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Load Cells



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Load Cells



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## Overview



Siemens offers load cells in the SIWAREX WL200 series. All load cells are equipped with strain gauges. They are used for static and dynamic weight measurements.

The wide range of different designs available enables SIWAREX load cells to be used in a variety of applications: from single point load cells to bending and shear beams, up to S-type, compression and ring-torsion load cells.

The different load cell series cover rated load ranges from 0.3 kg (0.66 lb) to 500 t (492.10 tn. l.).

The variety of modules available and their characteristics, including:

• predominantly stainless steel for high anti-corrosion protection

- predominantly hermetically sealed housing enabling use even in hostile or corrosive environments
- compact frame sizes for easy installation

make SIWAREX load cells suitable for virtually all applications in industrial weighing, e.g. hopper scales and bin weighing equipment, platform scales, vehicle scales, hybrid weighing machines etc.

Almost all series have been approved for use with Class III weighing machines requiring official calibration in accordance with EN 45501 and conform to OIML R60.

Of course, load cells can also be supplied for other rated loads, higher accuracy, and/or Ex approval, depending on requirements.

### Introduction

### Application

### Single point load cells

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL260 SP-5 AA	3 100 kg (6.61 220.46 lb)	• C3 <sup>1)</sup> • Legal-for-trade	Small platform scales with one load cell     Small belt scales     Class III weighing machines	Aluminum
SIWAREX WL260 SP-S AB	50 500 kg (110.23 1 102.31 lb)	• C3 <sup>2)</sup>	Small to medium-size plat- form scales with one load cell     Belt scales	Aluminum
SIWAREX WL260 SP-S AE	0.3 3 kg (0.66 6.61 lb)	• $F_{comb} = \pm 0.015 \% C_n$	Miniature loads and high-resolution scales     Small belt scales	Aluminum
SIWAREX WL260 SP-5 SA	5 200 kg (11.02 440.92 lb)	C3     Legal-for-trade	Small to medium-size plat- form scales with one load cell     Small belt scales     Class III weighing machines     Available with or without explosion protection	Stainless steel EN 1.4542
SIWAREX WL260 SP-5 SB	6 60 kg (13.23 132.28 lb)	• C3 • Legal-for-trade	Small platform scales     Small belt scales     Class III weighing machines	Stainless steel EN 1.4542
SIWAREX WL260 SP-S SC	10 500 kg - (22.05 1 102.31 lb)	• C3 • C3 MR • C4 MR (high-precision) • Legal-for-trade	Platform scales Belt scales Class III weighing machines uitable for food and beverages industry, or pharmaceuticals.	Stainless steel EN 1.4542

#### Bending beam load cells

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL230 BB-S SA	10 500 kg (22.05 1 102.3 lb)	C3     Legal-for-trade	Small hopper and platform scales     Class III medium accuracy weighing machines     Available with or without explosion protection	Stainless steel EN 1.4542

Available in C4 with Y = 20 000 upon request.
 SIWAREX WL260 SP-S AB is not approved for legal-for-trade operation.

## Application (continued)

#### Shear beam load cells

Type	Rated load	Accuracy class	Applications	Material
SIWAREX WL230 SB-S SA	500 kg 5 t (1 102.31 lb 4.92 tn. l.)	C3     Legal-for-trade	Hopper, overhead rail and platform scales     Available with or without explosion protection	Stainless steel EN 1.4542
SIWAREX WL230 SB-S CA	100 kg 10 t (220.46 lb 9.84 tn. l.) <sup>3)</sup>	• C3 • C4 • C5 • Legal-for-trade	Platform scales     Hopper scales	Nickel-plated steel

 $<sup>^{\</sup>rm 3)}\,$  The 100 kg and 250 kg load classes are bending beams.

### Double shear beam load cells

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL290 DB-S CA	2.3 113 t (2.26 111.22 tn. l.)	C3     Legal-for-trade	Large platform and hopper scales     Scales in vehicles	Nickel-plated steel

### S-type load cells

Туре	Rated load	Accuracy class	Applications	Material
SIEMENS SIEMENS SIEMENS SIEMENS SINVAREX WIL 983 SINVAREX	50 kg 10 t (110.23 lb 9.84 tn. l.)	• C3 • Legal-for-trade	Voltage and pressure applications Suspended scales Hopper scales Hybrid weighing machines Available with or without explosion protection	Stainless steel EN 1.4542

### Compression load cells

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL270 CP-S SA	500 kg, 50 t (1 102.3 lb,	• C3	Vehicle scales	Stainless steel EN 1.4542
	49.21 tn. l.)	Legal-for-trade	Overhead rail scales	
1 100			Hopper scales	
MANUAL STATE OF THE PARTY OF TH			Available with or without explosion protection	

### Introduction

## Application (continued)

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL270 CP-S SB	100 t (98.42 tn. l.)	• C3	Hopper scales	Stainless steel EN 1.4542
		Legal-for-trade	Bin weighing equipment	
N SS			Vehicle scales	
APPLICATION AND APPLICATION APPLICATION AND APPLICATION APPLIC			Available with or without explosion protection	
SIWAREX WL270 K-S CA	2.8 500 t	• 0.1% of rated load	Hopper scales	Painted steel
	(2.76 492.10 tn. l.)		Bin weighing equipment	
			• For high temperature range (optional)	
SIEMENS SIMAREX W. 270 WG 114 501.00 A 182 1840-174			With double bridge (optional)	

### Ring torsion load cells

Туре	Rated load	Accuracy class	Applications	Material
SIWAREX WL280 RN-S SA	60 kg 60 t		Hopper, belt, platform and	Stainless steel EN 1.4542
	(132.28 lb 59.05 tn. l.)	Legal-for-trade	roller table scales	
			<ul> <li>Available with or without explosion protection</li> </ul>	
			Low mounting height	
SURA- Legal A di Legal			• Integrated overload protection (up to 13 t rated load)	

### Design

Load cells are sensors that convert a mechanical variable (i.e. weight) into an electrical signal, usually a voltage.

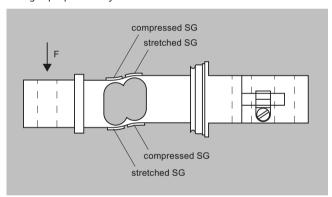
They work according to different measuring principles. Siemens SIWAREX WL200 load cells utilize so-called strain gauges. These are specially formed electrical conductors which are insulated by means of a suitable material. The strain gauges are attached to the basic element, a specially formed spring body, by friction locking.

Under the influence of a weight force F, the spring body is deformed (see schematic presentation) and as a result the strain gauge deforms elastically. Due to the change in the external shape of the strain gauge, the ohmic resistance of its conductor also changes. The top left and bottom right strain gauges are compressed, their resistance films are shortened and the ohmic resistance is reduced accordingly. The top right and bottom left strain gauges are stretched, their resistance films are extended and the ohmic resistance is increased.

For each load cell, at least four strain gauges are connected together to form a complete Wheatstone bridge. The stretched or compressed strain gauges are connected so that the positive or negative resistance changes are added together to form a total imbalance in the bridge.

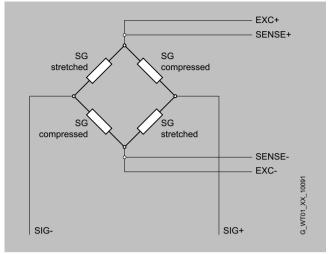
On one bridge diagonal, the power voltage is applied (with 6-conductor technique, also the sensor voltage, SENSE) and on the other diagonal, the measured voltage is tapped.

With a constant power voltage (EXC), the measured voltage (SIG) changes proportionally to the introduced load.



Principle of a bending beam load cell, loaded

### Design (continued)



Principle of a Wheatstone bridge

#### Introduction to mounting components

#### Overview



The use of SIWAREX WL200 installation accessories avoids incorrect loading such as eccentric load introduction, torsion torques etc. on the load cells. enables full exploitation of the measuring accuracy of the load cells.

The standardized SIWAREX WL200 installation components are always coordinated precisely to the requirements of the respective load cell design. This ensures that the force to be measured is directed to the load cells in the best possible way.

At the same time the mounting elements simplify the installation of the load cells and increase safety during installation work. The wide variety of mounting components permits implementation of all key applications used with industrial weighing technology. In addition to the mounting components listed below, a wide range of special accessories is available for special requirements.

#### Single point load cells

### SIWAREX WL260 SP-S AA Load cell

## Overview



The load cell is suitable for small platform scales with one load cell and a max. platform size  $400 \times 400$  mm (15.75 × 15.75 inch) as well as for use in weighing machines of Class III with a max. scale verification intervals  $n_{\text{max}} = 3\,000\text{d}$ .

### Benefits

- Economical
- $\bullet$  Minimum scale interval ( $V_{min.}$ ) of  $E_{max}/12~000$
- Legal for trade

#### Application

The SIWAREX WL260 SP-S AA is particularly designed for use in small platform scales with loads ranging from 3 to 100 kg (6.61 to 220.46 lb). The maximum platform size is  $400 \times 400$  mm (15.75 x 15.75 inches). The load cell can be used in legal for trade applications and offers the accuracy class C3 according to OIML R60. The hermetically sealed load cell provides the industrial protection class IP65.

## Design

The load cell is hermetically sealed.

#### Selection and ordering data

Load cell, type WL 260 SP-S AA		Article No. 7MH5102-			
Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 3 m (9.84 ft)	•	•	D	0	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
Rated load					
• 3 kg (6.61 lb)	1	K			
• 5 kg (11.02 lb)	1	Р			
• 10 kg (22.05 lb)	2	Α			
• 20 kg (44.09 lb)	2	G			
• 50 kg (110.23 lb)	2	Р			
• 100 kg (220.46 lb)	3	Α			

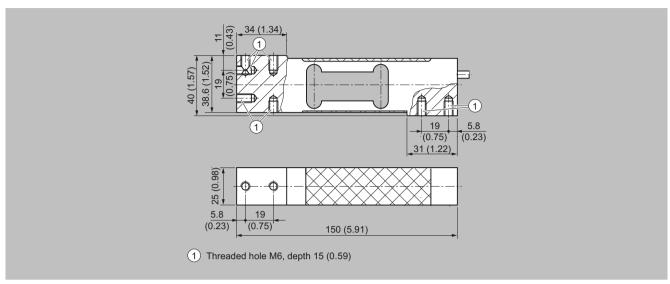
## Single point load cells

## SIWAREX WL260 SP-S AA Load cell

## Technical specifications

SIWAREX WL260 SP-S AA	
Possible applications	Platform scales
	Small belt scales
Type of construction	Single point load cell
Type of construction  Loads	Single point load cell
Rated load E <sub>max</sub>	• 3 kg (6.61 lb)
Nated Toda E <sub>max</sub> .	• 5 kg (11.02 lb)
	-
	• 10 kg (22.05 lb)
	• 20 kg (44.09 lb)
	• 50 kg (110.23 lb)
	• 100 kg (220.46 lb)
Minimum initial loading Emin	0% E <sub>max</sub>
Maximum working load Lu	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load $L_{lq}$	100% E <sub>max</sub>
Measurement characteristic values	
Rated displacement $h_{\rm n}$ at $E_{\rm max}$	< 0.6 mm (0.024 inch)
Rated characteristic value C <sub>n</sub>	$2.0 \pm 0.2 \text{ mV/V}$
Tolerance $D_0$ of zero signal	< ± 2 % C <sub>n</sub>
Maximum scale interval n <sub>LC</sub>	3 000
Minimum scale interval V <sub>min</sub>	E max/12 000
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability $F_{v}$	± 0.017 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	± 0.02% C <sub>n</sub>
T	
Temperature coefficient  • Zero signal $T_{Ko}$	0.03% C.110 K
• Zero signal r <sub>Ko</sub>	0.02% C <sub>n</sub> /10 K
• Characteristic value $T_{\rm Kc}$	0.0175% C <sub>n</sub> /10 K
Electrical characteristic values	
Recommended reference voltage U <sub>ref</sub>	5 12 V DC
Input resistance R <sub>e</sub>	$409~\Omega \pm 6~\Omega$
Output resistance R <sub>a</sub>	$350 \Omega \pm 3 \Omega$
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and environmental conditions	
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range $B_{ts}$	-35 +65 °C (-31 +149 °F)
Sensor material (DIN)	Aluminum
Maximum tightening torque of the fixing screws	15 20 Nm
Degree of protection to EN 60529; IEC 60529	IP65
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC – (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
• Sense + (sensor cable +)	Blue
• Sense - (sensor cable -)	Brown
Shield (not connected to the load cell body)	Transparent
Certificates and approvals	
Accuracy class according to OIML R60	C3

## Dimensional drawings



SIWAREX WL 260 SP-S AA load cell, dimensions in mm (inch)

#### Single point load cells

#### SIWAREX WL260 SP-S AB Load cell

#### Overview



The load cell is suitable for small to medium platform scales with one load cell and platform size up to  $600 \times 600$  mm (23.62 × 23.62 inch) as well as for use in weighing machines of Class III with a max. division  $n_{\text{max}} = 3~000\text{d}$ .

### Benefits

- Offers a broad range of rated loads from 50 to 500 kg (110.23 to 1 102.31 lb)
- Minimum scale interval (V<sub>min.</sub>) of E<sub>max.</sub>/10 000

### Application

With a minimum scale interval ( $V_{min.}$ ) of  $E_{max.}/10$  000, rated loads ranging from 50 to 500 kg (110.23 to 1 102.31 lb), and a maximum platform size of 600 x 600 mm (23.62 x 23.62 inches), the WL260 SP-S AB is a multi-talented load cell. It is suitable for a wide variety of mid-sized platform scales. The load cell comes with the accuracy class C3 according to OIML R60.

#### Design

The load cell is hermetically sealed.

#### Selection and ordering data

Load cell, type WL260 SP-S AB		ticle I H510		
Connecting cable 3 m (9.84 ft)	•	• D	0	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
Rated load				
• 50 kg (110.23 lb)	2	P		
• 75 kg (165.35 lb)	2	S		
• 100 kg (220.46 lb)	3	Α		
• 150 kg (330.69 lb)	3	E		
• 200 kg (440.92 lb)	3	G		
• 300 kg (661.37 lb)	3	K		
• 500 kg (1102.31 lb)	3	Р		

## SIWAREX WL260 SP-S AB Load cell

## Technical specifications

D 21 C C	Pl of
Possible applications	Platform scales
	Belt scales
Type of construction	Single point load cell
Loads	
Rated load E <sub>max.</sub>	• 50 kg (110.23 lb)
	• 75 kg (165.35 lb)
	• 100 kg (220.46 lb)
	• 150 kg (330.69 lb)
	• 200 kg (440.92 lb)
	• 300 kg (661.37 lb)
	• 500 kg (1 102.31 lb)
Minimum initial loading E <sub>min</sub>	0 kg
Maximum working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load L <sub>Iq</sub>	100% E <sub>max</sub>
Measurement characteristic values	
Rated displacement h <sub>n</sub> at E <sub>max</sub>	< 1.22 mm (0.048 inch)
Rated characteristic value C <sub>n</sub>	2.0 ± 0.2 mV/V
Tolerance D <sub>0</sub> of zero signal	< ± 2 % C <sub>n</sub>
Maximum scale interval n <sub>LC</sub>	3 000
Minimum scale interval V <sub>min</sub>	E max/10 000
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability F <sub>v</sub>	± 0.017 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	± 0.02% C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>Ko</sub>	0.017% C <sub>n</sub> /10 K
Characteristic value T <sub>Kc</sub>	0.014% C <sub>n</sub> /10 K
Electrical characteristic values	
Recommended input voltage	5 12 V DC
Input resistance $R_e$	409 Ω ± 6 Ω
Output resistance R <sub>a</sub>	$350 \Omega \pm 3 \Omega$
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and ambient conditions	3 000 IVISE UT 30 V BC
Sensor material (DIN)	Aluminum
Maximum tightening torque of the fixing	35 40 Nm
Screws	10 .40 % (.14 .404 %)
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range B <sub>ts</sub>	-35 +65 °C (-31 +149 °F)
Degree of protection according to EN 60529, IEC 60529	IP65
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC – (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
• Sense + (sensor cable +)	Blue
• Sense - (sensor cable -)	Brown
Shield (not connected to the load cell	Transparent
body)	
Certificates and approvals	

Accuracy class according to OIML R60 C3 1)

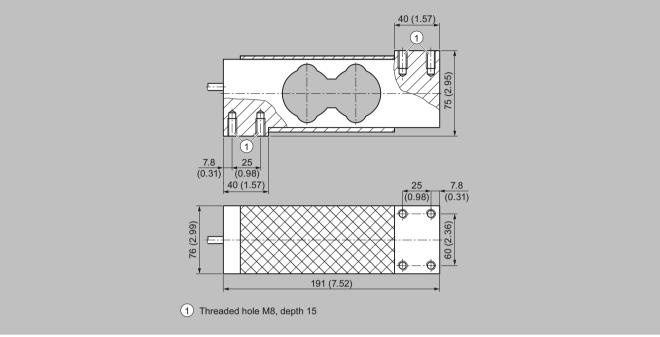
# Technical specifications (continued)

1) SIWAREX WL260 SP-S AB is not approved for legal-for-trade operation.

### Single point load cells

## SIWAREX WL260 SP-S AB Load cell

## Dimensional drawings

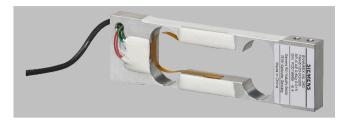


SIWAREX WL 260 SP-S AB load cell, dimensions in mm (inch)

#### Single point load cells

#### SIWAREX WL260 SP-S AE Load cell

### Overview



The SIWAREX WL260 SP-S AE single point load cell is suitable for the smallest load ranges from 0.3 kg to 3 kg and platform sizes up to 200 mm x 200 mm (7.87  $\times$  7.87 inch). The load cell can be used in high resolution scales. The error amounts to a maximum of 0.010 % in relation to the rated characteristic value.

### Benefits

• Suitable for the smallest load classes

#### Application

SIWAREX WL260 SP-S AE is a miniature single-point load cell made of aluminum. It is suitable for the smallest load classes from 0.3 kg (0.7 lb) up to 3 kg (6.7 lb) and platform sizes up to 200 mm x 200 mm (7.9 x 7.9 inches). With an accuracy class of 0,010 %, the load cell can be used with high-resolution scales. Also, the degree of protection, IP65, allows the load cell to be cleaned with jet water.

### Design

The measurement element is a spring body made of aluminum. Due to IP65 degree of protection, the load cell is suitable for cleaning with water jets.

#### Selection and ordering data

Load cell of the type WL260 SP-S AE Connecting cable 0.4 m (14.4 inch), accuracy class 0.010 %	Article No. 7MH5120- ● ● Q 0						
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	Ť		, <u>Q</u>	Ť			
Rated load							
• 0.3 kg (0.66 lb)	0	K					
• 0.6 kg (1.32 lb)	0	Ç	)				
• 1 kg (2.20 lb)	1	Α					
• 1.2 kg (2.64 lb)	1	В					
• 1.5 kg (3.31 lb)	1	Ε					
• 3 kg (6.61 lb)	1	K					

## Single point load cells

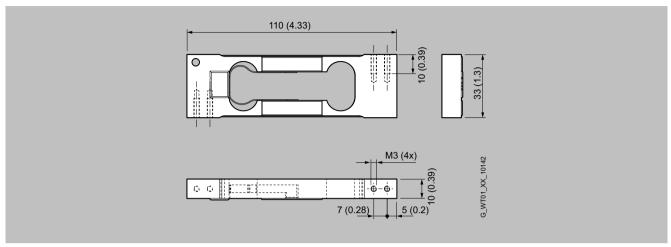
## SIWAREX WL260 SP-S AE Load cell

## Technical specifications

Possible applications  Type of construction  Loads	Small platform scales     Small belt scales  Platform load cell
Type of construction Loads	Small belt scales
Loads	
Loads	Platform load cell
Rated load $E_{\text{max.}}$	• 0.3 kg (0.66 lb)
	• 0.6 kg (1.32 lb)
	• 1 kg (2.20 lb)
	• 1.2 kg (2.64 lb)
	• 1.5 kg (3.31 lb)
	• 3 kg (6.61 lb)
Maximum working load L <sub>u</sub>	120% E <sub>max</sub>
Breaking load L <sub>d</sub>	150% E <sub>max</sub>
Safe side load $L_{lq}$	250% E <sub>max</sub>
Measurement characteristic values	
Rated displacement $h_{\rm n}$ at $E_{\rm max}$	0.180 0.182 mm (0.007 inch)
Rated characteristic value C <sub>n</sub>	0.9 ± 0.1 mV/V
Minimum scale interval Vmin <sup>1)</sup>	E <sub>max</sub> /60 000
Combined error F <sub>comb</sub>	± 0.010 % C <sub>n</sub>
Repeatability $F_{v}$	± 0.015 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 2 min	± 0.005 % C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>Ko</sub>	0.017 % C <sub>n</sub> /10 K
Characteristic value T <sub>Kc</sub>	0.015 % C <sub>n</sub> /10 K
Electrical characteristic values	
Recommended reference voltage U <sub>ref</sub>	5 10 V DC
Input resistance R <sub>e</sub>	406 Ω ± 6 Ω
Output resistance R <sub>a</sub>	350 Ω ± 3 Ω
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and environmental conditions	
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range B <sub>ts</sub>	-40 +70 °C (-40 +158 °F)
Sensor material (DIN)	Aluminum
Maximum tightening torque of the fixing screws	1.3 Nm
Degree of protection acc. to EN 60529	IP65
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC – (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
Shield (not connected to the load cell body)	Transparent

<sup>1)</sup> SIWAREX WL260 SP-S AE is not approved for legal-for-trade operation.

# Dimensional drawings



SIWAREX WL260 SP-S AE load cell, dimensions in mm (inch)

#### Single point load cells

#### SIWAREX WL260 SP-S SA Load cell

#### Overview



The load cell is suitable for small to medium platform scales with one load cell and platform size up to  $400 \times 400$  mm (15.75 × 15.75 inch) as well as for use in weighing machines of Class III with a max. division  $n_{max} = 3\,000d$ .

It is made of stainless steel and therefore also suitable for use in harsh environments.

### Benefits

- Stainless steel, hermetically sealed, IP67
- Particularly suitable for harsh environments
- Platform size up to 400 x 400 mm (15.75 x 15.75 inches)

#### Application

The platform load cell SIWAREX WL260 SP-S SA is made of stainless steel and hermetically sealed. With a grade of protection of IP68, it is especially suitable for use in harsh environments. The load cell can be used with platform scales ranging from 5 to 200 kg (11.02 to 440.92 lb), with a maximum platform size of  $400 \times 400$  mm (15.75 x 15.75 inches). An option for use in legal for trade applications is available upon request.

### Design

The load cell is hermetically sealed.

#### Selection and ordering data

Load cell, type WL260 SP-S SA Legal-for-trade according to OIML R60 up to 3 000d, 1 m connecting cable (3.28 ft)		/H5	e No 104- D	•
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		Т		
Rated load				
• 5 kg (11.02 lb)	1	Р		
• 10 kg (22.05 lb)	2	Α		
• 20 kg (44.09 lb)	2	G		
• 50 kg (110.23 lb)	2	Р		
• 100 kg (220.46 lb)	3	Α		
• 200 kg (440.92 lb)	3	G		
Explosion protection				
Without				0
Explosion protection				1

## SIWAREX WL260 SP-S SA Load cell

# Technical specifications

	-1.6
Possible applications	Platform scales
	Small belt scales
Type of construction	Single point load cell
Loads	
Rated load E <sub>max.</sub>	• 5 kg (11.02 lb)
	• 10 kg (22.05 lb)
	• 20 kg (44.09 lb)
	• 50 kg (110.23 lb)
	• 100 kg (220.46 lb)
	• 200 kg (440.92 lb)
	200 kg (440.52 lb)
Minimum initial loading E <sub>min</sub>	0% E <sub>max</sub>
Maximum working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load L <sub>Iq</sub>	100% E <sub>max</sub>
Measurement characteristic values	
Resolution	7.500 divisions
Rated displacement $h_n$ at $E_{\rm max}$	0.27 ± 0.05 mm (0.01 ± 0.002 inch)
Rated characteristic value C <sub>n</sub>	2.0 ± 0.2 mV/V
Tolerance $D_0$ of zero signal	< ± 1% C <sub>n</sub>
Maximum scale interval n <sub>IC</sub>	3 000
Minimum scale interval V <sub>min.</sub>	
	E <sub>max.</sub> /7 500
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability F <sub>v</sub>	± 0.017 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	± 0.02% C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>Ko</sub>	0.017% C <sub>n</sub> /10 K
· Zero signal / Ko	0.0 17 % C <sub>H</sub> , 10 K
• Characteristic value $T_{Kc}$	0.014% C <sub>n</sub> /10 K
Electrical characteristic values	
Recommended input voltage	5 12 V DC
Input resistance R <sub>e</sub>	383 Ω ± 6 Ω
Output resistance R <sub>a</sub>	351 Ω ± 3 Ω
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and ambient conditions	S COO MISE AT SO V BC
Sensor material (DIN)	Stainless steel EN 1.4542
Maximum tightening torque of the fixing	11.1035 31001 211 11 15 12
screws	
• E <sub>max</sub> = 3 100 kg (6.61 220.46 lb)	14 Nm
• E max = 200 kg (440.92 lb)	16 Nm
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)
Operating temperature range $B_{tu}$	-35 +65 °C (-31 +149 °F)
	-40 +70 °C (-40 +158 °F)
Storage temperature range B <sub>ts</sub>	IP67
Degree of protection according to EN 60529, IEC 60529	11 07
Cable connection	
Function	Color
• EXC + (supply +)	Green
/ (Supp.) · /	
• EXC – (supply -)	Black
• SIG + (measured signal +)	White
• SIG – (measured signal -)	Red
• Sense + (sensor cable +)	Blue
Sense - (sensor cable -)	Yellow
Shield (not connected to the load cell	Transparent
body)	Transparent

# Technical specifications (continued)

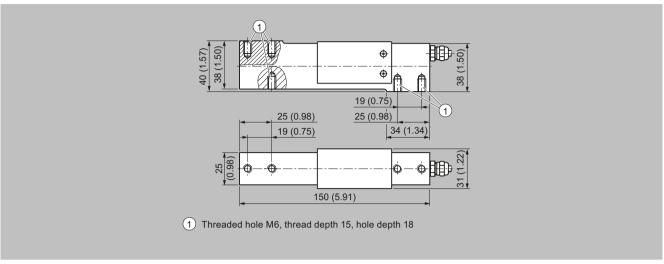
SIWAREX WL260 SP-S SA	
Certificates and approvals	
Accuracy class according to OIML R60	C3 <sup>1)</sup>
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C - Da
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN O, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc
	• China:
	- NEPSI Ex iallC T6 Ga; Ex iaD 20 T80

 $<sup>^{\</sup>mbox{\scriptsize 1)}}$  SIWAREX WL260 SP-S SA 5 kg (11.02 lb) is not approved for legal-for-trade operation.

### Single point load cells

## SIWAREX WL260 SP-S SA Load cell

## Dimensional drawings



SIWAREX WL 260 SP-S SA load cell, dimensions in mm (inch)

#### SIWAREX WL260 SP-S SB Load cell

### Overview



The SIWAREX WL260 SP-S SB platform load cell is excellently suited for use in platform scales with dimensions up to and including  $350\times350$  mm (13.78  $\times$  13.78 inch). It is approved for use in Class III weighing machines with maximum divisions of  $n_{\text{max}}$  to 3 000d.

### Benefits

- Stainless steel, hermetically sealed, high degree of protection IP68
- Use in commercial scales with class III
- Accuracy class C3 according to OIML R60

#### Application

The single-point load cell, SIWAREX WL260 SP-S SB, is made of stainless steel, hermetically sealed, and offers a degree of protection of IP68. The load cell has a load range from 6 to 60 kg (13.23 to 132.28 lb) and a maximum platform size of 350 x 350 mm (13.78 to 13.78 inches). Additionally, it is approved for use with commercial scales with class III and a maximum scale interval number of 3 000

#### Design

The load cell is made of stainless steel and is hermetically sealed. The load cell meets the IP68 degree of protection.

