

R-RBP Rawlbolt - Bolt Projecting for use in cracked and non-cracked concrete.

World's most popular all-purpose expanding shield anchor - bolt projecting version



Approvals and Reports

- ETA-11/0479 (M6 - M20)



Product information

Features and benefits

- RAWLBOLT® - first ever mechanical anchor in the world, forerunner of all of the later mechanical anchors
- For use in cracked and non-cracked concrete (ETA option 1), hollow-core slabs, flooring blocks and ceramics
- Product recommended for applications requiring fire resistance
- Three-pieces expanding sleeve of maximum expansion provides optimal load and safety of use in any substrate
- Wide range of diameters (M6 to M24)

Applications

- Roller shutter doors
- Fire doors
- Steelwork
- Security grills
- Heavy machinery
- Pipework/duct work support

Base materials

Approved for use in:

- Cracked concrete C20/25-C50/60
- Non-cracked concrete C20/25-C50/60
- Unreinforced concrete
- Reinforced concrete

Also suitable for use in:

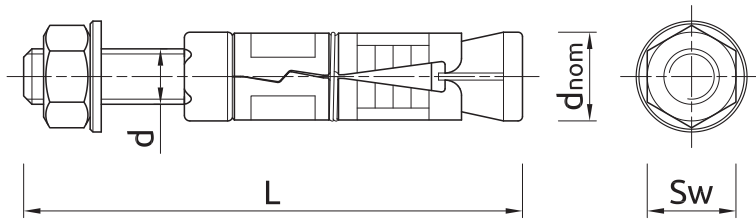
- Solid clay brick 20MPa
- Hollow Sand-lime Brick 15MPa
- Natural Stone
- Hollow Lightweight Concrete Block
- Hollow-core Slab
- Concrete hollow floor block (eg. Teriva)

Installation guide



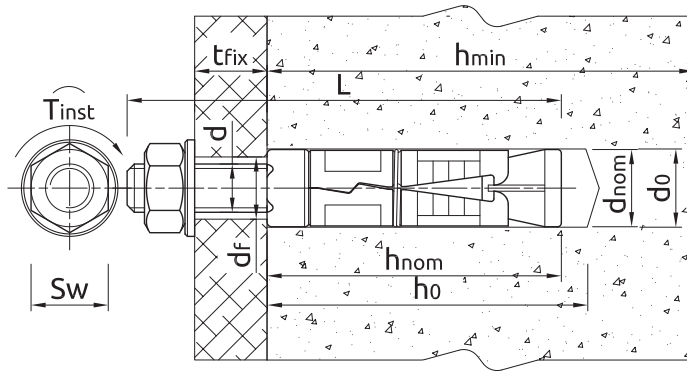
1. Drill a hole of required diameter and depth. Note: When fixing into brickwork, mortar joints should be avoided
2. Clear the hole of drilling dust and debris (using blowpump or equivalent method)
3. Remove nut and washer and insert anchor into hole. Tap home with hammer until flush with surface
4. Position fixture over the projecting bolt
5. Add washer and nut and tighten to recommended torque

Product information



| Size | Product Code | Anchor | | | Fixture | | |
|------|----------------|----------|-------------------|--------|----------------|----------------|---------------|
| | | Diameter | External diameter | Length | Max. thickness | Min. thickness | Hole diameter |
| | | d | d_{nom} | L | t_{fix} | | d_f |
| | | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] |
| M6 | R-RBP-M06/10W | 6 | 12 | 65 | 10 | - | 6,5 |
| | R-RBP-M06/25W | 6 | 12 | 80 | 25 | - | 6,5 |
| | R-RBP-M06/60W | 6 | 12 | 115 | 60 | - | 6,5 |
| M8 | R-RBP-M08/10W | 8 | 14 | 75 | 10 | - | 9 |
| | R-RBP-M08/25W | 8 | 14 | 90 | 25 | - | 9 |
| | R-RBP-M08/60W | 8 | 14 | 125 | 60 | - | 9 |
| M10 | R-RBP-M10/15W | 10 | 16 | 90 | 15 | - | 11 |
| | R-RBP-M10/30W | 10 | 16 | 105 | 30 | - | 11 |
| | R-RBP-M10/60W | 10 | 16 | 135 | 60 | - | 11 |
| M12 | R-RBP-M12/15W | 12 | 20 | 110 | 15 | - | 13 |
| | R-RBP-M12/30W | 12 | 20 | 125 | 30 | - | 13 |
| | R-RBP-M12/75W | 12 | 20 | 170 | 75 | - | 13 |
| M16 | R-RBP-M16/15W | 16 | 25 | 150 | 15 | - | 17 |
| | R-RBP-M16/35W | 16 | 25 | 170 | 35 | 10 | 17 |
| | R-RBP-M16/75W | 16 | 25 | 210 | 75 | 35 | 17 |
| M20 | R-RBP-M20/15W | 20 | 32 | 170 | 15 | - | 22 |
| | R-RBP-M20/30W | 20 | 32 | 185 | 30 | 10 | 22 |
| | R-RBP-M20/100W | 20 | 32 | 255 | 100 | 30 | 22 |
| M24 | R-RBP-M24/75W | 24 | 38 | 255 | 75 | - | 26 |
| | R-RBP-M24/150W | 24 | 38 | 300 | 150 | 75 | 26 |

