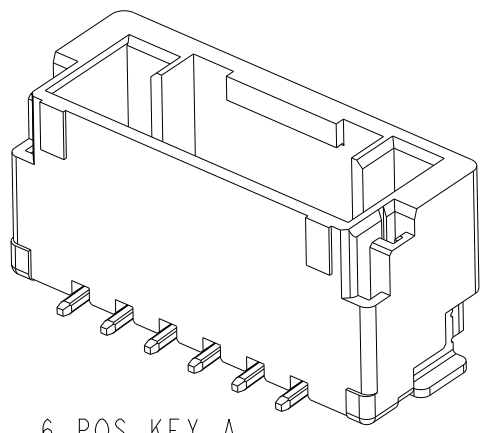
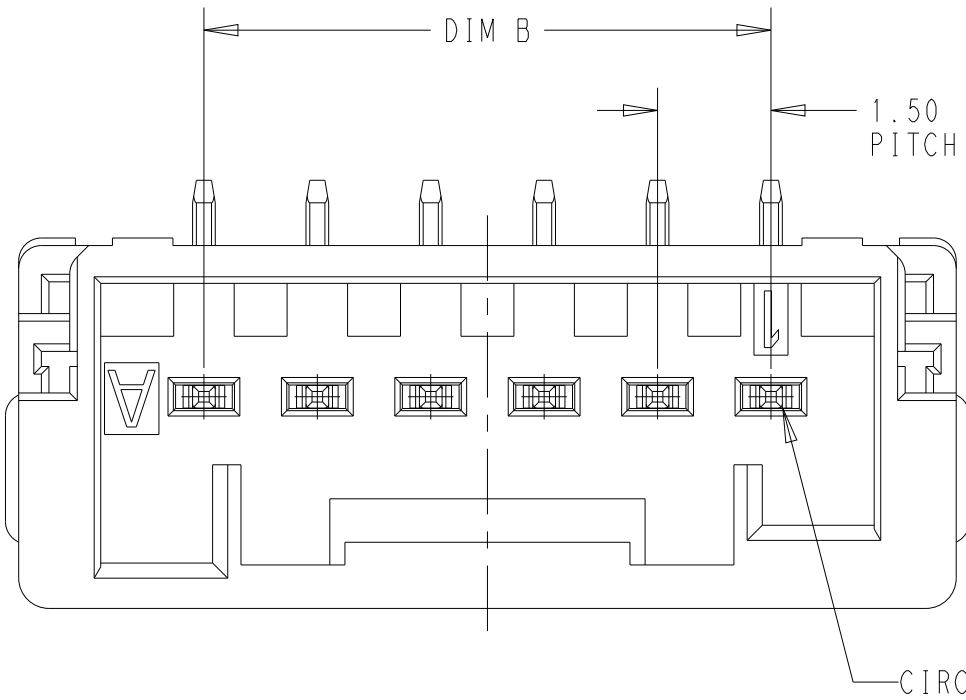


