

The SICK logo is displayed in a bold, blue, sans-serif font. It is centered within a white rectangular box, which is itself centered on a light gray background.

DATA SHEET

BTF13-N1BM2077

HighLine
Wire draw encoders

The SICK logo is shown in a large, bold, blue, sans-serif font. To its right, the words "Sensor Intelligence" are written in a smaller, blue, sans-serif font.



WIRE DRAW ENCODERS

BTF13-N1BM2077

ORDERING INFORMATION

Type	part no.
BTF13-N1BM2077	1150704

Further device versions and accessories at www.sick.com/HighLine



DETAILED TECHNICAL DATA

SAFETY-RELATED PARAMETERS

MTTF _D (mean time to dangerous failure)	165 years (EN ISO 13849-1) ¹⁾
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¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

PERFORMANCE

Measurement range	0 m ... 20 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.0013 mm ^{1) 2)}
Repeatability	≤ 2 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 5 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

INTERFACES

Communication interface	PROFINET
Programmable/configurable	✓

ELECTRONICS

Connection type	Male connector, 1x, M12, 4-pin, axial Female connector, 2x, M12, 4-pin, axial
Supply voltage	10 V ... 32 V

Power consumption	≤ 3 W (without load)
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MECHANICS

Weight	Approx. 5.5 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.81 mm
Weight (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N ... 20 N ¹⁾
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	20.2 m
Wire acceleration	30 m/s ²
Operating speed	6 m/s
Mounted encoder	ANM58 PROFINET, ANM58B-SANNB0000101000XX018X16, 1145910
Mounted mechanic	MRA-F130-120D1, 6028628

¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

AMBIENT DATA

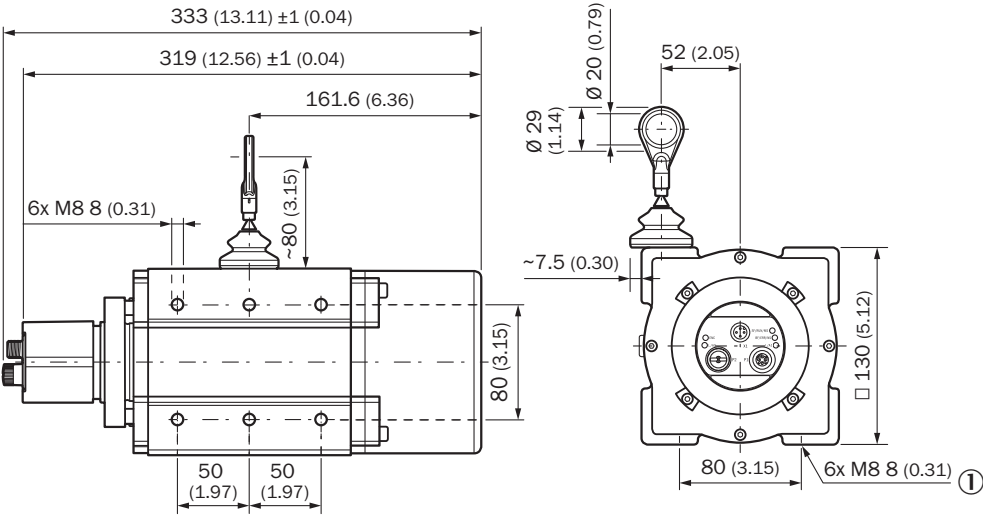
EMC	According to EN 61000-6-2 and EN 61000-6-3 ¹⁾
Enclosure rating	IP64, mounted mechanic IP65, Encoder (IEC 60529)
Operating temperature range	-30 °C ... +70 °C

¹⁾ The EMC according to the standards quoted is achieved if screened cables are used.

CERTIFICATES

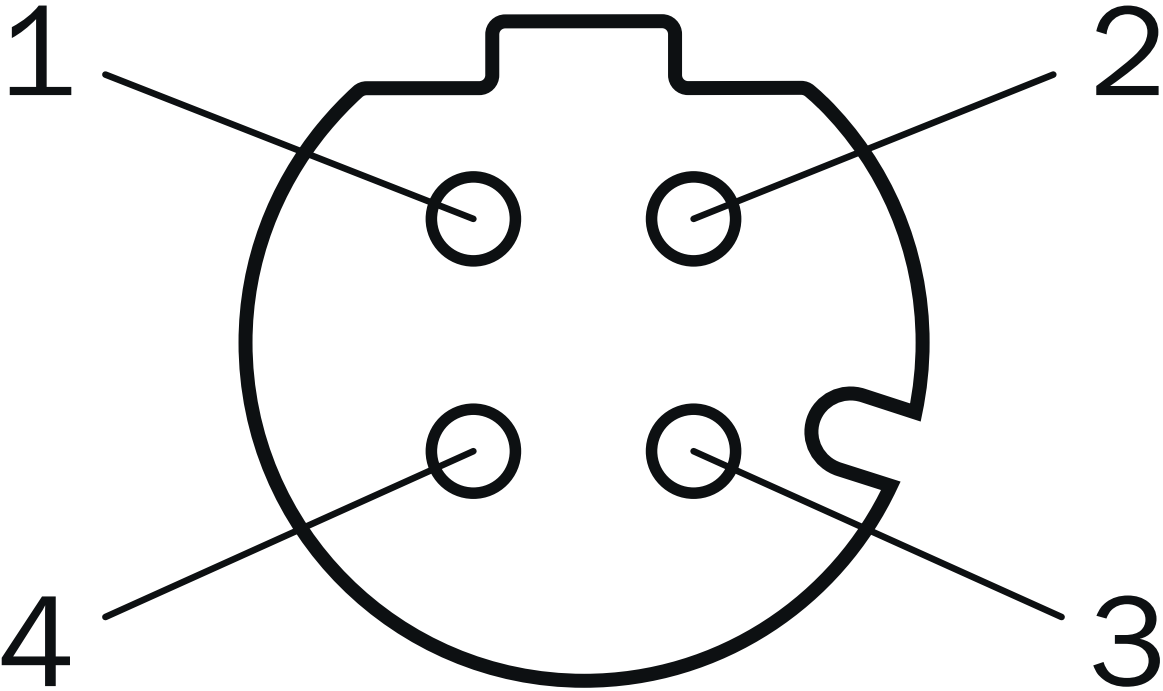
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China RoHS	✓