#### Selection and ordering data

Load cell, type WL260 SP-S SB Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 6 m (19.69 ft)		rticle MH51	
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.			
Rated load			
• 6 kg (13.23 lb)	1	Q	
• 12 kg (26.45 lb)	2	В	
• 30 kg (66.14 lb)	2	K	
• 60 kg (132.28 lb)	2	Q	
Explosion protection			
Without			0
Explosion protection			1

## Single point load cells

## SIWAREX WL260 SP-S SB Load cell

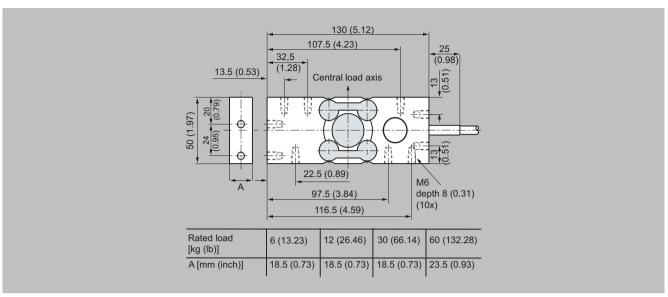
## Technical specifications

SIWAREX WL260 SP-S SB	
Possible applications	Platform scales
	Small belt scales
Type of construction	Single point load cell
Loads	
Rated load E <sub>max</sub>	• 6 kg (13.23 lb)
	• 12 kg (26.46 lb) • 30 kg (66.14 lb)
	• 60 kg (132.28 lb)
Minimum initial loading E <sub>min</sub>	-
Maximum working load L <sub>u</sub>	0% E <sub>max</sub> 150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load $L_{\rm lq}$	100% E <sub>max</sub>
Measurement characteristic values	
Rated displacement h <sub>n</sub> at E <sub>max</sub>	0.24 + 0.02 mm (0.000 + 0.0009 in)
• E <sub>max</sub> = 6 kg (13.23 lb)	0.24 ± 0.02 mm (0.009 ± 0.0008 in)
• E <sub>max</sub> = 12 kg (26.46 lb)	0.19 ± 0.01 mm (0.008 ± 0.0004 in)
• E <sub>max</sub> = 30 kg (66.14 lb)	0.15 ± 0.01 mm (0.006 ± 0.0004 in)
• E max = 60 kg (123.28 lb)	0.22 ± 0.03 mm (0.009 ± 0.0011 in)
Rated characteristic value C <sub>n</sub>	2.0 ± 0.2 mV/V
Tolerance $D_0$ of zero signal	< ± 2.0% C <sub>n</sub>
Maximum scale interval $n_{\rm LC}$	3 000
Minimum scale interval $V_{min}$	5 45 000
• At E <sub>max</sub> = 6 60 kg (13.23 132.28 lb)	E <sub>max</sub> /15 000
Combined error F <sub>comb</sub>	≤ ± 0.02% Cn
Repeatability F <sub>v</sub>	≤ ± 0.02% Cn
• 30 min	≤ ± 0.025% Cn
Temperature coefficient  • Zero signal $T_{KO}$	0.009% Cn/10 K
Characteristic value T <sub>Kc</sub>	0.009% Cn/10 K
Electrical characteristic values	5 42425
Recommended reference voltage $U_{\text{ref}}$ Input resistance $R_{\text{e}}$	5 12 V DC 400 Ω ± 20 Ω
Output resistance R <sub>a</sub>	$350 \Omega \pm 3.5 \Omega$
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and environmental conditions	
Sensor material (DIN)	Stainless steel EN 1.4542
Maximum tightening torque of the fixing screws	10 Nm
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Green
• EXC – (supply -)	Black
• SIG + (measured signal +)	White
• SIG – (measured signal -)	Red
• Sense + (sensor cable +)	Yellow
	Blue
• Sense - (sensor cable -)	
Sense - (sensor cable -)     Shield (not connected to the load cell body)	Transparent
Shield (not connected to the load cell	Transparent -10 +40 °C (+14 +104 °F)
Shield (not connected to the load cell body)	·

## Technical specifications (continued)

SIWAREX WL260 SP-S SB	
Degree of protection according to EN 60529; IEC 60529	IP68
Certificates and approvals	
Accuracy class according to OIML R60	C3
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C - Da
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc
	• China:
	- NEPSI Ex ialIC T6 Ga; Ex iaD 20 T80

## Dimensional drawings



SIWAREX WL260 SP-S SB load cell, dimensions in mm (inch)

#### Single point load cells

#### SIWAREX WL260 SP-S SC Load cell

#### Overview



The SIWAREX WL260 SP-S SC load cells are designed for use in legal-for-trade platform scales. It is approved for use in Class III weighing machines with maximum divisions of  $n_{\text{max}}$  to 4 000d. A C4 MR variant with a Y = 40 000 is available for high-precision applications.

The use of stainless steel and the high IP68/IP69K degree of protection make the SIWAREX WL260 SP-S SC highly suitable for use in the food, beverages and tobacco industries or pharmaceutical industry.

#### Benefits

- Low deflection from 0.03 to 0.19 mm
- Stainless steel, hermetically sealed, high degree of protection IP68/69K
- High-precision measuring with option for C4 MR and Y = 40.000

### Application

The single-point load cell SIWAREX WL260 SP-S SC is made of stainless steel and hermetically sealed. The load cell has a load range from 10 to 500 kg (22.05 to 1 102.31 lb) and a maximum platform size of 800 x 800 mm (31.50 x 31.50 inches). Additionally, it is approved for use with commercial scales with class III and a maximum scale interval number of 4 000. Optionally, a C4 MR with a maximum load cell verification interval of Y = 40.000 is available and an optimal solution for high-precision applications.

#### Design

The load cell is made of stainless steel and is hermetically sealed.

The platform size can be up to  $400 \times 400$  mm (15.75  $\times$  15.75 inches) for load cells rated for 10 ... 50 kg (22.05 ... 110.23 lb). The platform size can be up to  $800 \times 800$  mm (31.50  $\times$  31.50 inches) for load cells rated for 100 ... 500 kg (220.46 ... 1102.31 lb).

#### Selection and ordering data

Selection and ordering data Load cell, type WL260 SP-S SC			e No 118-		
Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 3 m (9.84 ft)	•	•	•	•	•
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
Rated load					
In accuracy class C3					
• 10 kg (22.05 lb)	2	Α	D	0	
• 20 kg (44.09 lb)	2	G	D	0	
• 50 kg (110.23 lb)	2	Р	D	0	
• 100 kg (220.46 lb)	3	Α	D	0	
• 200 kg (440.92 lb)	3	G	D	0	
• 300 kg (661.91 lb)	3	K	D	0	
• 400 kg (881.85 lb)	3	М	D	0	
• 500 kg (1102.31 lb)	3	Р	D	0	
Options					
In accuracy class C3 MR			D	5	
Legal-for-trade according to OIML R60 up to 3 000d and $V_{min} = E_{max}/20~000$					
In accuracy class C4 MR			Е	5	
Legal-for-trade according to OIML R60 up to 4 000d and $V_{min} = E_{max}/40000$ ; only for $E_{max} = 10, 20, 50 \text{ kg}$ (22.05, 44.09, 110.23 lb)					
Explosion protection					
Without					0
Explosion protection					1

## SIWAREX WL260 SP-S SC Load cell

## Technical specifications

SIWAREX WL260 SP-S SC	
Possible applications	Platform scales
	Small belt scales
Type of construction	Single point load cell
Type of construction  Loads	Single point load cell
Rated load E <sub>max</sub>	• 10 kg (22.05 lb)
max.	• 20 kg (44.09 lb)
	• 50 kg (110.23 lb)
	• 100 kg (220.46 lb)
	• 200 kg (440.92 lb)
	• 300 kg (661.39 lb)
	• 400 kg (881.85 lb)
	• 500 kg (1102.31 lb)
	-
Minimum initial loading E <sub>min</sub>	0% E <sub>max</sub>
Maximum working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load L <sub>lq</sub>	100% E <sub>max</sub>
Measurement characteristic values Rated displacement s for	
Rated displacement s <sub>nom</sub> for • 10 kg (22.05 lb)	0.03 mm (0.001 inch)
. 5 . (g (22.05 lb)	o.oo i man)
• 20 kg (44.09 lb)	0.08 mm (0.003 inch)
• 50 kg (110.23 lb)	0.15 mm (0.006 inch)
• 100 kg (220.46 lb)	0.12 mm (0.005 inch)
• 200 kg (440.92 lb)	0.15 mm (0.006 inch)
• 300 kg (661.39 lb)	0.18 mm (0.007 inch)
• 400 kg (881.85 lb)	0.17 mm (0.007 inch)
• 500 kg (1 102.31 lb)	0.19 mm (0.008 inch)
Rated characteristic value C <sub>n</sub>	2.0 ± 0.2 mV/V
Tolerance D₀ of zero signal	< ± 2.0% C <sub>n</sub>
Maximum scale interval n <sub>LC</sub>	
<ul> <li>At E<sub>max</sub> = 10 500 kg (22.05 1 102.31 lb) and accuracy classes C3, C3 MR</li> </ul>	3 000
• At $E_{\text{max}} = 10 \dots 50 \text{ kg } (22.05 \dots 110.23 \text{ lb})$ and accuracy class C4 MR	4 000
Minimum scale interval V <sub>min</sub>	
• At E <sub>max</sub> = 10 500 kg (22.05 1 102.31 lb)	C3: E <sub>max</sub> /10 000 C3 MR: E <sub>max</sub> /20 000
• At $E_{\text{max}}$ = 10 50 kg (22.05 110.23 lb)	C4 MR: E <sub>max</sub> /40 000
Combined error F <sub>comb</sub>	$\leq \pm 0.02\%  C_{\rm n}$
Repeatability F <sub>v</sub>	≤±0.02% C <sub>n</sub>
Creep error $F_{cr}$	
• 30 min	≤ ± 0.025% C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>KO</sub>	0.014% C <sub>n</sub> /10 K
Characteristic value T <sub>Kc</sub>	0.01% C <sub>n</sub> /10 K
Electrical characteristic values	5 40.405
	5 12 V DC
Recommended reference voltage U <sub>ref</sub>	
Input resistance R <sub>e</sub> with	200.0 . 15.0
	380 Ω ± 15 Ω
Input resistance R <sub>e</sub> with	$380 \Omega \pm 15 \Omega$ $350 \Omega \pm 3.5 \Omega$
Input resistance <i>R</i> <sub>e</sub> with • 10 50 kg (22.05 110.23 lb)	

## Technical specifications (continued)

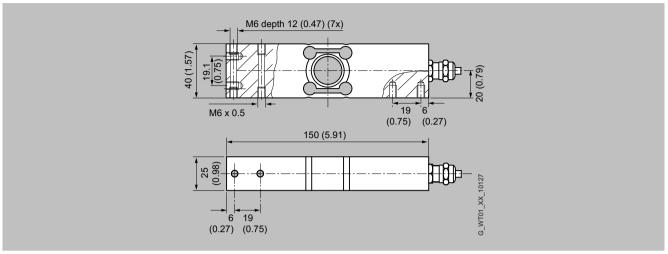
SIWAREX WL260 SP-S SC		
Connection and environmental conditions		
Material of the load cell (DIN)	Stainless steel EN 1.4542	
Maximum tightening torque of the fixing screws with		
• 10 50 kg (22.05 110.23 lb)	10 Nm	
• 100 500 kg (220.46 1 102.31 lb)	20 Nm	
Rated temperature range $B_{tn}$ Operating temperature range $B_{tu}$ Storage temperature range $B_{ts}$ Degree of protection according to EN 60529; IEC 60529	-10 +40 °C (+14 +104 °F) -35 +65 °C (-31 +149 °F) -35 +65 °C (-31 +149 °F) IP68, IP69K	
Cable connection		
Function	Color	
• EXC + (supply +)	Red	
Exe : (supply !)		
• EXC – (supply -)	Black	
• SIG + (measured signal +)	Green	
• SIG – (measured signal -)	White	
• Sense + (sensor cable +)	Blue <sup>1)</sup>	
• Sense - (sensor cable -)	Yellow <sup>1)</sup>	
Shield (not connected to the load cell body)	Transparent	
Certificates and approvals		
Available accuracy classes acc. to OIML R60 at rated load		
• 10 500 kg (22.05 110.23 lb)	C3, C3 MR	
• 10 50 kg (220.46 1 102.31 lb)	C4 MR	
Explosion protection	• EU/UK:	
	- ATEX/UKEX II 1 G Ex ia IIC T4	
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C -	
	Da	
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc	
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc	
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc	
	• USA:	
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4	
	- IS CL I, ZN 0, AEx ia IIC T4 Ga	
	- Zone 20, AEx ia IIIC T135°C Da	
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4	
	- CL 1, ZN 2, GP IIC T4	
	- IS CL I, ZN 2, AEx ic IIC T4 Gc	
	• Canada:	
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G;	
	T4	
	- IS CL I, ZN 0, Ex ia IIC T4 Ga	
	- Ex ia IIIC T135°C Da	
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4	
	- CL 1, ZN 2, GP IIC T4	
	- Ex ic IIC T4 Gc	
	• China:	
	- NEPSI Ex iallC T6 Ga; Ex iaD 20 T80	

 $<sup>^{1)}\,</sup>$  Only with 10, 20 and 50 kg (22.05, 44.09 lb and 110.23 lb) variants.

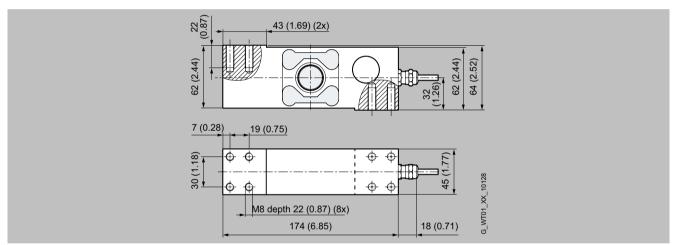
### Single point load cells

### SIWAREX WL260 SP-S SC Load cell

### Dimensional drawings



SIWAREX WL260 SP-S SC load cell, 10 ... 50 kg (22.05 ... 110.23 lb), dimensions in mm (inch)



SIWAREX WL260 SP-S SC load cell 100 ... 500 kg (220.46 ... 1102.31 lb), dimensions in mm (inch)

#### SIWAREX WL230 BB-S SA Load cell

### Overview



The bending beam load cell is particularly suitable for use in small hopper and platform scales.

#### Benefits

- Legal for trade
- Quick and easy installation with SIWAREX mounting units
- Options for use in hazardous areas are in preparation

### Application

The SIWAREX WL230 BB-S SA is a bending beam load cell with a minimum scale interval ( $V_{min.}$ ) of  $E_{max.}/15$  000. For this reason, the load cell may be used with high-resolution scales. Also, with the accuracy class C3 according to OIML R60, it is possible to use this load cell in legal for trade applications. This load cell offers rated loads ranging from 10 to 500 kg (22.05 to 1 102.3 lb), with a degree of protection of IP68. If used with its corresponding mounting unit, you can also benefit from overload protection, elastomer bearings as well as other features.

#### Design

The measuring element is a double bending beam made of stainless steel to which 4 strain gauges are applied.

The strain gauges are arranged so that two are stretched and two are compressed.

Under the influence of the load acting in the measuring direction, the spring bodies and therefore the friction-locked strain gauges are elastically deformed. This generates a measuring signal voltage that is proportional to the load.

#### Selection and ordering data

Load cell, type WL230 BB-S SA		Article No. 7MH5106-		
Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 3 m (9.84 ft)	•	• D	0	•
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
Rated load				
• 10 kg (22.05 lb)	2	Α		
• 20 kg (44.09 lb)	2	G		
• 50 kg (110.23 lb)	2	Р		
• 100 kg (220.46 lb)	3	Α		
• 200 kg (440.92 lb)	3	G		
• 350 kg (771.62 lb)	3	L		
• 500 kg (1102.31 lb)	3	Р		
Explosion protection				
Without				0
Explosion protection				1

### Bending beam load cells

### SIWAREX WL230 BB-S SA Load cell

### Technical specifications

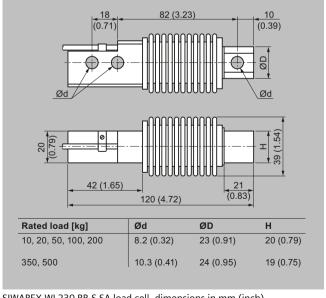
SIWAREX WL230 BB-S SA	
Possible applications	Hopper scales
	Belt scales
	Platform scales
Type of construction	Bending beam load cell
Loads	bending beam load cell
Rated load E <sub>max</sub>	• 10 kg (22.05 lb)
Traced Toda Emax	• 20 kg (44.09 lb)
	• 50 kg (110.23 lb)
	• 100 kg (220.46 lb)
	• 200 kg (440.92 lb)
	• 350 kg (771.62 lb)
	• 500 kg (1 102.3 lb)
Martin or Carrello alterna	0% 5
Minimum initial loading E <sub>min</sub>	0% E <sub>max</sub>
Maximum working load L	150% E <sub>max</sub> 300% E <sub>max</sub>
Breaking load $L_{\rm d}$ Safe side load $L_{\rm lq}$	100% E <sub>max</sub>
Measurement characteristic values	100% Emax
Rated displacement $h_n$ at $E_{max}$	0.3 mm
Rated characteristic value $C_n$	2.0 ± 0.02% mV/V
Tolerance $D_0$ of zero signal	< ± 1.0% C <sub>n</sub>
Maximum scale interval $n_{\rm LC}$	3 0001)
Minimum scale interval V <sub>min</sub>	E max/15 000
Minimum application range R <sub>min(LC)</sub>	20%
Combined error F <sub>comb</sub>	≤ 0.02% C <sub>n</sub>
Repeatability F <sub>v</sub>	≤ 0.017% C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	≤ ± 0.02% C <sub>n</sub>
Temperature coefficient	
• Zero signal $T_{KO}$	≤ ± 0.017% C <sub>n</sub> /5 K
2 Zero signar r <sub>ku</sub>	3 ± 0.017 /0 Cn/3 K
Characteristic value T <sub>Kc</sub>	$\leq \pm 0.014\% C_n/5 K$
Electrical characteristic values	
Recommended reference voltage $U_{ref}$	5 10 V DC
Input resistance R <sub>e</sub>	460 Ω ± 50 Ω
Output resistance R <sub>a</sub>	350 Ω ± 3.5 Ω
Insulation resistance $R_{is}$ 5 000 M $\Omega$ at 50 V DC	
Current calibration	Standard
Connection and environmental conditions	
Sensor material (DIN)	Stainless steel EN 1.4542
Max. tightening torque of the fixing screws	1
• E max = 10, 200 kg (22.05 440.92 lb)	23 Nm <sup>2)</sup>
• E <sub>max</sub> = 350, 500 kg (771.62, 1 102.31 lb)	70 Nm <sup>2)</sup>
<u>Function</u>	Color
• EXC + (supply +)	Green
• EVC (cumply )	Black
• EXC - (supply -)	DIDLK
• SIG + (measured signal +)	White
• SIG - (measured signal -)	Red
Shield (not connected to the load cell body)	Transparent
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range $B_{\rm ts}$	-35 +65 °C (-31 +149 °F)
Degree of protection according to	IP68
EN 60529; IEC 60529	

## Technical specifications (continued)

SIWAREX WL230 BB-S SA				
Certificates and approvals				
Accuracy class according to OIML R60	C3			
Explosion protection	• EU/UK:			
	- ATEX/UKEX II 1 G Ex ia IIC T4			
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C D- a			
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc			
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc			
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc			
	• USA:			
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4			
	- IS CL I, ZN 0, AEx ia IIC T4 Ga			
	- Zone 20, AEx ia IIIC T135°C Da			
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4			
	- CL 1, ZN 2, GP IIC T4			
	- IS CL I, ZN 2, AEx ic IIC T4 Gc			
	• Canada:			
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4			
	- IS CL I, ZN 0, Ex ia IIC T4 Ga			
	- Ex ia IIIC T135°C Da			
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4			
	- CL 1, ZN 2, GP IIC T4			
	- Ex ic IIC T4 Gc			
	• China:			
	- NEPSI Ex iaIIC T6 Ga; Ex iaD 20 T80			

- Higher accuracy class available on request.
   The tightening torque is to be selected according to the strength class of
- the screws.

## Dimensional drawings

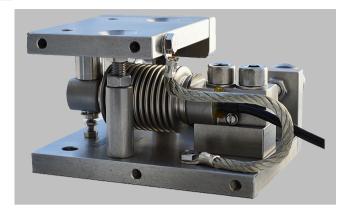


SIWAREX WL230 BB-S SA load cell, dimensions in mm (inch)

#### Bending beam load cells

#### SIWAREX WL230 BB-S SA Mounting unit

#### Overview



The self-centering installation unit for SIWAREX WL230 BB-S SA load cells is particularly suitable for implementation in small-scale container, platform and roller table scales.

### Design

The mounting unit comprises a base plate and a top plate, a pendulum bolt, two countersunk screws and overload protection.

A highly flexible grounding cable between the top and base plate conducts any fault currents past the load cell. On both sides of the base and top plate there are threaded holes for the later flange-fitting of guide elements.

The top plate is aligned and fixed above the base plate with the two countersunk screws. This results in a stable unit. The height of the top plate can be adjusted so that it is two millimeters above the installation height with load cell.

In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs.

The load cell is inserted with the pendulum bolt into the mounting unit. The load cell can be inserted in the scale before mounting the mounting unit. It is also possible to insert the load cell in the mounting unit after mounting. After the mounting unit has been mounted in the scale, the load bearing implement is ideally aligned. The load cells are not yet loaded.

Finally, the load bearing implement is lowered by loosening the two hexagon nuts under the top plate. The weight now rests on the load cells

In this state the load cell and the pressure pieces together form a self-centering unit. The mounting unit permits sideways displacement of the top plate, and hence of the load bearing implement, by up to 2 mm (0.079 in). The countersunk head screws prevent the load bearing implement from being lifted off or tipping.

The overload protection is set so that the load cell cannot be loaded beyond the limit load.

Using the mounting unit as an installation aid results in optimum alignment of the load cells. This is essential to enable the load cells to perform at their best in terms of accuracy. For maintenance or troubleshooting purposes, the load cell can be relieved again by tightening the hexagon nuts. After loosening the clamping washers, it can then easily be replaced. Guide elements are used if the lateral movement of a load bearing implement is to be prevented. Lateral movements can be initiated by agitator start-up in a container, by braking or accelerating forces in a roller conveyor, or though forces exerted by the wind on outdoor silos. A guide element consists of two flanges and one clamping screw. The clamping screw is adjusted to the correct length. The guide element is attached to the operational mounting unit. A guide element can be mounted on the front or rear of the mounting unit. If necessary, two guide elements can be used in parallel in order to double the transferrable lateral force. In the case of scales with four load cells, only three mounting units may be equipped with guide elements. Shims are used to compensate for angular errors and delays in the lug plates. If more than three load cells are used, the shims are also used to adjust the height of the lugs.

### Bending beam load cells

## SIWAREX WL230 BB-S SA Mounting unit

## Design (continued)



Guide element for SIWAREX WL230 BB-S SA mounting units

### Selection and ordering data

	Article No.
Compact mounting units For load cells of the SIWAREX WI 230 BB-S SA series	
Material: Stainless steel EN 1.4301 and EN 1.4112	
For load cells with a rated load of	
• 10 200 kg (22.05 440.92 lb) <sup>1)</sup>	7MH5706-3GA00
• 350, 500 kg (771.61, 1 102.3 lb) <sup>1)</sup>	7MH5706-3PA00
Guide elements (optional) For load cells of the SIWAREX WL230 BB-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of 1)	
10 500 kg (22.05 1102.3 lb); permissible lateral force: 2.5 kN	7MH5706-3PE00
Shims (accessories) For compact mounting units of the SIWAREX WL230 BB-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of 1)	
• 10 200 kg (22.05 440.92 lb); Content: 16 units, each 0.5 mm thick	7MH5713-3JG00

<sup>1)</sup> The load cell is not included in the scope of delivery.

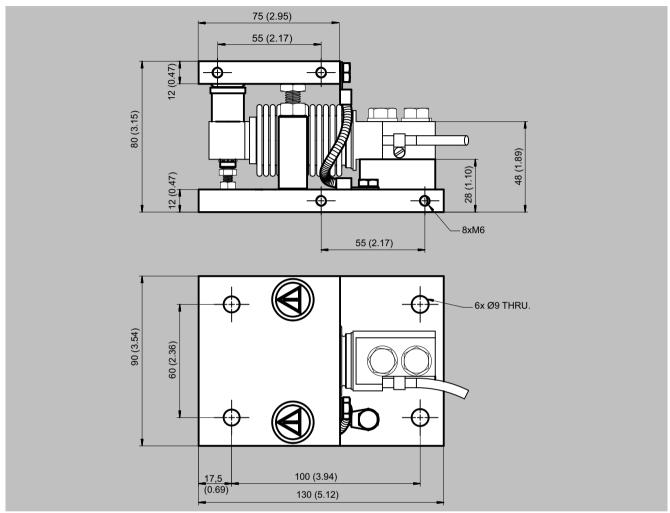
## Technical specifications

Mounting unit for load cells of the SIWAREX WL230 BB-S SA series				
Rated load	10 200 kg (22.01 440.92 lb)	350, 500 kg (771.62, 1 102.31 lb)		
Permissible lateral deflection:	± 2 mm (0.08 inch)	± 2 mm (0.08 inch)		
Lifting path of top plate	2 2.5 mm (0.08 0.10 inch)	2 2.5 mm (0.18 0.10 inch)		
Max. lateral force	1.7 kN	2.5 kN		
Max. lifting force	2.5 kN	2.5 kN		

Stainless steel guide element		
Size Values with rated load		
	10 500 kg (22.01 1 102.31 lb)	
Permissible lateral force1)	2.5 kN	

<sup>1)</sup> The values apply to one guide element.

## Dimensional drawings

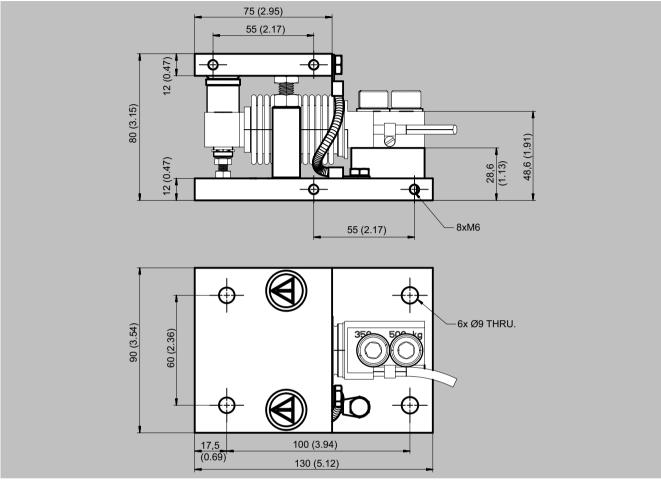


Mounting unit for SIWAREX WL230 BB-S SA load cells, 10 ... 200 kg (22.05 ... 440.92 lb), dimensions in mm (inch)

### Bending beam load cells

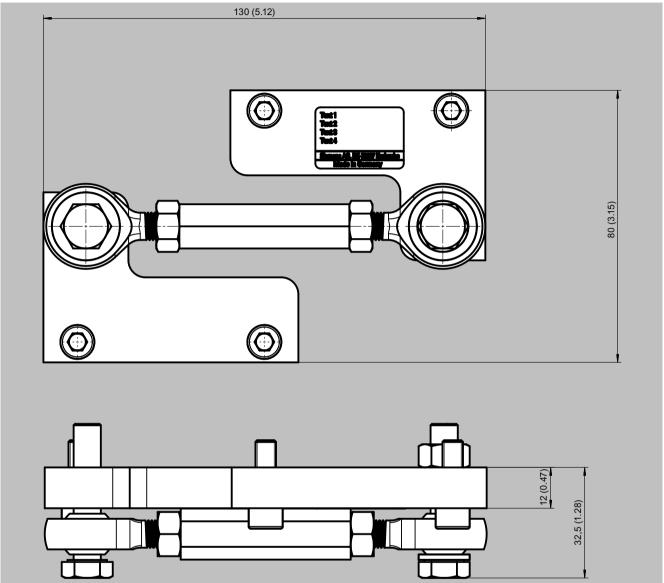
## SIWAREX WL230 BB-S SA Mounting unit

### Dimensional drawings (continued)



Mounting unit for SIWAREX WL230 BB-S SA load cells, 350 and 500 kg (771.62 and 1 102.31 lb), dimensions in mm (inch)

## Dimensional drawings (continued)



Guide element for SIWAREX WL230 BB-S SA load cells, 10 ... 500 kg (22.01 ... 1 102.31 lb), dimensions in mm (inch)

#### Bending beam load cells

#### SIWAREX WL230 BB-S SA Elastomer bearing

#### Overview



Elastomer bearing for load cells of the SIWAREX WL230 BB-S SA, 10  $\dots$  200 kg (22.05  $\dots$  440.93 lb) series



Elastomer bearing for load cells of the SIWAREX WL230 BB-S SA, 350 und 500 kg (771.62 and 1 102.31 lb) series

The self-centering elastomer bearing for load cells of the SIWAREX WL230 BB-S SA series is the ideal load introduction element for scales without guide elements. It serves to damp vibrations and shocks.

