

Loctite 420 #787-7403

RS Components

Chemwatch: 5160-45

Version No: 2.1.1.1

Material Safety Data Sheet according to NOHSC and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 22/12/2014

Print Date: 23/12/2014

Initial Date: Not Available

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SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Loctite 420 #787-7403
Chemical Name	Not Applicable
Synonyms	Manufacturer's Code: 787-7403
Proper shipping name	AVIATION REGULATED LIQUID, N.O.S. Not subject to this Code (see SP 106) (contains ethyl cyanoacrylate)
Chemical formula	Not Applicable
Other means of identification	Not Available
CAS number	Not Applicable

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Adhesive.
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Details of the manufacturer/importer

Registered company name	RS Components	RS Components
Address	25 Pavesi Street Smithfield 2164 NSW Australia	Units 30 & 31, 761 Great South Road Penrose 1006 Auckland New Zealand
Telephone	+1 300 656 636	+64 9 526 1600
Fax	+1 300 656 696	+64 9 579 1700
Website	Not Available	www.rsnewzealand.com
Email	Not Available	Not Available

Emergency telephone number

Association / Organisation	Not Available	Not Available
Emergency telephone numbers	1800 039 008 (24 hours),+61 3 9573 3112	Not Available
Other emergency telephone numbers	1800 039 008 (24 hours),+61 3 9573 3112	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

COMBUSTIBLE LIQUID, regulated for storage purposes only

Poisons Schedule	S5
Risk Phrases ^[1]	R36/37/38 Irritating to eyes, respiratory system and skin.
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI



Relevant risk statements are found in section 2

Indication(s) of danger	Xi
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SAFETY ADVICE

S23	Do not breathe gas/fumes/vapour/spray.
S24	Avoid contact with skin.
S25	Avoid contact with eyes.
S26	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
S37	Wear suitable gloves.
S39	Wear eye/face protection.
S46	If swallowed, seek medical advice immediately and show this container or label.

Continued...

S56	Dispose of this material and its container at hazardous or special waste collection point.
S64	If swallowed, rinse mouth with water (only if the person is conscious).

Other hazards

	Possible respiratory and skin sensitizer*.
	Cumulative effects may result following exposure*.
	Inhalation may produce health damage*.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7085-85-0	>80	ethyl cyanoacrylate
123-31-9	0.01~<0.1	hydroquinone

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	Eyelid Adhesion <ul style="list-style-type: none"> Wash thoroughly with water and apply moist pad; maintain in position. DO NOT force separation. Transport to hospital, or doctor without delay. Minor eye contamination should be treated by copious washing with water or 1% sodium carbonate solution. The eye will generally open without further action, typically in one to two days. there should be no residual damage. Adhesive introduced Removal of contact lenses after eye injury should only be undertaken by skilled personnel. Adhesive in the Eye: <ul style="list-style-type: none"> Adhesive will attach itself to eye proteins and will disassociate from these over intermittent periods, usually within several hours. This will result in weeping until clearance of the protein complex. It is important to understand that disassociation will normally occur within a matter of hours even with gross contamination.
Skin Contact	<p>Cyanoacrylate adhesives is a very fast setting and strong. they bond human tissues including skin in seconds. Experience shows that accidents involving cyanoacrylates are best handled by passive, non-surgical first aid.</p> Skin Contact: <ul style="list-style-type: none"> Remove excessive adhesive. Soak in warm water - the adhesive should loosen from the skin in several hours. Dried adhesive does not present a health hazard. Contact with clothes, fabric, rags or tissues may generate heat, and strong irritating odours; skin burns may also ensue. Skin Adhesion: <ul style="list-style-type: none"> IMMEDIATELY immerse affected areas in warm soapy water. DO NOT force bonded surfaces apart. Use a gentle rolling action to peel surfaces apart if possible. It may be necessary to use a blunt edge such as a spatula or spoon handle. Do NOT attempt to pull the surfaces apart with a direct opposing action. Remove any cured material with warm, soapy water. Seek medical attention without delay. A solvent such as acetone may be used (with care!) to separate bonded skin surfaces. NEVER use solvent near eyes, mouth, cuts, or abrasions.
Inhalation	<ul style="list-style-type: none"> If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. For material bonded in the mouth seek medical/dental attention. If lips are accidentally stuck together apply lots of warm water and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do NOT attempt to pull the lips with direct opposing action. It is almost impossible to swallow cyanoacrylates. The adhesive solidifies and adheres in the mouth. Saliva will lip the adhesion in one or two days.