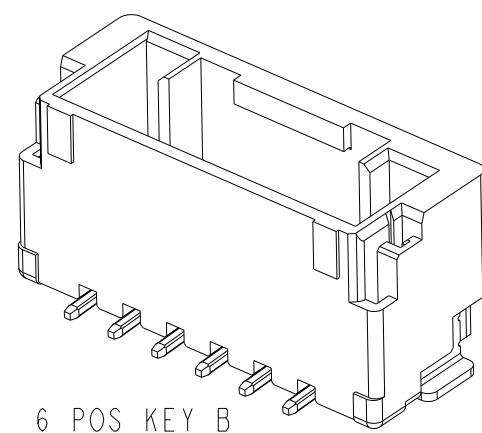
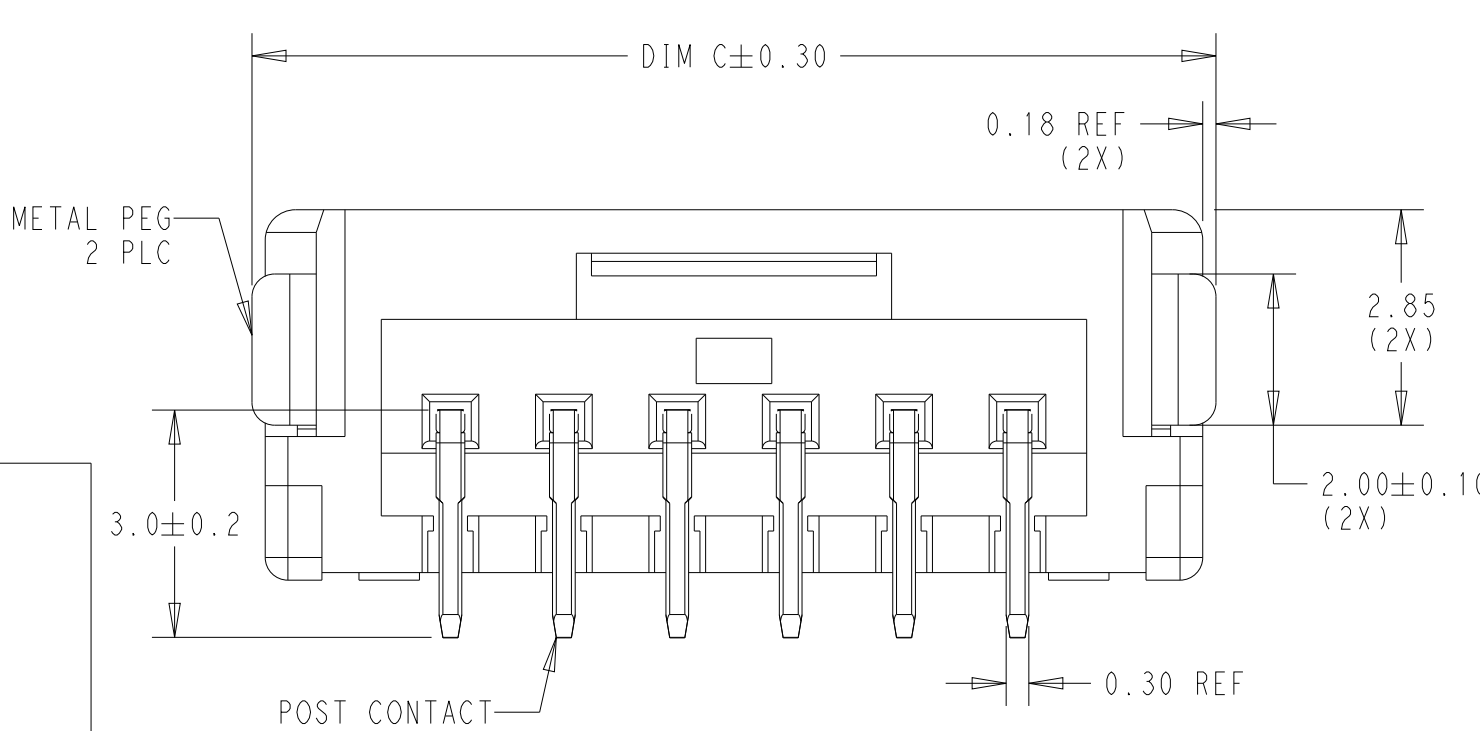
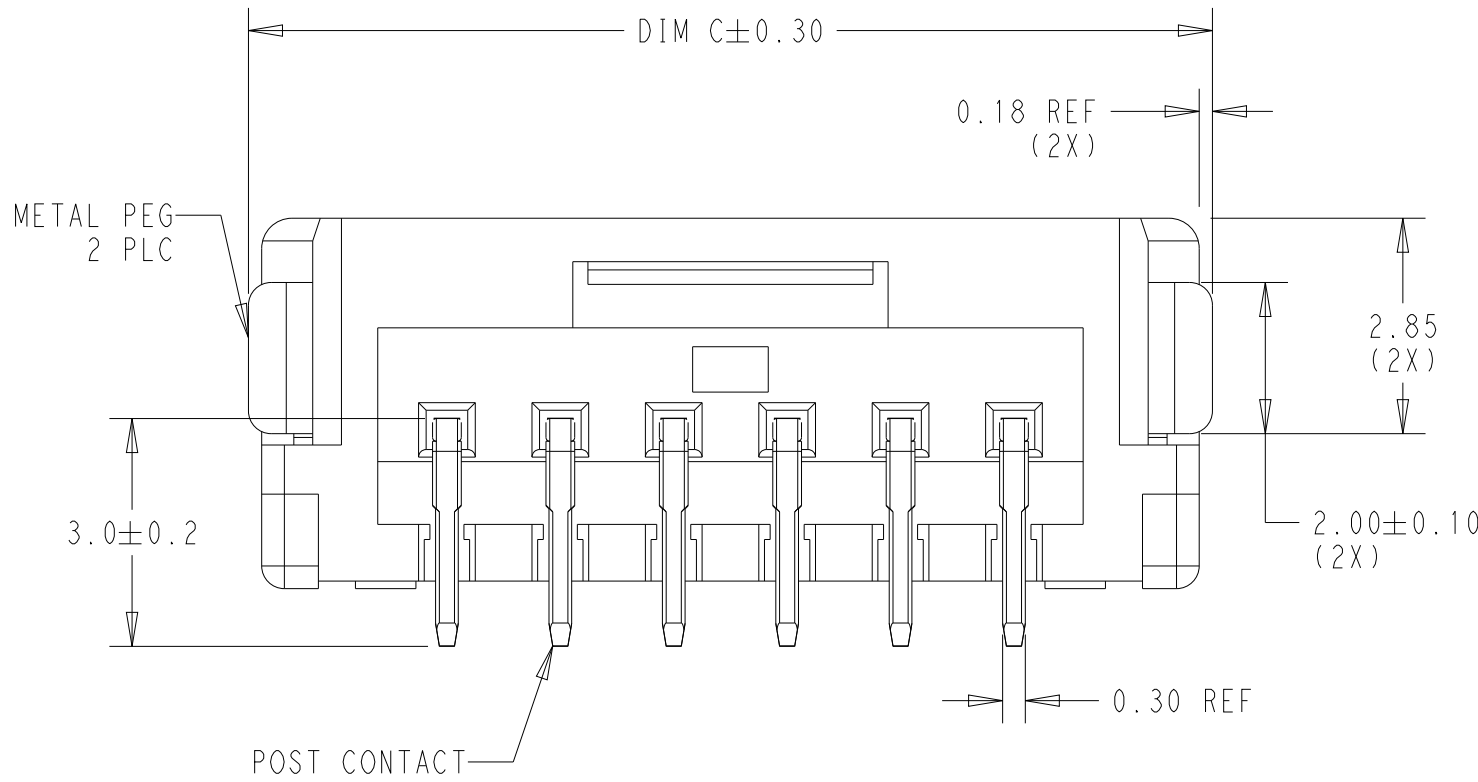
