



Image may differ from product. See technical specification for details.

7009 ACDGA/P4A

Super-precision, high-capacity, universally matchable single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures. Being universally matchable, they can be

used together in arrangements to provide effective load sharing, within a predetermined preload range, without the use of shims or similar devices.

- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness
- Universally matchable

Overview

Dimensions

Bore diameter	45 mm
Outside diameter	75 mm
Width	16 mm
Contact angle	25 °

Performance

Basic dynamic load rating	27.6 kN
Basic static load rating	21.6 kN
Note	Refer to catalogue data or contact SKF for the attainable speeds

Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	Yes, back-to-back (<>), face-to-face (><) or tandem (>>)
Matched arrangement	No
Matched condition (axial clearance/ preload)	Measuring load, class A
Tolerance class	P4A
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None

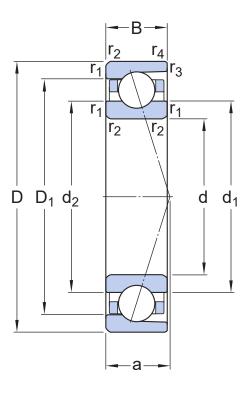
Logistics

Product net weight	0.231 kg
eClass code	23-05-08-04
UNSPSC code	31171531

Technical specification

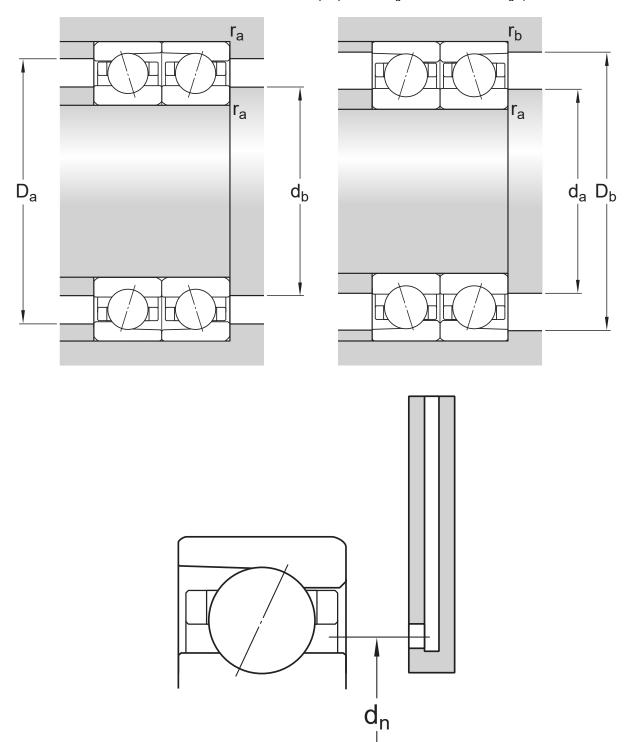
Universal matching bearing(s)

Yes, back-to-back (<>), face-to-face (><) or tandem (>>)



Dimensions

d	45 mm	Bore diameter
D	75 mm	Outside diameter
В	16 mm	Width
d_1	54.2 mm	Shoulder diameter of inner ring (large side face)
d ₂	54.2 mm	Shoulder diameter of inner ring (small side face)
D_1	65.8 mm	Shoulder diameter of outer ring (large side face)
r _{1,2}	min. 1 mm	Chamfer dimension
r _{3,4}	min. 0.3 mm	Chamfer dimension
a	22.1 mm	Distance from side face to pressure point



Abutment dimensions

d _a	min. 49.6 mm	Diameter of shaft abutment
d_b	min. 49.6 mm	Diameter of shaft abutment
D _a	max. 70.4 mm	Diameter of housing abutment
D_b	max. 73 mm	Diameter of housing abutment

ra	max. 1 mm	Radius of fillet
r_{b}	max. 0.3 mm	Radius of fillet
d _n	56.2 mm	Position of oil nozzle