DIMENSIONAL DRAWING



Dimensions in mm (inch)

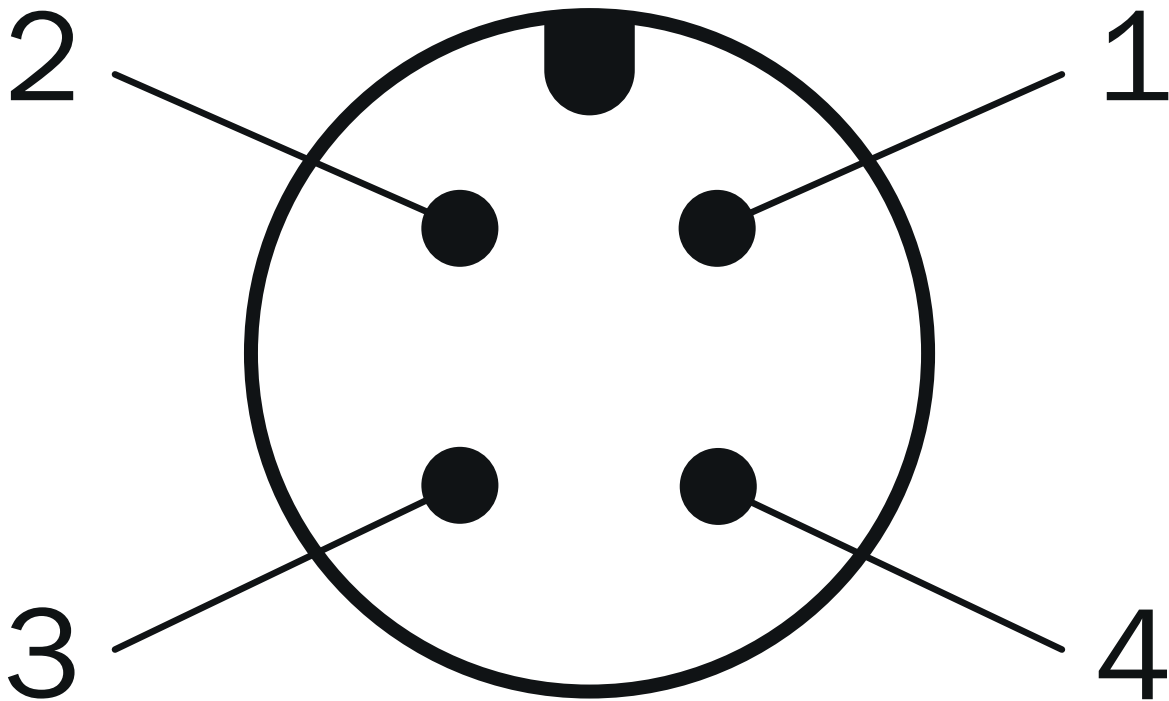
ANSCHLUSSBELEGUNG FEMALE CONNECTOR



Port 1, Port 2

PIN	Wire color	Signal
1	Yellow	T x D+
2	White	R x D+
3	Orange	T x D-
4	Blue	R x D-

ANSCHLUSSBELEGUNG MALE CONNECTOR



Supply voltage

PIN	Wire color	Signal
1	Brown	U_s 10 V ... 30 V
2	White	Not assigned
3	Blue	GND
4	Black	Not assigned

Further information as well as suitable accessories, example applications and downloads such as CAD dimensional models, operating instructions and software can be found at www.sick.com/1150704

SICK AG
WALDKIRCH
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SICK AT A GLANCE

SICK is a leading global technology company for intelligent sensors and integrated solutions in industrial automation. Our technologies set benchmarks, making your industrial processes more efficient, safer and more sustainable – both in logistics and manufacturing operations.

SICK combines sensor intelligence with industry expertise and certified consulting services. We provide the ideal foundation for scalable as well as tailor-made automation solutions and create added value along the entire value chain. Our close partnerships with our customers are more than just a promise: Together, we optimize productivity, improve quality, protect health and safety, and help build a sustainable future. All with empathy and trust.

Since 1946, we have been developing innovative technologies with passion and a pioneering spirit. With a global network in around 40 countries, SICK has a global presence and is always close by. The company's headquarters are located in Waldkirch near Freiburg, Germany. Our customers benefit from our understanding of both local and global requirements, which enables us to deliver tailor-made solutions

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