



CAST mounted point pointed tree dia. 20x50 mm shank dia. 6 mm A30 for grey and nodular cast iron

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dia. 6 mm A30 for grey and nodular cast iron**

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The CAST design is particularly well-suited to surface work on grey and nodular cast iron in combination with high peripheral speeds.

Its applications include cleaning workpieces and grinding out shrinkage holes.

The pointed tree shape SP is exceptionally well-suited for machining small holes and bores.

Technical information

Dia. external	20 mm
Dia. shank	6 mm
Grit size	30
Length, shank	40
Max. RPM	30500 RPM
RPM, optimum	30500 RPM
Width	50 mm

Advantages

- ✓ Suitable for use on surfaces and edges.
- ✓ High grinding performance and good tool life.
- ✓ High stock removal rates thanks to coarse grit size.

Recommendations for use

- ✓ CAST mounted points perform best at a cutting speed of 30 to 50 m/s.

Safety notes

- ✓ The maximum permitted rotational speed relates to the unsupported shank length of 10 mm.

Materials that can be worked

- ✓ Annealed cast iron
- ✓ Grey/nodular cast iron (GG/GJL, GGG/GJS)

Applications

- ✓ Deburring
- ✓ Finishing
- ✓ Grinding out
- ✓ Grouting
- ✓ Leveling
- ✓ Surface work
- ✓ Working on edges (chamfering, rounding)
- ✓ Work on weld seams

Drive types

- ✓ Flexible shaft drive
- ✓ Straight grinder

**PFERD
TOOLS**



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