### Design

Elastomer bearings are rubber-metal composites made of neoprene and stainless steel. They ensure large spring excursions (i.e. a high degree of damping) despite small dimensions.

If the load bearing implement is displaced by more than 4 mm (0.16 inch) in the horizontal direction, measures for restricting sideways play (e.g. in the form of guide elements) must be provided in the construction of the load bearing implement.

In combination with the base plate and integral overload protection, it is ensured that the load cell is not damaged by static overloading with vertical forces of up to  $5\,\mathrm{kN}$ .

The load cell and the base plate are not included in the scope of delivery of the elastomer bearing.

#### Selection and ordering data

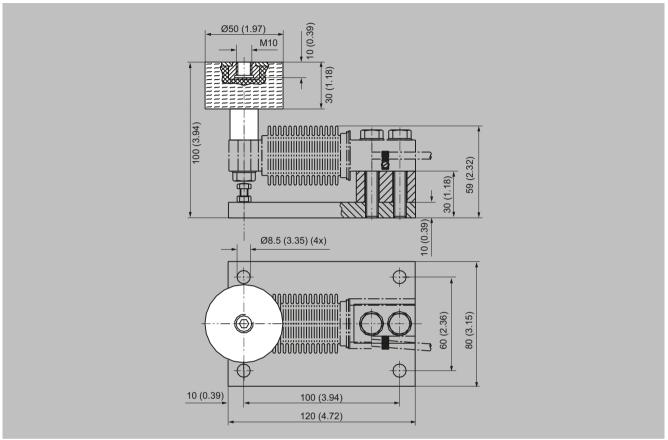
Elastomer bearings For load cells of the SIWAREX WL230 BB- S SA series	Article No.
Material: Neoprene, stainless steel EN 1.4301	
For load cells with a rated load of 1)2)	
• 10 200 kg (22.05 440.92 lb)	7MH4133-3DE11
• 350, 500 kg (771.61, 1 102.31 lb)	7MH5706-0PC00

- 1) The load cell is not included in the scope of delivery.
- 2) It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.

### Technical specifications

Elastomer bearings for load cells of the SIWAREX WL230 BB-S SA series							
Rated load	10 kg (22.05 lb)	20 kg (44.09 lb)	50 kg (110.23 lb)	100 kg (220.46 lb)	200 kg (440.93 lb)	350 kg (771.62 lb)	500 kg (1 102.31 lb)
Max. permissible lateral deflection	± 4 mm (0.16 inch)						
Vertical rigidity	0.89 kN/mm	3.8 kN/mm	3.8 kN/mm				
Horizontal rigidity	0.16 kN/mm	0.1 kN/mm	0.1 kN/mm				
Spring compression at rated load	0.10 mm	0.20 mm	0.50 mm	1.10 mm	2.10 mm	0.68 mm	1.28 mm

## Dimensional drawings



Elastomer bearings for SIWAREX WL230 BB S SA load cells, 10 ... 200 kg (22.05 lb ... 440.92 lb), dimensions in mm (inch)

#### Bending beam load cells

#### SIWAREX WL230 BB-S SA Base plate

#### Overview



The base plate with integral overload protection for load cells of the SIWAREX WL230 BB-S SA series ensures easy, correct installation of the load cell.

#### Design

The integrated overload protection ensures that the load cell is not damaged by static overloading with vertical forces of up to 5 kN.

The load cells can be installed on the base plate and aligned even before final installation of the scales. This ensures that the permissible spring excursion of the load cell is precisely set, up to contact with the overload protection.

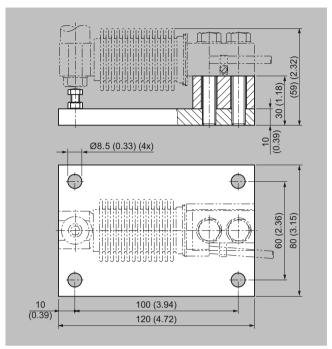
The load cell is not included in the scope of delivery of the base plate with overload protection.

#### Selection and ordering data

	Article No.
Base plate with overload protection For load cells of the SIWAREX WL230 BB-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of 1)2)	
• 10 200 kg (22.05 440.92 lb)	7MH4133-3DG11
• 350, 500 kg (771.62, 1 102.31 lb)	7MH4133-3KG11

- The load cell is not included in the scope of delivery.
   It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.

### Dimensional drawings



Elastomer bearing and base plate with overload protection for SIWAREX WL230 BB-S SA load cells, 10 ... 200 kg (22.05 ... 440.92 lb), dimensions in mm (inch)

#### Shear beam load cells

#### SIWAREX WL230 SB-S SA Load cell

## Overview



The shear beam load cell is particularly suitable for use in hopper, overhead rail and platform scales.

## Design

The measuring element is a shear tension spring made of stainless steel to which the strain gauges are applied. The strain gauges are arranged at 45° to the longitudinal axis on the side of the spring body and are therefore subject to shear forces. Under the influence of the load acting in the measuring direction, the spring bodies and therefore the friction-locked strain gauges are elastically deformed. This generates a measuring signal voltage that is proportional to the load.

#### Selection and ordering data

Load cell, type WL230 SB-S SA Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 3 m (9.84 ft) at 500 kg (1 102.31 lb) up to 1 t (0.98 tn. l.), connecting cable 6 m (19.68 ft) at 2 t (1.97 tn. l.) up to 5 t (4.92 tn. l.).		ticle No. 1H5107- ● D 0	•
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.			
Rated load			
• 500 kg (1 102.31 lb)	3	P	
• 1 t (0.98 tn. l.)	4	Α	
• 2 t (1.97 tn. l.)	4	G	
• 5 t (4.92 tn. l.)	4	Р	
Explosion protection			
Without			0
Explosion protection			1

## Shear beam load cells

## SIWAREX WL230 SB-S SA Load cell

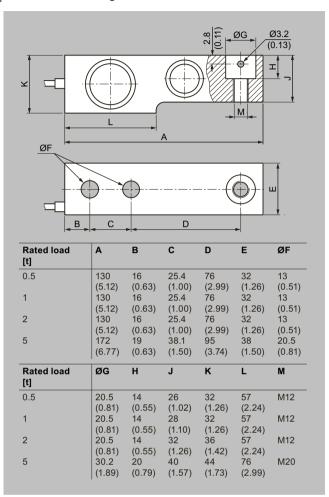
## Technical specifications

SIWAREX WL230 SB-S SA	
Possible applications	Hopper scales
	Belt scales
	Overhead rail scales
	Platform scales
Type of construction	Shear beam load cell
Loads	
Rated load/maximum load $E_{\text{max.}}$	• 500 kg (1 102.31 lb)
	• 1 t (0.98 tn. l.)
	• 2 t (1.97 tn. l.)
	• 5 t (4.92 tn. l.)
Minimum initial loading E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150% E <sub>max</sub> .
Breaking load $L_{\rm d}$	300% E <sub>max.</sub>
Safe side load L <sub>Iq</sub>	100% E <sub>max</sub>
Measurement characteristic values	
Rated displacement h <sub>n</sub> at	0.43
• E <sub>max</sub> = 500 kg (1 102.31 lb)	0.13 mm
• E max = 1 t (0.98 tn. l.)	0.21 mm
• E <sub>max</sub> = 2 t (1.97 tn. l.)	0.29 mm
• E <sub>max</sub> = 5 t (4.92 tn. l.)	0.38 mm
Rated characteristic value C <sub>n</sub>	2.0 ± 0.002 mV/V
Tolerance $D_{\rm o}$ of zero signal	≤ ± 1.0% C <sub>n</sub>
Max. scale interval n <sub>LC</sub>	3 000
Min. scale interval $V_{\min}$ at	
• E <sub>max</sub> = 500 kg (1 102.31 lb)	E <sub>max</sub> /10 000
• E <sub>max</sub> = 1 5 t (0.98 4.92 tn. l.)	E <sub>max</sub> /15 000
Minimum application range $R_{\min(LC)}$ at	
• E <sub>max</sub> = 500 kg (1 102.31 lb)	30%
• E max = 1 5 t (0.98 4.92 tn. l.)	20%
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability $F_{v}$	± 0.02% C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	$\leq \pm 0.02\% C_{n}$
Temperature coefficient	
• Zero signal t <sub>Ko</sub>	0.023% C <sub>n</sub> /5 K
Characteristic value t <sub>Kc</sub>	0.017% C <sub>n</sub> /5 K
Electrical characteristic values	
Recommended reference voltage U <sub>ref</sub>	5 12 V DC
Input resistance R <sub>e</sub>	1 000 ± 10 Ω
Output resistance R <sub>a</sub>	1 004 ± 5 Ω
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and environmental conditions	
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range $B_{ts}$	-35 +65 °C (-31 +149 °F)
Sensor material (DIN)	Stainless steel EN 1.4542
Degree of protection according to EN 60529; IEC 60529	IP68
Recommended tightening torque of the fixing screws	
• E <sub>max</sub> = 500 kg 2 t (1 102.31 lb 1.97 tn. l.)	150 Nm <sup>1)</sup>
• E <sub>max</sub> = 5 t (4.92 tn. l.)	550 Nm <sup>1)</sup>

## Technical specifications (continued)

SIWAREX WL230 SB-S SA	
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Green
• EXC - (supply -)	Black
• SIG + (measured signal +)	White
• SIG – (measured signal -)	Red
Shield (not connected to the load cell body)	Transparent
Certificates and approvals	
Accuracy class according to OIML R60 Explosion protection	C3  • EU/UK:  - ATEX/UKEX II 1 G Ex ia IIC T4  - ATEX/UKEX II 1 D Ex ia IIIC T200 135°C D-a  - ATEX/UKEX II 3 G Ex ic IIC T4 Gc  - ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc  - ATEX/UKEX II 3 G Ex ec T4 IIC Gc  • USA:  - IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4  - IS CL I, ZN 0, AEx ia IIC T4 Ga  - Zone 20, AEx ia IIIC T135°C Da  - CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4  - IS CL I, ZN 2, AEx ic IIC T4 Gc  • Canada:  - IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4  - IS CL I, ZN 0, Ex ia IIC T4 Ga  - Ex ia IIIC T135°C Da  - CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4  - CL 1, ZN 2, GP IIC T4  - CL 1, ZN 2, GP IIC T4
	<ul><li>Ex ic IIC T4 Gc</li><li>China:</li><li>NEPSI Ex iaIIC T6 Ga; Ex iaD 20 T80</li></ul>
The tightening torque is to be select	ed according to the strength class of

 $<sup>^{\</sup>mbox{\scriptsize 1)}}\,$  The tightening torque is to be selected according to the strength class of the screws.



SIWAREX WL230 SB-S SA load cell, dimensions in mm (inch)

#### Shear beam load cells

#### SIWAREX WL230 SB-S SA Mounting unit with guide element

#### Overview



The self-centering mounting unit for SIWAREX WL230 SB-S SA load cells is particularly suitable for implementation in container, platform and roller conveyor scales.

#### Design

The mounting unit comprises a base plate and a top plate, a pendulum bolt and two countersunk screws.

A highly flexible grounding cable between the top and base plate conducts any fault currents past the load cell. On both sides of the base and top plate there are threaded holes for the later flange-fitting of guide elements.

The top plate is aligned and fixed above the base plate with the two countersunk screws. This results in a stable unit. The height of the top plate is adjusted so that it is three millimeters above the installation height with load cell.

In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs.

The load cell is inserted with the pendulum bolt into the mounting unit. The load cell can be inserted in the scale before mounting the mounting unit. It is also possible to insert the load cell in the mounting unit after mounting. After the mounting unit has been mounted in the scale, the load bearing implement is ideally aligned. The load cells are not yet loaded.

Finally, the load bearing implement is lowered by loosening the two hexagon nuts under the top plate. The weight now rests on the load cells.

In this state the load cell and the pressure pieces together form a self-centering unit. The mounting unit permits sideways displacement of the top plate, and hence of the load bearing implement, by up to three millimeters.

The countersunk head screws prevent the load bearing implement from being lifted off or tipping.

Using the mounting unit as an installation aid results in optimum alignment of the load cells. This is essential to enable the load cells to perform at their best in terms of accuracy. For maintenance or troubleshooting purposes, the load cell can be relieved again by tightening the hexagon nuts. After loosening the fixing screws, it can be replaced easily.

#### Guide element

Guide elements are used if the lateral movement of a load bearing implement is to be prevented.

Lateral motions may be associated with the following factors: Startup of an agitator in a container, braking or acceleration forces of a roller conveyor, or wind forces in the case of outdoor silos.

A guide element consists of two flanges and one clamping screw. The clamping screw is adjusted to the correct length. The guide element is attached to the operational mounting unit. A guide element can be mounted on the front or rear of the mounting unit. If necessary, two guide elements can be used in parallel in order to double the transferrable lateral force.

In the case of scales with four load cells, only three mounting units may be equipped with guide elements.

#### Shim

Shims are used to compensate for angular errors and delays in the lug plates. If more than three load cells are used, the shims are also used to adjust the height of the lugs.

## SIWAREX WL230 SB-S SA Mounting unit with guide element

## Design (continued)



Mounting unit with guide element, rear view

## Selection and ordering data

Mounting unit For load cells of the SIWAREX WL230 SB-S SA series Material: Stainless steel EN 1.4301 and EN 1.4112	7N	ticle 1H57 •	07-	
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
For load cells with a rated load of <sup>1)</sup>				
• 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.)		Α		
• 2 t (1.97 tn. l.)		G		
• 5 t (4.92 tn. l.)		Р		

Selection and ordering data	Article No.
Guide elements (optional)	
For mounting units of the SIWAREX WL230 SB-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of 1)	
• 500 kg 2 t (1 102.31 lb 1.97 tn. l.); permissible lateral force: 3 kN	7MH570- 7-4GE00
• 5 t (4.92 tn. l.); permissible lateral force: 5 kN	7MH570- 7-4PE00

Selection and ordering data	Article No.
Shims (accessories) For mounting units of the SIWAREX WL230 SB-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of 1)	
• 500 kg 2 t (1 102.31 lb 1.97 tn. l.); Content: 16 units, each 0.5 mm thick	7MH571- 3-3JG00
• 5 t (4.92 tn. l.); Content: 4 units, each 0.5 mm thick, 16 units each 1 mm thick	7MH571- 3-4PG00

<sup>1)</sup> The load cell is not included in the scope of delivery.

#### Shear beam load cells

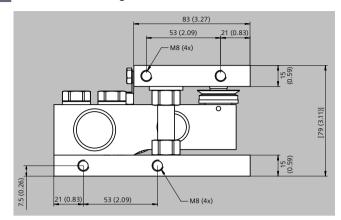
### SIWAREX WL230 SB-S SA Mounting unit with guide element

### Technical specifications

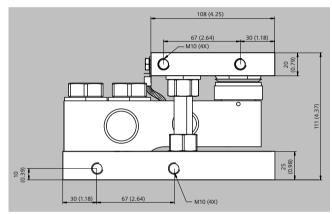
#### Mounting unit for load cells of the SIWAREX WL230 SB-S SA series Rated load 0.5 ... 2 t (0.49 ... 1.97 tn. l.) 5 t (4.92 tn. l.) Maximum lateral deflection with load cell ± 3 mm (0.12 inch) ± 3 mm (0.12 inch) 3 mm (0.12 inch) Lifting path of top plate 3 mm (0.12 inch) Restoring force per millimeter of lateral deflection of the top plate in % of the applied load with load cell 13 %/mm 10 %/mm Permissible supporting load with fixed top plate 25 kN 35 kN Permissible lifting force on the top plate 50 kN Permissible lateral force on the top plate with fixed top plate 5 kN

Guide element				
Rated load	0.5 2 t (0.49 1.97 tn. l.)	5 t (4.92 tn. l.)		
Permissible lateral force1)	3 kN	5 kN		

<sup>1)</sup> The values apply to one guide element.



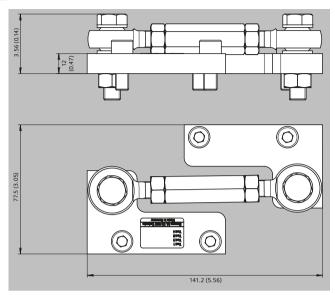
Compact mounting unit for SIWAREX WL230 SB-S SA load cells, mounting state with built-in load cells 0.5 to 2 t (0.49  $\dots$  1.97 tn. l.), dimensions in mm (inch)



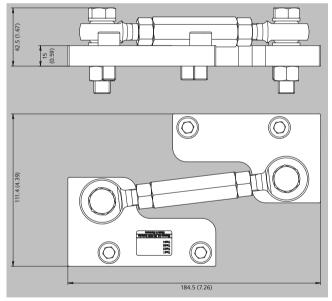
Compact mounting unit for SIWAREX WL230 SB-S SA load cells, mounting state with built-in load cell 5 t (4.92 tn. l.), dimensions in mm (inch)

## SIWAREX WL230 SB-S SA Mounting unit with guide element

## Dimensional drawings (continued)



Compact mounting unit for SIWAREX WL230 SB-S SA load cells, guide elements 0.5 to 2 t (0.49 ... 1.97 tn. l.), dimensions in mm (inch)



Compact mounting unit for SIWAREX WL230 SB-S SA load cells, guide element 5 t (4.92 tn. l.), dimensions in mm (inch)

#### Shear beam load cells

## SIWAREX WL230 SB-S SA Base plate with elastomer bearing

#### Overview



The base plate and the elastomer bearing form a self-centering bearing unit together with the load cells of the SIWAREX WL230 SB-S SA series. It suppresses oscillations and shocks to a certain extent.

## Design

Elastomer bearings are rubber-metal composites made of neoprene and stainless steel. Their special design means that lateral movement of the load bearing implement does not result in high transverse force on the load cell.

If the load bearing implement is displaced by more than 4 mm (0.16 inch) in the horizontal direction, measures for restricting sideways play (e.g. stops) must be provided in the construction of the load bearing implement.

The base plate of stainless steel is used for suitable fixing of the load cell on the base.

The load cell is not included in the scope of delivery of the base plate or elastomer bearing.

#### Selection and ordering data

Base plate 7		ticle I IH5707		
For load cells of the SIWAREX WL230 SB-S SA series Material: Stainless steel EN 1.4301	4	• •	0	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
For load cells with a rated load of <sup>1)2)</sup>				
• 500 kg, 1 t (1 102.31 lb, 0.98 tn l.)		A B	3	
• 2 t (1.97 tn l.)		G B	3	
• 5 t (4.92 tn. l.)		P B	3	
Elastomer bearings For load cells of the SIWAREX WL230 SB-S SA series				
Material: Neoprene, stainless steel EN 1.4301				
For load cells with a rated load of 1)2)				
• 500 kg, 1 t (1 102.31 lb, 0.98 tn l.)		A C	:	
• 2 t (1.97 tn l.)		G C		
• 5 t (4.92 tn. l.)		P C	:	

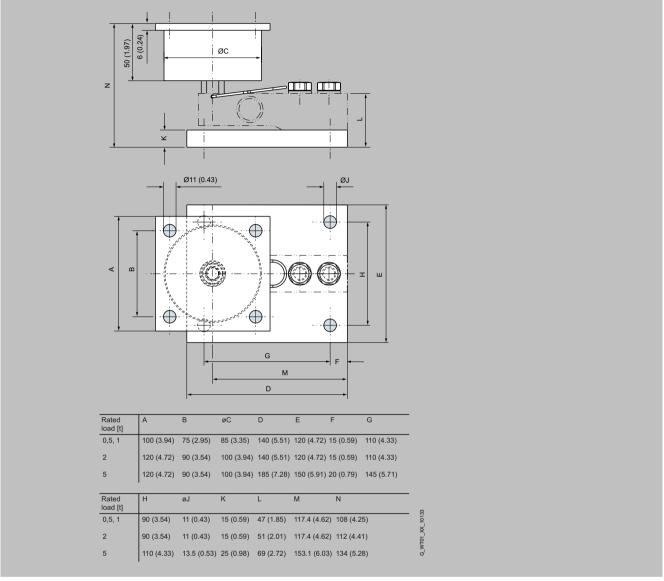
#### Technical specifications

	Base plate with elastomer bearing for SIWAREX WL230 SB-S SA load cells							
Rated load 500 kg (1 102.31 lb) 1 t (0.98 tn. l.) 2 t (1.97 tn. l.) 5 t (4.92								
	Maximum permissible lateral deflection	± 4 mm (0.16 inch)						
	Vertical rigidity	5.9 kN/mm	5.9 kN/mm	29.98 kN/mm	29.98 kN/mm			
	Horizontal rigidity	0.16 kN/mm	0.16 kN/mm	0.54 kN/mm	0.54 kN/mm			
	Compression at rated load	0.68 mm (0.037 inch)	1.28 mm (0.050 inch)	0.62 mm (0.024 inch)	1.46 mm (0.057 inch)			

The load cell is not included in the scope of delivery.
 It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.

### SIWAREX WL230 SB-S SA Base plate with elastomer bearing

## Dimensional drawings



Base plate with elastomer bearing for SIWAREX WL230 SB-S SA load cells, dimensions in mm (inch)

#### Shear beam load cells

#### SIWAREX WL230 SB-S SA Load foot

#### Overview



Load foot for SIWAREX WL230 SB-S SA load cells

This self-aligning load foot for SIWAREX WL230 SB-S SA load cells can be used for the quick and easy construction of platform and hopper scales.

The load foot transmits the force directly into the load cell.

The load foot is designed for rated load cell ranges from 500 kg to 5 t (0.49  $\dots$  4.92 tn. l.).

## Design

Height compensation is possible using the screw thread.

Together with the pressure piece which is screwed into the load cell, this facilitates an oscillation function which prevents stresses in the load cells. Stresses can arise during installation or when the length of the load bearing implement changes due to thermal expansion.

The rubber cap prevents the load foot from slipping.

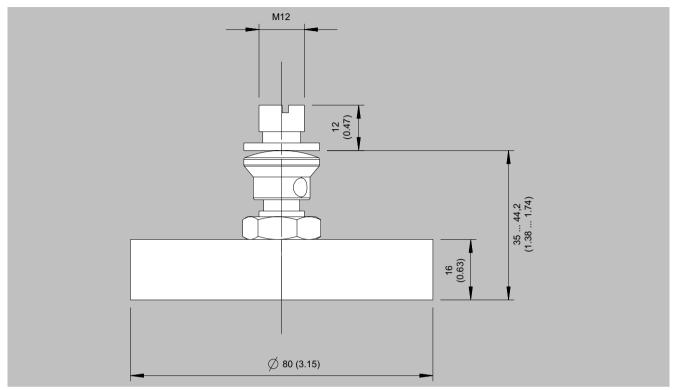
#### Selection and ordering data

Article I Load foot 7MH570:		07-			
For load cells of the SIWAREX WL230 SB-S SA series Material: Stainless steel EN 1.4542, NBR: Nitrile rubber	4	•	Н	0	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
For load cells with a rated load of 1)					
• 0.5 2 t (0.49 1.97 tn. l.)		G			
• 5 t (4.92 tn. l.)		Р			

<sup>1)</sup> The load cell is not included in the scope of delivery.

#### Technical specifications

Load foot for SIWARE	oad foot for SIWAREX WL230 SB-S SA load cells				
Rated load	500 kg 2 t (1 102.31 lb 1.97 tn l.)	5 t (4.92 tn. l.)			
Maximum permissible lateral deflection	± 1 mm (0.04 inch)	± 1 mm (0.04 inch)			
Maximum vertical load	30 kN	70 kN			
Torques					
Tightening torques of pressure piece for load cell	100 110 Nm	100 110 Nm			
Tightening torques of fix- ing screws for load cell	M12: 100 Nm	M20: 450 Nm			
Tightening torques of lock- nut for load foot	10 15 Nm	10 15 Nm			

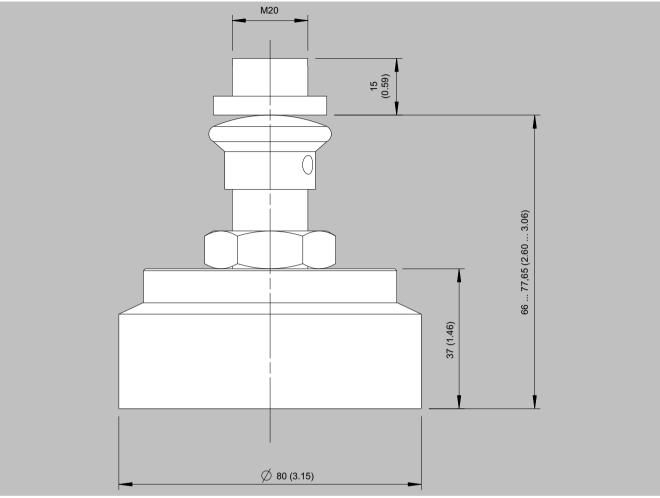


SIWAREX WL230 SB-S SA load foot, 0.5 ... 2 t (0.49 ... 1.97 tn. l.), dimensions in mm (inch)

## Shear beam load cells

## SIWAREX WL230 SB-S SA Load foot

## Dimensional drawings (continued)



SIWAREX WL230 SB-S SA load foot, 5 t (4.92 tn. l.), dimensions in mm (inch)

Shear beam load cells

#### SIWAREX WL230 SB-S CA Load cell

## Overview



The SIWAREX WL230 SB-S CA shear beam load cell is made of special nickel-plated steel. The 100 kg (220.46 lb) and 250 kg (551.16 lb) load classes are implemented as bending beams.

The WL230 SB-S CA load cells are especially suited for platform scales and hopper scales where it is easy to introduce the load into the load cell by means of an adjustable foot. The load cell is available in rated loads from 100 kg to 10 t (220.46 lb ...0.98 tn l.). This means that scales with multiple weighing ranges can be equipped with a single cell type.

The load cells are legal-for-trade according to OIML R60. They are available in accuracy classes C3, C4 and 5.

## Design

The measuring element is a spring body made of special steel. Due to the galvanic coating of nickel and the IP67 degree of protection it is suitable for use in harsh environments.