Indication of any immediate medical attention and special treatment needed

It should never be necessary to use surgical means to separate tissues which become accidentally bonded. The action of physiological fluids or warm soapy water will cause this adhesive to eventually fail.
Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES**Extinguishing media**

Continued...

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

- | | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters**Fire Fighting**

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ Avoid spraying water onto liquid pools.
- ▶ **DO NOT** approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.

Fire/Explosion Hazard

- ▶ Combustible.
 - ▶ Slight fire hazard when exposed to heat or flame.
 - ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
 - ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).
 - ▶ May emit acid smoke.
 - ▶ Mists containing combustible materials may be explosive.
- Combustion products include: carbon dioxide (CO₂), nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Minor Spills**

- If cloth has been used to wipe up spills, immediately soak the cloth in water to produce polymerisation and prevent possibility of autoignition.
- ▶ Clean up all spills immediately.
 - ▶ Avoid breathing vapours and contact with skin and eyes.
 - ▶ Control personal contact with the substance, by using protective equipment.
 - ▶ Contain and absorb spill with sand, earth, inert material or vermiculite.
 - ▶ Wipe up.
 - ▶ Place in a suitable, labelled container for waste disposal.

Major Spills

- Moderate hazard.
- ▶ Clear area of personnel and move upwind.
 - ▶ Alert Fire Brigade and tell them location and nature of hazard.
 - ▶ Wear breathing apparatus plus protective gloves.
 - ▶ Prevent, by any means available, spillage from entering drains or water course.
 - ▶ No smoking, naked lights or ignition sources.
 - ▶ Increase ventilation.
 - ▶ Stop leak if safe to do so.
 - ▶ Contain spill with sand, earth or vermiculite.
 - ▶ Collect recoverable product into labelled containers for recycling.
 - ▶ Absorb remaining product with sand, earth or vermiculite.
 - ▶ Collect solid residues and seal in labelled drums for disposal.
 - ▶ Wash area and prevent runoff into drains.
 - ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling****Safe handling**

- ▶ **DO NOT** allow clothing wet with material to stay in contact with skin
- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ▶ **DO NOT** enter confined spaces until atmosphere has been checked.
- ▶ Avoid smoking, naked lights or ignition sources.
- ▶ Avoid contact with incompatible materials.
- ▶ When handling, **DO NOT** eat, drink or smoke.
- ▶ Keep containers securely sealed when not in use.
- ▶ Avoid physical damage to containers.
- ▶ Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately.
- ▶ Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Other information

- ▶ Store in original containers.
- ▶ Keep containers securely sealed.
- ▶ Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this MSDS.