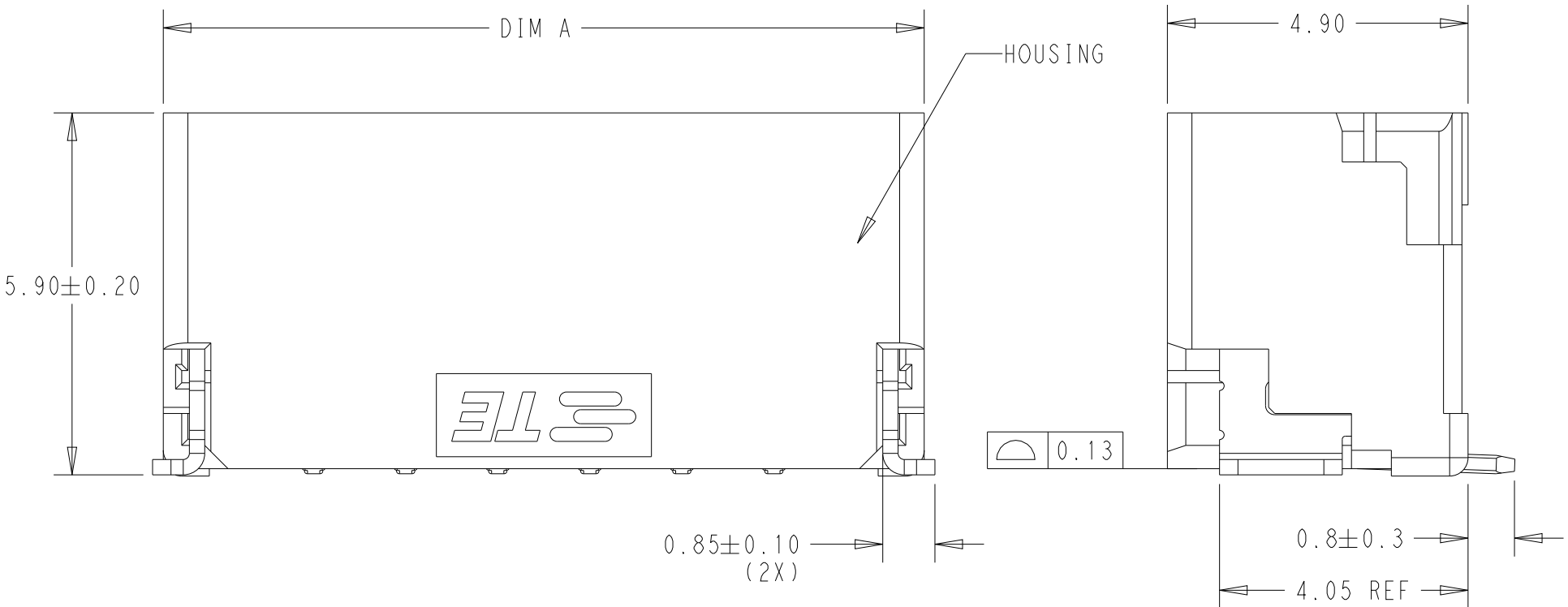
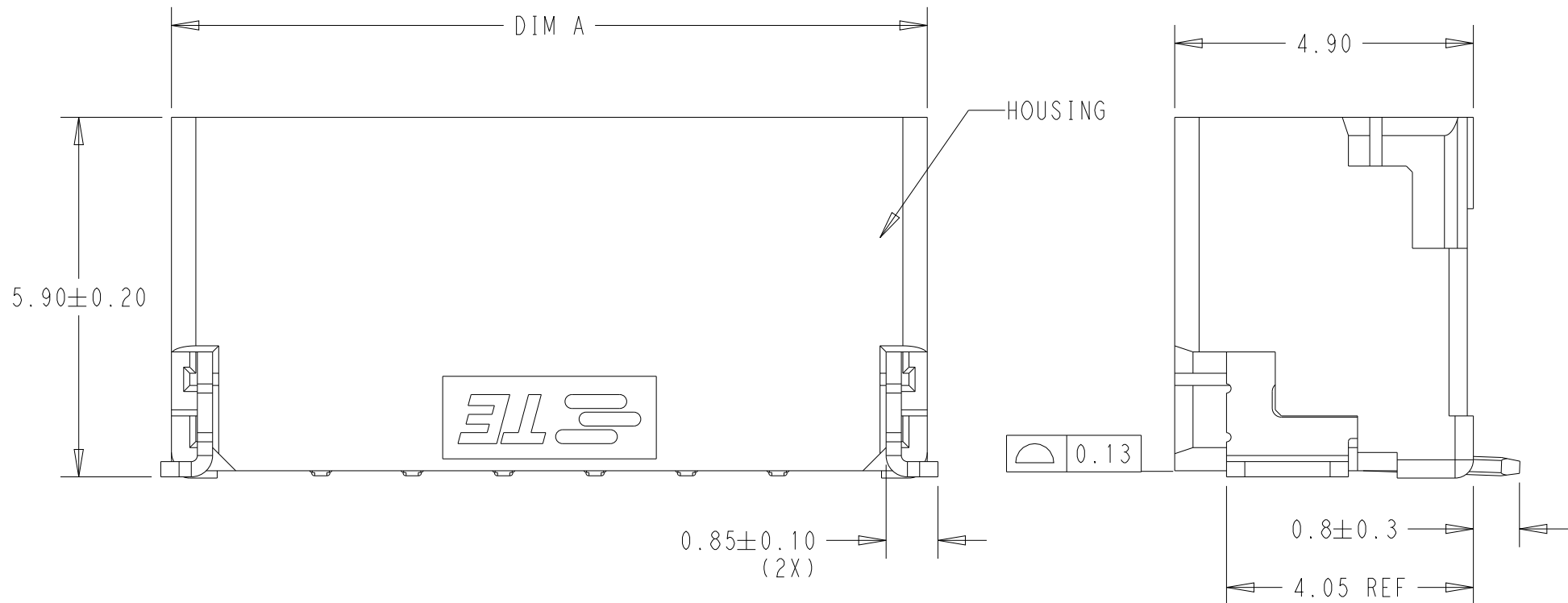
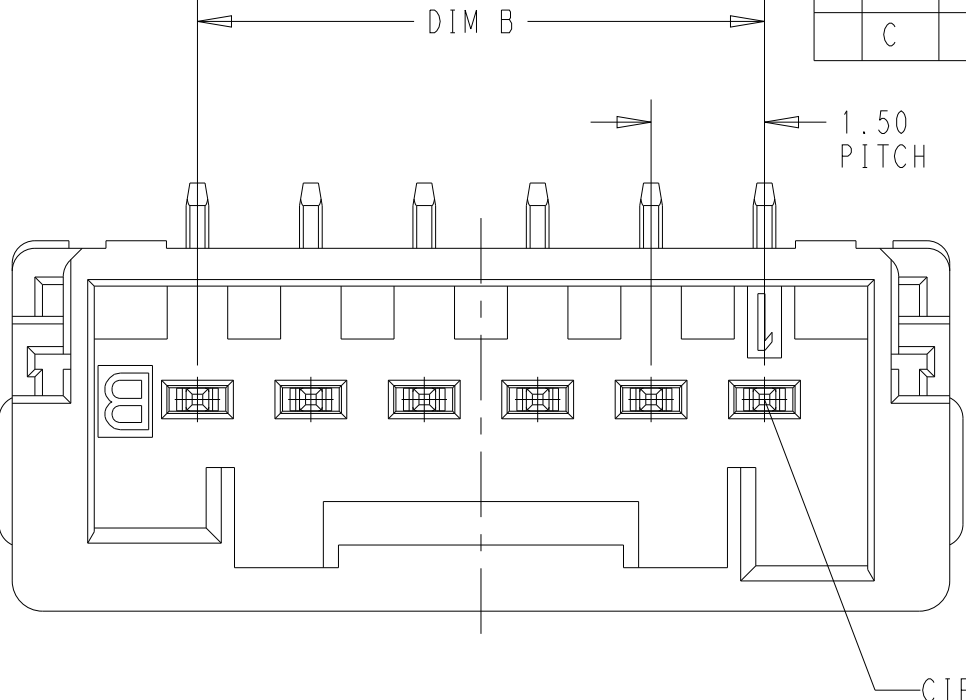
KEYING A SHOWN FOR 6 POSITION