Installation data



| Size | M6 | M8 | M10 | M12 | M16 | M20 | M24 | | |
|------------------------------|-------------------|------|-----|-----|-----|-----|-------|-------|-----|
| Thread diameter | d | [mm] | 6 | 8 | 10 | 12 | 16 | 20 | 24 |
| Hole diameter in substrate | d ₀ | [mm] | 12 | 14 | 16 | 20 | 25 | 32 | 38 |
| Installation torque | T _{inst} | [Nm] | 6.5 | 15 | 27 | 50 | 120 | 230 | 400 |
| Wrench size | Sw | [mm] | 10 | 13 | 17 | 19 | 24 | 30 | 24 |
| Min. hole depth in substrate | h ₀ | [mm] | 50 | 55 | 65 | 85 | 125 | 140 | 160 |
| Installation depth | h _{nom} | [mm] | 45 | 50 | 60 | 80 | 120 | 135 | 155 |
| Min. substrate thickness | h _{min} | [mm] | 100 | 100 | 100 | 100 | 142.5 | 172.5 | 240 |
| Min. spacing | s _{min} | [mm] | 35 | 40 | 50 | 60 | 95 | 115 | 210 |
| Min. edge distance | c _{min} | [mm] | 53 | 60 | 75 | 90 | 143 | 173 | 188 |

Mechanical properties

| Size | M6 | M8 | M10 | M12 | M16 | M20 | M24 | | |
|---|--------------------------------|----------------------|------|------|------|-------|-------|-------|-------|
| Nominal ultimate tensile strength - tension | f _{uk} | [N/mm ²] | 500 | 500 | 500 | 500 | 500 | 500 | |
| Nominal yield strength - tension | f _{yk} | [N/mm ²] | 400 | 400 | 400 | 400 | 400 | 400 | |
| Cross sectional area - tension | A _s | [mm ²] | 20.1 | 36.6 | 58 | 84.3 | 157 | 245 | 353 |
| Elastic section modulus | W _{el} | [mm ³] | 12.7 | 31.2 | 62.3 | 109.2 | 277.5 | 540.9 | 935.5 |
| Characteristic bending resistance | M ⁰ _{Rk,s} | [Nm] | 7.6 | 19 | 37 | 66 | 166 | 325 | 561 |
| Design bending resistance | M | [Nm] | 6.1 | 15 | 30 | 52 | 133 | 260 | 449 |

Basic performance data

Performance data for single anchor without influence of edge distance and spacing

| Size | M6 | M8 | M10 | M12 | M16 | M20 | M24 | |
|--------------------------------------|------|------|-------|-------|-------|-------|-------|--------|
| MEAN ULTIMATE LOAD | | | | | | | | |
| TENSION LOAD N_{Ru,m} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 6.36 | 8.35 | 15.24 | 18.48 | 48.77 | 56.55 | 94.30 |
| CRACKED CONCRETE | [kN] | 4.06 | 5.31 | 7.12 | 12.01 | 18.24 | 34.16 | - |
| SHEAR LOAD V_{Ru,m} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 6.04 | 10.98 | 17.40 | 25.30 | 47.10 | 73.50 | 105.90 |
| CRACKED CONCRETE | [kN] | 6.04 | 10.98 | 17.40 | 25.30 | 47.10 | 73.50 | - |
| CHARACTERISTIC LOAD | | | | | | | | |
| TENSION LOAD N_{Rk} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 6.00 | 7.50 | 12.00 | 16.00 | 40.00 | 50.00 | 70.00 |
| CRACKED CONCRETE | [kN] | 4.00 | 5.00 | 6.00 | 12.00 | 16.00 | 30.00 | - |
| SHEAR LOAD V_{Rk} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 5.03 | 7.50 | 12.00 | 21.08 | 39.25 | 61.25 | 88.30 |
| CRACKED CONCRETE | [kN] | 4.00 | 5.00 | 6.00 | 21.08 | 39.25 | 61.25 | - |