#### Selection and ordering data

Load cell, type SIWAREX WL230 SB-S CA Material: Steel, nickel-plated Length of the connecting cable: 4 m at rated load up to 2 t, 6 m from rated load 3 t		rticle No MH5121-	0 0
Click the Article No. for online configuration in the PIA Life Cycle Portal.			
Rated load			
• 100 kg (220.46 lb)	3	Α	
• 250 kg (551.16 lb)	3	Н	
• 500 kg (1 102.31 lb)	3	Р	
• 1 t (0.98 tn. l.)	4	Α	
• 2 t (1.97 tn. l.)	4	G	
• 3 t (2.95 tn. l.)	4	K	
• 5 t (4.92 tn. l.)	4	Р	
• 10 t (9.84 tn. l.)	5	Α	
Accuracy class according to OIML R60			
• C3		D	
• C4		E	
• C5		F	

## Shear beam load cells

## SIWAREX WL230 SB-S CA Load cell

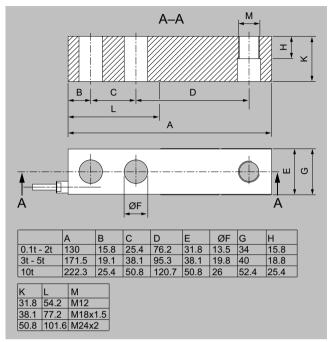
## Technical specifications

SIWAREX WL230 SB-S CA	
Possible applications	Platform scales
	Hopper scales
Type of construction	Bending beam up to rated load 250 kg
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	(551.16 lb)
	Shear beam from rated load 500 kg     (1 102.31 lb)
Loads	
Rated load E <sub>max.</sub>	• 100 kg (220.46 lb)
	• 250 kg (551.16 lb)
	• 500 kg (1 102.31 lb)
	• 1 t (0.98 tn. l.)
	• 2 t (1.97 tn. l.)
	• 3 t (2.95 tn. l.)
	• 5 t (4.92 tn. l.) • 10 t (9.84 tn. l.)
Minimum initial loading E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150% E <sub>max</sub> .
Breaking load L <sub>d</sub>	300% E <sub>max.</sub>
Safe side load L <sub>Iq</sub> Measurement characteristic values	100% E <sub>max</sub>
Rated displacement $h_n$ at $E_{max}$	
• E <sub>max</sub> = 100 kg (220.46 lb)	0.17 mm
• E max = 250 kg (551.16 lb)	0.15 mm
• E max = 500 kg (1 102.31 lb)	0.32 mm
• $E_{\text{max}} = 1 \text{ t (0.98 tn. l.)}$	0.63 mm
• E <sub>max</sub> = 2 t (1.97 tn. l.)	1.2 mm
• E <sub>max</sub> = 3 t (2.95 tn. l.)	0.9 mm
• E <sub>max</sub> = 5 t (4.92 tn. l.)	0.6 mm
• $E_{\text{max}} = 10 \text{ t (9.84 tn. l.)}$	0.8 mm
Rated characteristic value C <sub>n</sub>	3.0 ± 0.003 mV/V
Tolerance D <sub>0</sub> of zero signal	≤ ± 1.0% C <sub>n</sub>
Max. scale interval n <sub>LC</sub>	3,000
For accuracy class OIML C3	3 000
For accuracy class OIML C4	4 000
For accuracy class OIML C5	5 000
Min. scale interval V <sub>min</sub>	5 40000
• At E <sub>max</sub> 100 kg 10 t (220.46 lb 9.84 tn. l.)	E max/10 000
and accuracy class OIML C3	
<ul> <li>At E<sub>max</sub> 100 kg 10 t (220.46 lb 9.84 tn. l.) and accuracy class OIML C4</li> </ul>	E <sub>max</sub> /15 000
	F /20.000
<ul> <li>At E<sub>max</sub> 100 kg 2 t (220.46 lb 1.97 l.)</li> <li>and accuracy class OIML C5</li> </ul>	tn. E <sub>max</sub> /20 000
• At E <sub>max</sub> 3 t 10 t (2.95 9.84 tn. l.) and accuracy class OIML C5	E <sub>max</sub> /18 000
Combined error F <sub>comb</sub>	
For accuracy class OIML C3	≤ ± 0.023% C <sub>n</sub>
• For accuracy class OIML C4	≤ ± 0.018 % C <sub>n</sub>
For accuracy class OIML C5	≤ ± 0.014 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	≤ ± 0.015% C <sub>n</sub>

## Technical specifications (continued)

SIWAREX WL230 SB-S CA	
Electrical characteristic values	
Recommended supply voltage	5 12 V DC
Maximum supply voltage	18 V DC
Input resistance R <sub>e</sub>	$350 \pm 3.5 \Omega$
Output resistance R <sub>a</sub>	$350 \pm 3.5 \Omega$
Insulation resistance R <sub>is</sub>	$\geq 5~000~\text{M}\Omega$ at $50~\text{V}$ DC
Connection and ambient conditions	
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range $B_{\rm tu}$	-35 +65 °C (-31 +149 °F)
Storage temperature range B <sub>ts</sub>	-40 +80 °C (-40 +176 °F)
Sensor material (DIN)	Steel, nickel-plated
Degree of protection acc. to EN 60529	IP67
Recommended tightening torque of the fixing screws	
• For M12	75 Nm
• For M18	500 Nm
• For M24	750 Nm
Length of the connecting cable (four-core)	
For rated loads up to 2 t	Length 4 m (13.1 ft)
For rated loads more than 2 t	Length 6 m (19.7 ft)
Diameter of the connecting cable	5 mm
Degree of protection acc. to EN 60529	IP67
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC - (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
Shield (not connected to the load cell body)	Transparent
ATEX	-
Certificates and approvals	
Accuracy class according to OIML R60	C3, C4, C5

SIWAREX WL230 SB-S CA Load cell



SIWAREX WL230 SB-S CA load cell, dimensions in mm (inch)

#### Shear beam load cells

#### SIWAREX WL230 SB-S CA Load foot

#### Overview



Load foot for SIWAREX WL230 SB-S CA

The self-centering load foot for SIWAREX WL230 SB-S CA load cells can be used for the quick and easy assembly of platform and hopper scales. Together with the load cell it forms a self-centering bearing unit. The load foot transmits the force directly into the load cell. The load foot is suitable for rated load cell ranges from 100 kg up to 10 t (220.46 lb up to 9.84 tn. l).

## Design



SIWAREX WL230 SB-S CA with load foot

You can adjust the height of the load cell with the threaded shaft on the load foot. The foot element has a ball joint with an oscillation function which is often used in weighing technology. Stresses can arise during installation or when the length of the load bearing implement changes due to thermal expansion.

The rubber cap prevents the load foot from slipping.

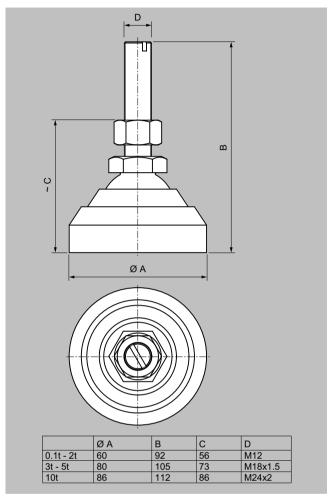
#### Selection and ordering data

	Article No.
Load foot For SIWAREX WL230 SB-S CA load cells	
Material: Steel, nickel-plated, NBR (nitrile butadiene rubber)	
For load cells with a rated load of 1)	
• 100 kg 2 t (220.46 lb 1.97 tn. l)	7MH5721-4GH10
• 3 5 t (2.95 4.92 tn. l.)	7MH5721-4PH10
• 10 t (9.842 tn. l.)	7MH5721-5AH10

<sup>1)</sup> The load cell is not included in the scope of delivery.

#### Technical specifications

Load foot for SIWAREX WL230 SB-S CA load cells										
Rated load	100 kg 2 t (220.46 lb 1.97 tn. l.)	3 5 t (2.95 4.92 tn. l.)	10 t (9.842 tn. l.)							
Maximum lateral deflection	± 1 mm (0.04 inch)	± 1 mm (0.04 inch)	± 1 mm (0.04 inch)							
Maximum vertical load	30 kN	70 kN	130 kN							



SIWAREX WL230 SB-S CA load foot

#### Double shear beam load cells

### SIWAREX WL290 DB-S CA Load cell

#### Overview



The SIWAREX WL290 DB-S CA double shear beam load cell is made of nickel-plated specialty steel.

WL290 DB-S CA load cells are especially suited for large platform and hopper scales. A special mounting unit makes them particularly suitable for assembling scales in vehicles. The double shear beam load cell is installed without oscillation or elastomer force-transmitting mechanisms since transverse forces do not result in the otherwise usual oscillating or deflection effects in the load cell.

The load cells are legal-for-trade according to OIML R60. They are available in accuracy class C3.

## Design

The measuring element is a spring body made of special steel. Due to the galvanic coating of nickel and the IP67 degree of protection it is suitable for use in harsh environments.

#### Selection and ordering data

SIWAREX WL290 DB-S CA load cell		No. 22-
Material: Steel, nickel-plated Length of the connecting cable: 9 m Accuracy class C3 according to OIML R60	• •	D 0 •
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
Rated load		
• 2.3 t (2.26 tn. l.)	4 G	
• 4.5 t (4.43 tn. l.)	4 N	
• 9.1 t (8.96 tn. l.)	4 U	
• 13.6 t (13.39 tn. l.)	5 D	
• 18 t (17.81 tn. l.)	5 F	
• 23 t (22.24 tn. l.)	5 G	
• 27 t (26.77 tn. l.)	5 J	
• 34 t (33.46 tn. l.)	5 L	
• 45 t (44.29 tn. l.)	5 N	
• 68 t (66.93 tn. l.)	5 R	
• 91 t (89.56 tn. l.)	5 U	
• 113 t (111.22 tn. l.)	6 A	
Explosion protection		
Without		0
Explosion protection		1

## Double shear beam load cells

## SIWAREX WL290 DB-S CA Load cell

## Technical specifications

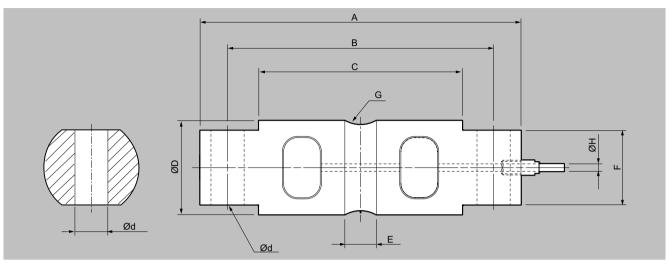
Possible applications	Platform scales
	Hopper scales
	Scales in vehicles
Type of construction	Double cutter
Loads	
Rated load/maximum capacity E <sub>max.</sub>	• 2.3 t (2.26 tn. l.)
	• 4.5 t (4.43 tn. l.)
	• 9.1 t (8.96 tn. l.)
	• 13.6 t (13.39 tn. l.)
	• 18 t (17.81 tn. l.)
	• 23 t (22.24 tn. l.)
	• 27 t (26.77 tn. l.)
	• 34 t (33.46 tn. l.)
	• 45 t (44.29 tn. l.)
	• 68 t (66.93 tn. l.)
	• 91 t (89.56 tn. l.) • 113 t (111.22 tn. l.)
	113 ((111.22 ul. 1.)
Min. dead load E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Measurement characteristic values	
Rated displacement h <sub>n</sub> at E <sub>max</sub>	
• E <sub>max</sub> = 2.3 t (2.26 tn. l.)	0.5 mm
• $E_{\text{max}} = 4.5 \text{ t } (4.43 \text{ tn. l.})$	0.6 mm
• $E_{\text{max}} = 9.1 \text{ t (8.96 tn. l.)}$	1.1 mm
• E <sub>max</sub> = 13.6 23 t (13.39 22.24 tn. l.)	0.5 mm
• E <sub>max</sub> = 27 t (26.77 tn. l.)	0.6 mm
• E <sub>max</sub> = 3468 t (33.46 66.93 tn. l.)	0.5 mm
• E <sub>max</sub> = 91, 113 t (89.56, 111.22 tn. l.)	0.9 mm
Rated characteristic value C <sub>n</sub>	3.0 ± 0.008 mV/V
Tolerance $D_0$ of zero signal	≤ ± 1.0% C <sub>n</sub>
Max. scale interval n <sub>LC</sub>	3 000
Min. scale interval V <sub>min</sub>	E <sub>max</sub> /10 000
Combined error F <sub>comb</sub>	≤ ± 0.023% C <sub>n</sub>
Creep error 30 min F <sub>cr</sub>	≤ ± 0.015% C <sub>n</sub>
Electrical characteristic values	5 13 V DC
Recommended supply voltage	5 12 V DC
Maximum supply voltage	18 V DC
Input resistance R <sub>e</sub> Output resistance R <sub>a</sub>	$700 \pm 7 \Omega$ $700 \pm 7 \Omega$
Insulation resistance R <sub>is</sub>	≥ 5 000 MΩ at 50 V DC
Connection and environmental conditions	350 M32 dc 30 V DC
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +60 °C (-31 +140 °F)
Storage temperature range $B_{ts}$	-40 +80 °C (-40 +176 °F)
Sensor material (DIN)	Steel, nickel-plated
Degree of protection according to EN 60529; IEC 60529	IP67
Cable connection	
Length of the connecting cable (four-core)	9 m
Diameter of the connecting cable	
• 2.3 9.1 t (2.26 8.96 tn. l.)	5 mm
• 13.6 113 t (13.39 111.22 tn. l.)	8 mm
Function	Color

## Technical specifications (continued)

SIWAREX WL290 DB-S CA	
• EXC +	Red
• EXC -	Black
• SIG +	Green
• SIG -	White
Shield (not connected to the load cell body)	Transparent
Certificates and approvals	
Accuracy class according to OIML R60	C3
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C - Da
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc

### Double shear beam load cells

## SIWAREX WL290 DB-S CA Load cell



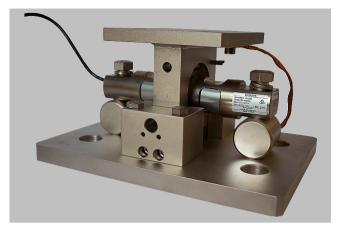
SIWAREX WL290 DB-S CA load cell, dimensions in mm (inch)

Rated load t (tn. l.)	A	В	С	Ød	ØD	E	F	G	ØН
2.3 4.5 (2.26 4.43)	206.2 (8.12)	174.6 (6.87)	133.1 (5.24)	16.7 (0.66)	43.2 (1.70)	15.7 (0.62)	28.4 (1.12)	12.7 (0.50)	5 (0.20)
9.1 (8.96)	206.2 (8.12)	174.6 (6.87)	133.1 (5.24)	16.7 (0.66)	49.5 (1.95)	21.3 (0.84)	28.4 (1.12)	12.7 (0.50)	5 (0.20)
13.6 34 (13.39 33.46)	260.4 (10.25)	215.9 (8.50)	165.1 (6.50)	26.9 (1.06)	76.2 (3.00)	25.4 (1.00)	60.2 (2.37)	25.4 (1.00)	8 (0.31)
45 (44.29)	285.8 (11.25)	241.3 (9.50)	190.2 (7.49)	26.9 (1.06)	88.9 (3.50)	31.0 (1.22)	63.5 (2.50)	38.1 (1.50)	8 (0.31)
68 (66.93)	285.8 (11.25)	241.3 (9.50)	190.2 (7.49)	26.9 (1.06)	99.1 (3.90)	31.0 (1.22)	71.1 (2.80)	38.1 (1.50)	8 (0.31)
91 113 (89.56 111.22)	408.9 (16.10)	330.3 (13.00)	254 (10.00)	39.6 (1.56)	136.6 (5.38)	31.7 (1.25)	116.8 (4.60)	50.8 (2.00)	8 (0.31)

#### Double shear beam load cells

#### SIWAREX WL290 DB-S CA Silo-mounting unit

## Overview



Silo mounting unit for SIWAREX WL290 DB-S CA load cells

This self-centering mounting unit for SIWAREX WL290 DB-S CA load cells is particularly suitable for implementation in hopper, platform, vehicle and roller conveyor scales. It was specially developed for installation in silos.

The mounting unit transmits the force directly into the load cell and is designed for load cell rated loads from 2.3 t to 113 t.

### Design

It comprises a base plate onto which the load cell is attached with the help of a support and two screws, and a top plate which ensures the force is directed into the load cell. A highly flexible grounding cable between the top and base plate conducts any fault currents past the load cell. Specially designed blocks fix the top plate over the base plate. In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs. The load cell can be inserted in the scale before mounting the mounting unit. It is also possible to insert the load cell in the mounting unit after mounting.

After the mounting unit has been mounted in the scale, the load bearing implement is ideally aligned. The load cells are not yet loaded

The weight only rests on the load cells once the dummy blocks have been removed. The dummy blocks can be mounted onto the base plate to limit the pendulum movements. This also means they are safely stored for later use in servicing jobs.

Together with the load cell, the mounting unit ensures lift-off protection.

Another benefit is that the mounting unit and load cell adapt to the circumstances during thermal expansion.

#### Selection and ordering data

Silo mounting unit For load cells of the SIWAREX WL290 DB-S CA series Material: Steel, nickel-plated				1	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
For load cells with a rated load of 1)					
• 2.3 9.1 t (2.26 8.96 tn. l.)	4	U			
• 13.6 34 t (13.39 33.46 tn. l.)	5	L			
• 45 t (44.29 tn. l.)	5	N			
• 68 t (66.93 tn. l.)	5	R			
• 91 113 t (88.58 111.22 tn. l.)	6	Α			

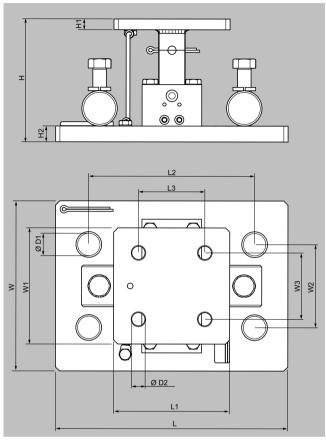
<sup>1)</sup> The load cell is not included in the scope of delivery.

#### **Technical specifications**

Silo mounting unit for load cells of the SIWAREX WL290 DB-S CA series											
Rated load	2.3 4.5 t (2.26 4.43 tn. l)	9.1 t (8.96 tn. l.)	13.6 34 t (13.39 33.46 tn. l.)	45 t (44.29 tn. l.)	68 t (66.93 tn. l.)	91 113 t (88.58 111.22 tn. l.)					
Maximum lateral deflection	+/- 5 mm (0.2 inch)	+/- 5 mm (0.2 inch)	+/- 5 mm (0.2 inch)	+/- 5 mm (0.2 inch)	+/- 5 mm (0.2 inch)	+/- 5 mm (0.2 inch)					
Lifting path of top part	1.43 mm (0.056 inch)	1.26 mm (0.050 inch)	1.07 mm (0.042 inch)	1.69 mm (0.06 inch)	1.69 mm (0.067 inch)	0.97 mm (0.038 inch)					
Permissible lateral force with load cell	18 kN	18 kN	68 kN	90 kN	136 kN	226 kN					
Permissible lateral force as dummy	10 kN	10 kN	21 kN	41 kN	41 kN	68 kN					
Permissible lifting force	15 kN	15 kN	50 kN	75 kN	75 kN	310 kN					
Tightening torque of mounting bolts for load cells	20 Nm	20 Nm	25 Nm	25 Nm	25 Nm	30 Nm					
Material	Steel, nickel-plate	ed									

### Double shear beam load cells

## SIWAREX WL290 DB-S CA Silo-mounting unit



Silo mounting unit for SIWAREX WL290 DB-S CA load cell (dimensions in mm)

Rated load t (tn. l.)	Н	H1	H2	L	L1	L2	L3	W	W1	W2	W3	ØD1	ØD2
2.3 9.1 (2.26 8.96)	148	13	19	280	140	200	80	205	140	100	80	27	16
13.6 34 (13.39 33.46)	219	19	25	380	205	290	130	255	205	150	130	31	19
45 (44.29)	257	32	32	460	255	355	190	305	255	230	190	36	21
68 (66.93)	269	32	32	460	255	355	190	305	255	230	190	36	21
90 113 (88.58 111.22)	412	51	51	660	305	510	230	455	305	280	230	48	28

#### Double shear beam load cells

#### SIWAREX WL290 DB-S CA Mounting unit for vehicles

### Overview



SIWAREX WL290 DB-S CA load cell with mounting unit

The mounting unit for the SIWAREX WL290 DB-S CA load cells makes setting up platform and hopper scales easy and safe. Since the load cell is securely bolted onto the bearing plates, it is particularly suitable for use in scales in vehicles. The mounting unit transmits the force directly into the load cell and absorbs any lateral and lifting forces which occur. The mounting unit covers load cell rated loads from 13.6 to 34 t (13.39 to 33.46 tn. l.).

#### Design

The load cell is bolted onto the bearing plates. By using a two-part bearing collar, the load bearing implement is also firmly connected to the load cell and without play. The bearing collar transfers the weight force centered into the load cell.

Since all connections are tight, possible acceleration forces, caused for example by a container on a vehicle, are directed to the chassis from the load cell and mounting unit. Additional latching mechanisms are not required. Due to the zero play mounting of the load cell no wear can occur, making any maintenance measures superfluous.

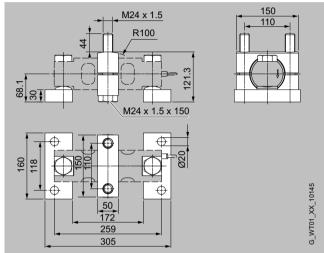
#### Selection and ordering data

	Article No.
Mounting unit For load cells of the SIWAREX WL290 DB-S CA series	
Material: Steel, nickel-plated	
For load cells with a rated load of 1)	
• 13.6 34 t (13.39 33.46 tn. l.)	7MH5722-5LA11

<sup>1)</sup> The load cell is not included in the scope of delivery.

#### Technical specifications

#### Mounting unit for load cells of the SIWAREX WL290 DB-S CA Rated load 13.6 ... 34 t (13.39 ... 33.46 tn. l.) Maximum lateral deflection Lifting path of top part 0 mm Permissible lateral force 20 kN Permissible lifting force 35 kN Tightening torque of mounting bolts for 650 Nm Tightening torque of mounting bolts for clamp collars 650 Nm Material Steel, nickel-plated



Mounting unit for SIWAREX WL290 DB-S CA load cell, dimensions in mm

#### S-Type load cells

#### SIWAREX WL250 ST-S SA Load cell

#### Overview



The load cell is ideal for use in tank weighing, hybrid weighing machines or suspended container weighing. It is made of stainless steel and therefore also suitable for use in harsh environments.

The SIWAREX WL250 ST-S SA is suitable for both s-type tension and compression loads. The preferred direction of measurement is tension, with factory calibration for the load cells. For compression applications, adherence to the characteristic values and error limits cannot be guaranteed.

### Benefits

- Legal for trade according to accuracy class C3 according to OIM-IR60
- Quick and easy installation with SIWAREX mounting units
- Options for use in hazardous area are in preparation

#### Application

SIWAREX WL250 ST-S SA is made of stainless steel and hermetically sealed. It contains threaded holes so it can be easily joined to the environment. The SIWAREX WL250 ST-S SA is available with rated loads ranging from 50 kg to 10 t (110.23 to 22 046.20 lb) and offers the accuracy class C3 according to OIML R60.

### Design

The measuring element is hermetically encapsulated and has a calibrated output current.

#### Selection and ordering data

Load cell, type WL250 ST-S SA			e No 105-		
Legal-for-trade according to OIML R60 up to 3 000d, connecting cable 6 m (19.69 ft)	•	•	D	0	•
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
Rated load					
• 50 kg (110.23 lb)	2	Р			
• 100 kg (220.46 lb)	3	Α			
• 250 kg (551.16 lb)	3	Н			
• 500 kg (1 102.31 lb)	3	Р			
• 1 t (0.98 tn. l.)	4	Α			
• 2.5 t (2.46 tn. l.)	4	Н			
• 5 t (4.92 tn. l.)	4	Р			
• 10 t (9.84 tn. l.)	5	Α			
Explosion protection					
• Without				(	0
Explosion protection					1

## SIWAREX WL250 ST-S SA Load cell

## Technical specifications

SIWAREX WL 250 ST-S SA	
Possible applications	Voltage and pressure applications
	Suspended scales
	Hopper scales
	Hybrid weighing machines
Type of construction	S-type load cell
Rated load E <sub>max</sub>	• 50 kg (110.23 lb)
	• 100 kg (220.46 lb)
	• 250 kg (551.16 lb)
	• 500 kg (1 102.31 lb)
	• 1 t (0.98 tn. l.)
	• 2.5 t (2.46 tn. l.)
	• 5 t (4.92 tn. l.)
	• 10 t (9.84 tn. l.)
Accuracy class according to OIML R60	C3
Max. scale interval n <sub>LC</sub>	3 000
Min. scale interval $V_{min}$	5 (7.000
• E <sub>max</sub> = 50, 100 kg (110.23 lb, 220.46 lb)	E <sub>max</sub> /7 000
• E <sub>max</sub> = 0.25, 0.5, 1, 2.5 t	E max/10 000
• E <sub>max</sub> = 5, 10 t	E <sub>max</sub> /12 000
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability F <sub>v</sub>	± 0.02% C <sub>n</sub>
• 30 min	± 0.02% C <sub>n</sub>
	± 0.02 /0 Cn
Temperature coefficient	0.0170/
• Zero signal t <sub>KO</sub>	0.017% C <sub>n</sub> /5 K
Characteristic value t <sub>Kc</sub>	0.014% C <sub>n</sub> /5 K
Min. dead load E <sub>min</sub>	0 kg
Max. working load Lu	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load $L_{lq}$ Rated displacement $h_n$	100% E <sub>max</sub>
• E max = 50, 100 kg (110.23 lb, 220.46 lb)	0.18 mm
• E max = 250, 500 kg (551.16 lb, 1 102.31	0.24 mm
<ul><li>Ib)</li><li>E max = 1 t</li></ul>	0.37 mm
• E <sub>max</sub> = 2.5, 5 t	0.8 mm
• E <sub>max</sub> = 10 t	0.57 mm
Rated characteristic value C <sub>n</sub>	3.0 ± 0.008 mV/V
Tolerance D <sub>0</sub> of zero signal	± 1.0% C <sub>n</sub>
Input resistance Re	$430 \Omega \pm 4 \Omega$
Output resistance R <sub>a</sub> Insulation resistance R <sub>is</sub>	350 Ω ± 3.5 Ω 5 000 MΩ at 50 V DC
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +65 °C (-31 +149 °F)
Storage temperature range $B_{ts}$	-35 +65 °C (-31 +149 °F)
Sensor material (DIN)	Stainless steel EN 1.4542
Maximum tightening torque of the fixing screws	
• E max = 50, 100 kg (110.23 lb, 220.46 lb)	25 Nm
• E <sub>max</sub> = 250, 500 kg, 1 t (551.16 lb, 1 102.31 lb, 0.98 tn. l.)	75 Nm
• E <sub>max</sub> = 2.5, 5 t	450 Nm

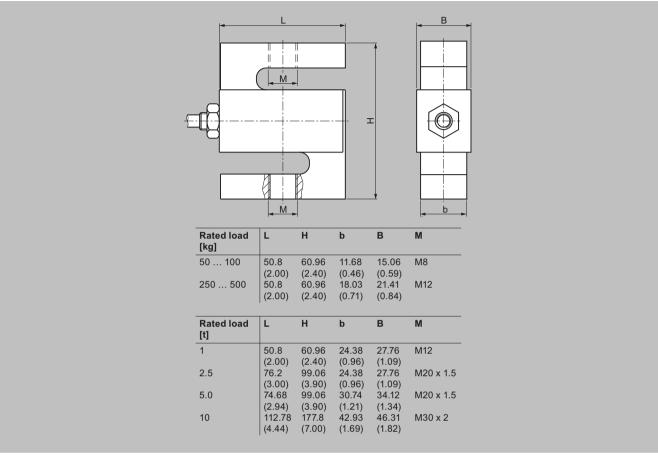
## Technical specifications (continued)

SIWAREX WL 250 ST-S SA	
• E <sub>max</sub> = 10 t	1 450 Nm
Degree of protection to EN 60529; IEC 60529	IP67
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC – (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
Shield (not connected to the load cell body)	Transparent
Certificates and approvals	
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C -
	Da - ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G;
	- IS CL I, ZN 0, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G;
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc

### S-Type load cells

### SIWAREX WL250 ST-S SA Load cell

## Dimensional drawings



SIWAREX WL 250 ST-S SA load cell, dimensions in mm (inch)

## SIWAREX WL250 ST-S SA Lifting eye bolt

## Overview



The lifting eye bolt is suitable for rated load cell ranges from 50 kg up to 5 t (110.23 lb up to 4.92 tn. l).

# Design

The lifting eye bolt is screwed into the load cell.