KEYING B SHOWN FOR 6 POSITION

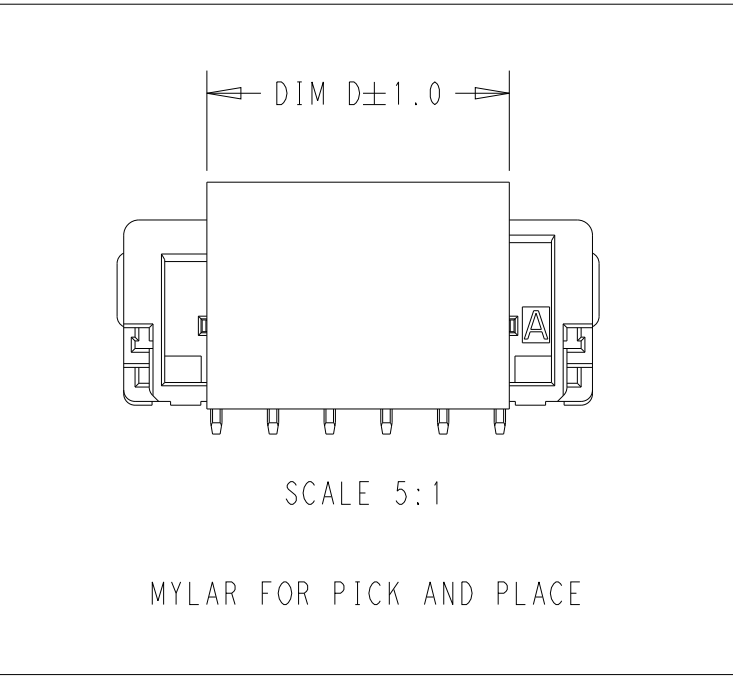
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REVISED PER ECN-22-182036	01NOV2022	N.H	L.C
	B	REVISED PER ECR-23-162418	27APR2023	N.H	L.C
	B1	REVISED PER ECR-23-177199	09JUN2023	N.H	L.C
	C	REVISED PER ECR-24-207264	09DEC2024	N.H	L.C



6 POS KEY A
SCALE 5:1



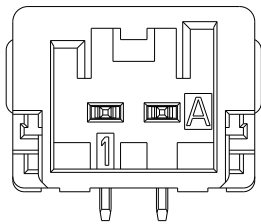
6 POS KEY B
SCALE 5:1



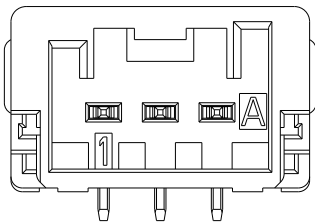
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. SMITH 05AUG2019		 TE Connectivity					
			CHK L. CHEN 05AUG2019							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD L. CHEN 05AUG2019		NAME				
		0 PLC ±- 1 PLC ±0.25 2 PLC ±0.15 3 PLC ±- 4 PLC ±- ANGLES ±- FINISH		PRODUCT SPEC		HEADER ASSY, VT, SGI 1.50 SMT TYPE				
				108-106451						
				APPLICATION SPEC		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
				114-106497		A2		00779	C=2360547	-
MATERIAL				WEIGHT						
				-						
CUSTOMER DRAWING						SCALE		10:1	SHEET	1 OF 5
										REV C

