




Footwear 2018



Williamson-Dickie Europe Ltd
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www.dickiesworkwear.com

Modern America was built with Dickies®. Since 1922, America's hardest working men and women have chosen our hard-wearing workwear to build, maintain, and cultivate a continent.

Although Dickies® is proud of its long and illustrious history, it is unmistakably a company of the 21st Century.

Not only has Dickies® adopted the latest manufacturing processes and performance materials to improve its product range; they continue to display innovation in workwear design to meet the changing demands of its customers.

Recognising the growing demand for workwear with a more contemporary styling, Dickies® has responded by adapting modern hiker boots and training shoe designs into regulation safety footwear.

All the new styles are fitted with either steel toe-caps or a composite casing, both of which meet current European standards.

Dickies® is committed to maintaining its position in the industry by producing hardwearing functional workwear that combines quality and value for money: the philosophy that has seen it become an instantly recognisable brand with a proven reputation.

Williamson-Dickie Europe would like to thank the following for their assistance and site access for this years' location photography:
Viewpoint Photography, Bath.
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Wells Tyre & Exhaust, Wells.



Footwear 2018



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Agriculture



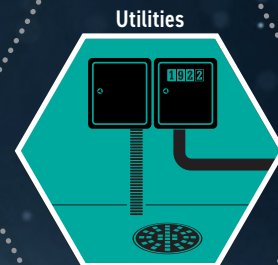
General Purpose



Security



Indoor Trades



Utilities



Cold Climate



Leisure



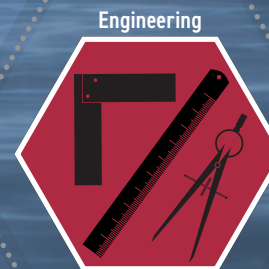
Warehousing



Construction



Oil & Gas



Engineering



DESIGN & PRODUCTION



FOOTWEAR DEVELOPMENT

The process of developing a safety boot or shoe is a long and thorough one. What begins on paper as an initial concept will go through many hours of planning, development and testing before it arrives on your shelves.

The timelines on the following four pages will take you through the typical process of designing and producing one of over 50 different footwear examples that you will see in the pages of this catalogue.



Jacqui Law
Footwear Buyer

// It is always exciting to be engaged with trend research and customer analysis. We take pride in developing the best performing products for you at the right price. There are challenges every day, and I am so happy to be a part of such a fantastic team at Dickies //



Charlotte Auger
Junior Designer

// Safety footwear is moving at an incredibly fast pace and it's great to be part of the design team responsible for creating new products at Dickies. It's so rewarding to see initial designs realised into final products in store and on workers feet //



Graham Hill
Footwear Technologist

// The opportunity to bring my knowledge and experience of footwear development into Dickies has been fantastic. Building from the ground up means that every new product has a part of you in its DNA //



Ben Pearson
Project Manager

// Every one of our products passes through the QA department at some stage. The QA team enjoy testing and inspecting Dickies footwear, so that we are able to give customers the information and assurance that they need //