Conditions for safe storage, including any incompatibilities

- | | |
|---------------------------|---------------------|
| Suitable container | ▶ Metal can or drum |
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	<ul style="list-style-type: none"> ► Packaging as recommended by manufacturer. ► Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>For cyanoacrylates:</p> <ul style="list-style-type: none"> ► Avoid contact with acids, bases, amines. ► Avoid contact with clothes, fabric, rags (especially cotton and wool) rubber or paper; contact may cause polymerisation. ► Cyanoacrylate adhesives undergo anionic polymerization in the presence of a weak base, such as water, and are stabilized through the addition of a weak acid. The stabiliser is usually in the form of a weak acidic gas such as SO₂, NO, or BF₃. An essential function of the stabiliser is to prevent polymerisation in the container, which is usually made of polyethylene. If too little stabiliser is added, the product will be prone to premature polymerization and if too much is added it will be less active and function less effectively as an adhesive. ► When the adhesive contacts a slightly alkaline surface, trace amounts of adsorbed water or hydroxide ions (OH⁻) that are present on the substrate's surface neutralise the acidic stabilizer in the adhesive, resulting in rapid polymerisation. ► Unmodified cyanoacrylate adhesives do not polymerise readily on acidic surfaces such as wood or dichromated metals. ► Cyanoacrylate adhesives (or super-glues) do not wet or adhere well to polyolefins. The surface tension of the adhesive is much higher than that of the substrate. However, polyolefins can be primed for adhesion with cyanoacrylates by certain chemical compounds normally considered to be activators for cyanoacrylate polymerisation. ► Free radical stabilisers such as hydroquinone are added to improve storage stability ► Segregate from alcohol, water. ► Avoid reaction with oxidising agents ► NOTE: May develop pressure in containers; open carefully. Vent periodically.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	hydroquinone	Hydroquinone	2 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
hydroquinone	Hydroquinone	1.8 mg/m3	20 mg/m3	32 mg/m3


Ingredient	Original IDLH	Revised IDLH
ethyl cyanoacrylate	Not Available	Not Available
hydroquinone	Unknown mg/m3 / Unknown ppm	50 mg/m3

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1"> <tr> <th>Type of Contaminant:</th><th>Air Speed:</th></tr> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td><td>0.25-0.5 m/s (50-100 f/min.)</td></tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td><td>0.5-1 m/s (100-200 f/min.)</td></tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min.)</td></tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr> </table> <p>Within each range the appropriate value depends on:</p> <table border="1"> <tr> <th>Lower end of the range</th><th>Upper end of the range</th></tr> <tr> <td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td><td>2: Contaminants of high toxicity</td></tr> <tr> <td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr> <tr> <td>4: Large hood or large air mass in motion</td><td>4: Small hood-local control only</td></tr> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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	apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> ▶ frequency and duration of contact, ▶ chemical resistance of glove material, ▶ glove thickness and ▶ dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. ▶ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. ▶ Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. ▶ Contaminated gloves should be replaced. <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> ▶ Polyethylene gloves
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. ▶ Skin cleansing cream. ▶ Eye wash unit.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
PVC	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Colourless to yellowish liquid with an irritating odour; polymerises in presence of water.
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Physical state	Liquid	Relative density (Water = 1)	1.04 @ 20 deg.C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>149	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	80-93.4 (TCC)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	<3 (VOC)
Vapour pressure (kPa)	0.066 @ 25 deg.C	Gas group	Not Available
Solubility in water (g/L)	Reacts	pH as a solution(1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>In low humidity, cyanoacrylate vapours are irritating to the respiratory system and eyes. High concentrations may cause inflammation of the lungs and other complications.</p> <p>Prolonged exposure may cause headache, nausea and ultimately loss of consciousness.</p>
Ingestion	<p>Uncured cyanoacrylates are difficult to swallow as saliva cures the surface of the adhesive with negligible bonding. The cured material is considered to be non-hazardous.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Small n-alkyl cyanoacrylates cause burns and irritation on skin contact. Exposure to their vapours can cause irritation, but usually only in dry conditions.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p> <p>Exposure to cyanoacrylate vapours can cause discomfort and tears, nasal discharge, and blurred vision. The eyelids may be glued shut.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Dermatitis may result from prolonged exposures. On repeated and prolonged exposure by skin contact or inhalation, a small proportion of individuals develop allergic sensitivities.</p> <p>Chronic exposure to cyanides and certain nitriles may result in interference to iodine uptake by thyroid gland and its consequent enlargement. This occurs following metabolic conversion of the cyanide moiety to thiocyanate.</p>

Loctite 420 #787-7403	TOXICITY	IRRITATION
	Not Available	Not Available
ethyl cyanoacrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg	[Manufacturer]

