

# Datasheet

## 2 Piece, HSS Tap and Drill Set



RS Article No.	Pair Combination
<a href="#">749-5688</a>	A + E
<a href="#">749-5682</a>	B + F
<a href="#">749-5691</a>	C + G
<a href="#">749-5694</a>	D + H

### Description:

High Speed Steel construction.  
 ISO529 straight flute tap with metric coarse thread.  
 DIN 338 Fully ground drill with black finish.

### Specifications:

#### HSS ISO Tap:

Material:  
 Type:

HSS  
 Straight Flute

Model No.	Size	Pitch
A	M3	0.5
B	M4	0.7
C	M5	0.8
D	M6	1.0



**HSS Fully Ground Drills:**

Material: HSS  
Flute Geometry: Right Hand  
Finish: Black  
Angle: 118°

Model No.	Drill Size (mm)	Overall length (mm)	Flute length (mm)
E	2.5	57	30
F	3.3	65	36
G	4.2	75	43
H	5.0	86	52