Mobrey 003
Ultrasonic Liquid Level Switch

• Self-contained liquid level alarm
• Manufactured in Polyphenylene Sulphide (PPS) for corrosion resistance in most liquids
• Threaded process connections for tank mounting
• No moving parts
• European Directive compliance

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Mobrey 003 Level Switch

The Mobrey 003 Ultrasonic Level Switch are manufactured in Polyphenylene Sulphide (PPS) for corrosion resistance in most liquids. This range of sensors can be mounted in any position in a tank using either a 1-in. or ¾-in. thread available in BSPT and NPT thread forms. A thread is provided on each side of a hexagonal boss to allow either external or internal / pole mounting of the sensor.

Comprising a one piece moulded body with an integral pcb, the 003 level switch is factory sealed and supplied with a 10 ft. (3 m) flying lead for customer connection.

The Mobrey 003 switch is designed for high or low level alarm duties to give a voltage free contact or solid state transistor output for alarm signalling or as part of a pump control system.

OPERATION

The moulded body contains two piezo-electric crystals, one each side of a gap at the tip of the sensor. An ultrasonic signal is transmitted from one crystal into the gap, but if there is air or gas in the sensor gap then the signal is not received by the other crystal. However, if there is a liquid present, the signal will be transmitted across the gap and the integral electronics will switch the output circuitry to signal the presence of a liquid.

Typical applications
- Low level alarms in header tanks
- Pump control duty in feeder tanks
- High and low alarms in storage tanks
- Level and pump control in storage tanks
- Small or thin wall tanks
- Bund level detection
- Steering gear oil

FEATURES AND BENEFITS
- Relay or solid-state output
- Corrosion resistant PPS construction
- 1-in. or ¾-in. threaded mounting
- Small in-tank dimensions
- 24 Vac or dc powered
- Lightweight
- No moving parts

INSTALLATION

The 003 sensor may be mounted at an angle in the vessel, although care should be taken to ensure that the liquid is free to drain out of the sensor gap. Position the sensor away from entry or exit points to avoid areas of excessive turbulence or aeration, and avoid installation in the direct flow of liquid. Ensure a clearance of at least 1 in. (25 mm) from all sensor surfaces to vessel wall to avoid forming air pockets or sludge traps.
Mobrey 003 Level Switch Ordering Information

- Corrosion resistant PPS construction
- Choice of either the Relay Output version (Figure 1) or Solid-state Output version (Figure 2)
- 1-in. or ¾-in. threaded mounting
- 24 Vac or dc powered

Additional Information

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Dimensions: page 4

Table 1. Mobrey 003 Ordering Information

<table>
<thead>
<tr>
<th>Model</th>
<th>Product Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>003</td>
<td>Integral ultrasonic level sensor, polyphenylene sulphide construction</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Output Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>Integral SPCO relay (energised when sensor is wet)</td>
</tr>
<tr>
<td>H</td>
<td>Two open-drain FET transistors (one conducting when sensor is wet; and the other conducting when the sensor is dry)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Mounting Thread</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>¾-in. BSPT dual</td>
</tr>
<tr>
<td>2</td>
<td>1-in. BSPT dual</td>
</tr>
<tr>
<td>5</td>
<td>1-in. NPT dual</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Cable Length</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>/ M03(1)</td>
<td>PVC sheathed, 10 ft. (3 m), 5-core 7 / 0.2 mm</td>
</tr>
</tbody>
</table>

Typical Model Number: 003 S 2 / M03

(1) 3 m of cable supplied as standard. Contact the factory if other lengths are required. The maximum cable length is 50 m.