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

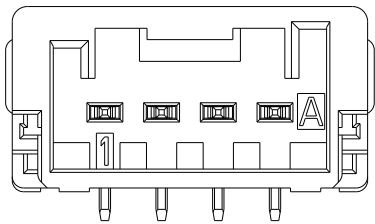
KEY A SHOWN FOR ALL POSITIONS



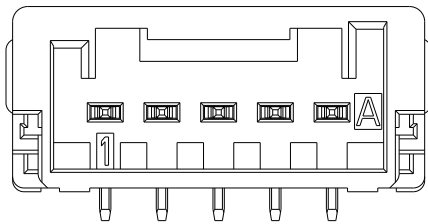
2 POSITION



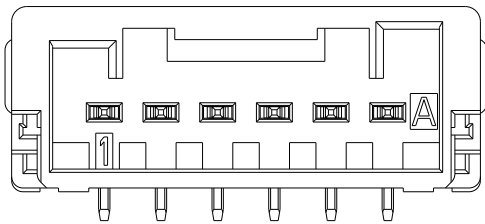
3 POSITION



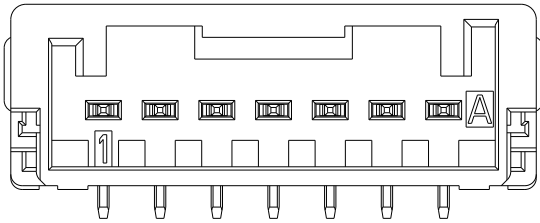
4 POSITION



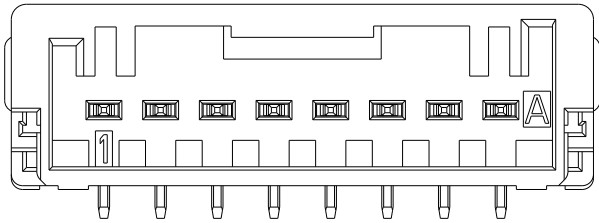
5 POSITION



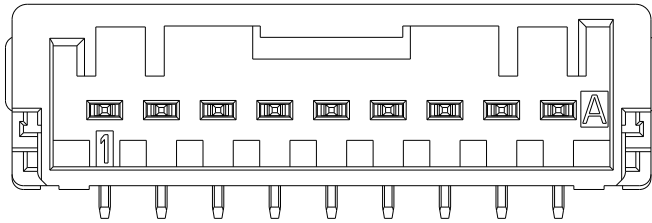
6 POSITION



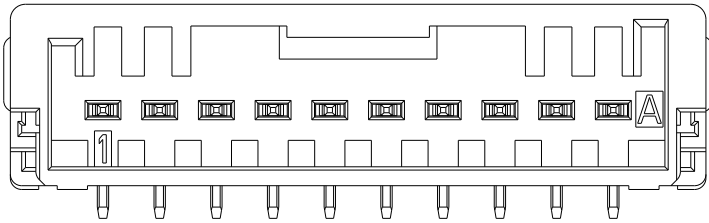
7 POSITION



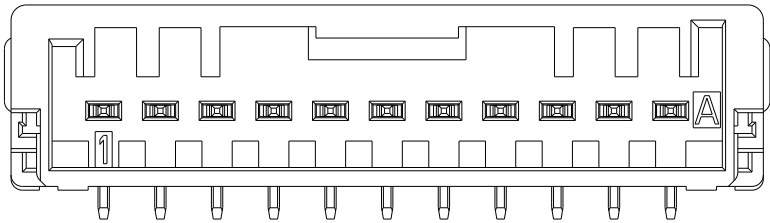
8 POSITION



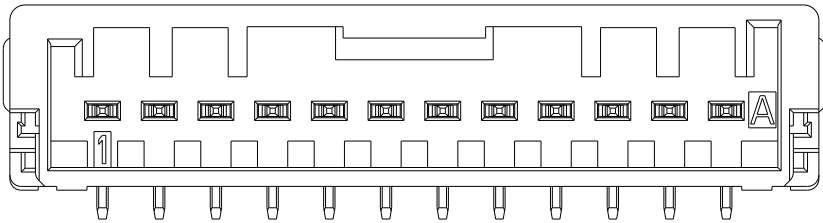
9 POSITION



10 POSITION



11 POSITION



12 POSITION

- 1

MATERIAL
HOUSING: HIGH TEMP NYLON (PA4T), UL94 V-0
POST CONTACT: BRASS, THICKNESS 0.30
METAL PEG: STEEL, THICKNESS 0.25
- 2

PLATING
POST CONTACT: 1.0um MIN TIN OVER 1.27um MIN NICKEL
METAL PEG: 2.0um MIN TIN OVER 1.27um MIN NICKEL
- 3

MATING PARTS: SEE TABLE ON PAGE 2.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL

