinc Plated Steel	M5	10 mm	4839824		
Hex Socket Countersunk	Zinc Plated Steel	M5	12 mm	4839830		
Hex Socket Countersunk	Zinc Plated Steel	M5	16 mm	4839846		
Hex Socket Countersunk	Zinc Plated Steel	M5	20 mm	4839852		
Hex Socket Countersunk	Zinc Plated Steel	M5	25 mm	4915114		
Hex Socket Countersunk	Zinc Plated Steel	M5	30 mm	4915120		
	•	•				
Hex Socket Countersunk	Zinc Plated Steel	M6	10 mm	4915142		
Hex Socket Countersunk	Zinc Plated Steel	M6	12 mm	4839868		
Hex Socket Countersunk	Zinc Plated Steel	M6	16 mm	4839874		
Hex Socket Countersunk	Zinc Plated Steel	M6	20 mm	4839896		
Hex Socket Countersunk	Zinc Plated Steel	M6	25 mm	4839903		
Hex Socket Countersunk	Zinc Plated Steel	M6	30 mm	4915158		
Hex Socket Countersunk	Zinc Plated Steel	M6	35 mm	4915164		
Hex Socket Countersunk	Zinc Plated Steel	M6	40 mm	4915170		
Hex Socket Countersunk	Zinc Plated Steel	M6	50 mm	8229252		
Hex Socket Countersunk	Zinc Plated Steel	M6	60 mm	8229256		





### ENGLISH

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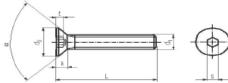
Head Shape	Material	Thread Size	Length	RS Part No.
Hex Socket Countersunk	Zinc Plated Steel	M8	12 mm	4839919
Hex Socket Countersunk	Zinc Plated Steel	M8	16 mm	4839925
Hex Socket Countersunk	Zinc Plated Steel	M8	20 mm	4839931
Hex Socket Countersunk	Zinc Plated Steel	M8	25 mm	4839953
Hex Socket Countersunk	Zinc Plated Steel	M8	30 mm	4839969
Hex Socket Countersunk	Zinc Plated Steel	M8	35 mm	4915186
Hex Socket Countersunk	Zinc Plated Steel	M8	40 mm	4915192
Hex Socket Countersunk	Zinc Plated Steel	M8	50 mm	8229265
Hex Socket Countersunk	Zinc Plated Steel	M8	60 mm	8229268
Hex Socket Countersunk	Zinc Plated Steel	M10	20 mm	8229262
Hex Socket Countersunk	Zinc Plated Steel	M10	25 mm	8229271
Hex Socket Countersunk	Zinc Plated Steel	M10	30 mm	8229274
Hex Socket Countersunk	Zinc Plated Steel	M10	35 mm	8229278
Hex Socket Countersunk	Zinc Plated Steel	M10	40 mm	8229287
Hex Socket Countersunk	Zinc Plated Steel	M10	50 mm	8229280
Hex Socket Countersunk	Zinc Plated Steel	M12	25 mm	8229284
Hex Socket Countersunk	Zinc Plated Steel	M12	30 mm	8229293
Hex Socket Countersunk	Zinc Plated Steel	M12	35 mm	8229296
Hex Socket Countersunk	Zinc Plated Steel	M12	40 mm	8229290
Hex Socket Countersunk	Zinc Plated Steel	M12	45 mm	8229300
Hex Socket Countersunk	Zinc Plated Steel	M12	50 mm	8229303





# ENGLISH

#### FLAT HEAD SOCKET CAP SCREWS DIN 7991 / ISO 10642 / ANSI B18.3.5M



6g

6g

Thread Tolerance



Lindstrom Metric, LLC will supply all Flat Head Socket Cap Screws With Full Thread, not according to below formulas.