RESEARCH & DESIGN

RESEARCH



LOOK INTO OUR OWN CURRENT STYLES



DESIGN TRENDS



COMMUNICATE IDEAS



DEVELOPMENT

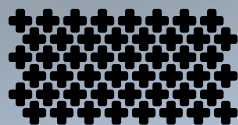


NEW

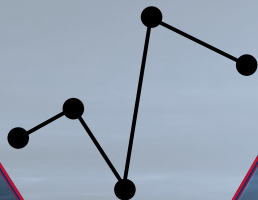
DESIGNS

EXCITING

GEOMETRIC
TREAD PATTERNS



NEW MATERIAL
TECHNOLOGIES



INITIALLY RENDERED
AS 2D DRAWINGS



THEN DETAILED BLUEPRINTS
& 3D MODELS

FIRST PROTOTYPE
RECEIVED



TECHNICAL OR
CONSTRUCTION
IMPROVEMENTS ARE MADE



MODIFYING TO STYLE
DETAIL & COLOURWAYS



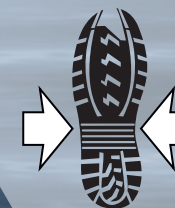
FURTHER PROTOTYPES
PRODUCED



SUPPLIERS SELECTED FOR
FINALISED MATERIALS &
COMPONENTS



FITTING &
COMFORT TESTING
WEARER TRIALS



WHO MUST MEET THE
STRICTEST STANDARDS OF

COMPLIANCE





MANUFACTURING & DUE DILIGENCE

ALL PRODUCTION
UNITS MUST MATCH



AN INDEPENDENT AUDITOR
WILL MONITOR PRODUCTION



INDIVIDUAL PARTS
& A GOLD SEAL
SAMPLE RECEIVED



AS WELL AS REGULAR
INSPECTION OF COMPONENTS
& UNITS FROM EVERY PART
OF THE LINE

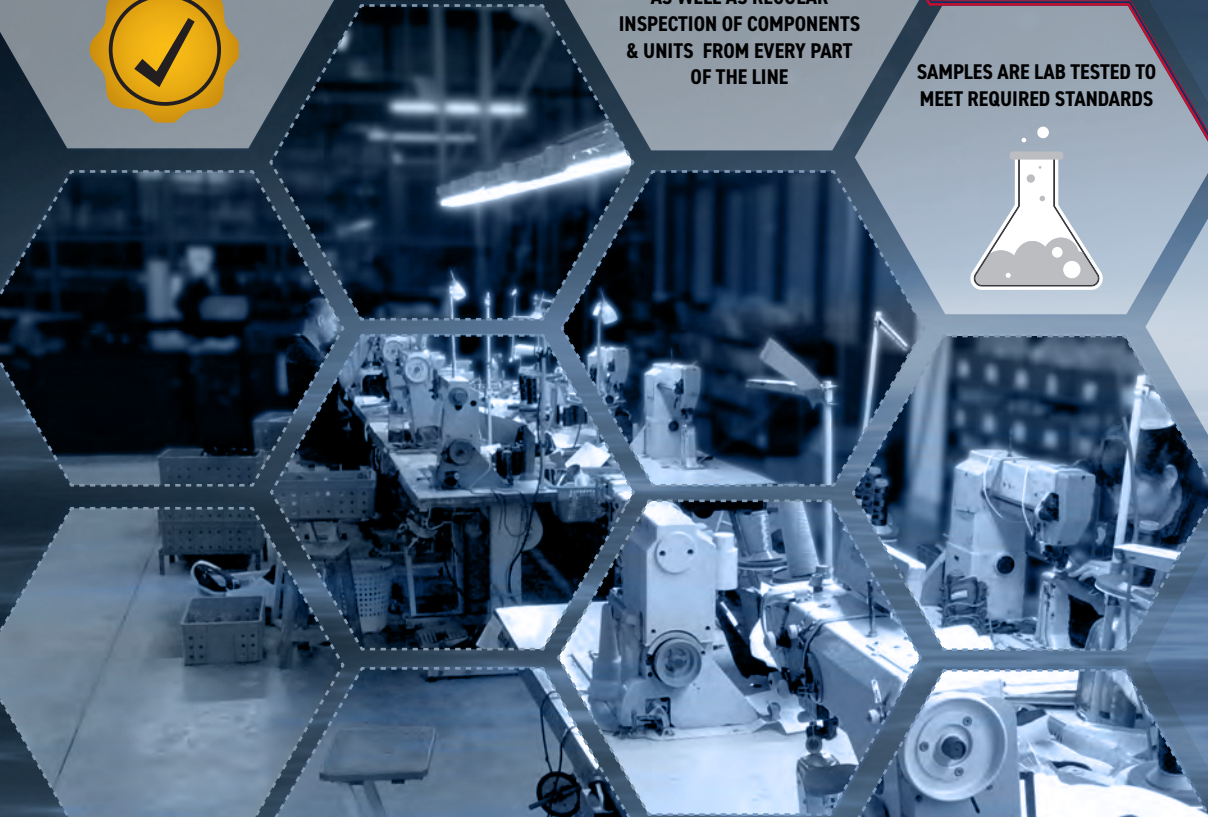
SAMPLES ARE LAB TESTED TO
MEET REQUIRED STANDARDS



MANUFACTURING



FINISHED PRODUCTS KEPT
IN OPTIMUM WAREHOUSE
CONDITIONS



QUALITY ASSURANCE & DUE DILIGENCE

CONTINUED INVESTMENT IN A
WELL ESTABLISHED QUALITY
ASSURANCE DEPARTMENT



110%

TO SUPPLY FOOTWEAR THAT
EXCEEDS EXPECTATIONS



THESE ADHERE TO EN ISO
STANDARDS & TEST METHODS



ALL STYLES INSPECTED,
ASSESSED & TESTED IN
QA LABS



TESTED FOR ANTI-STATIC
PROPERTIES, SLIP RESISTANCE,
SOLE ADHESION
& SIZING



THIRD PARTY AUDITORS
CONDUCT STRINGENT
QUALITY AUDITS

WILLIAMSON-DICKIE EUROPE
Ltd. IS A MEMBER OF SATRA
(gold), THE INTERNATIONALLY
RENOWNED TESTING
ORGANISATION



ALSO ACCREDITED TO
THE ISO9001 QUALITY
MANAGEMENT SYSTEM
STANDARD BY THE BRITISH
STANDARDS INSTITUTION,
HELD SINCE 1993



DTW DICKIES TECHNOLOGY *WELTED* SOLE

SOLE TECHNOLOGY

Named after Charles Goodyear, inventor of the machinery used to produce this construction in 1896. Renowned for its comfort and durability, the Goodyear Welled construction is used on our premium, heavy duty safety footwear.

A leather or synthetic strip known as a "welt" is stitched to the upper and insole, holding the 3 components securely together and giving shape and strength to the product. The attachment of the welt creates a cavity underneath the insole, which is filled with foam. As well as filling the cavity, this also benefits underfoot comfort.

A thin midsole of EVA or similar is cemented to the underside of the lasted boot and a row of stitching applied through the welt and midsole. This thread is visible on the finished product. Finally the outsole is bonded to the midsole and the sides sanded back to achieve a neat finish.

The stitching of the midsole to the welt means that should it be necessary, the midsole and outsole can be removed, repaired or replaced without destroying the boot.

Anti-Penetration Insert

A metal or composite insert which prevents puncture from sharp objects through the bottom of the footwear.

Midsole

A thin layer of material which is stitched to the welt.

Outsole

Bonded to the midsole, the outsole provides grip and stability during walking and protects against wear and tear. Can be moulded in a variety of materials.



Upper

The part of the shoe that covers the foot. Can be constructed from a range of materials to provide the required protection, climate control, waterproofing and design aesthetics. Usually consists of components which are stitched together to form the 3D shape.

Toe Cap

A metal or composite material, this protects the wearers toes as well as helping to maintain the structure of the footwear.

Insock

A layer of cushioning material that sits inside the shoe, to provide underfoot comfort. Sometimes removable.

Insole

An internal component that the upper and welt are stitched to, forming the upper part of the shoe before the sole is attached.

Stitching

A strong thread attaching the welt to the midsole.

Welt

A strip of material that joins the upper to the sole.

Foam Filler

Fills the cavity created by the welt and provides additional underfoot comfort.