Basic performance data

| Size | | M6 | M8 | M10 | M12 | M16 | M20 | M24 |
|--|------|------|------|------|-------|-------|-------|-------|
| DESIGN LOAD | | | | | | | | |
| TENSION LOAD N_{Rd} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 3.33 | 4.17 | 6.67 | 8.89 | 22.22 | 27.78 | 38.90 |
| CRACKED CONCRETE | [kN] | 2.22 | 2.78 | 3.33 | 6.67 | 8.89 | 16.67 | - |
| SHEAR LOAD V_{Rd} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 3.33 | 4.17 | 6.67 | 16.86 | 31.40 | 49.00 | 70.60 |
| CRACKED CONCRETE | [kN] | 2.22 | 2.78 | 3.33 | 16.86 | 31.40 | 49.00 | - |
| RECOMMENDED LOAD | | | | | | | | |
| TENSION LOAD N_{rec} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 2.38 | 2.98 | 4.76 | 6.35 | 15.87 | 19.84 | 27.80 |
| CRACKED CONCRETE | [kN] | 1.59 | 1.99 | 2.38 | 4.76 | 6.35 | 11.91 | - |
| SHEAR LOAD V_{rec} | | | | | | | | |
| NON-CRACKED CONCRETE | [kN] | 2.38 | 2.98 | 4.76 | 12.05 | 22.43 | 35.00 | 50.40 |
| CRACKED CONCRETE | [kN] | 1.59 | 1.99 | 2.38 | 12.05 | 22.43 | 35.00 | - |

Design performance data

| Size | | M6 | M8 | M10 | M12 | M16 | M20 | M24 |
|--|------------------|--------|--------|--------|--------|--------|--------|--------|
| Effective embedment depth | h_{ef} [mm] | 35.00 | 40.00 | 50.00 | 60.00 | 95.00 | 115.00 | 125.00 |
| TENSION LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ [kN] | 10.05 | 18.30 | 29.00 | 42.15 | 78.50 | 122.50 | 176.50 |
| Design resistance $V_{M6} = 1.5$ | $N_{Rd,s}$ [kN] | 6.70 | 12.20 | 19.33 | 28.10 | 52.33 | 81.67 | 117.60 |
| PULL-OUT FAILURE; NON-CRACKED CONCRETE C20/25 | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ [kN] | 6.00 | 7.50 | 12.00 | 16.00 | 40.00 | 50.00 | 70.00 |
| Design resistance $V_{M6} = 1.8$ | $N_{Rd,p}$ [kN] | 3.33 | 4.17 | 6.67 | 8.89 | 22.22 | 27.78 | 38.90 |
| PULL-OUT FAILURE; CRACKED CONCRETE C20/25 | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ | - | 4.00 | 5.00 | 6.00 | 12.00 | 16.00 | 30.00 |
| Design resistance $V_{M6} = 1.8$ | $N_{Rd,p}$ | - | 2.22 | 2.78 | 3.33 | 6.67 | 8.89 | 16.67 |
| Spacing | $s_{cr,N}$ [mm] | 105.00 | 120.00 | 150.00 | 180.00 | 285.00 | 345.00 | 375.00 |
| Edge distance | $c_{cr,N}$ [mm] | 53.00 | 60.00 | 75.00 | 90.00 | 143.00 | 173.00 | 188.00 |
| SHEAR LOAD | | | | | | | | |
| CONCRETE EDGE FAILURE; NON-CRACKED CONCRETE C20/25 | | | | | | | | |
| Edge distance | c_1 [mm] | 53.00 | 60.00 | 75.00 | 90.00 | 143.00 | 173.00 | 190.00 |
| Characteristic resistance for c_1 | $V_{Rk,c}$ [kN] | 7.38 | 9.11 | 13.03 | 17.72 | 36.78 | 50.82 | 58.89 |
| Design resistance $V_{M6} = 1.8$ | $V_{Rd,c}$ [kN] | 4.10 | 5.06 | 7.24 | 9.84 | 20.44 | 28.23 | 32.72 |
| CONCRETE EDGE FAILURE; CRACKED CONCRETE C20/25 | | | | | | | | |
| Edge distance | c_1 | - | 53.00 | 60.00 | 75.00 | 90.00 | 143.00 | 173.00 |
| Characteristic resistance for c_1 | $V_{Rk,c}$ | - | 5.16 | 6.46 | 9.23 | 12.55 | 25.94 | 35.86 |
| Design resistance $V_{M6} = 1.8$ | $V_{Rd,c}$ | - | 2.87 | 3.59 | 5.13 | 6.97 | 14.41 | 19.92 |
| CONCRETE PRY-OUT FAILURE; NON-CRACKED CONCRETE C20/25 | | | | | | | | |
| Factor | k | - | 1.00 | 1.00 | 1.00 | 2.00 | 2.00 | 2.00 |
| Characteristic resistance | $V_{Rk,cp}$ [kN] | 6.00 | 7.50 | 12.00 | 32.00 | 80.00 | 100.00 | 140.00 |
| Design resistance $V_{M6} = 1.8$ | $V_{Rd,cp}$ [kN] | 3.33 | 4.17 | 6.67 | 17.78 | 44.44 | 55.56 | 77.78 |
| CONCRETE PRY-OUT FAILURE; CRACKED CONCRETE C20/25 | | | | | | | | |
| Factor | k | - | 1.00 | 1.00 | 1.00 | 2.00 | 2.00 | 2.00 |
| Characteristic resistance | $V_{Rk,cp}$ | - | 4.00 | 5.00 | 6.00 | 24.00 | 32.00 | 60.00 |
| Design resistance $V_{M6} = 1.8$ | $V_{Rd,cp}$ | - | 2.22 | 2.78 | 3.33 | 13.33 | 17.78 | 33.33 |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance without lever arm | $V_{Rk,s}$ [kN] | 5.03 | 9.15 | 14.50 | 21.08 | 39.25 | 61.25 | 88.30 |
| Design resistance $V_{M6} = 1.25$ | $V_{Rd,s}$ [kN] | 4.02 | 7.32 | 11.60 | 16.86 | 31.40 | 49.00 | 70.60 |

