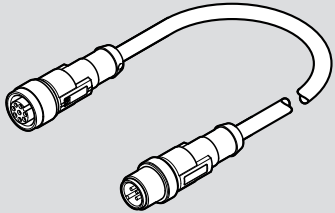


NEFC-M12G8-...-M12G5-LK  
Adapter



**FESTO**

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8204647

Assembly instructions  
8204647  
2023-11b  
[8204649]



Translation of the original instructions

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IO-Link is a registered trademark of its respective trademark holder in certain countries.

1 Applicable documents

All available documents for the product → [www.festo.com/sp](http://www.festo.com/sp).

2 Safety

2.1 Safety instructions

- Do not connect or disconnect the push-in connector while the voltage is live.
- Only mount the product on components that are in a condition to be safely operated.

2.2 Intended use

The adapter connects the IO-Link master to the logic connection of the integrated drive EMCS-ST.  
The adapter is intended for use with IO-Link Master Port Class A and IO-Link Master Port Class B.

Older adapters, prior to product version 01/22, are only intended for use with nur für die Verwendung mit IO-Link Master Port Class A.  
The product version can be identified on the cable of the adapter, e.g. "Festo NEFC-M12G8-0.3-M12G5-LK 8080777 01/22 CE...".  
Explanation of identification 01/22:  
01 = calendar week  
22 = year.

2.3 Training of qualified personnel

Work on the product may only be carried out by qualified personnel who can evaluate the work and detect dangers. The qualified personnel are trained in electrical engineering.

3 Structure

3.1 Product design

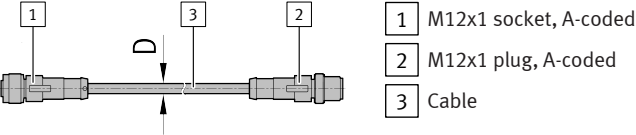
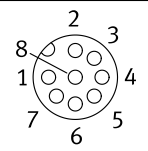
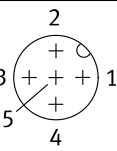


Fig.1

3.2 Contact assignment

| Electrical connection 1<br>Field device side                                       |                      | Electrical connection 2<br>Controller side |                                                                                     |
|------------------------------------------------------------------------------------|----------------------|--------------------------------------------|-------------------------------------------------------------------------------------|
| 1 Socket                                                                           | Pin                  | Pin                                        | 2 Plug connector                                                                    |
|  | 1                    | 1                                          |  |
|                                                                                    | 2 not assigned       | 2 not assigned                             |                                                                                     |
|                                                                                    | 3                    | 4                                          |                                                                                     |
|                                                                                    | 4                    | 3                                          |                                                                                     |
|                                                                                    | 5 ... 8 not assigned | 5 not assigned                             |                                                                                     |

Tab. 1: Contact assignment

4 Assembly

4.1 Mounting electrical connection 1

1. Align the socket 1 to fit the plug.
2. Connect the socket 1 to the plug.
3. Tighten the screw-type lock of the socket 1. Tightening torque: 0.4 Nm ± 55%

4.2 Mounting electrical connection 2

1. Align the plug 2 to fit the socket.
2. Insert the plug 2 into the socket.
3. Tighten the screw-type lock of the plug 2. Tightening torque: 0.4 Nm ± 55%

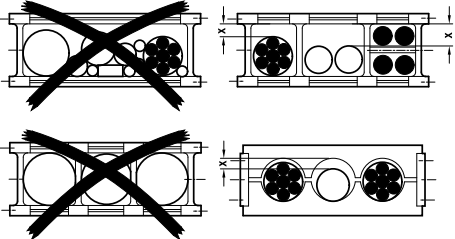
4.3 Wiring

| Character-istics | Cable characteristics         | Wiring                      |
|------------------|-------------------------------|-----------------------------|
| -E               | Suitability for energy chains | In energy chain or flexible |