FD9210 | Crawford Safety Boot

EN ISO 20345:2011 SB-P HRO SRA

DTW
SOLE TECHNOLOGY



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection

Upper

- Crazy horse leather (Brown), Full grain leather (Black)
- Fully padded Cambrelle® lining
- Leather heel puller

Sole

- Goodyear welted construction
- Nitrile rubber
- SRA slip resistant
- Heat resistant up to 300°C

Additional Features

- Anti-scuff toe
- Cushioned insole

Weight

- 949 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12



Brown



Black



FD9209 | Canton Safety Boot
EN ISO 20345:2011 SB-P HRO SRA



Honey



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection

Upper

- Nubuck
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Goodyear welted construction
- Dual density EVA / rubber
- SRA slip resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

- 823 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FD9207 | Graton Safety Boot
EN ISO 20345:2011 SB-P HRO SRA



Honey



Protection

- Steel toe cap
- Non-metallic anti-penetration underfoot protection

Upper

- Nubuck
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction
- Dual density EVA / rubber
- SRA slip resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

- 638 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12



Nubuck upper

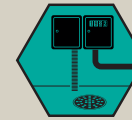
Non-metallic anti-penetration
underfoot protection

Energy absorbing sole

FD9207 Graton Safety Boot

FD25000 | Industrial Safety Rigger

EN ISO 20345:2011 SB-P FO HRO SRA



Brown



Protection

- Steel toe cap
- Non-metallic anti-penetration underfoot protection

Upper

- Nubuck
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction
- Dual density EVA / rubber
- SRA slip resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

- 998 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12



FD9214A Fife II Safety Boot

FD9214A | Fife II Safety Boot

EN ISO 20345:2011 SB-P HRO SRA



Black



Crazy Horse



Brown



Tan



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection

Upper

- Full grain leather
- Cambrelle® lining
- Leather heel puller
- Elasticated gusset

Sole

- Goodyear welted construction
- Nitrile rubber
- SRA slip resistant
- Heat resistant up to 300°C

Additional Features

- Cushioned insole

Weight

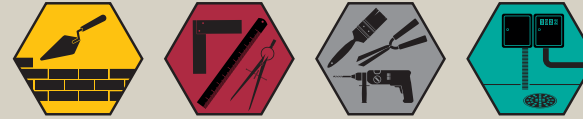
- 875 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FA23200 | Cleveland Safety Boot

EN ISO 20345:2011 SB-P HRO SRA



Black



Dark Brown



Chestnut



Honey



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection

Upper

- Nubuck (Honey), Full grain leather (Black, Dark Brown, Chestnut)
- Cambrelle® lining
- Padded collar & tongue

Sole

- Goodyear welted construction
- Nitrile rubber
- SRA slip resistant
- Heat resistant up to 300°C

Additional Features

- Cushioned insole

Weight

- 912 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 12 (Honey, Dark Brown, Chestnut)
- 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 (Black)



DICKIES TECHNOLOGY *INJECTED* SOLE

DTI is our new dual density, direct injected Polyurethane (PU) sole. Developed exclusively by Dickies, it comprises of a durable, abrasion resistant outsole and a softer cushioning midsole, which is moulded directly onto the bottom of the boot, providing a strong bond between upper and sole.

The midsole cradles the upper, providing increased protection, with a large scuff cap over the toe and raised areas along the sides and heel.

The tread configuration has been specifically designed to provide supreme performance and grip in a wide range of conditions. The combination of large areas of ground contact, together with deep angular grooves, gives traction in both rough terrains and flat smooth surfaces. Slip testing has proven this sole to perform to a high standard and is SRC rated.

The bottom of the cleats have been rounded slightly to prevent flex cracking and help release dirt and grime. The waist area includes ladder grip lines for working at heights. The sole is highly resistant to oils and fuels.

WHAT IS PU?

Polyurethane is a combination of Polyols & Isocyanates. When mixed together during the moulding process, a chemical reaction occurs and the Isocyanates cause the Polyols to expand and fill the sole mould.

The rate of expansion can be controlled. The more Isocyanate added, the quicker the expansion occurs, increasing the amount of air in the material. This can make the soles softer and more flexible, but also weaker. It is therefore important that the correct density of compound is used and a good balance between hardness and strength is achieved.



Upper

The part of the shoe that covers the foot. Can be constructed from a range of materials to provide the required protection, climate control, waterproofing and design aesthetics. Usually consists of components which are stitched together to form the 3D shape.

Toe Cap

A metal or composite material, this protects the wearers toes as well as helping to maintain the structure of the footwear.

Insock

A layer of cushioning material that sits inside the shoe, to provide underfoot comfort. Sometimes removable.

Anti-Penetration Insert

A metal or composite insert which prevents puncture from sharp objects through the bottom of the footwear.

Midsole

A layer of moulded light weight material which provides shock absorption at heel strike and propulsion at launch during the walking cycle.

Outsole

The part of the sole that comes into contact with the ground. Provides grip and stability during walking and protects against wear and tear. Can be moulded in a variety of materials.

FA24/7B | Everyday Boot & FA24/7S | Everyday Shoe

EN ISO 20345:2011 S1-P SRC

DT
SOLE TECHNOLOGY



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Suede & mesh
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Non-marking
- Energy absorbing sole

Additional Features

- Anti-scutt toe & heel
- Dual density insock

Weight

- Boot: 751g / Shoe: 733g
(based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14



Black/Red



Black/Red



Grey/Black



Grey/Black



Navy/Black

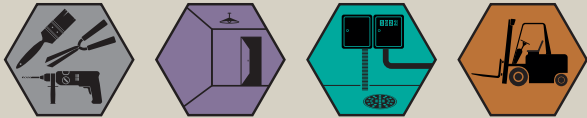


Navy/Black



FC9530 | Liberty Safety Boot

EN ISO 20345:2011 S1 P SRC ESD



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static & ESD
- Anti-scutt toe

Upper

- Textile/other
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction

Additional Features

- Fuel & oil resistant EVA/rubber outsole

Weight

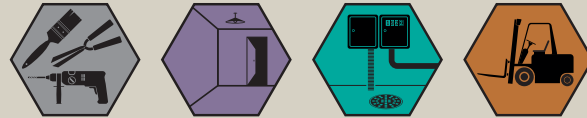
- 568 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