Design performance data

Resistance to tension and shear loads under fire exposure

| Size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|---|------------|------|------|------|------|------|-------|-------|
| R (for EI) = 30 min | | | | | | | | |
| TENSION LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 0.20 | 0.40 | 0.90 | 1.70 | 3.10 | 4.90 |
| PULL-OUT FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ | [kN] | 1.00 | 1.30 | 1.50 | 3.00 | 4.00 | 7.50 |
| CONCRETE CONE FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,c}$ | [kN] | 1.30 | 1.80 | 3.20 | 5.00 | 15.70 | 25.40 |
| SHEAR LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance without lever arm | $V_{Rk,s}$ | [kN] | 0.20 | 0.40 | 0.90 | 1.70 | 3.10 | 4.90 |
| Characteristic resistance with lever arm | $M_{Rk,s}$ | [kN] | 0.20 | 0.40 | 1.10 | 2.60 | 6.70 | 13.00 |
| R (for EI) = 60 min | | | | | | | | |
| TENSION LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 0.20 | 0.30 | 0.80 | 1.30 | 2.40 | 3.70 |
| PULL-OUT FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ | [kN] | 1.00 | 1.30 | 1.50 | 3.00 | 4.00 | 7.50 |
| CONCRETE CONE FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,c}$ | [kN] | 1.30 | 1.80 | 3.20 | 5.00 | 15.70 | 25.40 |
| SHEAR LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance without lever arm | $V_{Rk,s}$ | [kN] | 0.20 | 0.30 | 0.80 | 1.30 | 2.40 | 3.70 |
| Characteristic resistance with lever arm | $M_{Rk,s}$ | [kN] | 0.10 | 0.30 | 1.00 | 2.00 | 5.00 | 9.70 |
| R (for EI) = 90 min | | | | | | | | |
| TENSION LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 0.10 | 0.30 | 0.60 | 1.10 | 2.00 | 3.20 |
| PULL-OUT FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ | [kN] | 1.00 | 1.30 | 1.50 | 3.00 | 4.00 | 7.50 |
| CONCRETE CONE FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,c}$ | [kN] | 1.30 | 1.80 | 3.20 | 5.00 | 15.70 | 25.40 |
| SHEAR LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance without lever arm | $V_{Rk,s}$ | [kN] | 0.10 | 0.30 | 0.60 | 1.10 | 2.00 | 3.20 |
| Characteristic resistance with lever arm | $M_{Rk,s}$ | [kN] | 0.10 | 0.30 | 0.70 | 1.70 | 4.30 | 8.40 |
| R (for EI) = 120 min | | | | | | | | |
| TENSION LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,s}$ | [kN] | 0.10 | 0.20 | 0.50 | 0.80 | 1.60 | 2.50 |
| PULL-OUT FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,p}$ | [kN] | 1.00 | 1.30 | 1.50 | 3.00 | 4.00 | 7.50 |
| CONCRETE CONE FAILURE | | | | | | | | |
| Characteristic resistance | $N_{Rk,c}$ | [kN] | 1.00 | 1.40 | 2.50 | 4.00 | 12.60 | 20.30 |
| SHEAR LOAD | | | | | | | | |
| STEEL FAILURE | | | | | | | | |
| Characteristic resistance without lever arm | $V_{Rk,s}$ | [kN] | 0.10 | 0.20 | 0.50 | 0.80 | 1.60 | 2.50 |
| Characteristic resistance with lever arm | $M_{Rk,s}$ | [kN] | 0.10 | 0.20 | 0.60 | 1.30 | 3.30 | 6.50 |