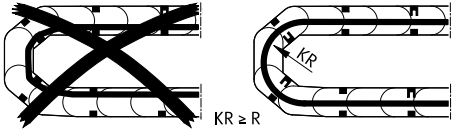
Tab. 2: Wiring

4.4 Mounting in energy chain

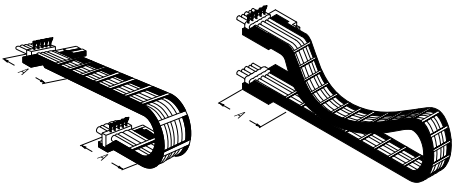
1. Lay out the energy chain lengthways.
2. Place the cables in the energy chain without twisting them.
3. Separate cables from each other using separators/drilled holes.
4. Do not bind cables in bundles.
5. Maintain space X. X > 10% of the cable diameter D.  
With the energy chain hanging vertically: increase the space X.



6. Align the energy chain in the working position:
  - Make sure that the radius is greater than the bending radius R of the cables.
  - The cables can move freely in the bending radius KR of the energy chain.



- ↪ The cable movement is not forced by the energy chain.
7. Mount the energy chain → corresponding instruction manual.
  8. Fasten the cables:
    - for short energy chains with a length < 1 m at both ends of the energy chain
    - for long sliding energy chains with a length > 1 m at the driver end only
  9. Do not move cables all the way to the fastening point.



- ↪ The mounting space A between the fastening point and bending movement is maintained.

NOTICE

Damage to cables if the chain breaks.

- Replace cables after a chain break.

NOTICE

Malfunction and material damage due to vertically suspended cables.

- The cables stretch.
- Regularly check the length of the cables.
  - Readjust the cables if required.

5 Technical data

| NEFC-M12G8-...-M12G5-LK |  |                               |        |
|-------------------------|--|-------------------------------|--------|
| Cable characteristic    |  | Suitability for energy chains |        |
| Cable composition       |  | [mm²]                         | 5x0.34 |
| Shielding               |  | no                            |        |
| Cable diameter          |  | D [mm]                        | 5.1    |
| Mounting space          |  | A [mm]                        | ≥ 102  |
| Current rating at 40 °C |  | [A]                           | 2      |
| Surge resistance        |  | [kV]                          | 0.8    |

| NEFC-M12G8-...-M12G5-LK                 |                    |                                 |
|-----------------------------------------|--------------------|---------------------------------|
| Operating voltage range                 |                    |                                 |
| AC                                      | U <sub>B</sub> [V] | 0 ... 48                        |
| DC                                      | U <sub>B</sub> [V] | 0 ... 60                        |
| Bending radius                          |                    |                                 |
| Fixed cable installation                | R [mm]             | ≥ 26                            |
| Flexible cable installation             | R [mm]             | ≥ 26                            |
| Ambient temperature                     |                    |                                 |
| Fixed cable installation                | [°C]               | −25 ... +90                     |
| Flexible cable installation             | [°C]               | −25 ... +90                     |
| Material                                |                    |                                 |
| Cable sheath                            |                    | TPE-U(PUR)                      |
| Insulating sheath                       |                    | PP                              |
| Electrical connection 1                 |                    |                                 |
| Function                                |                    | Field device side               |
| Connection type                         |                    | Socket                          |
| Connection technology                   |                    | M12x1 A-coded to EN 61076-2-101 |
| Number of pins/wires                    |                    | 8                               |
| Assigned pins/wires                     |                    | 3                               |
| Type of mounting                        |                    | Screw-type lock                 |
| Degree of protection In assembled state |                    | IP65, IP67                      |
| Electrical connection 2                 |                    |                                 |
| Function                                |                    | Controller side                 |
| Connection type                         |                    | Plug connector                  |
| Connection technology                   |                    | M12x1 A-coded to EN 61076-2-101 |
| Number of pins/wires                    |                    | 5                               |
| Assigned pins/wires                     |                    | 3                               |
| Type of mounting                        |                    | Screw-type lock                 |
| Degree of protection In assembled state |                    | IP65, IP67                      |

Tab. 3: Technical data