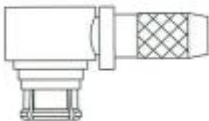



CAP





FERRULE

AS-89678-9980

SMP Jack R/A

73415-5030

JACKET

.067

1.69

DIELECTRIC

.375

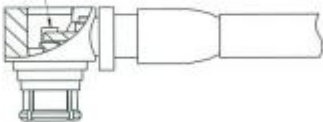
9.52

.200

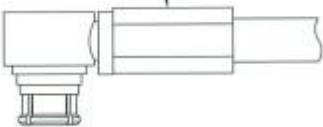
5.07

BRAID

SOLDER



CRIMP TUBE



1. Strip jacket, braid, dielectric and center conductor as shown.

2. Slide ferrule over cable, flare braid. Insert cable into connector with braid overing rear body. Solder conductor to contact.

3. Crimp using .128 (3.25mm) "Hex" die. Press cap into body until flush.

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REVISION DESCRIPTION	REGENERATE AS-89678-9980			ASSEMBLY INSTRUCTION 73415-5030 SMP JACK R/A FOR RG316			
CHANGE NO.							
REVISED BY	RICKY YEH	DATE	1/14/2024	DOC TYPE	DOC TYPE DESCRIPTION	DOC PART	SERIES
REV APPR BY	DARRY CHENG	DATE	2024/1/18	PS	APPLICATION SPECIFICATION WORD	000	89678
INITIAL RELEASE				CUSTOMER	DOCUMENT NUMBER	REVISION	SHEET
INITIAL DRWN	-----RICKY YEH	DATE	-----	GENERAL MARKET	896789980	A	1 OF 1
INITIAL APPR	-----DARRY	DATE	-----				

PROCEDURE: 2090580010-ES TEMPLATE: 2090580010-PAS-A4 REVISION: A1