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	Dermal (Rabbit) LD50: 0.22 ml/kg *	
	Oral (rat) LD50: >5000 mg/kg	
	Oral (rat) LD50: 0.18 ml/kg *	
	Not Available	Not Available
hydroquinone	TOXICITY	IRRITATION
	Oral (rat) LD50: 320 mg/kg	Skin (human): 2% - mild
		Skin (human): 5% - SEVERE
	Not Available	Not Available

* Value obtained from manufacturer's MSDs

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

ETHYL CYANOACRYLATE	* [AIHAAP]
HYDROQUINONE	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> <p>Hydroquinone is rapidly and extensively absorbed from the gut and lungs of animals. Absorption via the skin is slow but may be accelerated with vehicles such as alcohols. Hydroquinone distributes rapidly and widely among tissues. It is metabolized to 1,4-benzoquinone and other oxidised products, and is detoxified by conjugation to monoglucuronide, monosulfate, and mercapturic derivatives. The excretion of hydroquinone and its metabolites is rapid, and occurs primarily via the urine.</p> <p>Hydroquinone exhibits moderate acute oral toxicity for animals. Limited data suggest that powdered hydroquinone causes transient eye irritation and corneal opacity in dogs and guinea-pigs; in rabbits powdered hydroquinone induced slight irritation of the eye. Hydroquinone may be a skin sensitizer in animals. The ability to induce sensitization has been found to vary from "weak" to "strong" depending on the test procedure and vehicle used. Repeated oral dosing caused tremors and reduced activity ≥ 64 mg/kg, reduced body weight gain (≥ 200 mg/kg), convulsions (≥ 400 mg/kg), and nephropathy in F-344 rats (≥ 100 mg/kg). No adverse effects on the kidneys were reported in Sprague-Dawley rats treated for the same length of time with the same dose levels. Effects in mice include tremors and convulsions (400 mg/kg), increased liver weight (≥ 25 mg/kg), and irritation of the forestomach (≥ 200 mg/kg). A functional observational battery and neuropathological examinations of rats failed to give any evidence of persistent or structural neurotoxicity after repeated dosing for 90 days. A NOEL for all effects was 20 mg/kg per day.</p> <p>Fourteen days of repeated dermal dosing caused reduced body weights of male rats at the 3840 mg/kg dose level (6% relative to the controls), but the body weights of female rats at this dose level and of mice at 4800 mg/kg were comparable to controls. There were no clinical signs of toxicity in either species. Prolonged dermal dosing over 13 weeks with 2.0, 3.5, or 5.0% hydroquinone in an oil-in-water emulsion cream resulted in minimal to minor dermal irritation, but no overt toxicity. No adverse effects or compound-related effects occurred in organ weight, clinical pathology, or histopathology. A NOEL was not determined because of the dermal irritation in all treated groups, but the NOAEL was the highest dose level of 5% hydroquinone (74 mg/kg in males and 110 mg/kg in females) based on the lack of systemic effects.</p> <p>Reproductive effects: A two-generation reproduction study was conducted in rats. The NOAEL for reproductive effects through two generations was 150 mg/kg per day (the highest dose tested).