### Selection and ordering data

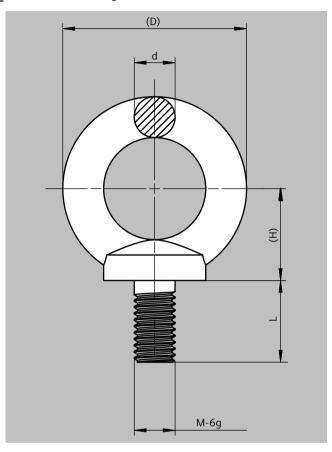
WL250 ST-S SA lifting eye bolts		ticle No IH5705-		
Material: Steel	•	• J	1 0	
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
Rated load				
• 50 kg (110.23 lb)	2	Р		
• 100 kg (220.46 lb)	3	Α		
• 250 kg (551.16 lb)	3	Н		
• 500 kg (1 102.31 lb)	3	P		
• 1 t (0.98 tn. l.)	4	Α		
• 2.5 t (2.46 tn. l.)	4	Н		
• 5 t (4.92 tn. l.)	4	Р		

### Technical specifications

SIWAREX WL250 ST-S SA lifting eye bolt										
Material	Steel	Steel								
Rated load	50 kg (110.23 lb)	100 kg (220.46 lb)	250 kg (551.16 lb)	500 kg (1 102.31 lb)	1 t (0.98 tn. l.)	2.5t t (2.46 tn. l.)	5 t (4.92 tn. l.)			
Lifting capacity (stati	c) 0.16 t (0.16 tn. l.)	0.25 t (0.24 tn. l.)	0.4 t (0.39 tn. l.)	1 t (0.98 tn. l.)	1.6 t (1.57 tn. l.)	4 t (3.94 tn. l.)	6.3 t (6.2 tn. l.)			

## S-Type load cells

## SIWAREX WL250 ST-S SA Lifting eye bolt

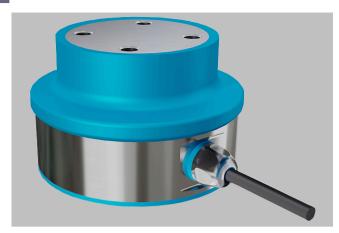


	Dimensions in	mm (in)			
Rated load	D	d	Н	Ø	M×P×L
50 kg (110.23 lb)	36 (1.42)	9.1 (0.36)	18 (0.71)	17.8 (0.70)	M8 × 1.25 × 16
100 kg (220.46 lb)	44 (1.73)	11.1 (4.37)	22 (0.87)	21.8 (0.86)	M10 × 1.5 × 16
250 kg (551.16 lb)	52 (2.05)	13.1 (0.52)	26 (1.02)	25.8 (1.02)	M12 × 1.75 × 16
500 kg (1 102.31 lb)	62 (2.44)	15.2 (0.60)	31 (1.22)	31.6 (1.24)	M12 × 1.75 × 22
1 t (0.98 tn. l.)	72 (2.83)	17.4 (0.69)	36 (1.42)	37.2 (1.46)	M12 × 1.75 × 22
2.5 t (2.46 tn. l.)	104 (4.09)	25.7 (1.01)	53 (2.09)	52.6 (2.07)	M20 × 1.5 × 32
5 t (4.92 tn. l.)	123 (4.84)	30 (1.18)	63 (2.48)	63 (2.48)	M20 × 1.5 × 35

#### Compression load cells

#### SIWAREX WL270 CP-H SD Load cell

## Overview



SIWAREX WL270 CP-H SD is a hygienic compression load cell designed for hygiene-sensitive industries such as food and beverage, pharmaceuticals, and cosmetics. It is also suitable for applications that require hygiene-sensitive packaging.

### Benefits

- Hygienic stainless steel (EN 1.4542) load cell with IP68.
- EHEDG-certified version, type EL class I AUX.
- Aseptic design for easy cleaning.
- Suitable for applications with high hygienic requirements.

#### Application

The SIWAREX WL270 CP-H SD hygienic compression load cell is EHEDG certified. Its housing design enables 360° hygienic cleaning, preventing adhesions and the formation of disease-causing germs. The chemically stable housing material meets safety requirements by allowing the device to be cleaned with industrial disinfectants and cleaning agents without harm.

#### Design

SIWAREX WL270 CP-H SD features a measuring element that is a spring body made of stainless steel (EN 1.4542). The IP68 protection class makes this load cell suitable for cleaning with water jets.

#### Selection and ordering data

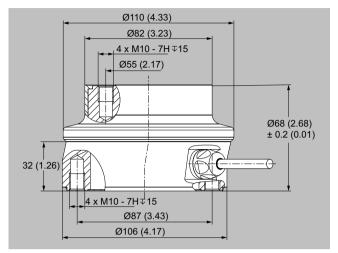
Load cell, type WL270 CP-H SD Hygienic compression load cell with EHEDG certified design. Includes 3 m connecting cable (9.84 ft).			e No  34-  B	0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
Rated load				
• 5 t (4.92 tn. l.)	4	Р		
• 10 t (9.84 tn. l.)	5	Α		
• 20 t (19.68 tn. l.)	5	G		

### **Compression load cells**

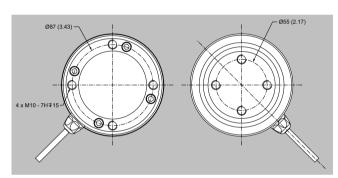
## SIWAREX WL270 CP-H SD Load cell

## Technical specifications

Possible applications	Hygienic applications such as food and beverage, pharmaceuticals, cosmetics, and hygienic packaging.
Type of construction	Hygienic compression load cell
Loads	
Rated load/maximum load E <sub>max.</sub>	• 5 t (4.42 tn. l.)
	• 10 t (9.84 tn. l.)
	• 20 t (19.68 tn. l.)
Accuracy class according to OIML R60	C1
Max. scale interval n <sub>LC</sub>	1 000
Min. scale interval V <sub>min</sub>	E max/10 000
Combined error F <sub>comb</sub>	±0.05 % C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	±0.05 % C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>KO</sub>	0.014 % C <sub>n</sub> /10 K
• Characteristic value T <sub>Kc</sub>	0.05 % C <sub>n</sub> /10 K
Min. dead load E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150 % E <sub>max</sub>
Breaking load L <sub>d</sub>	200 % E <sub>max</sub>
Rated characteristic value C <sub>n</sub>	2.0 ±0.01 mV/V
Tolerance D <sub>0</sub> of zero signal	≤ ±1 % C <sub>n</sub>
Electrical characteristic values	
Recommended supply voltage (range)	5 12 V DC
Input resistance R <sub>e</sub>	700 ±7 Ω
Output resistance R <sub>a</sub>	700 ±5 Ω
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Connection and environmental conditions	
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)
Operating temperature range B <sub>tu</sub>	-35 +70 °C (-31 158 °F)
Storage temperature range B <sub>ts</sub>	-40 +70 °C (-40 158 °F)
Sensor material	Stainless steel EN 1.4542 (load cell)
	Silicon rubber RH200-50 (sealing ring, coating cup)
	• Silicon H9300 (filler)
	Polyurethane Estane R190-5 (cable jacket)
Degree of protection according to EN 60529; IEC 60529	IP68
Cable connection	
Function	Color
• EXC + (supply +)	Pink
• EXC – (supply -)	Grey
• SIG + (measured signal +)	Brown
• SIG – (measured signal -)	White
Shield (not connected to the load cell body)	Transparent



SIWAREX WL270 CP-H SD, dimensions in mm (inch)



SIWAREX WL270 CP-H SD, dimensions in mm (inch)

#### Compression load cells

### SIWAREX WL270 CP-S SA Load cell

## Overview



The compression load cell is particularly suitable for implementation in hopper scales, bin weighing equipment and vehicle scales.

## Design

The measuring element is a solid cylinder made of stainless steel to which 4 strain gauges are applied.

The load which acts centrally in the measuring direction causes the spring bodies and therefore the friction-locked strain gauges to be elastically deformed. This generates a measuring signal voltage that is proportional to the load.

### Selection and ordering data

Load cell, type WL270 CP-S SA		ticle IH51	No. 08-		
Legal-for-trade according to OIML R60 up to 3 000d, 15 m connecting cable (49.21 ft)	•	•	D (	0	<u> </u>
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.					
Rated load					
• 0.5 t (0.49 tn. l.) <sup>1)</sup>	3	Р			
• 1 t (0.98 tn. l.) <sup>1)</sup>	4	Α			
• 2 t (1.97 tn. l.) <sup>1)</sup>	4	G			
• 5 t (4.92 tn. l.) <sup>1)</sup>	4	P			
• 10 t (9.84 tn. l.)	5	Α			
• 20 t (19.68 tn. l.)	5	G			
• 30 t (29.63 tn. l.)	5	K			
• 50 t (49.21 tn. l.)	5	P			
Explosion protection					
• Without				C	)
Explosion protection				1	

 $<sup>^{1)}</sup>$  SIWAREX WL270 CP-S SA 0.5 ... 5 t (0.49 ... 4.42 tn. l.) are not approved for legal-for-trade operation.

### **Compression load cells**

## SIWAREX WL270 CP-S SA Load cell

## Technical specifications

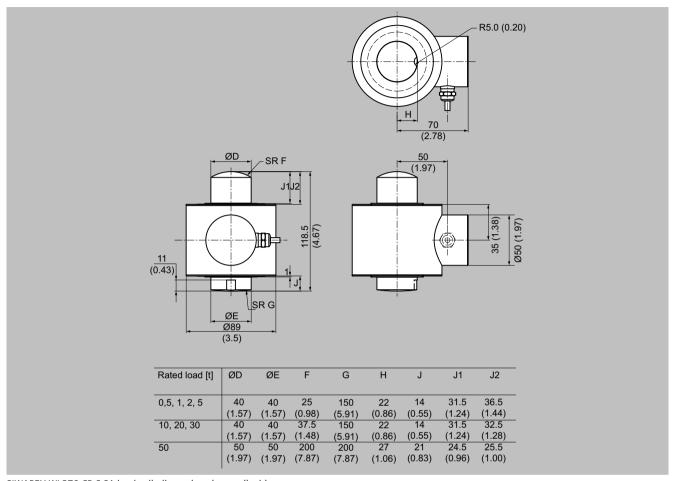
SIWAREX WL270 CP-S SA	
Possible applications	Vehicle scales, overhead rail scales, hopper scales
Type of construction	Compression load cell
Rated load/maximum load E <sub>max.</sub>	• 0.5 t (0.49 tn. l.)
	• 1 t (0.98 tn. l.)
	• 2 t (1.97 tn. l.)
	• 5 t (4.42 tn. l.)
	• 10 t (9.84 tn. l.)
	• 20 t (19.68 tn. l.)
	• 30 t (29.53 tn. l.)
	• 50 t (49.21 tn. l.)
Accuracy class according to OIML R60	C3 <sup>1)</sup>
Max. scale interval n <sub>LC</sub>	3 000
Min. scale interval V <sub>min</sub>	E max/10 000
Minimum application range R <sub>min(lc)</sub>	30%
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability $F_{\rm v}$	Not applicable
Creep error F <sub>cr</sub>	
• 30 min	± 0.023% C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>KO</sub>	0.023% C <sub>n</sub> /5 K
Characteristic value T <sub>Kc</sub>	0.017% Cn/5 K
Min. dead load E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load $L_{lq}$	75% E <sub>max</sub>
Rated displacement $h_n$ at $E_{max}$	0.5 mm
Recommended supply voltage (range)	5 12 V DC
Rated characteristic value C <sub>n</sub>	$2.0 \pm 0.02 \text{ mV/V}$
Tolerance Do of zero signal	≤ ± 1.0% C <sub>n</sub>
Input resistance R <sub>e</sub>	700 Ω ± 7 Ω
Output resistance R <sub>a</sub>	700 Ω ± 7 Ω
Insulation resistance R <sub>is</sub>	5 000 MΩ at 50 V DC
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F) -35 +65 °C (-31 +149 °F)
Operating temperature range B <sub>tu</sub>	
Storage temperature range B <sub>ts</sub> Sensor material (DIN)	-35 +65 °C (-31 +149 °F) Stainless steel EN 1.4542
Degree of protection according to	IP68
EN 60529; IEC 60529	11 00
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Red
• EXC – (supply -)	Black
• SIG + (measured signal +)	Green
• SIG – (measured signal -)	White
Shield (not connected to the load cell body)	Transparent

## Technical specifications (continued)

SIWAREX WL270 CP-S SA	
Certificates and approvals	
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C - Da
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc
	• China:
	- NEPSI Ex ialIC T6 Ga; Ex iaD 20 T80

 $<sup>^{\</sup>rm 1)}$  SIWAREX WL270 CP-S SA 0.5 ... 5 t (0.49 ... 4.42 tn. l.) are not approved for legal-for-trade operation.

## Dimensional drawings



SIWAREX WL270 CP-S SA load cell, dimensions in mm (inch)

#### Compression load cells

#### SIWAREX WL270 CP-S SA Mounting unit with guide element

#### Overview



The self-centering installation unit for SIWAREX WL270 CP-S SA load cells is particularly suitable for implementation in container, platform, vehicle and roller table scales. The guide elements prevent containers, for example, from moving sideways due to an external lateral force. The guide elements can be mounted on one or both sides of the compact installation unit.

#### Design

The mounting unit comprises a base plate and a top plate, two pressure pieces and two countersunk screws. A highly flexible grounding cable between the top and base plate conducts any fault currents past the load cell. On both sides of the base and top plate there are threaded holes for the later flange-fitting of guide elements.

The top plate is aligned and fixed above the base plate with the two countersunk screws. This results in a stable unit. The height of the top plate is adjusted so that it is three millimeters above the installation height with load cell.

In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs.

The load cell can be inserted into the mounting unit together with the two pressure pieces. Load cell and pressure piece are secured with clamping washers.

The load cell can be inserted in the scale before mounting the mounting unit. It is also possible to insert the load cell in the mounting unit after mounting.

After the mounting unit has been mounted in the scale, the load bearing implement is ideally aligned. The load cells are not yet loaded.

Finally, the load bearing implement is lowered by loosening the two hexagon nuts under the top plate. The weight now rests on the load cells.

In this state the load cell and the pressure pieces together form a self-centering unit. The mounting unit permits sideways displacement of the top plate, and hence of the load bearing implement, by up to three millimeters in all directions. The countersunk head screws prevent the load bearing implement from being lifted off or tipping.

Using the mounting unit as an installation aid results in optimum alignment of the load cells. This is essential to enable the load cells to perform at their best in terms of accuracy.

For maintenance or troubleshooting purposes, the load cell can be relieved again by tightening the hexagon nuts. After loosening the clamping washers, it can then easily be replaced.

Guide elements are used if the lateral movement of a load bearing implement is to be prevented. Lateral movements can be initiated by agitator start-up in a container, by braking or accelerating forces in a roller conveyor, or though forces exerted by the wind on outdoor silos.

A guide element consists of two flanges and one clamping screw. The clamping screw is adjusted to the correct length. The guide element is attached to the operational mounting unit. A guide element can be mounted on the front or rear of the mounting unit. If necessary, two guide elements can be used in parallel in order to double the transferrable lateral force.

In the case of scales with four load cells, only three mounting units may be equipped with guide elements.

Shims are used to compensate for angular errors and delays in the lug plates. If more than three load cells are used, the shims are also used to adjust the height of the lugs.

## SIWAREX WL270 CP-S SA Mounting unit with guide element

# Selection and ordering data

Mounting unit For load cells of the SIWAREX WL270 CP-S SA series Material: Stainless steel EN 1.4301 and EN 1.4112	7M	icle H570	08-	0 1
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.				
For load cells with a rated load of <sup>1)</sup>				
• 0.5, 1, 2, 5, 10, 20, 30 t (0.49, 0.98, 1.97, 5.92, 9.84, 19.68, 29.53 tn. l.)		K		
• 50 t (49.21 tn. l.)		Р		

Se	election and ordering data	Article No.
	uide elements (optional) or mounting units of the SIWAREX WL270 CP-S SA series	
Ma	aterial: Stainless steel EN 1.4301	
Fo	r load cells with a rated load of 1)	
	0.5 1 t (0.49 0.98 tn. l.); Permissible lateral force: 2.5 kN	7MH570- 8-4AE00
	2 5 t (1.97 5.92 tn. l.); Permissible lateral force: 5 kN	7MH570- 8-4PE00
	10 13 t (9.84 19.68 tn. l.); Permissible lateral force: 10 kN	7MH570- 8-5GE00

Selection and ordering data	Article No.
30 t (29.53 tn. l.)     Permissible lateral force: 15 kN	7MH570- 8-5KE00
• 50 t (49.21 tn. l.) Permissible lateral force: 25 kN	7MH570- 8-5PE00
Shims (accessories) For mounting units of the SIWAREX WL270 CP-S SA series	
Material: Stainless steel EN 1.4301	
For load cells with a rated load of <sup>1)</sup>	
0.5 50 t (0.49 49.21 tn. l.);     Content: 4 units, each 0.5 mm; 20 units, each 1 mm	7MH570- 8-5PG00

<sup>1)</sup> The load cell and guide elements are not included in the scope of delivery.

### Technical specifications

Mounting unit for load cells of the SIWAREX WL270 CP-S SA series					
Rated load	0.5, 1, 2, 5, 10, 20, 30 t (0.49, 0.98, 1.97, 4.92, 9.84, 19.68, 29.53 tn. l.)	50 t (49.21 tn. l.)			
Maximum lateral deflection with load cell	± 3 mm (0.12 inch)	± 3 mm (0.12 inch)			
Lifting path of top plate	3 mm (0.12 inch)	3 mm (0.12 inch)			

Mounting unit for load cells of the SIWAREX WL270 CP-S SA series			
Restoring force per millimeter of lateral deflection of the top plate in % of the applied load with load cell	0.5%/mm	2%/mm	
Permissible supporting load with fixed top plate	70 kN	70 kN	
Permissible lifting force on the top plate	70 kN	70 kN	
Permissible lateral force on the top plate with fixed top plate	30 kN	30 kN	

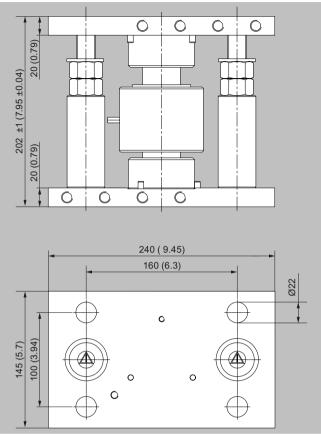
Stainless steel guide element							
Size	Values with rated load						
	0.5, 1 t (0.49, 0.98 tn. l.)	2, 5 t (1.97, 4.92 tn. l.)	10, 20 t (9.84, 19.68 tn. l.)	30 t (29.53 tn. l.)	50 t (49.21 tn. l.)		
Permissible lateral force1)	2.5 kN	5 kN	10 kN	15 kN	25 kN		

<sup>1)</sup> The values apply to one guide element.

#### **Compression load cells**

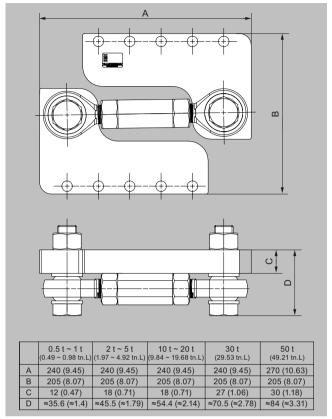
### SIWAREX WL270 CP-S SA Mounting unit with guide element

## Dimensional drawings



Mounting unit for SIWAREX WL270 CP-S SA load cells, dimensions in mm (inch)

## **Dimensional drawings** (continued)



Guide element for SIWAREX WL270 CP-S SA load cells, dimensions in mm (inch)

## SIWAREX WL270 CP-S SA Pressure piece set with adapter plates

# Overview



In combination with a pressure piece set and adapter plate, the SIWAREX WL270 CP-S SA load cell produces a self-aligning bearing. This unit is particularly suitable for installation in hopper scales, bin weighing equipment and vehicle scales.

## Design

The pressure piece set consists of an upper and lower pressure piece. Together with the load cell the pressure piece set forms a self-centering unit with integrated torsion guard. Two adapter plates serve to hold the pressure pieces and complete the unit to form a self-aligning bearing. The adapter plates can be screwed directly to the load bearing implement using the existing holes.

The self-centering, self-aligning bearing thus formed allows the load bearing element to follow horizontal displacements (e.g. due to temperature fluctuations) In this case the construction of the self-aligning bearing creates a restoring force which is dependent on the size of the displacement and the applied load.

If the load bearing implement is displaced by more than 3 mm in the horizontal direction, measures for restricting sideways play (e.g. in the form of endstops or guide elements) must be provided in the construction of the load bearing implement. Lifting of the load support must be prevented by suitable measures provided in the construction of the load bearing implement.

The load cell must be ordered separately.

The delivery unit of the adapter plate consists of one unit.

## Selection and ordering data

Pressure piece sets <sup>1)</sup> For the individual installation of load cells of the SIWAREX WL270 CP-S SA series Material: Stainless steel EN 1.4112	Article No. 7MH5708- 5 ● D 0 0
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	
For load cells with a rated load of <sup>2)3)</sup>	
• 0.5, 1, 2, 5, 10, 20, 30 t (0.49, 0.98, 1.97, 5.92, 9.84, 19.68, 29.53 tn. l.)	K
• 50 t (49.21 tn. l.)	P

Adapter plate For adapting the SIWAREX WL270 CP-S SA The package item consists of one plate. Material: Stainless steel EN 1.4301	Article No. 7MH5708- 5 ● B 0 0
For load cells with a rated load of <sup>2)3)</sup>	
• 0.5 50 t (0.49 49.21 tn. l.)	P

- 1) The principles of general mechanical engineering and safety must be observed.
- 2) It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.
- 3) The load cell is not included in the scope of delivery.

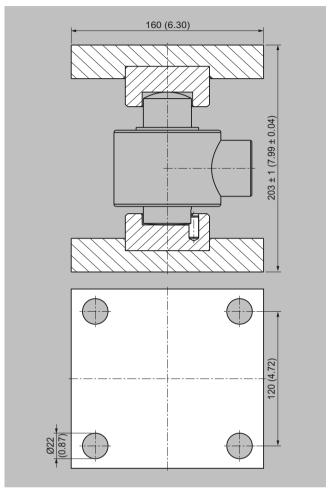
## **Technical specifications**

Pressure piece set for the individual installation of load cells of the SIWAREX WL270 CP-S SA series				
Rated load	0.5, 1, 2, 5, 10, 20, 30 t (0.49, 0.98, 1.97, 5.92, 9.84, 19.68, 29.53 tn. l)	50 t (49.21 tn. l)		
Maximum lateral deflection with load cell	± 3 mm (0.12 inch)	± 3 mm (0.12 inch)		
Restoring force per millimeter of lateral deflection of the top plate in % of the applied load with load cell	0.5%/mm	2%/mm		

# Compression load cells

# SIWAREX WL270 CP-S SA Pressure piece set with adapter plates

# Dimensional drawings



Pressure piece set and adapter plates for SIWAREX WL270 CP-S SA load cells (installation state), dimensions in mm (inch)

## Compression load cells

# SIWAREX WL270 CP-S SB Load cell

# Overview



The compression load cell is particularly suitable for implementation in hopper scales, bin weighing equipment and vehicle scales.

# Design

The measuring element is a solid cylinder made of stainless steel to which 4 strain gauges are applied.

The load which acts centrally in the measuring direction causes the spring bodies and therefore the friction-locked strain gauges to be elastically deformed. This generates a measuring signal voltage that is proportional to the load.

# Selection and ordering data

Load cell, type WL270 CP-S SB		Article No. 7MH5110-					
Legal-for-trade according to OIML R60 up to 3 000d, 20 m connecting cable	•	•	D (	0	•		
Click on the Article No. for the online configuration in the PIA Life Cycle Portal.							
Rated load							
• 100 t (98.42 tn. l.)	6	Α					
Explosion protection							
• Without					D		
Explosion protection					1		

# Compression load cells

# SIWAREX WL270 CP-S SB Load cell

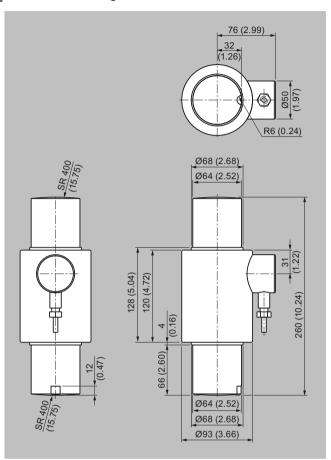
# Technical specifications

SIWAREX WL270 CP-S SB	
Possible applications	Hopper scales
Type of construction	Compression load cell
Rated load/maximum load $E_{\text{max.}}$	100 t
Accuracy class according to OIML R60	C3
Max. scale interval $n_{\rm LC}$	3 000
Min. scale interval V <sub>min</sub>	
• E max = 100 t	E max/9 000
Minimum application range $R_{min(LC)}$	33%
Combined error F <sub>comb</sub>	± 0.02% C <sub>n</sub>
Repeatability $F_{\rm v}$	± 0.02% C <sub>n</sub>
Creep error F <sub>cr</sub>	
• 30 min	± 0.023% C <sub>n</sub>
Temperature coefficient	
• Zero signal T <sub>Ko</sub>	0.023% C <sub>n</sub> /5 K
Characteristic value T <sub>Kc</sub>	0.017% Cn/5 K
Min. dead load E <sub>min</sub>	0 kg
Max. working load L <sub>u</sub>	150% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load $L_{Iq}$	10% E <sub>max</sub>
Rated displacement $h_n$ at $E_{max}$	0.36 mm
Recommended supply voltage (range)	5 12 V DC
Rated characteristic value C <sub>n</sub>	2.0 ± 0.02 mV/V
Tolerance $D_0$ of zero signal	≤ ± 1.0% C <sub>n</sub>
Input resistance R <sub>e</sub>	$700 \Omega \pm 7 \Omega$
Output resistance R <sub>a</sub>	$700 \Omega \pm 7 \Omega$
Insulation resistance R <sub>is</sub>	$5~000~M\Omega$ at $50~V~DC$
Rated temperature range $B_{tn}$	-10 +40 °C (+14 +104 °F)
Operating temperature range $B_{\rm tu}$	-35 +65 °C (-31 +149 °F)
Storage temperature range $B_{ts}$	-35 +65 °C (-31 +149 °F)
Sensor material (DIN)	Stainless steel EN 1.4542
Degree of protection according to EN 60529; IEC 60529	IP68
Cable connection	
<u>Function</u>	Color
• EXC + (supply +)	Green
• EXC – (supply -)	Black
• SIG + (measured signal +)	White
• SIG – (measured signal -)	Red
• Sense + (sensor cable +)	Yellow
• Sense – (sensor cable -)	Blue
Shield (not connected to the load cell body)	Transparent

# Technical specifications (continued)

SIWAREX WL270 CP-S SB	
Certificates and approvals	
Explosion protection	• EU/UK:
	- ATEX/UKEX II 1 G Ex ia IIC T4
	- ATEX/UKEX II 1 D Ex ia IIIC T200 135°C - Da
	- ATEX/UKEX II 3 G Ex ic IIC T4 Gc
	- ATEX/UKEX II 3 D Ex tc IIIC T73°C Dc
	- ATEX/UKEX II 3 G Ex ec T4 IIC Gc
	• USA:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN O, AEx ia IIC T4 Ga
	- Zone 20, AEx ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- IS CL I, ZN 2, AEx ic IIC T4 Gc
	• Canada:
	- IS CL I, II, III, DIV 1, GP A, B, C, D, E, F, G; T4
	- IS CL I, ZN 0, Ex ia IIC T4 Ga
	- Ex ia IIIC T135°C Da
	- CL I, II, III, DIV 2, GP A, B, C, D, E, F, G; T4
	- CL 1, ZN 2, GP IIC T4
	- Ex ic IIC T4 Gc
	• China:
	- NEPSI Ex iallC T6 Ga; Ex iaD 20 T80

# Dimensional drawings



SIWAREX WL 270 CP-S SB load cell, dimensions in mm (inch)

## Compression load cells

## SIWAREX WL270 CP-S SB Mounting unit

#### Overview



The self-centering installation unit for SIWAREX WL270 CP-S SB load cells is particularly suitable for implementation in container scales.

#### Design

The mounting unit comprises a base plate and a top plate, two pressure pieces, two clamping pieces and two centering sleeves. There are threaded holes in the base plate and top plate for the subsequent flange-fitting of guide elements.

The top plate is aligned and fixed above the base plate with the two centering sleeves. This results in a stable unit. The height of the top plate is adjusted so that it is five millimeters above the installation height with load cell.

Two pressure pieces are used to mount the load cell. They are fastened flush with the head plate and base plate using the clamping pieces.

In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs.

Prior to installation, the load cell is inserted into the mounting unit. Then the complete unit is installed in the scales. As a result, the load bearing implement and the mounting units are aligned. The load cells are not yet loaded.

Finally, the load bearing implement is lowered by loosening the two hexagon nuts under the centering sleeves. The weight now rests on the load cells.