1

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±-

1 PLC ±0.25

2 PLC ±0.15

3 PLC ±-

4 PLC ±-

ANGLES ±-

FINISH

2

DWN R. SMITH 05AUG2019

CHK L. CHEN 05AUG2019

APVD L. CHEN 05AUG2019

PRODUCT SPEC 108-106451

APPLICATION SPEC 114-106497

WEIGHT -

CUSTOMER DRAWING

TE Connectivity

NAME
HEADER ASSY, VT, SGI 1.50
SMT TYPE

SIZE A2

CAGE CODE 00779

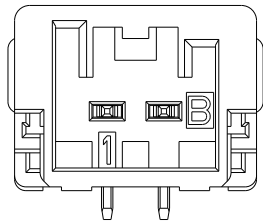
DRAWING NO C-2360547

RESTRICTED TO -

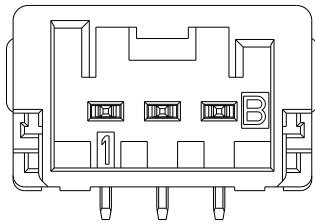
SCALE 5:1 SHEET 3 OF 5 REV C

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

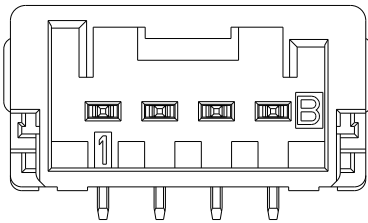
KEY B SHOWN FOR ALL POSITIONS



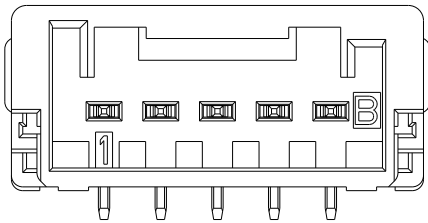
2 POSITION



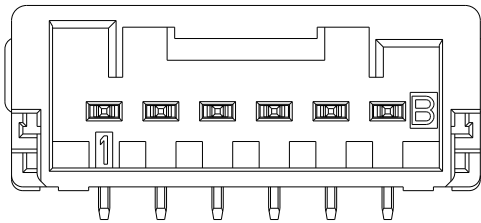
3 POSITION



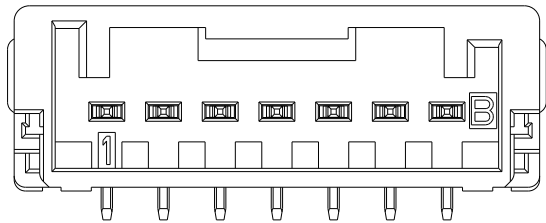
4 POSITION



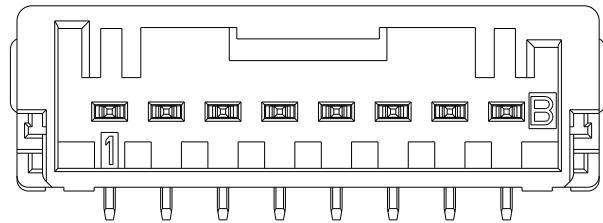
5 POSITION



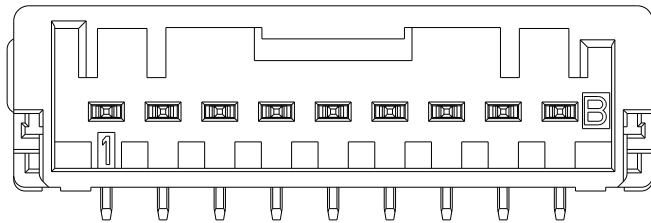
6 POSITION



