

För icke direkt toleranssatta mått gäller toleransklass
General tolerances if not otherwise stated



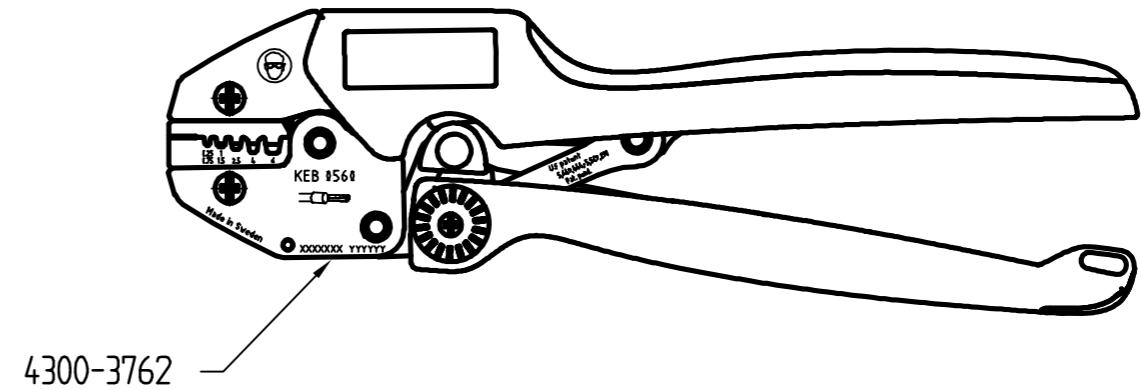
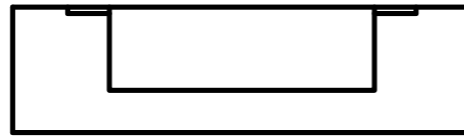
NOM DIM MM		TOL CLASS		
From	To	A	B	C
(1)	6	±0.05	±0.1	±0.2
(6)	30	±0.1	±0.2	±0.5
(30)	100	±0.15	±0.3	±0.8
(100)	300	±0.2	±0.5	±1.2
(300)	1000	±0.3	±0.8	±2

Hål / Holes H13

Skarpa kanter brutna där ej annat anges.
No sharp edges unless otherwise specified.

Övriga generella toleranser enligt ritning 4100-4644.
Additional general tolerances in accordance with drawing 4100-4644.

Denna ritning är Pressmaster AB:s egendom. Skyddad av gällande lag.
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Rev	Change order	Change: A = Added W = Was D = Deleted	Date	Sign
8	P2751	Ändrad enligt kund/ Changed according the customer	091105	SE

Förspänning / Preload: 110 N ± 30 N

Tolkmått / Gauge dimensions		
urtag / nest	gåtolk / go gauge	stopptolk / no go gauge
0.25 - 0.75	∅0.45	∅0.65
1.0 - 1.5	∅0.75	∅0.95
2.5	∅1.40	∅1.60
4.0	∅2.25	∅2.45
6.0	∅2.30	∅2.50

Material		Behandling/Treatment			Status	
Konstr/Design NE	Ritad/Drawn TGW	Datum/Date 2009-11-03	Skala/Scale 1:2	Kontr/Checked IP	Godk/Approved NE	Frisläppt
pressmaster ®				Benämning/Denomination Krimptång 297-2913 CRIMPING TOOL		Vikt/Weight,gram 43002428
ISO 9001 REG NR FM19447				Art grp 012		REV 008