FC9531 | Liberty Safety Trainer

EN ISO 20345:2011 S1 P SRC ESD



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static & ESD
- Anti-scutt toe

Upper

- Textile/other
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction

Additional Features

- Fuel & oil resistant EVA/rubber outsole

Weight

- 557 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14



Non-metallic anti-penetration
midsole

Composite toe-cap

FC9530 Liberty Safety Boot

SAFETY S1-P

|

19

FA9008 | Trenton Shoe

EN ISO 20345:2011 S1-P SRC



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Non-marking
- Energy absorbing

Additional Features

- Anti-scutt toe & heel
- Dual density insock

Weight

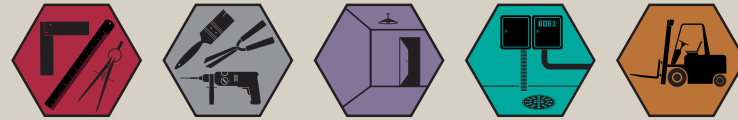
- 660 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

FA9007 | Trenton Boot

EN ISO 20345:2011 S1-P SRC



Black



Protection

- Steel toe cap
- Non-metallic anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue
- Leather heel puller

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Non-marking
- Energy absorbing

Additional Features

- Anti-scutt toe & heel
- Dual density insock

Weight

- 748 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14



FA9008 Trenton Shoe

Fuel & Oil resistant sole

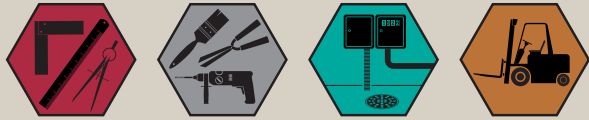
Energy absorbing sole

Padded collar

Leather upper

FA13310A | Clifton II Safety Shoe

EN ISO 20345:2011 S1-P SRC



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

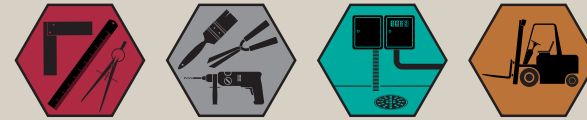
- 650 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

FA23330A | Redland II Safety Boot

EN ISO 20345:2011 S1-P SRC



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

- 700 g (based on a UK size 8)

Sizes

- 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14

FA12365A | Executive Safety Shoe
EN ISO 20345:2011 S1-P SRA



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- Breathable textile lining
- Padded collar

Sole

- Direct injection construction
- Polyurethane
- SRA slip resistant

Additional Features

- Removable EVA insole

Weight

- 614 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FA12350A | Oxford Safety Shoe
EN ISO 20345:2011 S1-P SRA



Black



Protection

- Steel toe cap
- Non-metallic anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- Breathable textile lining
- Padded collar

Sole

- Direct injection construction
- Polyurethane
- SRA slip resistant

Additional Features

- Removable EVA insole

Weight

- 598 g (based on a UK size 8)

Sizes

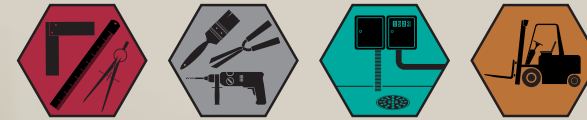
- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

This is Dickies most popular safety hiking trainer - the product is cut just above the ankle, making it VAT free. Surprisingly light in weight and offering fantastic comfort and safety - it really is no surprise that these excellent products are so popular. Steel in the toe-caps & midsoles provide a high level of protection whilst the padded collar, tongue & shock absorbent heel ensure great comfort for either work or adventuring!

FA23385S | Storm II Safety Boot

EN ISO 20345:2011 S1-P SRC

DTI
SOLE TECHNOLOGY



Grey



Black



Upper

- Suede & mesh
- Breathable textile lining
- Padded collar & tongue

Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Additional Features

- Anti-scutt toe
- Dual density insock

Weight

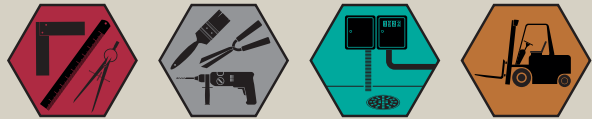
- 732 g (based on a UK size 8)

Sizes

- 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FA23380A | Fury Safety Boot

EN ISO 20345:2011 S1-P SRA



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

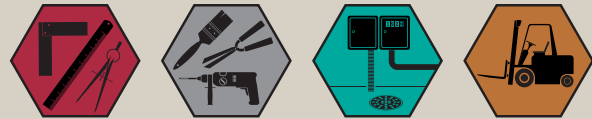
- 708 g (based on a UK size 8)

Sizes

- 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14

FA13335 | Stockton Safety Trainer

EN ISO 20345:2011 S1-P SRA



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather & mesh
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Cushioned insole

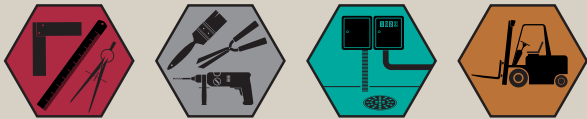
Weight

- 682 g (based on a UK size 8)

Sizes

- 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14

FA23333 | Antrim Safety Boot
EN ISO 20345:2011 S1-P SRA



Black



Brown



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

- 652 g (based on a UK size 8)

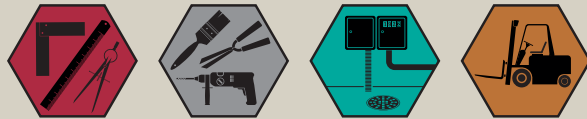
Sizes

- 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13

Black

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FA9001 | Donegal Safety Boot
EN ISO 20345:2011 S1-P SRA



Honey



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Nubuck
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

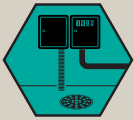
- 695 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FA23345 | Dealer Safety Boot

EN ISO 20345:2011 S1-P SRA



Black



Brown



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Breathable textile lining
- Heel puller
- Elasticated gusset