In this state the load cell and the pressure pieces together form a self-centering unit. The mounting unit permits sideways displacement of the top plate, and hence of the load bearing implement, by up to eight millimeters in all directions. Two countersunk screws prevent the load bearing implement from being lifted off or toppling off.

Using the mounting unit as an installation aid results in optimum alignment of the load cells. This is essential to enable the load cells to perform at their best in terms of accuracy.

For maintenance or troubleshooting purposes, the load cell can be relieved again by tightening the hexagon nuts. Replacement of the load cell is then easy after the clamping pieces are released.

## Selection and ordering data

	Article No.
Mounting unit For load cells of the SIWAREX WL270 CP-S SB series Material: Stainless steel EN 1.4301 and EN 1.4112	
For load cells with a rated load of 1)2)	
• 100 t (98.42 tn. l.)	7MH5710-6AA00

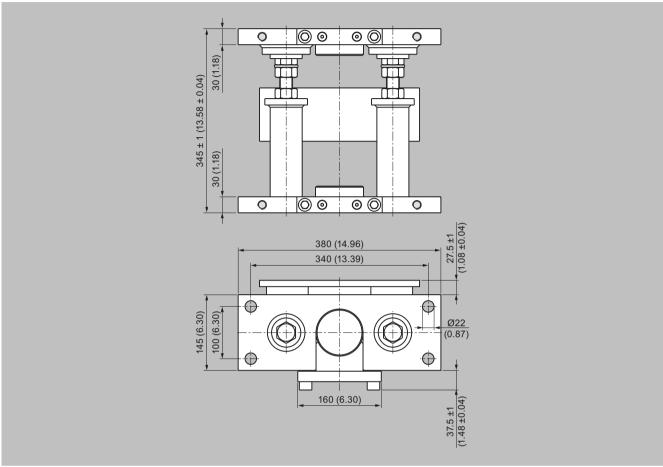
- 1) The load cell is not included in the scope of delivery.
- 2) It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.

## **Technical specifications**

# Mounting unit for load cells of the SIWAREX WL270 CP-S SB series

Rated load	100 t (98.42 tn. l)
Maximum lateral deflection with load cell	± 8 mm (0.12 inch)
Lifting path of top plate	3 5 mm (0.12 0.20 inch)
Restoring force per millimeter of lateral deflection of the top plate in % of the applied load with load cell	0.5%/mm
Permissible supporting load with fixed top plate	140 kN
Permissible lifting force on the top plate	140 kN
Permissible lateral force on the top plate with fixed top plate	50 kN

# Dimensional drawings



Installation unit for SIWAREX WL270 CP-S SB load cells (installation state), dimensions in mm (inch)

#### Compression load cells

## SIWAREX WL270 CP-S SB Pressure piece set

## Overview



In combination with a pressure piece set, the SIWAREX WL270 CP-S SB load cell produces a self-centering self-aligning bearing. This unit is particularly suitable for installation in hopper scales, bin weighing equipment and vehicle scales.

#### Design

The pressure piece set consists of an upper and lower pressure piece. Together with the load cell the pressure piece set forms a selfcentering unit with integrated torsion guard.

The self-centering, self-aligning bearing thus formed allows the load bearing element to follow horizontal displacements (e.g. due to temperature fluctuations) In this case the construction of the selfaligning bearing creates a restoring force which is dependent on the size of the displacement and the applied load.

If the load bearing implement is displaced by more than 8 mm (0.32 inch) in the horizontal direction, measures for restricting sideways play (e.g. in the form of endstops or quide elements) must be provided in the construction of the load bearing implement. Lifting of the load support must be prevented by suitable measures provided in the construction of the load bearing implement.

The load cell must be ordered separately.

#### Selection and ordering data

	Article No.	
For the i	e <b>piece sets<sup>1)</sup></b> ndividual installation of load cells SIWAREX WL270 CP-S SB series Stainless steel EN 1.4112	
For load	cells with a rated load of1)2)	
• 100 t (	98.42 tn. l.)	7MH5710-6AD00

- 1) The principles of general mechanical engineering and safety must be observed.
- 2) It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.
- 3) The load cell is not included in the scope of delivery.

## Technical specifications

# Pressure piece set for the individual installation of load cells of the type SIWAREX WL270 CP-S SB

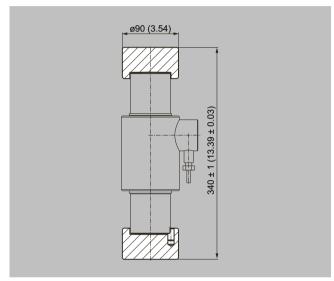
Maximum lateral deflection with load cell

Restoring force per millimeter of lateral deflection of the top plate in % of the applied load with load cell

100 t (98.42 tn. l) ± 8 mm (0.12 inch)

0.5%/mm

#### Dimensional drawings



Pressure piece for SIWAREX WL270 CP-S SB load cells, dimensions in mm (inch)

## SIWAREX WL270 K-S CA Load cell

# Overview



This compression load cell is particularly suitable for use in hopper scales and bin weighing equipment.

# Design

The measuring element is a cylinder made of steel to which 4 strain gauges are applied.

The load which acts centrally in the measuring direction elastically deforms the spring body and thus the force-fitted strain gauges. This generates a measuring signal voltage that is proportional to the load. The load cell's rated displacement path depends on the rated load and is between 0.23 and 3.11 mm (0.01 and 0.12 in).

An enclosure made from painted steel protects the strain gauge from environmental influences. The load cell is fitted with a heat-resistant cable as standard.

#### Heavy load versions

Heavy load versions with a rated load of 350 and 500 t (344.47 and 492.10 tn. l.) are available for extreme requirements.

#### Option: Two measuring circuits for your plant safety

In especially sensitive applications such as cranes, enhanced safety is required. This is also true of measurement plants. Using double bridges in load cells achieves the equivalent of a redundant configuration. Both measuring bridges supply consistent measured values. If one bridge fails, the other takes over.

This option can be ordered for all load classes from 13 t (12.79 tn. l.).

# Selection and ordering data

SIWAREX WL270 K-S CA load cell			ticle 1H51	e No 14-		
Accuracy class 0.1% Heat-resistant connecting cable <sup>1)</sup>		•	•	L	•	•
Click on the Article No. for the online configuration in the P	IA Life Cycle Portal.					Т
Rated load	Cable length					
• 2.8 t (2.76 tn. l.)	6 m (19.68 ft)	4	J			
• 6 t (5.91 tn. l.)	6 m (19.68 ft)	4	Q			
• 13 t (12.79 tn. l.)	15 m (49.21 ft)	5	D			
• 28 t (27.56 tn. l.)	15 m (49.21 ft)	5	J			
• 60 t (59.05 tn. l.)	15 m (49.21 ft)	5	Q			
• 130 t (127.95 tn. l.)	20 m (65.62 ft)	6	D			
• 280 t (275.58 tn. l.)	20 m (65.62 ft)	6	J			
• 350 t (244.47 tn. l.)	25 m (82.02 ft)	6	L			
• 500 t (492.10 tn. l.)	25 m (82.02 ft)	6	Р			
Explosion protection						
Without					0	0
• Explosion protection for zones 2, 22					0	1
Options						
Double bridge <sup>2)</sup> Load cell, redundant design, without explosion protection					6	0
High temperature <sup>2)</sup> Temperature range -30 $^{\circ}$ C +250 $^{\circ}$ C (-22 $^{\circ}$ F +482 $^{\circ}$ F), ac without explosion protection.	curacy varies over temperature range, cables and components designed for temperature range,				7	0
<b>Double bridge and high temperature</b> <sup>2)</sup> Redundant design load cell, temperature range -30 °C +2 for temperature range, without explosion protection.	50 °C (-22 °F +482 °F), accuracy varies over temperature range, cables and components designed				8	0

<sup>1)</sup> Heat-resistant cable: -60 ... +180 °C (-76 ... +356 °F) The cable for high temperatures versions is heat resistant to 250 °C (238 °F).

<sup>2)</sup> Can be ordered from 13 t (12.79 tn. l.).

# Compression load cells

# SIWAREX WL270 K-S CA Load cell

# Technical specifications

Possible applications	Hopper scales
	Bin weighing equipment
Type of construction	Compression load cell
Loads	
Rated load E <sub>max</sub>	• 2.8 t (2.76 tn. l.)
	• 6 t (5.91 tn. l.)
	• 13 t (12.79 tn. l.)
	• 28 t (27.56 tn. l.)
	• 60 t (59.05 tn. l.)
	• 130 t (127.95 tn. l.)
	• 280 t (275.58 tn. l.)
	• 350 t (344.47 tn. l.) • 500 t (492.10 tn. l.)
	500 t (492.10 til. 1.)
Minimum initial loading E <sub>min</sub>	0% E <sub>max</sub>
Maximum working load L <sub>u</sub>	120% E <sub>max</sub>
Breaking load L <sub>d</sub>	300% E <sub>max</sub>
Safe side load L <sub>lq</sub> Measurement characteristic values	10% E <sub>max</sub>
Rated displacement $h_n$ at $E_{max}$	
• 2.8 t (2.76 tn. l.)	0.23 mm (0.009 inch)
• 6 t (5.91 tn. l.)	0.38 mm (0.015 inch)
• 13 t (12.79 tn. l.)	0.54 mm (0.02 inch)
• 28 t (27.56 tn. l.)	0.82 mm (0.03 inch)
• 60 t (59.05 tn. l.)	1.19 mm (0.05 inch)
• 130 t (127.95 tn. l.)	1.81 mm (0.07 inch)
• 280 t (275.58 tn. l.)	2.66 mm (0.10 inch)
• 350 t (344.47 tn. l.)	2.73 mm (0.11 inch)
• 500 t (492.10 tn. l.)	3.11 mm (0.12 inch)
Rated characteristic value C <sub>n</sub>	1.5 mV/V
Tolerance $D_0$ of zero signal	≤ ± 1.5% C <sub>n</sub>
Tolerance $D_c$ of characteristic value	± 0.5%
Combined error F <sub>comb</sub>	≤ ± 0.1%
Repeatability F <sub>v</sub>	≤ ± 0.1%
Creep error F <sub>CR</sub>	0.05%
30 min	≤ ± 0.06%
Temperature coefficient	< + 0.25% C /5 K
• Zero signal $T_{KO}$	≤± 0.25% C <sub>n</sub> /5 K
Characteristic value T <sub>Kc</sub>	$\leq \pm 0.25\% C_{n}/5 K$

SIWAREX WL270 K-S CA		
Electrical characteristic values		
Recommended reference voltage $U_{\text{ref}}$	6 12 V DC	
Supply voltage $U_{\rm sr}$ (reference value)	6 V	
Input resistance R <sub>e</sub>		
• 2.8, 6, 13, 28, 60, 130, 280 t (2.76, 5.91, 12.79, 27.56, 59.05, 127.95, 275.58 tn. l.)	$275~\Omega \pm 50~\Omega$	
• 350, 500 t (344.47, 492.10 tn. l.)	840 $\Omega$ ± 30 $\Omega$	
Output resistance R <sub>a</sub>		
• 2.8, 6, 13, 28, 60, 130, 280 t (2.76, 5.91, 12.79, 27.56, 59.05, 127.95, 275.58 tn. l.)	$245~\Omega\pm0.2~\Omega$	
• 350, 500 t (344.47, 492.10 tn. l.)	$703 \Omega \pm 5 \Omega$	
Insulation resistance R <sub>is</sub>	≥ 5 000 MΩ	
Connection and environmental conditions		
Sensor material (DIN)	Steel, painted	
<u>Function</u>	Color	
• EXC + (supply +)	Red	
• EXC - (supply -)	White	
• SIG + (measured signal +)	Black	
• SIG - (measured signal -)	Blue	
Shield (not connected to the load cell body)	Transparent	
Rated temperature range B <sub>tn</sub>	-10 +40 °C (+14 +104 °F)	
Operating temperature range B <sub>tu</sub>	-20 +70 °C (-4 +158 °F)	
Storage temperature range B <sub>ts</sub>	-30 +70 °C (-22 +158 °F)	
Degree of protection according to EN 60529; IEC 60529	IP66	
Accuracy class	0.1%	

# High temperature versions

Some technical data of the high temperature versions change according to the temperature range. For this reason, values are given for three different temperature ranges.

SIWAREX WL270 K-S CA, high temperature versions	-30 +150 °C (-22 +238 °F)	150 180 °C (238 356 °F)	180 250 °C (356 482 °F)
Rated characteristic value C <sub>n</sub>			
• 2.8 13; 130 500 t (2.76 12.79; 127.95 492.10 tn. l.)	1.5 ± 0.02 mV/V	$1.5 \pm 0.1 \text{ mV/V}$	$1.5 \pm 0.1 \text{ mV/V}$
• 28 t (27.56 tn. l.)	1.9 ± 0.02 mV/V	1.9 ± 0.2 mV/V	1.9 ± 0.2 mV/V
• 60 t (59.05 tn. l.)	1.8 ± 0.02 mV/V	1.8 ± 0.2 mV/V	1.8 ± 0.2 mV/V
Tolerance D <sub>o</sub> of zero signal	≤ ± 1.0% C <sub>n</sub>	≤ ± 1.5% C <sub>n</sub>	≤ ± 3% C <sub>n</sub>
Measurement characteristic values			
Combined error F <sub>comb</sub>	≤ ± 0.3%	≤ ± 0.5%	≤ ± 5 %
Repeatability $F_{v}$	≤ ± 0.3%	≤ ± 0.5%	≤ ± 5 %

# Compression load cells

# SIWAREX WL270 K-S CA Load cell

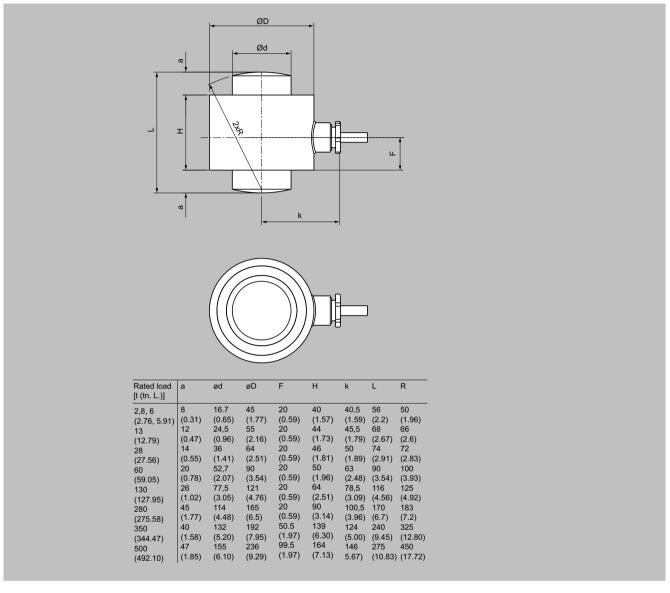
# Technical specifications (continued)

SIWAREX WL270 K-S CA, high temperature versions	-30 +150 °C (-22 +238 °F)	150 180 °C (238 356 °F)	180 250 °C (356 482 °F)			
Creep error F <sub>CR</sub>						
30 min	≤ ± 0.3%	$\leq \pm 0.4\%$	≤ ± 4 %			
Temperature coefficient						
• Zero signal T <sub>Ko</sub>	$\leq \pm 0.25\% C_{n}/5 K$	$\leq \pm 0.25\% C_n/5 K$	$\leq \pm 0.5\% \ C_n/5 \ K$			
• Characteristic value $T_{\rm Kc}$	$\leq \pm 0.25\% C_n/5 K$	$\leq$ ± 0.5% $C_n/5$ K	$\leq \pm 0.5\% \ C_n/5 \ K$			
Electrical characteristic values						
Input resistance R <sub>e</sub>						
• 2.8, 6, 13, 28, 60, 130, 280 t (2.76, 5.91, 12.79, 27.56, 59.05, 127.95, 275.58 tn. l.)	275 Ω ± 7 Ω	275 Ω ± 15 Ω	$275 \Omega \pm 15 \Omega$			
• 350, 500 t (344.47, 492.10 tn. l.)	840 Ω ± 30 Ω	840 Ω ± 30 Ω	840 $\Omega$ ± 30 $\Omega$			
Output resistance R <sub>a</sub>						
• 2.8, 6, 13, 28, 60, 130, 280 t (2.76, 5.91, 12.79, 27.56, 59.05, 127.95, 275.58 tn. l.)	$245 \Omega \pm 0.5 \Omega$	245 Ω ± 1 Ω	$245 \Omega \pm 1 \Omega$			
• 350, 500 t (344.47, 492.10 tn. l.)	703 Ω ± 5 Ω	$703 \Omega \pm 5 \Omega$	703 Ω ± 5 Ω			
Insulation resistance R <sub>is</sub>	≥ 5 000 MΩ					
Connection and environmental conditions						
Rated temperature range B <sub>tn</sub>	-30 +180 °C (-22 +356 °F)					
Operating temperature range B <sub>tu</sub>	-30 +250 °C (-22 +482 °F)					
Storage temperature range B <sub>ts</sub>	-30 +250 °C (-22 +482 °F)					

## **Compression load cells**

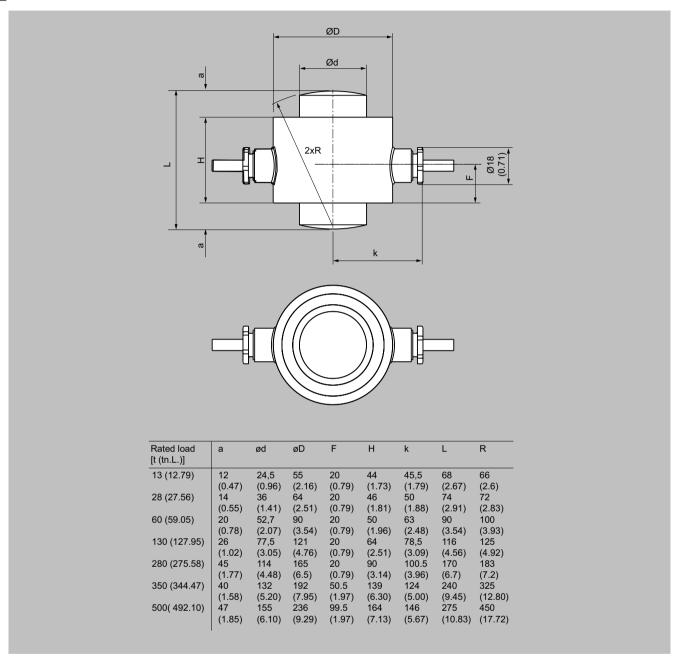
# SIWAREX WL270 K-S CA Load cell

# Dimensional drawings



SIWAREX WL270 K-S CA load cell, dimensions in mm (inch)

# **Dimensional drawings** (continued)



SIWAREX WL270 K-S CA load cell, with double bridge, dimensions in mm (inch)

#### Compression load cells

## SIWAREX WL270 K-S CA Self-centering bearing unit

## Overview



The self-centering self-aligning bearing for SIWAREX WL270 K-S CA load cells is particularly suitable for use hopper scales and bin weighing equipment.

## Design

The self-aligning bearing comprises two pressure plates.

Together with the load cell, the pressure plates form a self-centering unit. This allows the top plate, and thus the load bearing implement, to accommodate horizontal displacements (e.g. due to temperature fluctuations). The design of the self-aligning bearing creates a restoring force which is dependent on the size of the displacement and the applied load.

If the load bearing implement is displaced by more than value s (see dimensional drawing table) in the horizontal direction, measures for restricting sideways play (e.g. stops) must be provided in the construction of the load bearing implement. Lifting of the load bearing implement must be prevented by suitable measures provided in the construction of the load bearing implement.

The load cell is not included in the scope of delivery of the self-aligning bearing.

#### Heavy load versions

Suitable mounting units are also available for heavy load cells with 350 and 500 t (344.47 and 492.10 tn. l.) rated loads. These are also designed as self-centering, self-aligning bearings.

## Selection and ordering data

	Article No.
Pressure plate <sup>1)2)</sup> For SIWAREX WL270 K-S CA load cells For constructing a self-aligning bearing, each load cell requires two pressure plates, one at the top and one at the bottom. The Article No. includes one pressure plate. Material: Steel, painted	
For load cells with a rated load of	
• 2.8 6 t (2.76 5.91 tn. l.)	7MH3115-3AA1
• 13 t (12.79 tn. l.)	7MH3115-1BA1
• 28 t (27.56 tn. l.)	7MH3115-2BA1
• 60 t (59.05 tn. l.)	7MH3115-3BA1
• 130 t (127.95 tn. l.)	7MH3115-1CA1
• 280 t (275.58 tn. l.)	7MH3115-2CA1
• 350 t (344.47 tn. l.)	7MH5714-6LD10
• 500 t (492.10 tn. l.)	7MH5714-6PD10

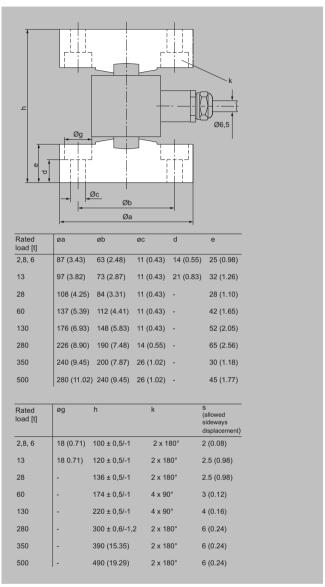
- 1) The load cell is not included in the scope of delivery.
- 2) It is highly recommendable to use a grounding cable (7MH3701-1AA1) in order to protect the load cell.

#### Technical specifications

Pressure plate fo	Pressure plate for load cell type SIWAREX WL270 K-S CA									
Rated load t (tn. l.)	2.8 (2.76)	6 (5.91)	13 (12.80)	28 (27.56)	60 (59.10)	130 (127.95)	280 (275.88)			
Permissible lateral deflection in mm (inch):	2 (0.08)	2 (0.08)	2.5 (0.10)	2.5 (0.10)	3 (0.12)	4 (0.16)	6 (0.24)			
Rated displacement $h_n$ at $E_{max}$ mm (inch)	0.23 (0.009)	0.35 (0.014)	0.53 (0.021)	0.80 (0.032)	1.22 (0.048)	1.85 (0.073)	2.67 (0.11)			

# SIWAREX WL270 K-S CA Self-centering bearing unit

# Dimensional drawings



Self-aligning bearing for SIWAREX WL270 K-S CA load cells, dimensions in mm (")  $\,$ 

## Ring torsion load cells

# SIWAREX WL280 RN-S SA Load cell

## Overview



The ring torsion load cell is particularly suitable for use in hopper, belt, platform and roller conveyor scales.

# Design

The measurement element is a ring torsion spring made of stainless steel. Two strain gauge spirals are applied to the upper and lower faces of the ring respectively. The spring element is deformed by the load acting centrically in the measurement direction. This compresses the strain gauge of the upper face of the ring and extends the strain gauge on the lower face of the ring. This causes a change in the electrical resistance of the force-locked strain gauge, which is detected by means of a bridge circuit.

All load cells with a rated load of up to 13 t (12.79 tn. l.) are equipped with integrated overload protection.

## Selection and ordering data

SIWAREX WL280 RN-S SA load cell			ticle No IH5113-	).
Stainless steel EN 1.4542, low mounting height Available with accuracy classes C3 and C6 acc	nt, IP66/68 ording to OIML R60.	•	• •	0 •
Click on the Article No. for the online configuration in the PIA Life				
Rated load	Cable length			
• 60 kg (132.28 lb)	3 m (9.84 ft)	2	Q	
• 130 kg (286.60 lb)	3 m (9.84 ft)	3	D	
• 280 kg (617.29 lb)	3 m (9.84 ft)	3	J	
• 500 kg (1 102.31 lb)	3 m (9.84 ft)	3	Р	
• 1 t (0.98 tn. l.)	3 m (9.84 ft)	4	Α	
• 2 t (1.97 tn. l.)	6 m (19.68 ft)	4	G	
• 3.5 t (3.44 tn. l.)	6 m (19.68 ft)	4	L	
• 5 t (4.92 tn. l.)	6 m (19.68 ft)	4	Р	
• 10 t (9.84 tn. l.)	15 m (49.21 ft)	5	Α	
• 13 t (12.79 tn. l.)	15 m (49.21 ft)	5	D	
• 28 t (27.56 tn. l.)	15 m (49.21 ft)	5	J	
• 60 t (59.05 tn. l.)	15 m (49.21 ft)	5	Q	
Accuracy class according to OIML R60				
C3			D	
C6 <sup>1)</sup> Explosion protection			G	
• Without				0
Explosion protection				1

<sup>1)</sup> Available only for the following capacities: 500 kg (1 102.31 lb), 1 t (0.98 tn. l.), and 2 t (1.97 tn. l.).

# Technical specifications

SIWAREX WL280 RN-S SA							
Possible applications	Hopper, belt, platform and rol	ler conveyor scales					
Type of construction	Ring torsion load cell						
Rated load/maximum capacity E <sub>max.</sub>	• 60 kg (132.28 lb) • 130 kg (286.60 lb) • 280 kg (617.29 lb)	• 0.5 t (0.49 tn. l.) • 1 t (0.98 tn. l.) • 2 t (1.97 tn. l.) • 3.5 t (3.45 tn. l.) • 5 t (4.92 tn. l.)	• 13 t (12.80 tn. l.) • 28 t (27.56 tn. l.) • 60 t (59.05 tn. l.)				
		• 10 t (9.84 tn. l.)					
Accuracy class according to OIML R60	C3 and C6						
Max. scale interval $n_{ m LC}$	3 000, 6 000 for C6						
Min. scale interval $V_{ m min}$	E <sub>max</sub> /16 000	$E_{\text{max}}/17500$ , 18 000 for 0	C6 (only for 500 kg, 1 t, and 2 t)				
Minimum application range R <sub>min(LC)</sub>	19%	17%	17%				
Combined error F <sub>comb</sub>	$\leq$ ± 0.023% $C_n$ , 0.12 for C6						
Repeatability $F_{\rm v}$	$\leq \pm 0.01\% C_{n}$						
Return of zero signal	$\leq \pm 0.0167\% C_n^{1)}$						
Creep error F <sub>cr</sub>							
• 30 min	$\leq \pm 0.0245\% C_n$ , 0.12 for C6 <sup>1)</sup>						
• 20 30 min	$\leq \pm 0.0053\% C_n^{1)}$						
Temperature coefficient							
• Zero signal T <sub>KO</sub>	$\leq \pm 0.004\% C_n/5K, 0.0077 \% C_n$	C <sub>n</sub> /10K for C6					
• Characteristic value $T_{\rm Kc}$		$\leq \pm 0.004\% C_n/5K$ , 0.0058 % $C_n/10K$ for C6					
···		n/ TOK TOT CO					
Min. dead load E <sub>min</sub> Max. working load L <sub>u</sub>	$\geq \pm 0\% E_{\text{max}}$ 200 % $E_{\text{max}}$	150% E <sub>max</sub>					
	Thus.		200% 5				
Breaking load L <sub>d</sub>	500% E <sub>max</sub>	300% E <sub>max</sub>	300% E <sub>max</sub>				
Safe side load L <sub>lq</sub>	75% E <sub>max</sub>	100% $E_{\text{max}}$ 0.1 ± 0.02 mm	75% E <sub>max</sub> 0.11 0.2 mm				
Rated displacement h <sub>n</sub> at E <sub>max</sub>	0.07 mm						
Overload protection Supply voltage <i>U<sub>sr</sub></i> (reference value)	Integrated 15 V	Integrated 10 V	Integrated at 13 t				
	5 30 V+	10 V	15 V				
Supply voltage (range) Rated characteristic value C <sub>n</sub>	1 mV/V	2 mV/V	2 mV/V				
Folerance $D_c$ of characteristic value	Up to 500 kg (1 102.31 lb): 0.		2 111777				
	From 500 kg (1 102.31 lb): 0.						
Tolerance $D_0$ of zero signal	≤ ± 1.0% C <sub>n</sub>						
Input resistance R <sub>e</sub>	60 kg (132.28 lb): 1 260 Ω ± 100 Ω 130 kg (286.60 lb): 1 260 Ω ± 100 Ω 280 kg (617.29 lb): 1260 Ω ± 250 Ω	1 100 Ω ± 100 Ω	13 t: 1 200 $\Omega$ ± 100 $\Omega$ 28 t: 1 075 $\Omega$ ± 100 $\Omega$ 60 t: 1 350 $\Omega$ ± 200 $\Omega$				
Output resistance R <sub>a</sub>	1 020 $\Omega$ ± 0.5 $\Omega$	1 025 $\Omega$ ± 25 $\Omega$	13 t: 1 000 $\Omega$ ± 0.5 $\Omega$ 28 t: 930 $\Omega$ ± 0.5 $\Omega$ 60 t: 1 175 $\Omega$ ± 0.5 $\Omega$				
nsulation resistance R <sub>is</sub>	≥ 5 000 MΩ	≥ 5 000 MΩ	≥ 5 000 MΩ				
Rated temperature range B <sub>tn</sub>	-10 +40 °C (14 104 °F)						
Operating temperature range B <sub>tu</sub>	-35 +70 °C (-31 158 °F)						
Storage temperature range B <sub>ts</sub>	-50 +90 °C (-58 194 °F)						
Sensor material (DIN)	Stainless steel EN 1.4542						
Degree of protection according to EN 60529; IEC 60529	IP66/68						
Recommended tightening torque of the fixing screws	8 Nm	14 Nm (0.5 5 t) 10 Nm (10 t)	-				
Current calibration <sup>2)</sup>	Standard	15 (11) (10 ()					
Cable connection							
<u>Function</u>	Color						
• EXC +	Pink						

# Ring torsion load cells

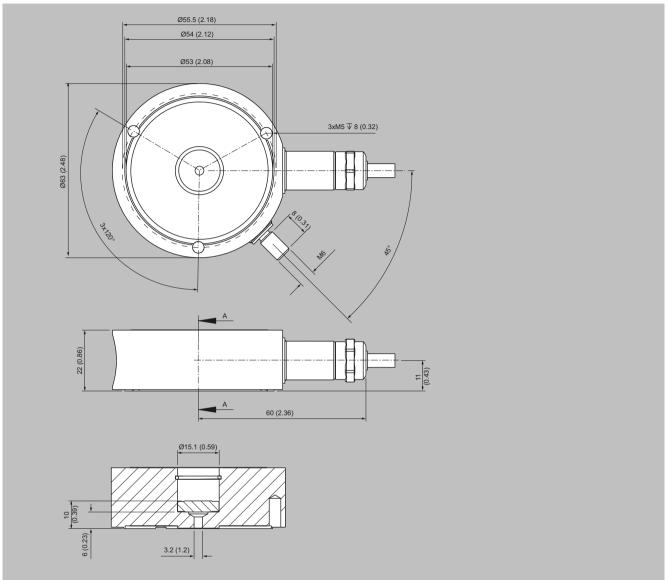
# SIWAREX WL280 RN-S SA Load cell

# Technical specifications (continued)

SIWAREX WL280 RN-S SA					
• EXC -	Gray				
• SIG +	Brown				
• SIG -	White				
Shield (not connected to the load cell body)	Transparent				
Certificates and approvals					
Explosion protection	ATEX/IECEx II 1 G Ex ia IIC T4 Ga				
	ATEX/IECEx II 1 D Ex ia IIIC T73°C Da				
	ATEX/IECEx II 3 G Ex ic IIC T4 Gc				
	ATEX/IECEx II 3 G Ex nA IIC T4 Gc				
	ATEX/IECEx II 3 D Ex tc IIIC T63°C Dc				

For rated temperature -10 ... +40 °C (14 ... 104 °F).
 Current calibration: rated characteristic value and output resistance are adjusted so that the output current is calibrated within 0.05% of a reference value. This makes it easier to connect several load cells in parallel.

