



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 06.03.2018

Version number 10

Revision: 06.03.2018

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### · 1.1 Product identifier

· Trade name: **Lötdraht HS10 Pb93Sn5Ag2**

#### · 1.2 Relevant identified uses of the substance or mixture and uses advised against

Drinking water installations, use in food technology. Use in medical technology. Temperatures > 500 ° C

· Technical function soldering

· Application of the substance / the mixture Brazing alloy

#### · 1.3 Details of the supplier of the safety data sheet

##### · Manufacturer/Supplier:

Stannol GmbH  
Haberstr. 24  
D-42551 Velbert  
Deutschland  
+49/2051-3120-332  
sdb@stannol.de

· Further information obtainable from: Product Safety Department

· 1.4 Emergency telephone number: 8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

### SECTION 2: Hazards identification

#### · 2.1 Classification of the substance or mixture

##### · Classification according to Regulation (EC) No 1272/2008

Skin Sens. 1 H317 May cause an allergic skin reaction.

Repr. 1A H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

STOT RE 1 H372 Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.

#### · 2.2 Label elements

##### · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

##### · Hazard pictograms



GHS07 GHS08

##### · Signal word Danger

##### · Hazard-determining components of labelling:

lead

Rosin

##### · Hazard statements

H317 May cause an allergic skin reaction.

H360FD-H362 May damage fertility. May damage the unborn child. May cause harm to breast-fed children.

H372 Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.

##### · Precautionary statements

P201 Obtain special instructions before use.

P260 Do not breathe dusts or mists.

P263 Avoid contact during pregnancy/while nursing.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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*P308+P313 IF exposed or concerned: Get medical advice/attention.***· Additional information:***Restricted to professional users.***· 2.3 Other hazards***Inhalation of vapors that are released during the soldering process should be avoided. Flux fumes will irritate nose, throat and lungs and may cause allergic reaction (asthma) after prolonged or repeated exposure. Therefore, we recommend the usage of fume extractions with appropriate filters.**Always wash your hands carefully with soap and water after handling the product before eating, drinking and smoking.**Do not heat the soldering materials above 500 °C.**Keep out of reach of children.**May cause occupational asthma***· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.**SECTION 3: Composition/information on ingredients****· 3.2 Mixtures****· Description:** Mixture of substances listed below with nonhazardous additions.**· Dangerous components:***Not applicable*

CAS: 7439-92-1	lead	Repr. 1A, H360FD-H362; STOT RE 1, H372	80-100%
EINECS: 231-100-4			
CAS: 8050-09-7	Rosin	Skin Sens. 1, H317	≤2.5%
EINECS: 232-475-7			
CAS: 7440-22-4	silver	substance with a Community workplace exposure limit	≤2.5%
EINECS: 231-131-3			
CAS: 7440-31-5	tin		2.5-15%
EINECS: 231-141-8			

**· Additional information:** For the wording of the listed hazard phrases refer to section 16.**SECTION 4: First aid measures****· 4.1 Description of first aid measures****· General information:***Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.***· After inhalation:***Supply fresh air and to be sure call for a doctor.**In case of unconsciousness place patient stably in side position for transportation.***· After skin contact:** Immediately wash with water and soap and rinse thoroughly.**· After eye contact:** Rinse opened eye for several minutes under running water.**· After swallowing:** If symptoms persist consult doctor.**· 4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**· 4.3 Indication of any immediate medical attention and special treatment needed***No further relevant information available.*



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### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture**  
During heating or in case of fire poisonous gases are produced.
- **5.3 Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective clothing.
- **6.2 Environmental precautions:** No special measures required.
- **6.3 Methods and material for containment and cleaning up:**  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Open and handle receptacle with care.
- **Information about fire - and explosion protection:** Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**  
**CAS: 8050-09-7 Rosin**  
WEL Short-term value: 0.15 mg/m<sup>3</sup>  
Long-term value: 0.05 mg/m<sup>3</sup>  
Sen
- **CAS: 7440-22-4 silver**  
WEL Long-term value: 0.1 mg/m<sup>3</sup>

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- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Immediately remove all soiled and contaminated clothing
  - Wash hands before breaks and at the end of work.
  - Store protective clothing separately.
- **Respiratory protection:**
  - Not necessary if room is well-ventilated.
  - Use suitable respiratory protective device in case of insufficient ventilation.
- **Protection of hands:**
  - Rubber gloves
  - Synthetic rubber gloves
  - To avoid skin problems reduce the wearing of gloves to the required minimum.
- **Material of gloves**
  - The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
  - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
  - Form:** Rope
  - Colour:** Grey
- **Odour:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value:** Not applicable.
- **Change in condition**
  - Melting point/freezing point:** Undetermined.
  - Initial boiling point and boiling range:** Undetermined.
- **Flash point:** Not applicable.
- **Flammability (solid, gas):** Not determined.
- **Decomposition temperature:** Not determined.
- **Auto-ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product does not present an explosion hazard.
- **Explosion limits:**
  - Lower:** Not determined.
  - Upper:** Not determined.

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- **Vapour pressure:** Not applicable.
- **Density:** Not determined.
- **Relative density** Not determined.
- **Vapour density** Not applicable.
- **Evaporation rate** Not applicable.
- **Solubility in / Miscibility with water:** Insoluble.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
  - Dynamic:** Not applicable.
  - Kinematic:** Not applicable.
- **Solvent content:**
  - Solids content:** 100.0 %
- **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity**  
May damage fertility. May damage the unborn child. May cause harm to breast-fed children.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure**  
Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

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### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Generally not hazardous for water
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.2 UN proper shipping name**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.3 Transport hazard class(es)**
- **ADR, ADN, IMDG, IATA**
- **Class** not regulated
- **14.4 Packing group**
- **ADR, IMDG, IATA** not regulated
- **14.5 Environmental hazards:** Not applicable.
- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **UN "Model Regulation":** not regulated

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### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 63
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

#### · **Relevant phrases**

H317 May cause an allergic skin reaction.

H360FD May damage fertility. May damage the unborn child.

H362 May cause harm to breast-fed children.

H372 Causes damage to the central nervous system, the kidneys and the blood through prolonged or repeated exposure.

#### · **Department issuing SDS:** Product Safety Department

#### · **Contact:** Hr. Dörr

#### · **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Sens. 1: Skin sensitisation – Category 1

Repr. 1A: Reproductive toxicity – Category 1A

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1