Figure 1. Schematic for 003S* models

Figure 2. Schematic for 003H* models
### Specifications

<table>
<thead>
<tr>
<th>Technical Specification</th>
<th>003S* Models</th>
<th>003H* Models</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Pressure</td>
<td>72.5 psi (5 bar)</td>
<td>72.5 psi (5 bar)</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>–4 to 158°F (–20 to 70 °C)</td>
<td>–40 to 221 °F (–40 to 105 °C)</td>
</tr>
<tr>
<td>Ambient Temperature</td>
<td>As Operating Temperature</td>
<td>As Operating Temperature</td>
</tr>
<tr>
<td>Minimum S.G.</td>
<td>0.50</td>
<td>0.50</td>
</tr>
<tr>
<td>Maximum Viscosity</td>
<td>5000 cSt. at 68 °F (20 °C)</td>
<td>5000 cSt. at 68 °F (20 °C)</td>
</tr>
<tr>
<td>Switching Response</td>
<td>50 ms dry-to-wet; 0.5 s wet-to-dry</td>
<td>50 ms dry-to-wet; 0.5 s wet-to-dry</td>
</tr>
<tr>
<td>Hysteresis</td>
<td>&lt; 0.12 in. (4 mm)</td>
<td>&lt; 0.12 in. (4 mm)</td>
</tr>
<tr>
<td>Repeatability</td>
<td>±0.08 in. (2 mm)</td>
<td>±0.08 in. (2 mm)</td>
</tr>
<tr>
<td>Overall Length</td>
<td>4.33 in. (110 mm)</td>
<td>4.33 in. (110 mm)</td>
</tr>
<tr>
<td>Length Into Tank (External mount)</td>
<td>3.11 in. (79 mm)</td>
<td>3.11 in. (79 mm)</td>
</tr>
<tr>
<td>Body Diameter</td>
<td>0.87 in. (22 mm)</td>
<td>0.87 in. (22 mm)</td>
</tr>
<tr>
<td>Switching Function</td>
<td>SPCO relay (energised wet)</td>
<td>2 x FET open drain (short-circuit protected)</td>
</tr>
<tr>
<td>Maximum Switched Current</td>
<td>1 A at 30 V residual; 0.25 A at 30 V inductive</td>
<td>100 mA maximum</td>
</tr>
<tr>
<td>Maximum Switched Voltage</td>
<td>30 V</td>
<td>30 V</td>
</tr>
<tr>
<td>Power Supply</td>
<td>18 to 30 Vdc or ac</td>
<td>18 to 30 Vdc</td>
</tr>
<tr>
<td>Current Drawn When Dry</td>
<td>10 mA nominal</td>
<td>8 mA nominal (4 mA minimum)</td>
</tr>
<tr>
<td>Current Drawn When Wet</td>
<td>25 mA maximum</td>
<td>16 mA nominal (20 mA maximum)</td>
</tr>
<tr>
<td>Cable Length</td>
<td>10 ft. (3 m); 5-core 7/0.2 mm (0.008 in.)</td>
<td>10 ft. (3 m); 5-core 7/0.2 mm (0.008 in.)</td>
</tr>
<tr>
<td>Cable Sheathing</td>
<td>PVC</td>
<td>PVC</td>
</tr>
<tr>
<td>IP Rating of Sensor</td>
<td>NEMA 6P (10 ft.) / IP66/IP68 (3 m)</td>
<td>NEMA 6P (10 ft.) / IP66/IP68 (3 m)</td>
</tr>
</tbody>
</table>

Note: The 003 level switch is not suitable for use in intrinsically safe circuits or for the direct starting of large motors.

### Dimensions

Figure 3. 003 Dimensions

Note: Dimensions are in inches (mm) unless otherwise stated.
Mobrey Level Solutions

Emerson provides a wide range of Mobrey products for level measurement applications.

POINT LEVEL DETECTION

Vibrating Fork Liquid Level Switches
For high and low alarms, overfill protection, pump control, including wide pressure and temperature requirements, and hygienic applications. Flexible mounting. Immune to changing process conditions and suitable for most liquids.
- Mobrey Mini-Squing (Compact)
- Mobrey Squing 2 (Full-featured)

Ultrasonic Gap Sensor Liquid Level Switches
For use in non-hazardous industrial processes to detect high or low liquid levels and liquid interface. Immune to changing density, and wide dielectric and pH variations. Suitable for use in most clean and non-aerated liquids, with options for sludges and slurries.

Float and Displacer Liquid Level Switches
Mobrey electromechanical float and displacer level switches are ideal for alarm and pump control duties, especially in critical applications or hazardous areas.
- Mobrey Horizontal Level Switches
- Mobrey Vertical Level Switches
Chambers are available for external mounting of these level switches on process vessels.

Dry Products Level Switches
For high and low level alarms. Including threaded mounting connections, extended lengths, high temperature capability, and multiple detection techniques. Suitable for a wide variety of powders, granules, and free flowing solids with wide variations in bulk densities.
- Mobrey VLS Series – Vibrating Rod Level Switch
- Mobrey PLS Series – Paddle Level Switch

CONTINUOUS MEASUREMENT

Ultrasonic Continuous Level Transmitters and Controllers
Top mounted, non-contacting for simple tank and open-air process level measurements. Unaffected by fluid properties such as density, viscosity, dirty coating, and corrosiveness. Intrinsically Safe versions are available for operating in hazardous areas.
- Mobrey MSP Series Ultrasonic Level and Flow Transmitters
- Mobrey MCU900 Series Universal Controllers

Ultrasonic Sludge Density Blanket Monitoring and Control
Ultrasonic in-line pipe or tank mounted sensors for sludge density measurement and control in Industrial and Municipal effluent treatment processes.
- Mobrey MSM400 – Sludge Density Monitor

Displacer Continuous Level Measurement
Top mounted in a vessel or externally mounted in a vertical chamber. For use in hazardous areas.
- Mobrey MLT100 – Displacer Level Transmitter

Hydrostatic Continuous Level Transmitter
For level measurements in non-pressurized tanks where in-tank problems such as foaming, vapor layers, and temperature gradients prohibit the use of other instrumentation.
- Mobrey 9700 Series hydrostatic electronic level transmitters

SPECIALIZED CONDUCTIVITY

Conductivity Water and Steam Interface Monitoring
Steam/water interface level gauges using specialized, high performance conductivity probes in external columns and manifolds, ideal for steam plants where reliable and redundant indication of boiler water level and turbine protection is critical.
- Hydratect 2462 – Water/Steam detection Systems
- Hydrastep 2468 – Water/Steam Monitoring Systems

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