Calculation data

Basic dynamic load rating	С	27.6 kN
Basic static load rating	C_0	21.6 kN
Fatigue load limit	Pu	0.9 kN
Attainable speeds		Refer to catalogue data or contact SKF for the attainable speeds
Contact angle	α	25 °
Ball diameter	D_W	9.525 mm
Number of rows	i	1
Number of balls (per bearing)	Z	17
Reference grease quantity (per bearing)	G _{ref}	3.3 cm ³

PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload class		А
Preload when unmounted	G	170 N
Axial stiffness		132 N/μm

CORRECTION FACTORS FOR PRELOAD CALCULATION

Correction factor dependent on bearing series and size	f	1.09
Correction factor dependent on contact angle	f_1	0.99
Correction factor, preload class A	f _{2A}	1
Correction factor for hybrid bearings	f _{HC}	1

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

Limiting value	е	0.68
Axial load factor (single, tandem)	Y_1	0
Axial load factor (single, tandem)	Y ₂	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_1	1
Radial load factor (single, tandem)	X ₂	0.41
Radial load factor (single, tandem)	X ₀	0.5
Axial load factor (back-to-back, face-to-face)	Y ₁	0.92
Axial load factor (back-to-back, face-to-face)	Y ₂	1.41
Axial load factor (back-to-back, face-to-face)	Y ₀	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X ₂	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

• Tolerances: P4A, P4B, P4, PA9A, P2

PRINCIPLES OF BEARING SELECTION AND APPLICATION

- Chamfer dimensions
- Seat tolerances for standard conditions: shafts, housings
- Values for ISO tolerance classes: shafts, housings
- Speed dependent initial grease fill → Initial grease fill
- Clamping and fitting forces: D design, E design, B design
- Designation suffixes H, H1, L and L1 identify variants for direct oil-air lubrication.

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

- Note 1: Single bearings and bearings arranged in tandem
- Note 2: Bearings paired back-to-back or face-to-face

SPEED REDUCTION FACTORS FOR SPEED CALCULATION

Number of	Arrangement	Arrangement	Arrangement	Arrangement	Arrangement	Arrangement	Arrangement	Arrangement	gement Designation Speed reduction factors suffix												
bearings				for matched sets	for be	earings	in the	series													
			718	D, 719	E, and	d 70 E			S70 W	719 A and 70 A	719	B and 7	70 B	719 D, 70 D and 72 D							
			for pr	eload c	lass						for pr	eload c	lass	for pr	eload c	lass					
			Α	L	В	М	С	F	_	_	Α	В	С	Α	В	С	D				
2	Back-to-back	DB	0,8	_	0,65	_	0,4	-	0,81	0,8	0,83	0,78	0,58	0,81	0,75	0,65	0,4				
	Face-to-face	DF	0,77	-	0,61	-	0,36	-	-	-	0,8	0,74	0,54	0,77	0,72	0,61	0,36				
3	Back-to-back and tandem	ТВТ	0,69	0,72	0,49	0,58	0,25	0,36	-	_	0,72	0,66	0,4	0,7	0,63	0,49	0,25				
	Face-to-face and tandem	TFT	0,63	0,66	0,42	0,49	0,17	0,24	-	-	0,64	0,56	0,3	0,63	0,56	0,42	0,17				
4	Tandem back-to-back	QBC	0,64	-	0,53	-	0,32	-	-	-	0,67	0,64	0,48	0,64	0,6	0,53	0,32				
	Tandem face- to-face	QFC	0,62	-	0,48	-	0,27	-	-	-	0,64	0,6	0,41	0,62	0,58	0,48	0,27				

For spring-loaded tandem sets, designation suffix DT, a speed reduction factor of 0,9 should be applied.

More Information

Product details	Engineering information	Tools
Designs and variants		SimPro Quick
Markings on bearings and bearing sets	Principles of bearing selection and application	SimPro Spindle
General bearing specifications	General bearing knowledge	Bearing Frequency Calculator
Preload, clearance, and stiffness	Bearing selection process	LubeSelect for SKF greases
Loads	Bearing failure and how to prevent it	Heater selection tool
Attainable speeds		Super-precision manager tool
Mounting		
Designation system		



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