</p> <p>Genetic toxicity: Numerous genotoxicity studies of hydroquinone have been conducted. Hydroquinone is not mutagenic in the <i>Salmonella</i>/microsome test. Other data indicate that hydroquinone induces structural chromosome aberrations and c-mitotic effects <i>in vivo</i> in mouse bone-marrow cells following ip injection. <i>In vitro</i> studies with various cell lines showed that hydroquinone was capable of inducing gene mutations, structural chromosome aberrations, sister-chromatid exchange, and DNA damage. Hydroquinone produces adducts with DNA <i>in vitro</i>, but recent <i>in vivo</i> studies were unable to produce DNA adducts. While several experiments with hydroquinone have shown mutagenic effects; the relevance of these results to human risk is uncertain. The majority of positive mutagenicity studies use routes of exposure (parenteral or <i>in vitro</i>) which are not relevant to human exposures. A dominant lethal assay in rats was negative.</p> <p>Carcinogenicity: Sprague-Dawley rats treated for two-years with hydroquinone in the diet showed "atrophy of the liver cord cells, lymphoid tissue of the spleen, adipose tissue, and striated muscle together with superficial ulceration and hemorrhage of the stomach mucosa" but no carcinogenesis. Two-year studies performed by the NTP reported that hydroquinone exposure was associated with some evidence of carcinogenicity in F-344 rats and B6C3F1 mice. In the NTP study, renal tubular cell adenomas occurred in male rats and mononuclear cell leukemia in female rats, and hepatocellular neoplasms, mainly adenomas, in female mice. The NTP concluded that these data indicated "some evidence of carcinogenic activity" in male and female rats and in female mice. In another study using F-344 rats and B6C3F1 mice, renal tubular cell adenomas were also noted in male rats; hepatocellular adenomas and renal cell hyperplasia were noted in male mice; and hyperplasia of the forestomach was noted in both male and female mice fed 0.8% hydroquinone diets for two years. The evidence provided by cancer bioassay studies is considered limited A U.S.E.P.A. review of the NTP bioassay found the bioassay results provide limited evidence of carcinogenicity in animals.</p> <p>Mechanisms: Covalent binding and oxidative stress are mechanisms postulated to be associated with hydroquinone-induced toxicity. Oxidised hydroquinone metabolites may covalently bind cellular macromolecules or alkylate low molecular weight nucleophiles (e.g., glutathione (GSH)) resulting in enzyme inhibition, alterations in nucleic acids and oxidative stress; however, redox cycling is not likely to contribute significantly to oxidative stress. The reaction of hydroquinone metabolites with GSH results in the formation of conjugates which can be further processed to cysteine conjugates which are postulated to cause kidney toxicity. Cell proliferation associated nephrotoxicity in a sensitive strain and species of animal (male F344 rat) has been postulated to be involved in the production of renal tumors in rats.</p> <p>Interaction with Phenols:</p> <p>A number of studies reporting interactive effects between hydroquinone and other phenolic compounds. Coadministration of hydroquinone and phenol (75 mg/kg), when given by intraperitoneal injection twice per day, produced a synergistic decrease in bone marrow cellularity in B6C3F1 mice that was similar to that induced by benzene. This compound treatment was significantly more myelotoxic than that observed when either hydroquinone or phenol was administered separately. Associated <i>in vitro</i> studies suggested that this interactive effect was due to a phenol-induced stimulation of the myeloperoxidase-mediated conversion of hydroquinone to 1,4-benzoquinone in the bone marrow.</p> <p>Subsequent studies have indicated that interactions between hydroquinone and other phenolic compounds can result in a variety of cytotoxic, immunotoxic and genotoxic effects.</p> <p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>
Loctite 420 #787-7403, ETHYL CYANOACRYLATE	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms</p>