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Removable EVA insole

Weight

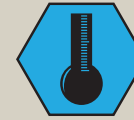
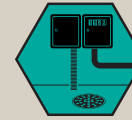
- 592 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 12

FD23375 | Quebec Lined Safety Boot FD23376 | Quebec Unlined Safety Boot

EN ISO 20345:2011 S1-P SRA



Lined only



Black



YKK™ zip fastening



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- Mock fur lining - **Lined**
- Breathable textile lining - **Unlined**
- YKK™ zip fastening
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane/ Thermoplastic polyurethane
- TPU heel stabiliser
- SRA slip resistant
- Fuel & Oil resistant

Additional Features

- Anti-scutt heel - **Lined only**
- Insulation against cold - **Lined only**
- Removable EVA insole

Weight

- 943 g (based on a UK size 8) - **Lined**
- 940 g (based on a UK size 8) - **Unlined**

Sizes

- 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

DTC DICKIES TECHNOLOGY CEMENTED SOLE

SOLE TECHNOLOGY

Designed and developed by Dickies to provide supreme grip on smoother surfaces, DTC has a two colour abrasion resistant outsole, moulded using premium rubber, bonded to a light weight cushioning EVA (Ethylene-vinyl acetate) midsole.

The rubber outsole has an effective substance of 6mm, meaning that there is sufficient material to prevent wear through to the midsole during the life of the product. This can't be said for many of its competitors! It also includes a toe bumper for additional protection and the low profile gives it a sporty look.

The geometric tread pattern efficiently disperses liquid and eliminates the effects of aquaplaning, providing constant ground contact in wet conditions. Deeper cleats around the perimeter of the tread design provide traction on more uneven surfaces.

DTC performs to the highest slip resistance standards, well above SRC minimums. Flexibility is provided by ergonomically designed flex grooves.

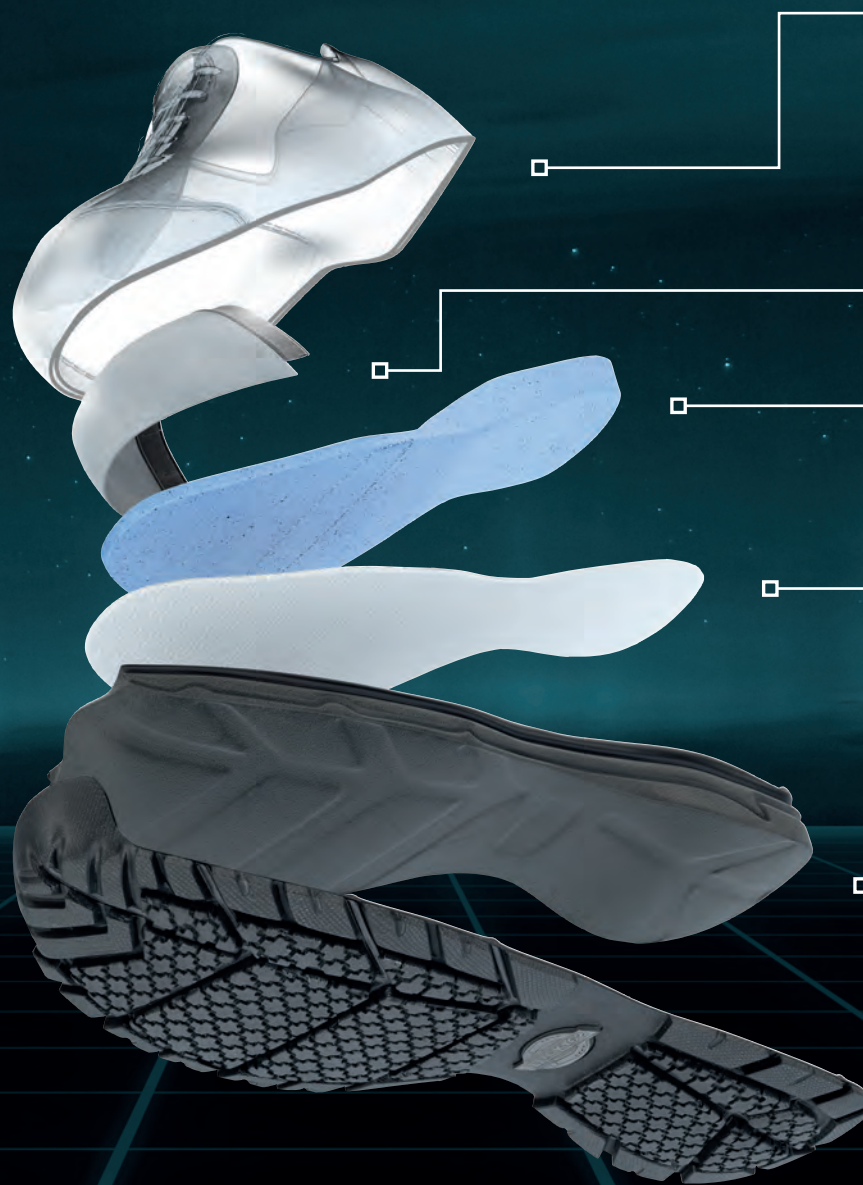
WHAT IS EVA?

Ethylene-Vinyl Acetate is an elastic co-polymer very similar to rubber used in many industrial applications.

EVA is formed by expanding plastic and trapping pockets of air in various densities.

It resists cracking and hardening and offers good cushioning and rebound qualities.

EVA is also UV resistant and stays flexible at low temperatures, making it ideal for outdoor footwear. It is considered environmentally friendly as chlorine is not used in its production. EVA is also easily recycled into everyday products.



Upper

The part of the shoe that covers the foot. Can be constructed from a range of materials to provide the required protection, climate control, waterproofing and design aesthetics. Usually consists of components which are stitched together to form the 3D shape.

Toe Cap

A metal or composite material, this protects the wearers toes as well as helping to maintain the structure of the footwear.