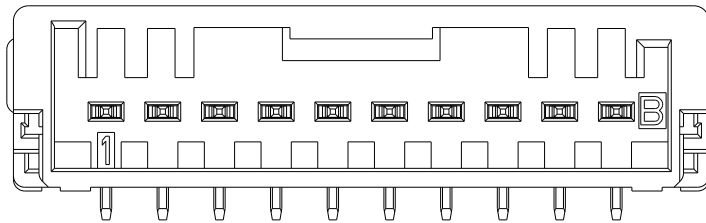
7 POSITION



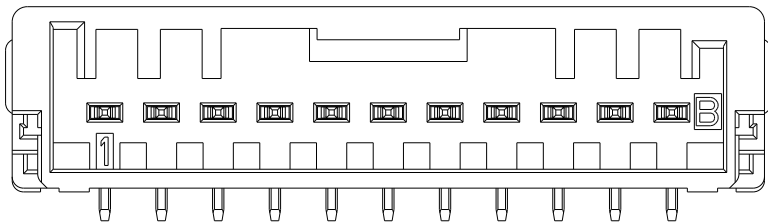
8 POSITION



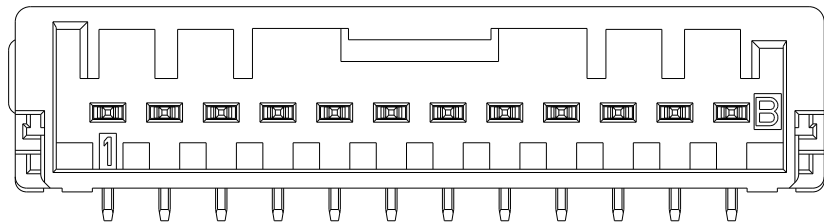
9 POSITION



10 POSITION



11 POSITION



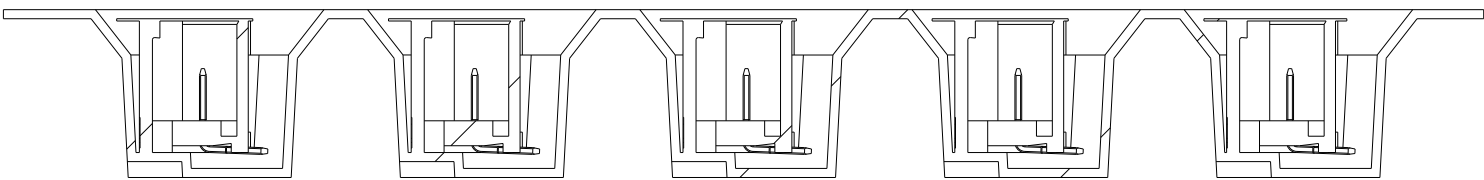
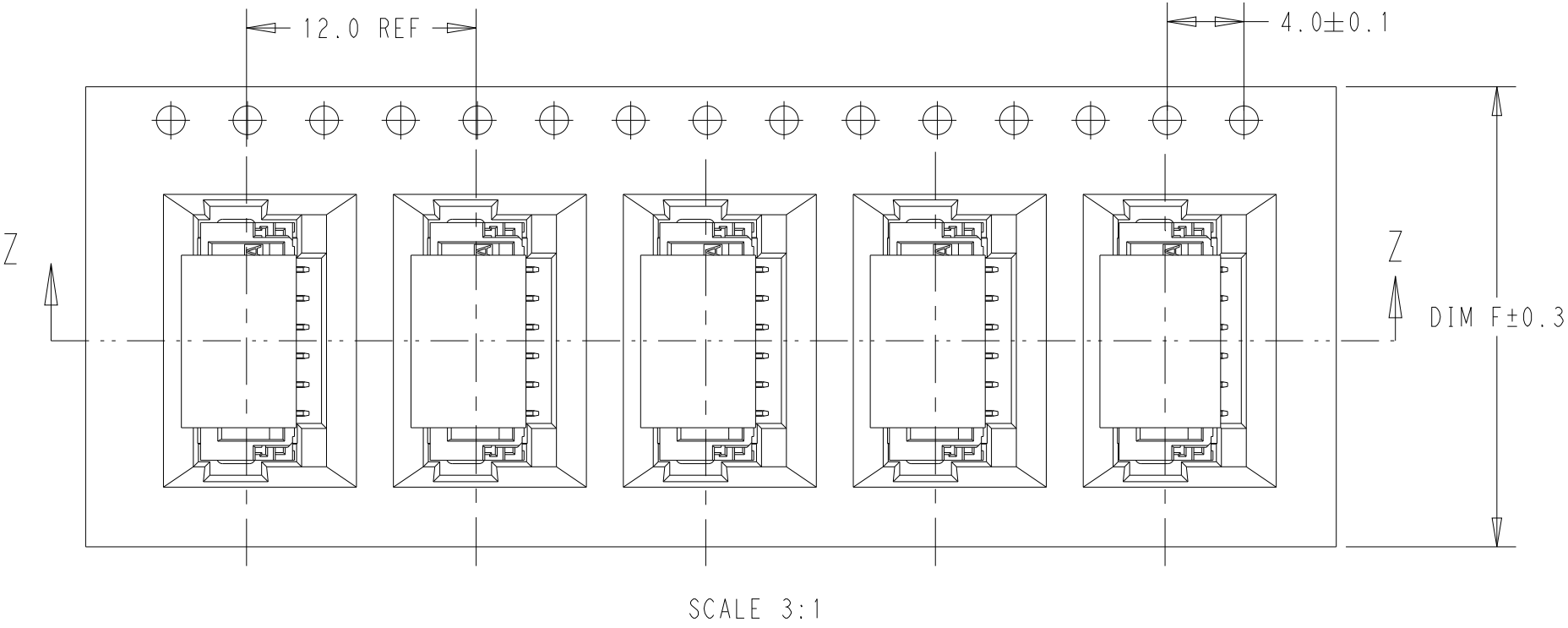
12 POSITION

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. SMITH 05AUG2019	TE Connectivity			
DIMENSIONS:		CHK L. CHEN 05AUG2019				
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD L. CHEN 05AUG2019	NAME HEADER ASSY, VT, SGI 1.50 SMT TYPE			
	0 PLC ±-	PRODUCT SPEC 108-106451	SIZE		DRAWING NO	
	1 PLC ±0.25	APPLICATION SPEC 114-106497	CAGE CODE		RESTRICTED TO	
	2 PLC ±0.15	WEIGHT -	A2		-	
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE 5:1		SHEET 4 OF 5	
					REV C	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

D

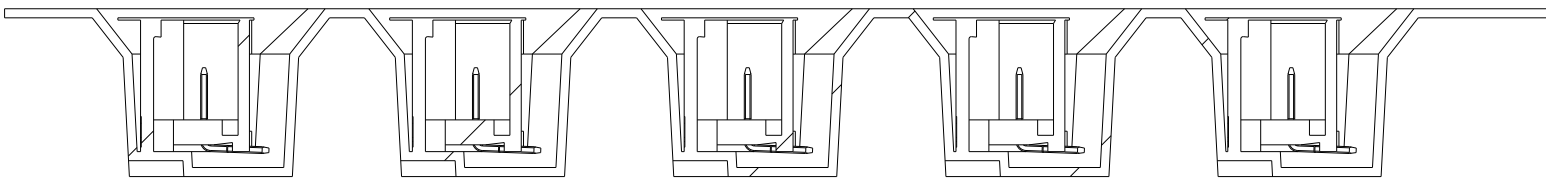
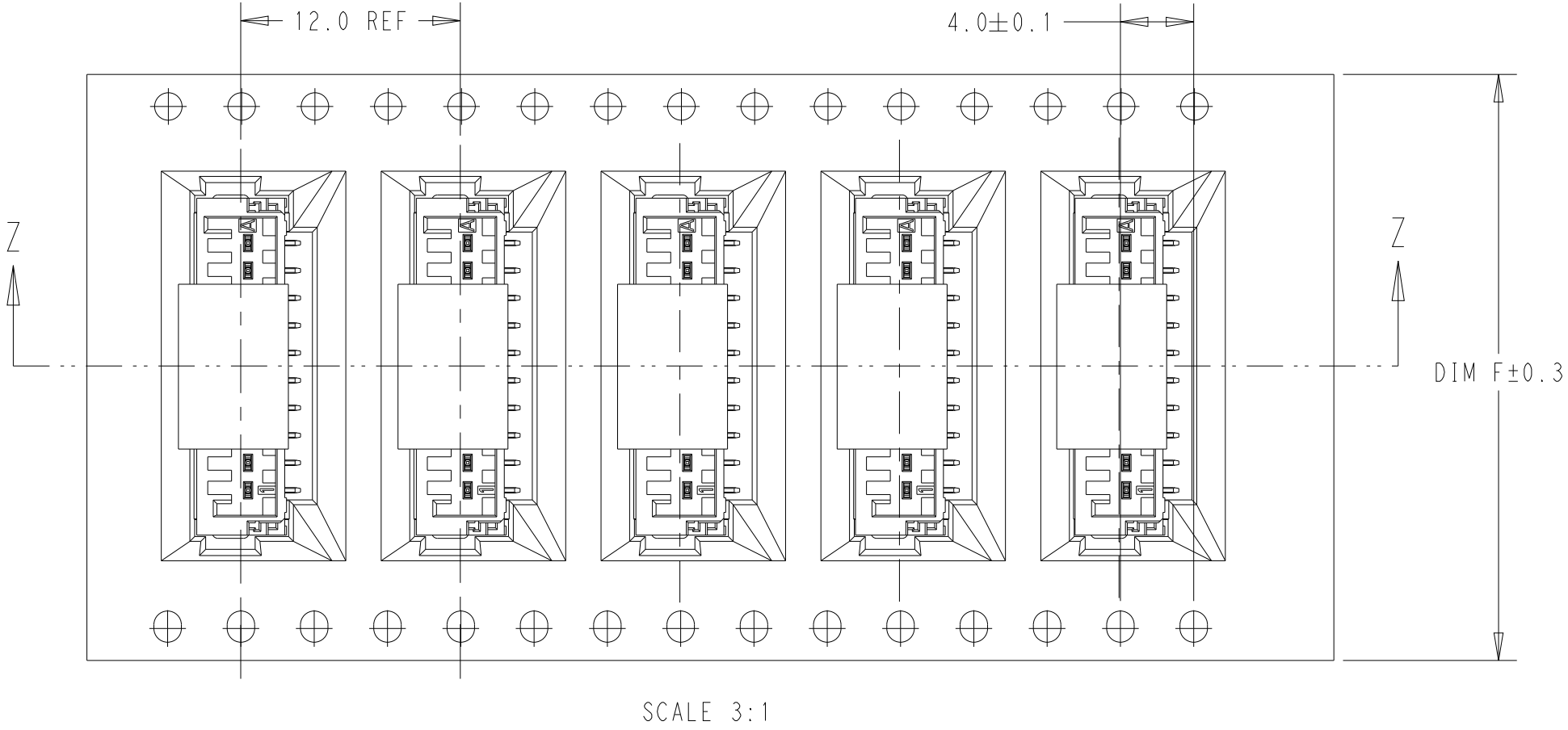
USER DIRECTION OF UNREELING →