Continued...

Loctite 420 #787-7403

within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

For methyl cyanoacrylate (MCA) and ethyl cyanoacrylate (ECA)

Studies show that the key toxicological features of MCA and ECA are as a result of local activity at the site of contact. Liquid MCA and ECA may cause eye and skin irritation on repeated exposure but inconclusive evidence of skin sensitization and asthma causing effect. ECA and MCA does not cause genetic toxicity but presents similar health effect predicted to be due to its similar dose-response relationship, close structural similarities, similar physicochemical properties and toxicological profiles.

Acute Toxicity	☐	Carcinogenicity	☐
Skin Irritation/Corrosion	✓	Reproductivity	☐
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	☐	STOT - Repeated Exposure	☐
Mutagenicity	☐	Aspiration Hazard	☐

Legend: ✓ – Data required to make classification available
 ✗ – Data available but does not fill the criteria for classification
 ☐ – Data Not Available to make classification

CMR STATUS

Not Applicable

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinonaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine
Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 4OPA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
"Urban grime"	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-ol, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, SOAs including ultrafine particles
Overall home emissions	Limonene, alpha-pinene, styrene	Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler; Environmental Health Perspectives, Vol 114, October 2006

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethyl cyanoacrylate	LOW	LOW
hydroquinone	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
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Continued...

ethyl cyanoacrylate	LOW (LogKOW = 1.4174)
hydroquinone	LOW (BCF = 65)

Mobility in soil

Ingredient	Mobility
ethyl cyanoacrylate	LOW (KOC = 6.847)
hydroquinone	LOW (KOC = 434)

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

	
Marine Pollutant	NO
HAZCHEM	2Z

Land transport (ADG)

UN number	3334				
Packing group	Not Applicable				
UN proper shipping name	AVIATION REGULATED LIQUID, N.O.S. Not subject to this Code (see SP 106) (contains ethyl cyanoacrylate)				
Environmental hazard	No relevant data				
Transport hazard class(es)	<table> <tr> <td>Class</td><td>9</td></tr> <tr> <td>Subrisk</td><td>Not Applicable</td></tr> </table>	Class	9	Subrisk	Not Applicable
Class	9				
Subrisk	Not Applicable				
Special precautions for user	<table> <tr> <td>Special provisions</td><td>106 274 276</td></tr> <tr> <td>Limited quantity</td><td>0</td></tr> </table>	Special provisions	106 274 276	Limited quantity	0
Special provisions	106 274 276				
Limited quantity	0				

Air transport (ICAO-IATA / DGR)

UN number	3334														
Packing group	III														
UN proper shipping name	Aviation regulated liquid, n.o.s. * † (contains ethyl cyanoacrylate)														
Environmental hazard	No relevant data														
Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>9</td></tr> <tr> <td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>9A</td></tr> </table>	ICAO/IATA Class	9	ICAO / IATA Subrisk	Not Applicable	ERG Code	9A								
ICAO/IATA Class	9														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	9A														
Special precautions for user	<table> <tr> <td>Special provisions</td><td>A27</td></tr> <tr> <td>Cargo Only Packing Instructions</td><td>964</td></tr> <tr> <td>Cargo Only Maximum Qty / Pack</td><td>450L</td></tr> <tr> <td>Passenger and Cargo Packing Instructions</td><td>964</td></tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td><td>450L</td></tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td><td>Y964</td></tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td><td>30 kg G</td></tr> </table>	Special provisions	A27	Cargo Only Packing Instructions	964	Cargo Only Maximum Qty / Pack	450L	Passenger and Cargo Packing Instructions	964	Passenger and Cargo Maximum Qty / Pack	450L	Passenger and Cargo Limited Quantity Packing Instructions	Y964	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G
Special provisions	A27														
Cargo Only Packing Instructions	964														
Cargo Only Maximum Qty / Pack	450L														
Passenger and Cargo Packing Instructions	964														
Passenger and Cargo Maximum Qty / Pack	450L														
Passenger and Cargo Limited Quantity Packing Instructions	Y964														
Passenger and Cargo Limited Maximum Qty / Pack	30 kg G														

Sea transport (IMDG-Code / GGVSee)

UN number	3334	
Packing group	Not Applicable	
UN proper shipping name	AVIATION REGULATED LIQUID, N.O.S. (contains ethyl cyanoacrylate)	
Environmental hazard	No relevant data	
Transport hazard class(es)	IMDG Class	9
	IMDG Subrisk	Not Applicable
Special precautions for user	EMS Number	Not Applicable
	Special provisions	960
	Limited Quantities	Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture**

ethyl cyanoacrylate(7085-85-0) is found on the following regulatory lists	"Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
hydroquinone(123-31-9) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs", "Australia Hazardous Substances Information System - Consolidated Lists"

SECTION 16 OTHER INFORMATION**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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