Insock

A layer of cushioning material that sits inside the shoe, to provide underfoot comfort. Sometimes removable.

Anti-Penetration Insert

A metal or composite insert which prevents puncture from sharp objects through the bottom of the footwear.

Midsole

A layer of moulded light weight material which provides shock absorption at heel strike and propulsion at launch during the walking cycle.

Outsole

The part of the sole that comes into contact with the ground. Provides grip and stability during walking and protects against wear and tear. Can be moulded in a variety of materials.

FC9526 | Phoenix Safety Boot & FC9527 | Phoenix Safety Shoe

EN ISO 20345:2011 S3 SRC

DTC
SOLE TECHNOLOGY



Protection

- Composite toe cap
- Non-metallic anti-penetration underfoot protection
- Anti static

Upper

- Water resistant fabric outer material
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction
- Dual density EVA / rubber
- SRC slip resistant
- Heat resistant up to 300°C

Additional Features

- Anti-scutt toe
- Cushioned insole

Weight

- Boot: 621g / Shoe: 543g
(based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12



Black/Green



Black/Green



Black/White

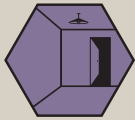


Black/White



FA9005S | Davant II Safety Boot

EN ISO 20345:2011 S3 SRC



Brown



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Weight

- 716 g (based on a UK size 8)

Sizes

- 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Upper

- Crazy horse leather
- Breathable textile lining
- Padded collar & tongue
- Reflective trim

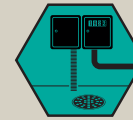
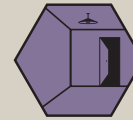
Additional Features

- Water resistant
- Anti-scutt toe
- Removable EVA insole



FA9006S | Norden II Safety Shoe

EN ISO 20345:2011 S3 SRC



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Weight

- 668 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Upper

- Crazy horse leather
- Breathable textile lining
- Padded collar & tongue
- Reflective trim

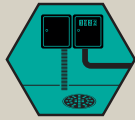
Additional Features

- Water resistant
- Anti-scutt toe
- Removable EVA insole



FC23340 | Fractus Safety Boot

EN ISO 20345:2011 S3 SRA



Black



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static

Upper

- Leather
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRA slip resistant
- Energy absorbing sole

Additional Features

- Water resistant
- Metal free
- Removable EVA insole

Weight

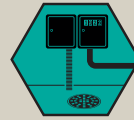
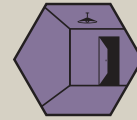
- 666 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FC23344 | Alto Safety Shoe

EN ISO 20345:2011 S3 SRA



Black



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static & ESD
- Anti-scutt toe

Upper

- Textile/other
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction

Additional Features

- Fuel & oil resistant EVA/rubber outsole

Weight

- 633 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FC9535 | Cameron Boot

EN ISO 20345:2011 S3 WR SRC



Protection

- Composite toe cap
- Non-metallic anti-penetration underfoot protection
- Anti static

Upper

- Leather & mesh
- Breathable mesh lining
- Padded collar & tongue

Sole

- Direct injection construction
- Energy absorbing dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Removable foam insole

Additional Features

- Waterproof membrane
- Metal free
- Anti-scuff toe

Weight

- 742g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12



DT
SOLE TECHNOLOGY



Honey



Brown



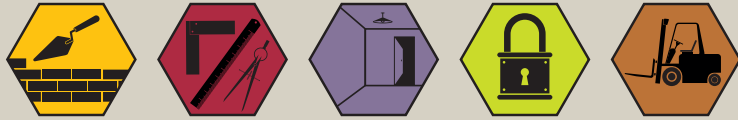
Black



 **Waterproof**

FC9533 | Andover Safety Boot

EN ISO 20345:2011 S3 SRC



Black



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static
- Anti-scutt toe & heel

Upper

- Leather & mesh
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Direct injection construction
- Dual density, non-marking, polyurethane energy absorbing

Additional Features

- Fuel & oil resistant
- Water resistant upper

Weight

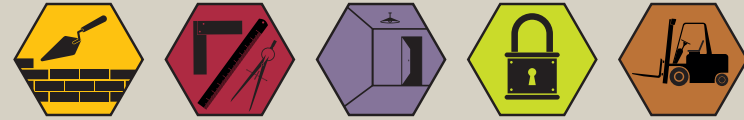
- 636g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

FC9534 | Andover Safety Shoe

EN ISO 20345:2011 S3 SRC



Black



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static
- Anti-scutt toe & heel

Upper

- Leather & mesh
- Breathable textile lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density, non-marking, polyurethane energy absorbing

Additional Features

- Fuel & oil resistant
- Water resistant upper

Weight

- 610g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

FC9516 | Gironde Safety Boot

EN ISO 20345:2011 S3 SRC



Grey



Black



Brown



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static & ESD
- Anti-scaff toe

Sole

- Cemented construction
- Dual density EVA/ Rubber
- SRC slip resistant
- Energy absorbing sole

Weight

- 651 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Upper

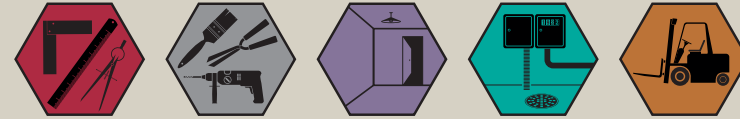
- Textile/other
- Breathable textile lining
- Full padded lining
- Heel puller

Additional Features

- Water resistant
- Anti-scaff toe & heel
- Removable EVA insole

FC9508 | Gironde Safety Trainer

EN ISO 20345:2011 S3 SRC



Grey



Black



Brown



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static & ESD
- Anti-scaff toe

Sole

- Cemented construction
- Dual density EVA/ Rubber
- SRC slip resistant
- Energy absorbing sole

Weight

- 599 g (based on a UK size 8)