Product commercial data

| Size | Product Code | Anchor | | Quantity [pcs] | | | Weight [kg] | | | Bar Codes |
|------|------------------------------|---------------|-------------|----------------|-------|--------|-------------|-------|--------|---------------|
| | | Diameter [mm] | Length [mm] | Box | Outer | Pallet | Box | Outer | Pallet | |
| M6 | R-RBP-M06/10W ¹⁾ | 6 | 65 | 50 | 400 | 16000 | 1.59 | 12.7 | 538.8 | 5906675283593 |
| | R-RBP-M06/25W ¹⁾ | 6 | 80 | 50 | 400 | 16000 | 1.73 | 13.8 | 582.0 | 5906675283616 |
| | R-RBP-M06/60W ¹⁾ | 6 | 115 | 50 | 50 | 8000 | 2.0 | 2.0 | 354.0 | 5906675283630 |
| M8 | R-RBP-M08/10W ¹⁾ | 8 | 75 | 50 | 400 | 16000 | 2.9 | 22.9 | 946.8 | 5906675283654 |
| | R-RBP-M08/25W ¹⁾ | 8 | 90 | 50 | 50 | 8000 | 3.1 | 3.1 | 528.4 | 5906675283678 |
| | R-RBP-M08/60W ¹⁾ | 8 | 125 | 50 | 50 | 8000 | 3.7 | 3.7 | 614.8 | 5906675283692 |
| M10 | R-RBP-M10/15W ¹⁾ | 10 | 90 | 50 | 50 | 8000 | 5.0 | 5.0 | 825.2 | 5906675283715 |
| | R-RBP-M10/30W ¹⁾ | 10 | 105 | 50 | 50 | 6000 | 5.3 | 5.3 | 666.0 | 5906675283739 |
| | R-RBP-M10/60W ¹⁾ | 10 | 135 | 50 | 50 | 8000 | 6.1 | 6.1 | 998.0 | 5906675283753 |
| M12 | R-RBP-M12/15W ¹⁾ | 12 | 110 | 25 | 25 | 4000 | 4.6 | 4.6 | 767.2 | 5906675283760 |
| | R-RBP-M12/30W ¹⁾ | 12 | 125 | 25 | 25 | 4000 | 4.9 | 4.9 | 818.4 | 5906675283777 |
| | R-RBP-M12/75W ¹⁾ | 12 | 170 | 25 | 25 | 3000 | 5.8 | 5.8 | 721.8 | 5906675283784 |
| M16 | R-RBP-M16/15W ¹⁾ | 16 | 150 | 10 | 10 | 1600 | 4.4 | 4.4 | 733.5 | 5906675283791 |
| | R-RBP-M16/35W ¹⁾ | 16 | 170 | 10 | 10 | 1600 | 4.7 | 4.7 | 773.5 | 5906675283807 |
| | R-RBP-M16/75W ¹⁾ | 16 | 210 | 10 | 10 | 1200 | 5.3 | 5.3 | 662.9 | 5906675283814 |
| M20 | R-RBP-M20/15W ¹⁾ | 20 | 170 | 10 | 10 | 1200 | 8.0 | 8.0 | 985.1 | 5906675283821 |
| | R-RBP-M20/30W ¹⁾ | 20 | 185 | 10 | 10 | 1200 | 8.3 | 8.3 | 1030.4 | 5906675283838 |
| | R-RBP-M20/100W ¹⁾ | 20 | 255 | 10 | 10 | 1200 | 9.9 | 9.9 | 1219.2 | 5906675284781 |
| M24 | R-RBP-M24/75W | 24 | 255 | 5 | 5 | 600 | 7.1 | 7.1 | 887.2 | 5906675283852 |
| | R-RBP-M24/150W | 24 | 300 | 2 | 2 | 400 | 3.2 | 3.2 | 672.0 | 5906675283845 |

1) ETA-11/0479 (M6 - M20)