SECTION Z-Z
FOR 2-6 POSITIONS

D

USER DIRECTION OF UNREELING →



SECTION Z-Z
FOR 7-12 POSITIONS

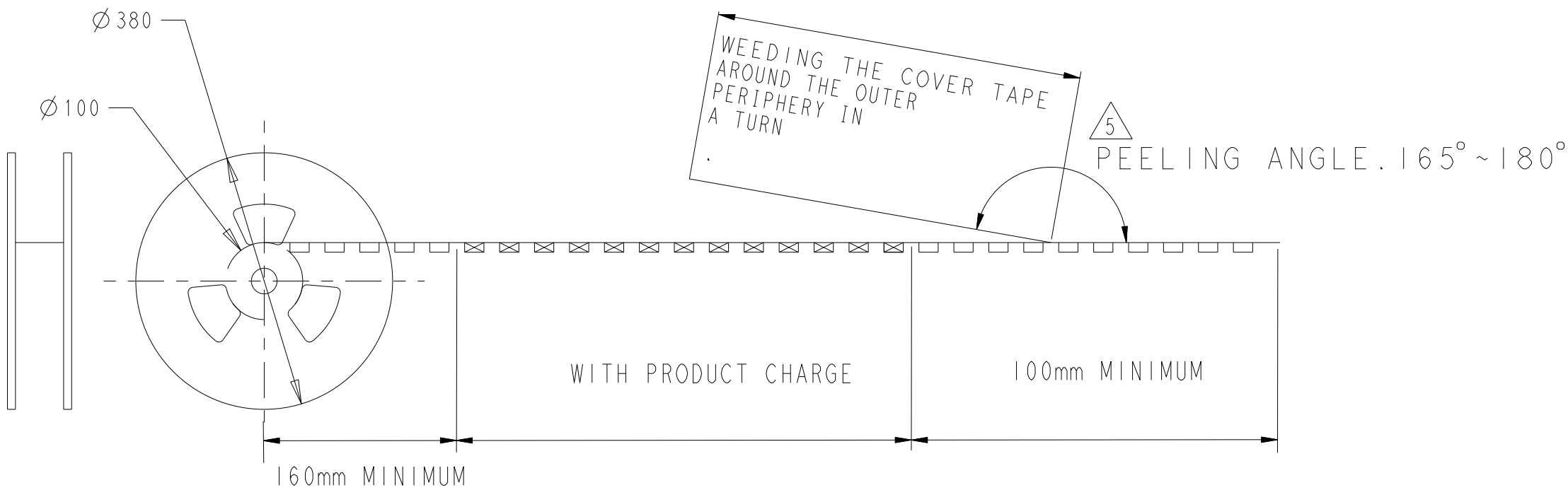
B

11-12	44.0	1000
7-10	32.0	1000
3-6	24.0	1000
2	16.0	1000
POSITION	DIM F	QTY/REEL

NOTES FOR PACKAGE:

4. UNLESS OTHERWISE SPECIFIED TOLERANCE PER EIA-481.

- 5 EMBOSS TAPE PEELING STRENGTH : 0.1N ~ 1.3N
PEELING CONDITION
PEELING ANGLE : 165°~180°
PEELING SPEED : 300mm/MINUTE



D

C

B

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. SMITH 05AUG2019	TE Connectivity		
DIMENSIONS: mm		CHK L. CHEN 05AUG2019			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±0.25 2 PLC ±0.15 3 PLC ±- 4 PLC ±- ANGLES ±- FINISH		APVD L. CHEN 05AUG2019	NAME HEADER ASSY, VT, SGI 1.50 SMT TYPE		
MATERIAL		PRODUCT SPEC 108-106451	SIZE A2		RESTRICTED TO -
1		APPLICATION SPEC 114-106497	CAGE CODE 00779		REV C
2		WEIGHT -	DRAWING NO C-2360547		
CUSTOMER DRAWING			SCALE 5:1	SHEET 5 OF 5	

A