Inread size di			(M2)	(M2.5)	M3	M4	MS	МБ	M8	MIQ	M12	(M14)	MID	(M18)	M20		M24
Thread Pitch			0.4	0.45	0.5	0.7	0.8	NIU	1.25	1.5	1.75	(114)	2	2.5	2.5	(m22) 25	3
	<u> </u>		90*	90*	90*	90*	90*	90"	90*	90"	90*	90"	90*	90"	90*	60*	60*
Head Angle a																	
DIN 7991 Thread Length Formula		ths ≤125mm	10	11	12	14	16	18	22	26	30	34	38	42	46	50	54
		.engths ns200mm						24	28	32	36	40	44	48	52	56	60
	For Lengt	hs >200 mm								45	49	53	57	61	65	69	73
	ISO 10	ISO 10642 & ANSI B18.3.5M use a shank length / grip length formula to determine thread length Refer to full ISO or ANSI standard for more deta														talls.	
DIN 7991	min.		3.7	4.7	5.7	7.64	9.64	11.57	15.57	19.48	23.48	26.48	29.48	32.38	35.38	35.38	38.38
Head Dia. d2	max	max nominal		5.0	6.0	8.00	10.00	12.00	16.00	20.00	24.00	27.00	30.00	33.00	36.00	36.00	39.00
ISO 10642	n	nin.			5.54	7.53	9.43	11.34	15.24	19.22	23.12	26.52	29.01		36.05		
Head Dia. d2	max t	theoretical			6.72	8.96	11.20	13.44	17.92	22.40	26.88	30.80	33.60		40.32		
ANSI B18.3.5M		nin.			5.35	7.80	9.75	11.70	15.65	19.50	23.40	26.18	23.76		34.60		
Head Dia. D2	max t	theoretical			6.72	8.96	11.20	13.44	17.92	22.40	26.88	30.24	33.60		40.32		
	ISO 10642 & ANSI B18.3.5M use a theoretical value for the max head diameter, which represents the exact diameter of a hole countersunk to e which a screw having the maximum head size will fit flush Refer to full ISO or ANSI standard for more details.												k to exact	iy 90° ir			
DIN 7991 Head Height k	m	nax.	1.2	1.5	1.7	2.3	2.8	3.3	4.4	5.5	6.5	7	7.5	8	8.5	13.1	14
ISO 10642 Head Height k	max reference				1.86	2.48	3.10	3.72	4.96	6.20	7.44	8.40	8.80		10.16		
ANSI B18.3.5M Head Height k	max	max reference			1.86	2.48	3.10	3.72	4.96	6.20	7.44	8.12	8.80		10.16		
		ISO 10	642 & A	NSI B18.	3.5M show	Head He	lght k as	a refere	nce poli	nt only	Refer to 1	full ISO of	r ANSI stan	dard for	more det	alls.	
				For DI	N 7991 / IS	GO 10642	ANSI B1	8.3.5M,	the over	rall lengt	h of the s	screw Incl	ludes the h	ead.			
DIN 7991	Nomi	nal Size	1.3	1.5	2	2.5	3	4	5	6	8	10	10	12	12	14	14
Key Size s	n	nin.	1.275	1.545	2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025	10.025	12.032	12.032	14.032	14.032
m		Nax.	1.300	1.520	2.10	2.60	3.10	4.12	5.14	6.14	8.175	10.175	10.175	12.212	12.212	14.212	14.212
ISO 10642	Nomi	nal Size			2	2.5	3	4	5	6	8	10	10		12		
Key Size s		min.			2.02	2.52	3.02	4.020	5.02	6.02	8.025	10.025	10.025		12.032		
-	max.				2.06	2.58	3.08	4.095	5.14	6.14	8.175	10.175	10.175		12.212		
ANSI B18.3.5M		nal Size	<u> </u>		2	2.5	3	4	5	6	8	10	10		12		
Key Size s		nin.			2.020	2.52	3.020	4.020	5.020	6.020	8.025	10.025	10.025		12.032		
DIN 7991 Key		max.				2.56	3.071	4.084		6.095	8.115	10.115					
Engagement t	min.		0.75	0.8	0.950	1.55	2.05	2.25	3.2	4.1	4.3	4.5	5.0	5.2	5.6	8.44	9.87
ISO 10642 Key Engagement t	n	nin.			1.100	1.50	1.90	2.20	3.0	3.6	4.3	4.5	4.8		5.6		
ANSI B18.3.5M Key Engagement t	n	nin.			1.100	1.50	1.90	2.20	3.0	3.6	4.3	4.7	4.8		5.6		
Length Tolerance	DIN 7991	DIN 7991 / ISO 10642 ANSI B18.3.5M Length Tolerance DIN 7991 / ISO 10642 ANSI B18.3.5M															
Nominal Length	min	max	min	max	Nomina	l Length	min	max	min	max		******Notice******					
(4)	3.76	4.24	3.7	4.3	3	-	29.58	30.42	29.5	30.5		Diam	eters and (	or Length	s shown	with ( ) ar	e not
(5)	4.76	5.24	4.7	5.3	3	-	34.5	35.5	34.5	35.5		shown in some standards are not recommended					ded for
(6)	5.76	6.24	5.7	6.3	4	-	39.5	40.5	39.5	40.5			L. L.	ise in nev	v aesign.		
8	7.71	8.29	7.7	8.3	4		44.5	45.5	44.5	45.5							
10	9.71	10.29	9.7 11.7	10.3	5 (5	-	49.5 54.4	50.5 55.6	49.5	50.5							
(14)	11.65	12.35	11.7	12.3	(5	-	54.4 59.4	55.5 60.6	54.5	55.5 60.5		******Notice*****		C9*****	•••		
(14)	15.65	14.35	15.7	14.5	(6		59.4 64.4	65.6	59.5 64.2	65.8		DIN 7991, ISO 10642, and ANSI B18.3.5M are					
(18)	17.65	18.35	17.5	18.5	(0		69.4	70.6	69.2	70.8		Intended for high strength applications. The only purpose of having them produced in property class					
20	19.58	20.42	19.5	20.5	(7	-	74.4	75.6	74.2	75.8		10.9 or 12.9 is to increase the wear resistance of th					
(22)	21.58	22.42	21.5	22.5	8	-	79.4	80.6	79.2	80.8				socket			
25	24.58	25.42	24.5	25.5	9		89.3	90.7	89.2	90.8							
(28)	27.58	28.42	27.5	28.5	10		99.3	100.7	99.2	100.8							
			DIN 2	001 (100	10042			0.040.0	<b>CM</b>		-						
Matarial	Stee		991 / ISO		ool.	ANSI B18.3.5M Steel											
Material Property Class		10.9		Stainless Steel A2 & A4		Steel 12.9											
Finish		Furnace	-				Eur	12.9 Furnace Black									
Finish Thread Tolerance		Fumace black		<b>—</b>	Plain 60		An6n										

4g6g