# Dimensional drawings

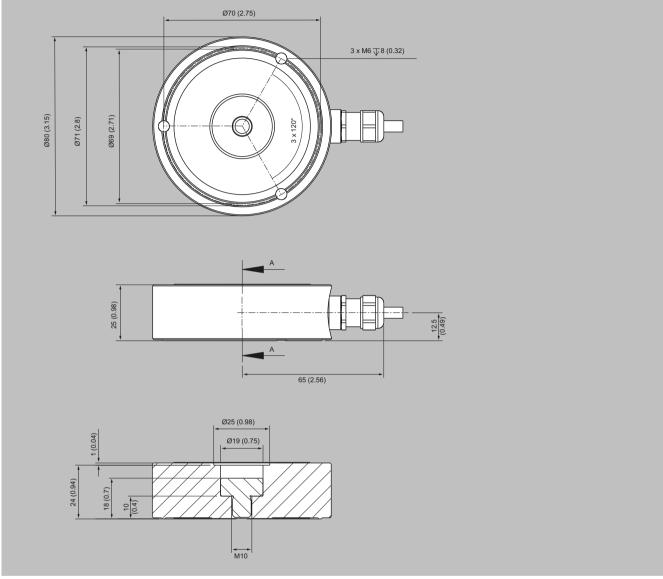


SIWAREX WL280 RN-S SA load cell 60 ... 280 kg (132.28 ... 617.29 lb), dimensions in mm (inch)

# Ring torsion load cells

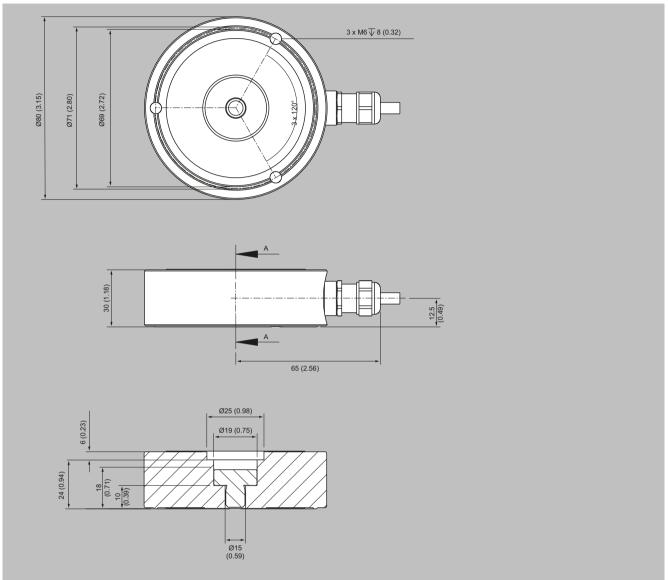
# SIWAREX WL280 RN-S SA Load cell

# Dimensional drawings (continued)



SIWAREX WL280 RN-S SA load cell, 0.5 and 1 t (0.49 and 0.98 tn. l.), dimensions in mm (inch)

# Dimensional drawings (continued)

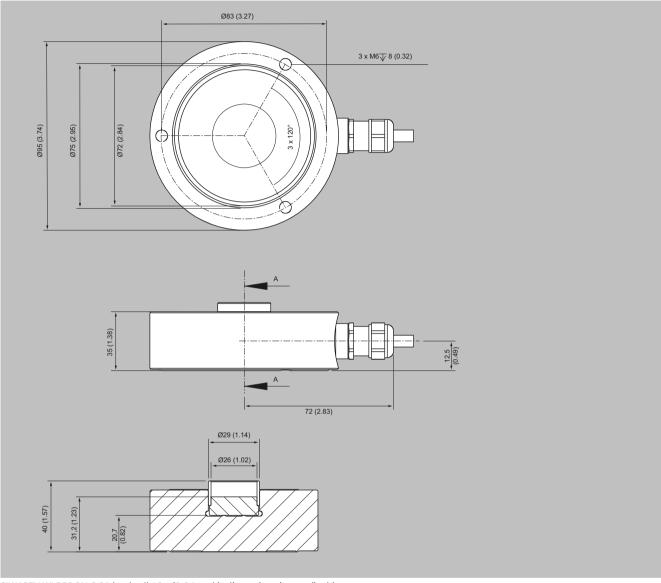


SIWAREX WL280 RN-S SA load cell, 2 ... 5 t (1.97 ... 4.92 tn. l.), dimensions in mm (inch)

# Ring torsion load cells

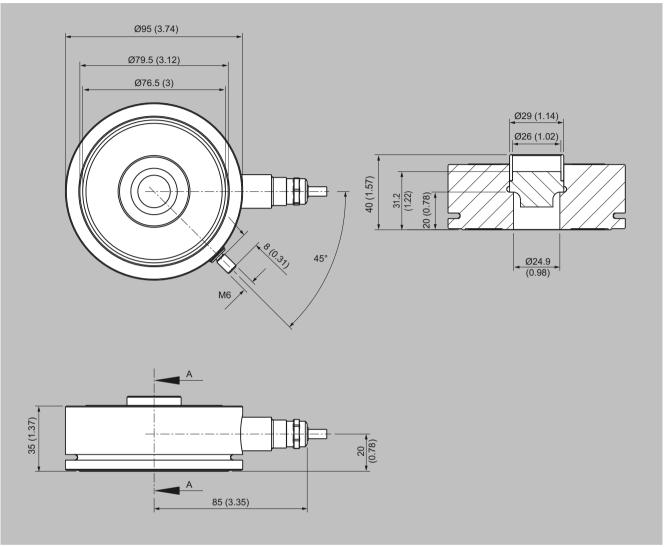
# SIWAREX WL280 RN-S SA Load cell

# Dimensional drawings (continued)



SIWAREX WL280 RN-S SA load cell 10 t (9.84 tn. l.), dimensions in mm (inch)

# Dimensional drawings (continued)

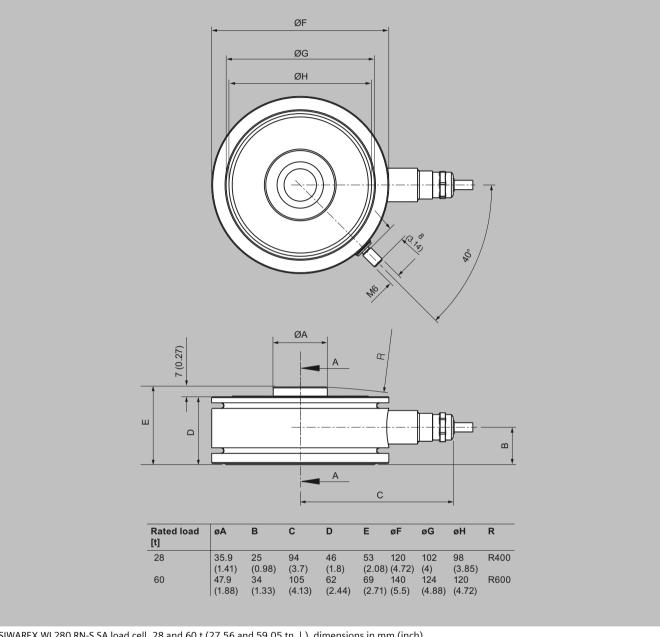


SIWAREX WL280 RN-S SA load cell 13 t (12.79 tn. l.), dimensions in mm (inch)

# Ring torsion load cells

# SIWAREX WL280 RN-S SA Load cell

# Dimensional drawings (continued)



SIWAREX WL280 RN-S SA load cell, 28 and 60 t (27.56 and 59.05 tn. l.), dimensions in mm (inch)

#### Ring torsion load cells

# SIWAREX WL280 RN-S SA Self-aligning bearing

# Overview



The self-centering self-aligning bearing for SIWAREX WL280 RN-S SA load cells is particularly suitable for container and platform scales due to its low mounting height.

## Design

The self-aligning bearing comprises a pendulum bolt, a top plate (self-aligning bearing, top part) and a base plate (self-aligning bearing, base part).

The self-aligning pendulum bolt enables the top plate, and thus the load bearing implement, to follow horizontal displacements (e.g. due to temperature fluctuations). The design of the pendulum bolt creates a restoring force, which is dependent on the size of the displacement and the applied load.

Measures for restricting sideways play must be provided in the load bearing implement (e.g. in the form of guide elements) if the load bearing implement is displaced in the horizontal direction by:

- > 4 mm (0.16 inch) to 5 t (4.92 tn. l.) Rated load
- > 7 mm (0.28 inch) to 13 t (12.80 tn. l.) Rated load
- > 10 mm (0.39 inch) to 60 t (59.05 tn. l.) Rated load

Lifting of the load support must be prevented by suitable measures provided in the construction of the load bearing implement.

The load cell is not included in the scope of delivery of the self-aligning bearing.

## Selection and ordering data

	Autiala Na
Calf alimping beauty at the man 11/2)	Article No.
Self-aligning bearing top part <sup>1)2)</sup> For SIWAREX W1280 RN-S SA load cells comprising: Top plate with seal holder and sealing ring, top plate pressure plate, pendulum bolt, cell pressure piece (not for 28 t and 60 t) Material: Stainless steel EN 1.4301 and EN 1.4112	
For load cells with a rated load of	
• 60 280 kg (132.28 617.29 lb)	7MH4115-3DB11
• 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.)	7MH4132-4AK11
• 2 5 t (1.97 4.92 tn. l.)	7MH4132-4KK11
• 10, 13 t (9.84, 12.80 tn. l.)	7MH4115-5BB11
• 28 t (27.56 tn. l.)	7MH4115-5DB11
• 60 t (59.05 tn. l.)	7MH4115-5GB11
Self-aligning bearing base part <sup>1)</sup> For SIWAREX WL280 RN-S SA load cells comprising: Base plate, 3 tension pins Material: Stainless steel EN 1.4301 For load cells with a rated load of	
• 60 280 kg (132.28 617.29 lb)	7MH4115-3DC11
• 500 kg 5 t (1 102.31 lb 4.92 tn. l.)	7MH4132-4AG11
• 10, 13 t (9.84, 12.80 tn. l.)	7MH4115-5BC11
• 28 t (27.56 tn. l.)	7MH4115-5DC11
• 60 t (59.05 tn. l.)	7MH4115-5GC11
Accessories	
Pressure plate set For SIWAREX WL280 RN-5 SA load cells. Comprising pressure plate and pendulum support. The pressure plate set enables custom design installation requirements to be implemented. Material: Stainless steel EN 1.4112	
For load cells with a rated load of 1)	
• 60 280 kg (132.28 617.29 lb)	7MH5713-3JD00
• 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.)	7MH5713-4AD00
Shims (accessories) For mounting units of the SIWAREX WL280 RN-S SA series Material: Stainless steel EN 1.4301 For load cells with a rated load of <sup>1)</sup>	
• 60 280 kg (132.28 617.29 lb); Content: 16 units, each 0.5 mm thick	7MH5713-3JG00
• 500 kg 1 t (1 102.31 lb 0.98 tn l.); Content: 24 units, each 0.5 mm thick	7MH5713-4AG00
• 2 5 t (1.97 4.92 tn. l.); Content: 4 units each 0.5 mm thick, 16 units each 1 mm thick	7MH5713-4PG00
• 10, 13 t (9.84, 12.80 tn. l.) Content: 4 units each 0.5 mm thick, 20 units each 1 mm thick	7MH5713-5DG00

- The load cell is not included in the scope of delivery.
   The self-aligning bearing base part is not included in the scope of delivery.

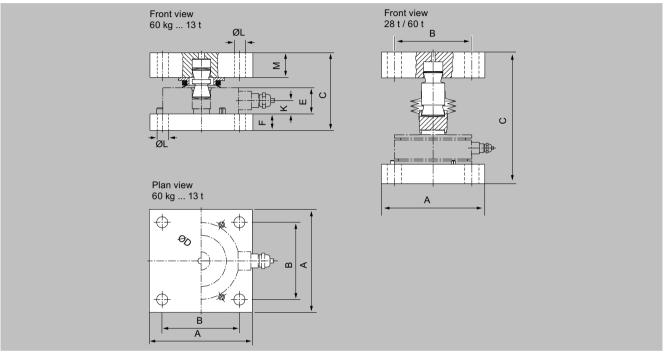
# Ring torsion load cells

# SIWAREX WL280 RN-S SA Self-aligning bearing

# Technical specifications

Self-aligning bearing for SIWAREX WL280 RN-S SA load cells								
Rated load t (tn. l.) 0.06 5 (0.06 4.92) 10 13 (9.84 12.80) 28 60 (27.56 59.02)								
Permissible lateral deflection in mm (inch):	± 4 (0.16)	± 7 (0.28)	± 10 (0.39)					

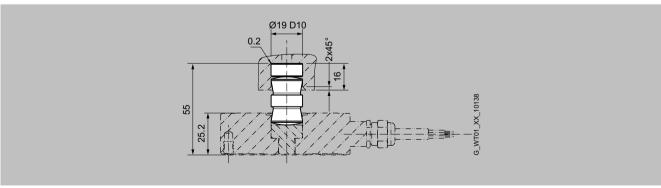
# Dimensional drawings



Self-aligning bearing for SIWAREX WL280 RN-S SA load cells, for 0.06 ... 60 t (0.06 ... 59.05 tn. l.), dimensions in mm (inch)

Rated load	Α	В	С	ØD	E	F	K	ØL	M	s*
60 280 kg	80 (3.15)	60 (2.36)	52 (2.05)	63 (2.48)	22 (0.87)	8 (0.31)	11 (0.43)	9 (0.35)	12 (0.47)	4 (0.16)
0.5, 1 t	100 (3.94)	75 (2.95)	79 (3.11)	80 (3.15)	25 (0.98)	15 (0.59)	10 (0.39)	11 (0.43)	25 (0.98)	4 (0.16)
2, 3.5, 5 t	100 (3.94)	75 (2.95)	79 (3.11)	80 (3.15)	30 (1.18)	15 (0.59)	8.5 (0.33)	11 (0.43)	25 (0.98)	4 (0.16)
10, 13 t	120 (4.72)	90 (3.54)	121.2 (4.77)	95 (3.74)	35 (1.97)	20 (0.79)	20 (0.79)	14 (0.55)	40 (1.57)	7 (0.28)
28 t	160 (6.30)	120 (4.72)	203 (7.99)	40 (1.57)	46 (1.81)	30 (1.18)	25 (0.98)	22 (0.87)	40 (1.57)	10 (0.39)
60 t	200 (7.87)	140 (5.51)	254 (10.0)	50 (1.97)	62 (2.44)	36 (1.42)	34 (1.34)	28 (1.10)	50 (1.97)	10 (0.39)

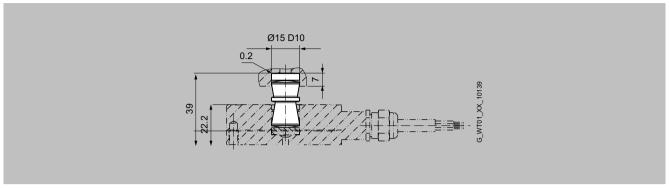
<sup>\*</sup> Permissible lateral deflection



Pressure piece set SIWAREX WL280 RN-S SA, for 0.5 and 1 t (0.49 and 0.98 tn. l.), dimensions in mm (inch)

# SIWAREX WL280 RN-S SA Self-aligning bearing

# Dimensional drawings (continued)



Pressure piece set for SIWAREX WL280 RN-S SA, for 60 ... 280 kg (132.28 ... 617.29 lb), dimensions in mm (inch)

#### Ring torsion load cells

## SIWAREX WL280 RN-S SA Elastomer bearing

## Overview



Elastomer bearings for SIWAREX WL280 RN-S SA load cells, 60 ... 280 kg (132.28 ... 617.29 lb)



Elastomer bearing for SIWAREX WL280 RN-S SA load cells, 0.5 ... 13 t (0.49  $\dots$  12.80 lb)

Used in combination with the self-aligning bearing base part, the self-centering elastomer bearing for SIWAREX WL280 RN-S SA load cells is the ideal load introduction element for scales without guide elements. It is used in container, platform and roller table scales and dampens vibrations and shocks.

# Design

Elastomer bearings are rubber-metal composites made of neoprene and stainless steel. They ensure large spring excursions (i.e. a high degree of damping) despite small dimensions.

If the load bearing implement is displaced by more than 4 mm (0.16 inch) in the horizontal direction <sup>1)</sup>, measures for restricting sideways play (e.g. in the form of guide elements) must be provided in the construction of the load bearing implement.

Lifting of the load support must be prevented by suitable measures provided in the construction of the load bearing implement.

The load cell and the self-aligning bearing base part are not included in the scope of delivery of the elastomer bearing.

1) 6 mm (0.24 inch) with a rated load of 10 t (9.84 tn. l.) or 13 t (12.80 tn. l.).

## Selection and ordering data

	Article No.
Elastomer bearings <sup>1)</sup> For SIWAREX WL280 RN-5 SA load cells Comprising: Elastomer package with fixing plate, force transfer, seal Material: Neoprene, stainless steel EN 1.4301	
For load cells with a rated load of	
• 60 280 kg (132.28 617.29 lb)	7MH4130-3EE11
• 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.)	7MH4130-4AE11
• 2 5 t (1.97 4.92 tn. l.)	7MH4130-4KE11
• 10, 13 t (9.84, 12.80 tn. l.)	7MH4130-5CE11

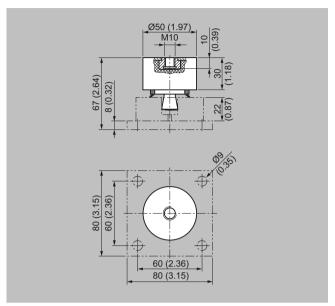
<sup>1)</sup> The load cell and the self-aligning bearing base part are not included in the scope of delivery.

#### Technical specifications

Elastomer bearings for load cells of the type SIWAREX WL280 RN-S SA										
Rated load	60 kg (132.28 lb)	130 kg (286.60 lb)	280 kg (617.29 lb)	500 kg (1 102.31 lb)	1 t (0.98 tn. l.)	2 t (1.97 tn. l.)	3.5 t (3.44 tn. l.)	5 t (4.92 tn. l.)	10 t (9.84 tn. l.)	13 t (12.79 tn. l.)
Max. permissible lateral deflection	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 4 (0.16)	± 6 (0.24)	± 6 (0.24)
Vertical rigidity	0.89 kN/mm	0.89 kN/mm	0.89 kN/mm	5.9 kN/mm	5.9 kN/mm	27.3 kN/mm	27.3 kN/mm	27.3 kN/mm	58.07 kN/mm	58.07 kN/mm
Horizontal rigidity	0.16 kN/mm	0.16 kN/mm	0.16 kN/mm	0.16 kN/mm	0.16 kN/mm	0.57 kN/mm	0.57 kN/mm	0.57 kN/mm	0.62 kN/mm	0.62 kN/mm
Spring compression at rated load	0.65 mm	1.40 mm	2.85 mm	0.68 mm	1.28 mm	0.62 mm	1.04 mm	1.46 mm	1.72 mm	2.24 mm

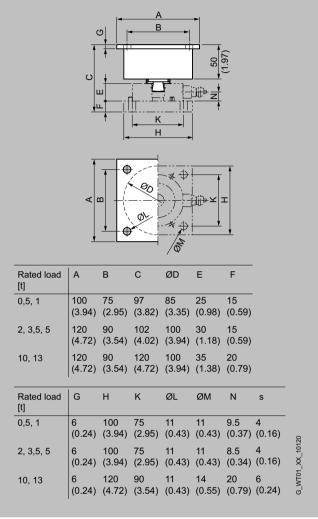
# SIWAREX WL280 RN-S SA Elastomer bearing

# Dimensional drawings



Elastomer bearing for SIWAREX WL280 RN-S SA load cells, 60 ... 280 kg (132.28 ... 617.30 lb), dimensions in mm (inch)

# **Dimensional drawings** (continued)



Elastomer bearing for SIWAREX WL280 RN-S SA load cells, 0.5 ... 13 t (0.49 ... 12.80 tn. l.), dimensions in mm (inch)

#### Ring torsion load cells

## SIWAREX WL280 RN-S SA Mounting unit with guide element

#### Overview



SIWAREX WL280 RN-S SA mounting unit with guide element, front



SIWAREX WL280 RN-S SA mounting unit with guide element, rear

The mounting unit, together with the load cells of the SIWAREX WL280 RN-S SA series, forms a self-centering unit. The guide elements prevent containers, for example, from moving sideways due to an external lateral force. The guide elements can be mounted on one or both sides of the mounting unit.

## Design

The mounting unit comprises a base plate and a top plate, a pressure piece with a flat gasket and a pendulum support. A highly flexible grounding cable between the top and base plate conducts any fault currents past the load cell. The top plate is connected to the base plate by means of two countersunk head screws. On both sides of the base and top plate there are threaded holes for the later flange-fitting of guide elements.

The top plate is fixed above the base plate by means of two countersunk head screws. This results in a single unit that is easily handled. The top plate must be precisely aligned above the base plate. The height of the top plate is set so that it is 2 mm (for 60 ... 280 kg versions) or 3 mm (for 0.5 ... 13 t versions) above the installation height with load cell.

In this state, the mounting unit serves as an installation aid and can be used as a dummy for light installation jobs.

The load cell, together with the pendulum support and the pressure piece, can be inserted into the mounting unit. Load cell and pressure piece are secured with clamping washers.

The load cell can be inserted in the scale before mounting the mounting unit. It is also possible to insert the load cell in the mounting unit after mounting.

The fixing holes of the mounting unit are 6 mm wider in diameter than the necessary fixing screws. This means that a greater tolerance error is permissible in the connection measurements. The mounting unit is clamped tightly using the washers supplied.

After the mounting units have been installed in the scale, the load bearing implement is ideally aligned. The load cells are not yet loaded. Finally, the load bearing implement is lowered by loosening the hexagon nuts under the top plate. The weight now rests on the load cells.

In this state, the load cell and the mounting unit together form a self-centering bearing unit. The mounting unit allows the top plate (and thus the load bearing implement) to be displaced up to 2 mm (for the 60 ... 280 kg (132.28 ... 617.29 lb) versions) or 3 mm (for the 0.5 ... 13 t (1 102.31 lb, 0.98 tn. l.) versions) to the side in all directions. The countersunk head screws prevent the load bearing implement from being lifted off or tipping. The countersunk head screws secure the load bearing implement against sharp lateral movement on the occurrence of sporadic lateral forces.

Using the mounting unit as an installation aid results in optimum alignment of the load cells. This is essential to enable the load cells to perform at their best in terms of accuracy. For maintenance or troubleshooting purposes, the load cell can be relieved again by tightening the hexagon nuts. After loosening the clamping washers, it can then easily be replaced.

Guide elements are used if the lateral movement of a load bearing implement is to be prevented. Lateral movements can be initiated by agitator start-up in a container, by braking or accelerating forces in a roller conveyor, or through forces exerted by the wind on outdoor silos.

A guide element consists of two flanges and one clamping screw. The clamping screw is adjusted to the correct length. The guide element is attached to the operational mounting unit. A guide element can be mounted on the front or rear of the mounting unit. If necessary, two guide elements can be used in parallel in order to double the transferrable lateral force.

In the case of scales with four load cells, only three mounting units may be equipped with guide elements.

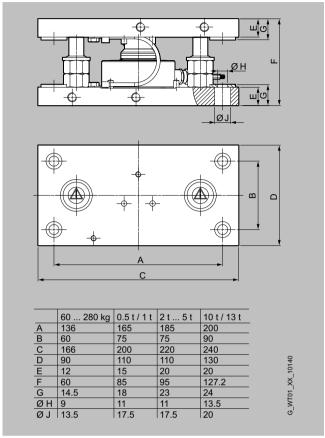
Shims are used to compensate for angular errors and delays in the lug plates. If more than three load cells are used, the shims are also used to adjust the height of the lugs.