Sizes


- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Upper

- Textile/other
- Breathable textile lining
- Full padded lining
- Heel puller

Additional Features

- Water resistant
- Anti-scaff toe & heel
- Non-removable foam insole



Composite toe-cap

Non-metallic anti-penetration
midsole

FC9516 Gironde Safety Boot

FC23530 | Tiber Safety Trainer

EN ISO 20345:2011 S3 SRC



Navy



Black



Red



Royal



Protection

- Composite toe cap
- Non-metallic anti-penetration underfoot protection
- Anti-static

Upper

- Mesh & microfibre
- Breathable textile lining
- Padded collar & tongue
- Heel puller

Sole

- Cemented construction
- Dual density EVA/ Rubber
- SRC slip resistant
- Energy absorbing sole

Additional Features

- Water resistant
- Metal free
- Anti-scutt toe
- Non-removable foam insole

Weight

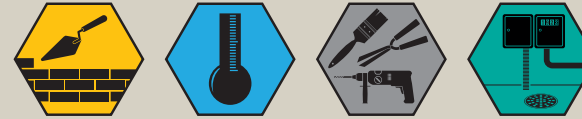
- 515 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FD23310 | Medway Safety Hiker

EN ISO 20345:2011 S3 WR HRO SRA



Black



Brown



 **Waterproof**

Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- 3M Thinsulate™ lining
- Padded collar & tongue

Sole

- Cemented construction
- Dual density EVA/ Rubber
- SRC slip resistant
- Fuel & Oil resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Waterproof membrane
- Anti-scutt toe & heel
- Removable PU insole

Weight

- 847 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 11½, 12



Anti-scuff toe & heel

Full grain leather upper with
waterproof membrane

FD23310 Medway Safety Hiker

**FC9528 | Stafford Safety Rigger &
FC9529 | Stafford Fur Lined Safety Rigger**
EN ISO 20345:2011 S3 HRO SRC



Brown



Protection

- Composite toe cap
- Non-metallic anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- Pull up loops

Sole

- Fuel, oil & heat (up to 300°C) resistant sole
- Energy absorbing, dual density polyurethane/rubber sole
- Anti-scuff toe & heel

Additional Features

- Water resistant
- Metal free

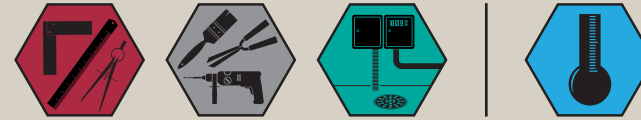
Weight

- Unlined - 873 g
- Unlined - 882 g (based on a UK size 8)

Sizes

- 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

**FA23350S | Dixon Lined Rigger &
FA23355S | Dixon Unlined Rigger**
EN ISO 20345:2011 S3 SRC



FA23350S Only



Tan



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Mock fur lining (FA23350S)
- Breathable textile lining (FA23355S)
- Pull up loops

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Energy absorbing sole

Additional Features

- Water resistant
- Cushioned insole

Weight

- 844 g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FD9217 | Preston Safety Boot

EN ISO 20345:2011 S3 SRA



Brown



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Sole

- Cemented construction
- Dual density EVA/ Rubber
- SRA slip resistant
- Energy absorbing sole

Weight

- 753 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Upper

- Full grain leather
- Breathable mesh lining
- Full padded lining
- Heel puller

Additional Features

- Water resistant
- Non-removable foam insole



Full grain leather upper

Energy absorbing sole

FD9217 Preston Safety Boot

FD7000S | TX Pro Safety Boot

EN ISO 20345:2011 S3 CI HRO SRC ASTM CSA



Black



YKK™ zip fastening



Protection

- Composite toe cap
- Non-metallic anti-penetration underfoot protection
- Anti-static

Upper

- Full grain leather
- Breathable textile lining
- Padded collar & tongue
- Heel puller
- YKK™ zip fastening

Sole

- Direct injection construction
- Dual density polyurethane/ Rubber
- SRC slip resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Water resistant
- Anti-scutt toe & heel
- Removable EVA insole
- No exposed metal

Weight

- 875g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13

FD9218 | Trenton Pro

EN ISO 20345:2011 S3 CI WR HRO SRA



Black



YKK™ zip fastening



Protection

- Steel toe-cap
- Steel anti-penetration midsole
- Anti-static
- Anti-scutt toe & heel

Upper

- Leather
- Breathable textile lining
- YKK™ zip fastening
- Padded collar & tongue
- Leather heel puller

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Energy absorbing sole

Additional Features

- Waterproof membrane
- Anti-scutt toe & heel
- Removable EVA insole

Weight

- 902 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 12



YKK™ zip fastening

Leather upper

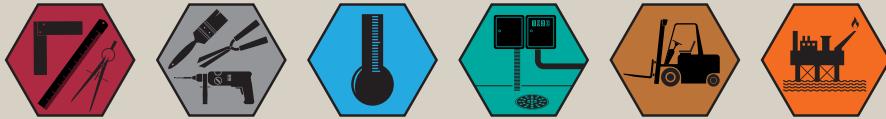
FD9218 Trenton Pro Safety Boot



FA9009 Caspian Fur Lined Boot

FA9009 | Caspian Fur Lined Boot

EN ISO 20345:2011 S3 CI SRC



Black



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Leather
- Mock fur lining
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane
- SRC slip resistant
- Fuel & Oil resistant
- Non-marking

Additional Features

- Anti-scuff toe
- Removable dual density insole

Weight

- 776g (based on a UK size 8)

Sizes

- 3, 4, 5, 5½, 6, 7, 8, 9, 10, 11½, 12, 13

FC9522 | Detroit Safety Boot

EN ISO 20345:2011 S3 CI WR HRO SRA



Black



YKK™ zip fastening



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static
- Anti-scuff toe & heel

Upper

- Full grain leather
- 3M Thinsulate™ lining
- YKK™ zip fastening
- Padded collar & tongue

Sole

- Direct injection construction
- Dual density polyurethane/ Rubber
- SRA slip resistant
- Fuel & Oil resistant
- Heat resistant up to 300°C
- Energy absorbing sole

Additional Features

- Waterproof membrane
- Insulation against cold
- Removable PU insole

Weight

- 902 g (based on a UK size 8)

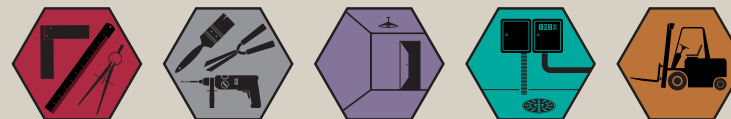
Sizes

- 6, 7, 8, 9, 10, 11, 12

WOMEN'S

Safety boots for women & all other types of ladies protective footwear have been provided by Dickies for many years. We also ensure the most popular safety boots are available in smaller sizes, for women to have the option of purchasing these too.

