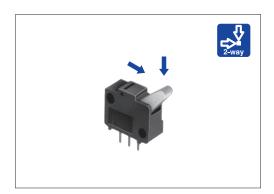
Micro Switch Type

A micro switch type applicable to printed circuit and lead wiring. Can be screwed on panel







■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC / 50μA 3V DC		
Contact resistance (Initial /After operating life)		200 m Ω max. / 500 m Ω max.		
Operating force		0.7±0.3N		
Operating life	Without load	10,000cycles		
	With load	10,000cycles (0.1A 12V DC)		

Product Line

Poles Po	Positions	Changeover timing	Operation	Terminal type	Minimum order unit (pcs.)		Product No.
1 0103	1 031110113	part shape	Tominal type	Japan	Export		
1	2 Non shorting	Non shorting	Lever	For PC board	- 1,000	5,000	SSCTL10600
		NOTESTIOLING		For Lead			SSCTL10400

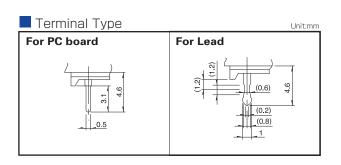
Packing Specifications

Bulk

Number of pa	ckages (pcs.)	Export package measurements		
1 case /Japan 1 case /export packing		(mm)		
1,000	5,000	400×270×290		

Dimensions PC board mounting hole dimensions (Viewed from direction A) Style Lever ø2.3×2 hole Contact changeover timing 1 2 OFF Total travel OFF 8.8 ø2 hole Travel position (X) Terminal No. ③ Push direction only

Dimensions drawing is for PC board terminal type.



■ Circuit Diagram (Viewed from Direction A) (Common)

Series		General-purpose Type						
	Series	SSCT	SSCF	sscw	SPVQ5	SSCL		
Photo								
Oper	ation type	Two-way			One-way	Two-way		
	W	12.5	11	13.1	10.0	11		
Dimensio (mm)	ons D	5	5.8	11.35	13.8	16.1		
	Н	11.5	12.4	5.3	5.8	5.3		
Operating to	emperature range			-40°C to +85°C				
Autor	motive use	•	•	•	•	•		
Life cycl	e (availability)	* 3	*3	*3	*3	* 3		
Poles	/ Positions	1,	1/2 1/1 1/2					
	ng (max.) istive load)							
	ing (min.) istive load)	50μΑ	50μA 3V DC 100μA 3V DC		50μA 5V DC			
	Operating life without load	10.000 cycles 500 m Ω max.	50,000cycles 300mΩ max.	100.000cycles 1Ω max.	300,000cycles 1Ω max.	50,000cycles 1Ω max.		
Durability	Operating life with load Rating (max.) (Resistive load)	10,000 cycles 500 max.	50,000cycles 300mΩ max.	100,000cycles 1Ω max.	300,000cycles 1Ω max.	50,000cycles 1Ω max.		
	Initial contact resistance	$200 \text{m}\Omega$ max.	100mΩ max.	500mΩ max.				
Electrical performance	Insulation resistance	100MΩ min. 250V DC	100MΩ min. 100V DC	100M Ωmin. 250V DC	100MΩ min. 500V DC	100MΩ min. 100V DC		
	Voltage proof	250V AC for 1minute	100V AC for 1 minute	250V AC for 1minute	500V AC for 1minute	100V AC for 1minute		
Mechanical	Terminal strength	3N for 1minute	5N for 1minute	_				
performance	Actuator strength	20N	10N	20N		10N		
	Cold	-40℃ 500h						
Environmental performance	Dry heat	85°C 500h						
	Damp heat	60℃, 90 to 95%RH 500h						
Opera	ation force	0.7±0.3N	0.7N max.	1N max.	2N max.	0.7N max.		
	Page	40	41	43	44	45		

Note

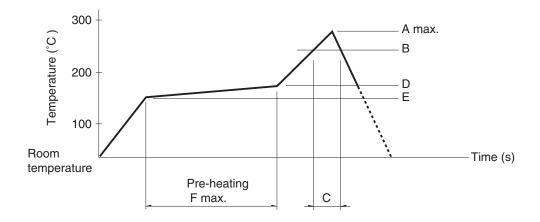
• Indicates applicability to all products in the series.

Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
 2. Temperature measurement: Thermocouple \$\phi 0.1\$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
 A heat resisting tape should be used for fixed measurement.

Detector Switches Soldering Conditions

3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (s)	D (°C)	E (℃)	F(s)
SPPB	250		40			
SPPW8	250	230	35	180	150	120
SPVE	260		40			
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC	250					

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8,SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5℃	3s max.	
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10℃	3+1/0s	
SPPB (Reflow)	300±5℃	5s max.	
SSCF, SPPB (For Lead, Dip)	350±10℃	3+1/0s	

■ Reference for Dip Soldering (For PC board terminal types)

	Ite	ms	Dip soldering	
Series	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10℃	60s max.	260±5℃	5±1s
SPPW8, SPPB	100 ℃ max.	60s max.	255±5℃	5±1s
SSCF	_		260±5℃	5±1s