## SIWAREX WL280 RN-S SA Mounting unit with guide element

## Selection and ordering data

#### Article No. Mounting unit For SIWAREX WL280 RN-S SA load cells Material: Stainless steel EN 1.4301 and EN 1.4112 For load cells with a rated load of 1) 7MH5713-3JA00 • 60 ... 280 kg (132.28 ... 617.29 lb) • 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.) 7MH5713-4AA00 • 2 ... 5 t (1.97 ... 4.92 tn. l.) 7MH5713-4PA00 7MH5713-5DA00 • 10, 13 t (9.84, 12.80 tn. l.) **Guide elements (optional)** For mounting units of the SIWAREX WL280 RN-S SA series Material: Stainless steel EN 1.4301 For load cells with a rated load of 1) • 60 ... 280 kg (132.28 ... 617.29 lb); 7MH5713-3IF00 Permissible lateral force: 1.5 kN 500 kg, 1 t (1 102.31 lb, 0.98 tn. l.); 7MH5713-4AE00 Permissible lateral force: 2.5 kN • 2 ... 5 t (1.97 ... 4.92 tn. l.); 7MH5713-4PE00 Permissible lateral force: 5 kN 7MH5713-5DE00 • 10, 13 t (9.84, 12.80 tn. l.); Permissible lateral force: 10 kN Shims (accessories) For mounting units of the SIWAREX WL280 RN-S SA series Material: Stainless steel EN 1.4301 For load cells with a rated load of 1) • 60 ... 280 kg (132.28 ... 617.29 lb); 7MH5713-3JG00 Content: 16 units, each 0.5 mm thick • 500 kg ... 1 t (1 102.31 lb ... 0.98 tn l.); 7MH5713-4AG00 Content: 24 units, each 0.5 mm thick 7MH5713-4PG00 • 2 ... 5 t (1.97 ... 4.92 tn. l.); Content: 4 units each 0.5 mm thick, 16 units each 1 mm thick 7MH5713-5DG00 • 10, 13 t (9.84, 12.80 tn. l.); Content: 4 units each 0.5 mm thick, 20 units each

## Dimensional drawings



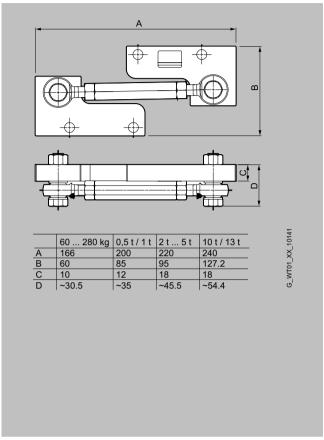
SIWAREX WL280 RN-S SA mounting unit, dimensions in mm

<sup>1)</sup> The load cell and guide elements are not included in the scope of delivery.

# Ring torsion load cells

# SIWAREX WL280 RN-S SA Mounting unit with guide element

# Dimensional drawings (continued)



SIWAREX WL280 RN-S SA guide element, dimensions in mm

## SIWAREX DB digital junction box

## Overview



SIWAREX DB digital junction box in stainless steel and aluminum

SIWAREX DB is a digital junction box for enhanced diagnostics and monitoring options in conjunction with SIWAREX WP weighing electronics

Thanks to individual channel monitoring, error states such as wire break and overload can be identified in a targeted manner. Connecting SIWAREX DB to a SIWAREX WP electronic weighing system ensures seamless integration in the SIMATIC world.

#### **Benefits**

SIWAREX DB offers the following key advantages:

- Additional diagnostics options due to evaluation of individual load cells
- Integration in SIMATIC by connection to SIWAREX WP electronic weighing system
- Seamless communication between control and field levels supports retention of order number and location designation
- Easy replacement of analog junction boxes:
- Suitable for use in harsh environments thanks to IP66
- Simplified service: multimeter no longer required
- Rapid initial diagnostics with LEDs

Advantages of single channel evaluation:

- Wire break signal: load cell no longer correctly connected
- Impedance monitoring: change in load cell resistance
- Monitoring of overload/underload
- Current load factor of each load cell: determination of the center of gravity is possible

## Application

SIWAREX DB is the optimum solution wherever strain-gauge sensors such as load cells, force sensors and torque measuring shafts are used for measuring in the SIMATIC environment and optimum diagnostics options are needed.

SIWAREX DB is suitable for all weighing applications, particularly level measurement, platform weighing and proportioning.

SIWAREX DB can be connected to the following SIWAREX WP electronic weighing systems:

- SIWAREX WP231 (7MH4960-2AA01)
- SIWAREX WP321 (7MH4138-6AA00-0BA0)

# Design



Internal view of SIWAREX DB

The SIWAREX DB digital junction box has a die-cast aluminum or stainless steel enclosure. The enclosure is dust-protected and splash-proof according to the IP66 degree of protection.

Cables are fed in through metric cable glands. Plug-in terminals reduce wiring effort during commissioning. Connection to SIWAREX WP electronic weighing systems is via the RS 485 interface.

## Function

In order to avoid incorrect measurements, such as for filling levels, weighing modules must work precisely. A prerequisite is complete transparency about the device states. With SIWAREX DB it is possible to connect scales with up to four load cells, offering maximum versatility for system planning.

A special feature is the individual channel monitoring. Wire break, impedances as well as the current utilization of each and every load cell can be identified in a targeted manner and rectified if required.

For direct connection to a SIMATIC S7 CPU, the SIWAREX WP231 is available for the SIMATIC S7-1200 system. SIWAREX WP321 should be selected for the SIMATIC ET 200SP distributed I/O system. Seamless communication between SIWAREX und SIMATIC ensure reduced overhead during commissioning.

The SIWAREX DB can also replace the structurally identical analog SIWAREX JB junction box in existing installations. This enables older systems to be retained and given a digital retrofit with a minimum of effort.

SIWAREX DB supplies diagnostic data which can be completely integrated in the SIMATIC world. Error messages are displayed centrally on the SIMATIC Controller and the HMI. The seamless connection between the control unit and the SIWAREX modules enables instant diagnostics, thereby simplifying and accelerating servicing and minimizing downtimes.

# Load cell accessories

# SIWAREX DB digital junction box

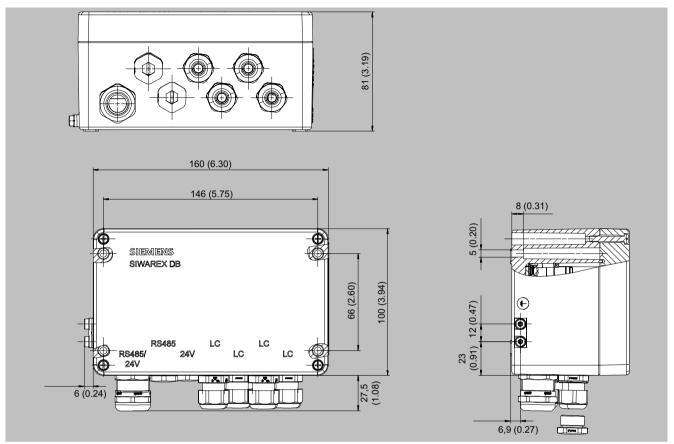
# Selection and ordering data

	Article No.
SIWAREX DB digital junction box For enhanced diagnostic and monitoring options in conjunction with SIWAREX WP electronics.	
Enclosure made of:	
• Aluminum	7MH5001-0AD20
Stainless steel incl. ATEX and IECEx approval II 3 G Ex ec IIC T4 Gc and II 3 D Ex tc IIIC T120 °C Dc	7MH5001-0AD01
Spare part	
SIWAREX DB printed-circuit board and plug SIWAREX DB printed-circuit board incl. plug for con- necting load cells to SIWAREX WP electronic weighing systems as a spare part.	A5E50551831
Accessories	
EMC cable gland for SIWAREX DB and JB aluminum Content:	7MH5002-0AA30
• 4 × EMC cable glands M16	
• 2 × blanking plugs M16	
Extension set for SIWAREX JB and DB aluminum and stainless steel Content:	7MH5002-0AB30
• 1 × EMC cable gland M20	
• 1× adapter, M16 to M20	
Cable Li2Y 1 × 2 × 0.75 ST + 2 × (2 × 0.34 ST) – CY For connecting SIWAREX electronic weighing systems to junction box (JB), extension box (EB) and Ex interface or between two EBs. Suitable for both aluminum and stainless steel variants. For permanent installation. Occasional bending is possible. External diameter: approx. 10.8 mm (0.43 inch) Permissible ambient temperature: -40 +80 °C (-40 +176 °F). Sold by the meter.	7MH4702-8AG

# Technical specifications

SIWAREX DB digital junction box		
Integration in SIMATIC S7-1200 and S7-1500 automation systems	SIWAREX WP electronic weighing system	
	• SIWAREX WP231 (7MH4960-2AA01)	
	• SIWAREX WP321 (7MH4138-6AA00-0BA0)	
Communication interfaces	RS 485 (connection to SIWAREX WP electronic weighing system)	
Measuring accuracy	See SIWAREX WP electronic weighing system	
Measuring frequency	100 / 120 Hz	
Load cells	Full-bridge strain gauges in 4-wire or 6-wire system	
Load cell powering		
Supply voltage	4.85 V DC	
Permissible load resistance		
• R <sub>Lmin</sub>	> 330 Ω	
• R <sub>Lmax</sub>	< 4 100 Ω	
Load cell characteristic	1 4 mV/V	
IP degree of protection to EN 60529	IP66	
Permissible ambient temperature	-20 80 °C	
Cable glands		
For load cells	4 × M16	
For signal cables / power supplies	1 × M20	
Auxiliary power supply		
Nominal voltage	24 V DC	
Max. power consumption	100 mA at 24 V DC	

# Dimensional drawings

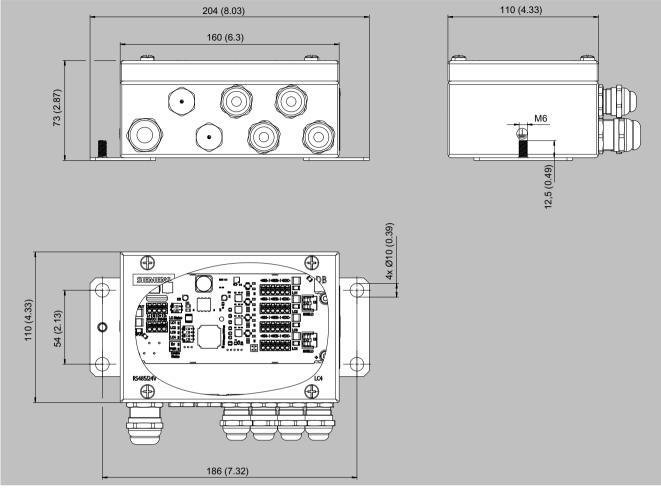


SIWAREX DB digital junction box (7MH5001-0AD20), aluminum, dimensions in mm (in)

# Load cell accessories

# SIWAREX DB digital junction box

# Dimensional drawings (continued)



 $SIWAREX\ DB\ digital\ junction\ box\ (7MH5001-0AD01),\ stainless\ steel,\ dimensions\ in\ mm\ (in)$ 

## Load cell accessories

## SIWAREX JB analog junction box

# Overview



SIWAREX JB junction box, in aluminum



SIWAREX JB junction box, in stainless steel

The JB junction box in aluminum or in stainless steel is required for parallel connection of load cells. A maximum of 4 load cells can be connected in parallel in one junction box.

#### Only for junction boxes in aluminum:

If more than 4 load cells are to be connected, a second junction box must be connected in parallel via a cross connection. An expansion set is required for this purpose. The cross-connection can be used to connect up to three load cells in the first junction box. Up to four load cells can be connected in the second junction box.

# Design

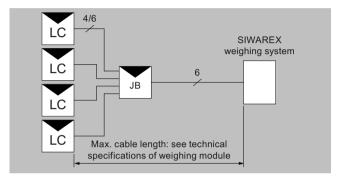
The junction box of die-cast aluminum consists of a lower section and cover. The enclosure is dust-protected and splashproof according to IP66 degree of protection. The cables are fed in through metric cable glands. In the enclosure, screw terminals are fixed onto a connection board.

The internal resistance, characteristic value and rated load of all parallel-switched load cells must be identical. The value of these variables is not limited by the junction box. Load cells can be connected in 4-wire or 6-wire systems.

For 6-wire systems, 2 jumpers must also be separated.

#### Connection examples

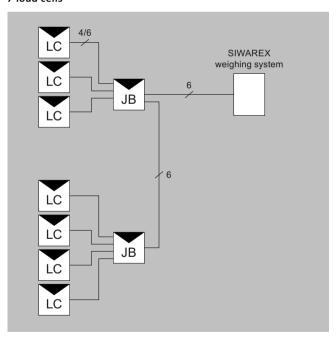
#### 4 load cells



LC: Load cell

JB: Junction box in aluminum or stainless steel

## 7 load cells



LC: Load cell

JB: Only for junction boxes in aluminum

## Load cell accessories

## SIWAREX JB analog junction box

# Selection and ordering data

Article No.	
SIWAREX JB junction box, aluminum housing For connecting up to 4 load cells in parallel, and for connecting several junction boxes	7MH5001-0AA20
SIWAREX JB junction box, stainless steel housing For connecting up to 4 load cells in parallel Material: Stainless steel EN 1.4301	7MH5001-0AA00
SIWAREX JB junction box, stainless steel housing (ATEX) For connecting up to 4 load cells in parallel Material: Stainless steel EN 1.4301 (For zone allocation, see manual or type examination certificate)	7MH5001-0AA01
Accessories (optional)	
Cable Li2Y 1 x 2 x 0.75 ST + 2 x (2 x 0.34 ST) – CY	
For connecting SIWAREX electronic weighing systems to junction box (JB), extension box (EB) and Ex interface or between two extension boxes.  For permanent installation. Occasional bending is possible.  External diameter: approx. 10.8 mm (0.43 inch)  Permissible ambient temperature -40 +80 °C  (-40 +176 °F)  Sold by the meter.	
Sheath color: orange	7MH4702-8AG
• For hazardous atmospheres. Sheath color: blue.	7MH4702-8AF
EMC cable gland for SIWAREX DB and JB aluminum Content: $4 \times$ EMC cable glands M16 $2 \times$ blanking plugs M16	7MH5002-0AA30
Extension set for SIWAREX JB and DB aluminum and stainless steel Content:	7MH5002-0AB30
• 1 × EMC cable gland M20	
• 1 × adapter, M16 to M20	

## **Technical specifications**

Degree of protection

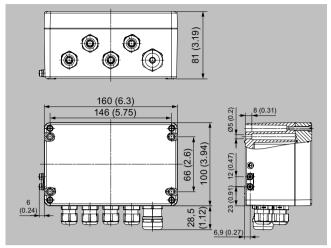
# enclosure Cable glands Of load cells 4 × M16 1 × M20 Permissible ambient temperature During operation -40 ... +80 °C (-58 ... +176 °F) During operation for legal-for-trade weighing machines During transportation and storage -40 ... +100 °C (-58 ... +212 °F)

Vibration resistance of terminals according 10 Hz and 150 Hz, amplitude 0.35 mm to DIN VDE 0611 11/77

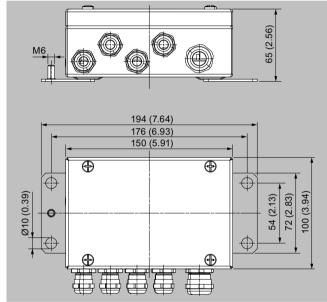
IP66 to EN 60529

SIWAREX JB junction box, aluminum and stainless steel

# Dimensional drawings



SIWAREX JB junction box in aluminum (7MH5001-0AA20), dimensions in mm (inches)



SIWAREX JB junction box in stainless steel (7MH5001-0AA00), dimensions in mm (inches)  $\,$ 

## Load cell accessories

## SIWAREX EB extension box

# Overview



The EB extension box is used to lengthen load cell connecting

Load cells can be connected in 4-wire or 6-wire systems. The cable connection to the weighing module or to the JB junction box must always be implemented in 6-wire systems. The 7MH4 702-8AG or ...-8AF SIWAREX connection cable is recommended for this purpose.

If load cell cables are extended to a JB junction box, the M16 x 1.5 cable glands on the box must be replaced. The following is required for each load cell:

- 1 EMC cable gland M20 x 1.5
- 1 extension M16 x 1.5 male thread to M20 x 1.5 female thread.

# Design

The EB extension box consists of a housing made of die-cast aluminum. It is protected against dust and spray water according to IP66. The cables are fed in through metric EMC cable glands and laid in spring-loaded terminals. A vibration-resistant and maintenance-free connection is achieved through the use of spring-loaded terminals.

For connecting load cells in a 4-wire system, two bridge elements are inserted for feedback of the sense signal.

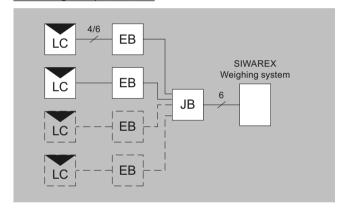
#### Connection examples

Connecting one load cell



LC: Load cell EB Extension box

## Connecting multiple load cells



LC: Load cell EB Extension box JB: Junction box

## Selection and ordering data

	Article No.
Accessories	
SIWAREX EB extension box, aluminum enclosure For extending the connecting cable of load cells	7MH4710-2AA
Cable (optional)	
Cable Li2Y 1 x 2 x 0.75 ST + 2 x (2 x 0.34 ST) – CY	
For connecting SIWAREX electronic weighing systems to junction box (JB), extension box (EB) and Ex interface or between two extension boxes. For permanent installation. Occasional bending is possible. External diameter: approx. 10.8 mm (0.43 inch) Permissible ambient temperature -40 +80 °C (-40 +176 °F) Sold by the meter.	
Sheath color: orange	7MH4702-8AG
• For hazardous atmospheres. Sheath color: blue.	7MH4702-8AF

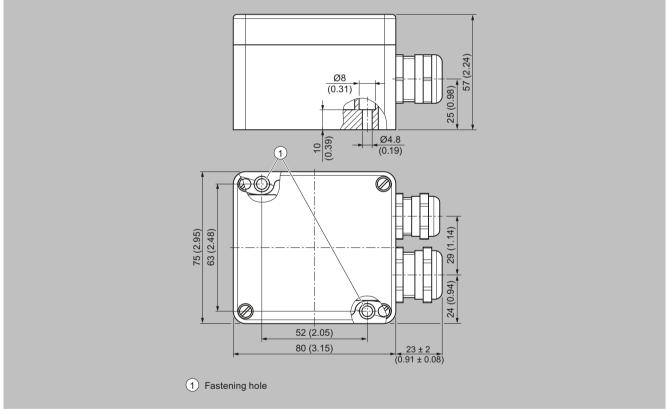
## Load cell accessories

# SIWAREX EB extension box

# Technical specifications

Cable glands		
Of load cell cable	M16 × 1.5	
Of signal cable	M20 × 1.5	
Permissible ambient temperature		
During operation	-30 +85 °C (-22 185 °F)	
During operation for legal-for-trade weighing machines	-10 +40 °C (14 104 °F)	
During transportation and storage	-40 +90 °C (-40 194 °F)	
Degree of protection acc. to EN 60529	IP66	
Vibration resistance of terminals to DIN VDE 0611 11/77	12 Hz and 50 Hz, amplitude 1 mm	
Insulation resistance of the terminals	$\geq 10^{12}  \Omega$	
Dimensions (W $\times$ H $\times$ D) in mm	80 × 75 × 57	

# Dimensional drawings



SIWAREX EB extension box (7MH4 710-2AA), dimensions in mm (inch)

## Load cell accessories

Cable

# Overview



The ultra-flexible grounding cable is for discharging parasitic currents.

## Design

The grounding cable is 400 mm long and is an electrical shunt.

It protects the load cell from undesired voltages such as those that occur during welding or lightning strikes.

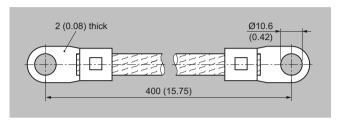
We recommend using one grounding cable per load cell.

The load cell and/or other mounting components are not included in the scope of delivery of the grounding cable.

# Selection and ordering data

	Article No.
Grounding cable made of copper For discharging parasitic currents	
400 mm long	7MH3701-1AA1

# Dimensional drawings



Grounding cable, dimensions in mm (inch)

#### Configuration examples

#### Introduction

## Overview

#### Number of load cells

The three-point bearing is statically determined and offers a stable setup for any application.

If there are more than three bearing points, the load is likely to be unevenly positioned and, in extreme cases, that two diagonally positioned load cells would have to accommodate the entire load. Three-point bearing should therefore be used wherever possible.

To exclude the possibility of an uneven base, in the case of a bearing with more than three load cells, the prevailing weight distribution on the relevant load cells should be checked and a height adjustment performed if necessary. This can be achieved by using a suitable support to raise the load cells which are carrying less weight.

#### Force bypass

Force bypasses are produced if a partial load is transferred past the load cells into the base.

There are various reasons for a force bypass (e.g. third-party supports, frictional forces, stresses, etc.).

Force bypasses must be avoided at all costs as they lead to measuring errors.

## Rated load of load cells

The rated load is selected under maximum load, taking into account centers of gravity and load distribution on the individual load cells. The rated load is generally selected according to the most heavily loaded load cell. A check also needs to be performed to see if any dynamic forces are superimposed on the static load of the load cell. In this case, the rated load of the load cell must be calculated from the sum of the static load and the peak dynamic force.

Example (please also refer to co	onfiguration example 1)
Even load distribution, without dynamic influences	
Number of load cells	4
Container empty weight	1.2 t (1.18 tn. l.)
Maximum capacity	1.8 t (1.77 tn. l.)
Total load	3 t (2.95 tn. l.)

The 4 load cells are each loaded with 0.75 t (0.74 tn. l.) in order to ensure even load distribution. During configuration and selection of load cells, approx. 20% should be added to the calculated rated load for safety reasons. This produces a required load cell rated load of 0.75 t  $\times$  1.2 = 0.9 t (0.74 tn. l.  $\times$  1.2 = 0.89 tn. l.).

It therefore follows that it is necessary to select the next highest rated load level, with 1 t (0.98 tn. l.).

## More information

#### Example 1: Container weighing

The total center of gravity  ${\bf S}$  of the suspended container lies above the level of the load cells.

It is supported on 4 lugs (container manufacturer specification), has an empty weight (dead load) of 1.2 t (1.18 tn. l.), and a maximum capacity of 1.8 t (1.77 tn. l.). The load is evenly distributed across all 4 load cells.

#### Note

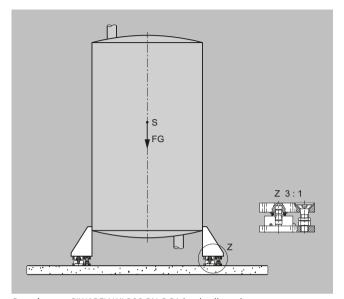
The three-point bearing of the container is statically determined and represents a stable state (see comment in the introduction).

#### Selection of load cells and mounting components

The determination of the rated load, as described in the introduction, results in a rated load of 1 t (0.98 tn. l.).

For the example above, 4 SIWAREX WL280 RN-S SA load cells were used with a rated load of 1 t (0.98 tn. l.) since the construction height of the high-quality WL280 RN-S SA precision load cells is extremely low

Self-centering compact mounting units are used as mounting components because, in addition to their oscillation function and oscillation limitation, they are also fitted with anti-lift protection. The anti-lift protection can absorb a maximum vertical force of 4.2 kN. In the event of greater lifting forces (e.g due to wind load), the container must be safeguarded with additional catastrophe protection.



Container on SIWAREX WL280 RN-S SA load cells and compact mounting units

#### Configurator for container weighing (basic configuration)

Item	Description	Article No.	Selection criterion	Number in example
1	SIWAREX WL280 RN-S SA, rated load 1 t (0.98 tn. l.), C3	7MH5113-4AD00	High-quality ring-torsion load cells with low structure height, ideal for container weighing.	4
2	Compact mounting unit for SIWAREX WL280 RN-S SA load cell, rated load 0.5 / 1 t (0.49 / 0.98 tn. l.) Material: Stainless steel	7МН5713-4АА00	Ensures anti-lift functionality in addition to the oscillation function with oscillation limitation. Incl. grounding cable for dissipation of unwanted electrical current.	

#### Configuration examples

#### Configuration example 2

#### More information

#### Example 2: Container weighing

The combined center of gravity  ${\bf S}$  of the suspended container lies below the level of the load cells.

It is mounted on 3 lugs, has an empty weight (dead load) of 1.2 t and a maximum capacity of 1.8 t. The container has a diameter of 1 m (3.3 ft). Weighing of the individual components produces a chemical reaction that raises the temperature of the container with contents from approx. 18 °C (64.4 °F) to approx. 55 °C (131 °F).

#### Selection of load cells and mounting components

We recommend using 3 SIWAREX WL280 RN-S SA load cells with a rated load of 2 t (1.97 tn. l.) (for determination of the rated load: please refer to introduction). Due to its low constructional height, the WL280 RN-S SA load cell was selected.

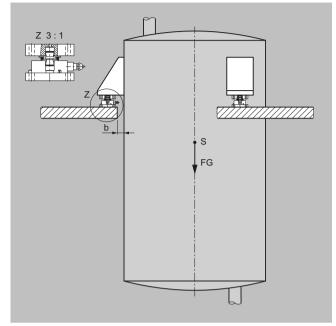
Self-centering self-aligning bearings are used as mounting components as the container is suspended and cannot lift up from the self-aligning bearing.

The 37 K temperature rise will cause the diameter of the container to increase by 0.4 mm (0.02 inch).

The self-aligning bearing permits a maximum oscillation path of  $\pm$  4 mm (0.16 inch) and is therefore able to accommodate the temperature expansion of the container.

An oscillation limitation is not necessary because there is a small gap of  $b=3\,$  mm (0.12 inch) between the container and the platform. In this case, the platform acts as an oscillation limitation.

For wider gaps in other applications, either compact mounting units have to be used (instead of the self-aligning bearings) or external pendulum limiters must be provided as an alternative.



Container weighing with SIWAREX WL280 RN-S SA load cells and selfaligning bearing

#### Configurator for container weighing (basic configuration)

ltem	Description	Article No.	Selection criterion	Number in example
1	SIWAREX WL280 RN-S SA, rated load 2 t (1.97 tn. l.), C3	7MH5113-4GD00	High-quality ring-torsion load cells with low structure height, ideal for container weighing.	3
2	Self-aligning bearing base part for SIWAREX WL280 RN-S SA load cell, rated load 2 t (1.97 tn. l.) Material: Stainless steel	7MH4132-4AG11	Allows the load cells to follow temperature expansions without conducting disruptive reaction forces into the load cells.	3
3	Self-aligning bearing top part for SIWAREX WL280 RN-S SA load cell, rated load 2 t (1.97 tn. l.) Material: Stainless steel	7MH4132-4KK11		3
4	Grounding cable	7MH3701-1AA1	For diverting unwanted currents.	3

## More information

#### Example 3: Mixer weighing

The combined center of gravity  ${\bf S}$  of the suspended container lies below the level of the load cells.

It is supported on 3 lugs, has an empty weight (dead load) of  $2.8\,t$  ( $2.76\,tn.\,l.$ ) and a maximum capacity of  $4.5\,t$  ( $4.43\,tn.\,l.$ ). To improve mixing of the individual components, an agitator is mounted on the container, which also operates during the weighing process.

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#### Selection of load cells and mounting components

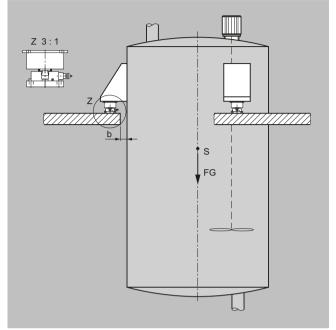
We recommend using 3 SIWAREX WL280 RN-S SA load cells with a rated load of 3.5 t (3.45 tn. l.) because the high-quality WL280 RN-S SA precision load cell has an extremely low constructional height (for determination of rated load, please refer to introduction).

Self-centering elastomer bearings are used as the mounting components to minimize the vibrations caused by the mixer.

The elastomer bearing permits a maximum oscillation path of  $\pm$  4 mm (0.16 inch).

An oscillation limitation is not necessary because there is a small gap of b = 3 mm (0.12 inch) between the container and the platform.

For wider gaps in other applications, endstops or external pendulum limiters must be provided.



Container with agitator on SIWAREX WL280 RN-S SA load cell and elastomer bearing

## Mixed weighing processes configurator (basic configuration)

ltem	Description	Article No.	Selection criterion	Number in example
1	SIWAREX WL280 RN-S SA, rated load 3.5 t, C3, without EEx	7MH5113-4LD00	High-quality ring-torsion load cells with low structure height, ideal for container weighing.	3
2	Self-aligning bearing base part for SIWAREX WL280 RN-S SA load cell, rated load 2 t (1.97 tn. l.) Material: Stainless steel	7MH4132-4AG11		3
3	Elastomer bearing for SIWAREX WL280 RN- S SA load cell, rated load 2 t (1.97 tn. l.) Material: neoprene and stainless steel	7MH4130-4KE11	Enables the damping of vibrations, thereby minimizing the influences on the load cells.	3
4	Grounding cable	7MH3701-1AA1	For diverting unwanted currents.	3