FC9523 | Corbett Women's Safety Boot EN ISO 20345:2011 S3 SRC



Honey



Black



Protection

- Composite toe-cap
- Non-metallic anti-penetration midsole
- Anti-static

Upper

- Nubuck
- Breathable mesh lining
- Padded collar and tongue
- Leather heel puller

Sole

- Cemented construction
- Rubber
- SRC slip resistant

Additional Features

- Water resistant
- Removable EVA insole

Weight

- 570 g (based on a UK size 5)

Sizes

- 3, 4, 5, 5½, 6, 7, 8

FD13910 | Ottawa Women's Safety Trainer
EN ISO 20345:2011 SB FO SRA



Blue



Protection

- Steel toe cap

Upper

- Suede and mesh
- Breathable textile lining
- Padded collar & tongue

Sole

- Cemented construction
- Dual density EVA/Rubber
- SRA slip resistant
- Fuel and oil resistant
- Energy absorbing

Weight

- 407 g (based on a UK size 5)

Sizes

- 3, 4, 5, 5½, 6, 7, 8

Additional Features

- Removable EVA insole

FD13905 | Ohio Women's Safety Trainer
EN ISO 20345:2011 SB FO SRA



Black



Protection

- Steel toe cap

Upper

- Mesh and microfiber
- Breathable textile lining
- Padded collar and tongue

Sole

- Cemented construction
- Dual density EVA/Rubber
- SRA slip resistant
- Fuel and oil resistant
- Energy absorbing

Weight

- 415 g (based on a UK size 5)

Sizes

- 3, 4, 5, 6, 7, 8

Additional Features

- Removable EVA insole

NON-SAFETY

These work boots are great examples of where Dickies safety wear can cross-over into fashionable & functional everyday items. These boots are styled to be tough, durable & comfortable as a fashion product and do not include the same safety toecap as with our safety boots collection.



FN23700 | Trinity Non-Safety Boot



Brown



Upper

- Full grain leather
- Breathable textile lining
- Leather heel puller
- Elasticated gusset

Sole

- Goodyear welted construction
- Dual density EVA/ Rubber

Weight

- 735 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 11½, 12

Additional Features

- Cushioned insole

FN23600 | Welton Non-Safety Boot



Brown



Upper

- Full grain leather
- Breathable textile lining
- Padded collar & tongue

Sole

- Goodyear welted construction
- Dual density EVA/ Rubber

Weight

- 760 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 11½, 12

Additional Features

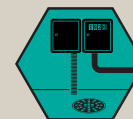
- Cushioned insole

Dickies® LAND MASTER® PRO & PRO SAFETY

New for 2017 comes the Pro version of our famous Dickies Landmasters. These safety wellingtons are made from a rubber & neoprene combination, which provides a fully waterproof boot that is also insulated to protect against the cold. Perfect for outdoor work in the agricultural industry amongst other professions, these are premium quality wellington boots.

FW9902 | Landmaster Pro Safety Wellington

EN ISO 20345:2011 S5 HRO CI SRA



Black/Red



Black/Grey



Green



Navy/Grey



Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Upper

- Rubber & Neoprene
- Breathable mesh lining
- Reflective trim

Sole

- Vulcanised construction
- Rubber
- SRA slip resistant

Additional Features

- Waterproof
- Insulation against cold
- Heel kick-off spur
- Removable PU insole

Weight

- 1643 g (based on a UK size 8)

Sizes

- 5, 5½, 6, 7, 8, 9, 10, 11, 11½, 12

Rubber & neoprene upper

SRA slip resistant sole

Steel anti-penetration underfoot protection

FW9902 Landmaster Pro Safety Wellington

FW9901 | Landmaster Pro Non-Safety Wellington



Dark Green



Upper

- Rubber & Neoprene
- Breathable mesh lining
- Reflective trim

Sole

- Vulcanised construction
- Rubber
- Heat resistant sole

Additional Features

- Waterproof
- Insulation against cold
- Heel kick-off spur
- Removable PU insole

Weight

- 1506 g (based on a UK size 8)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12

FW94105 | Landmaster Safety Wellington

EN ISO 20344:2011 / EN ISO 20345:2011: Category S5 SRA CI



Lightweight

PU is much lighter than rubber or PVC thus offering increased comfort. The flexible material also feels really soft to the touch, which makes polyurethane boots extra comfortable to wear.



Durable

Tests have shown that polyurethane boots can last up to three times longer than boots made from rubber or PVC when properly cleaned and used in the same conditions. PU boots are also resistant to oil, fats, manure, acid and chemicals.

Thermal Insulation

Thanks to the thermal-insulating effect of polyurethane, your feet will feel warm in winter and cool in summer. Even at extreme temperatures to as low as -50°C, polyurethane boots will stay supple and keep your feet warm.

Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Sole

- Direct injection construction
- Polyurethane
- SRA slip resistant

Weight

- 956 g (based on a UK size 8)

Sizes

- 6, 6½, 7, 8, 9, 10, 10½, 11, 12, 13

Additional Features

- Waterproof
- Heel kick-off spur
- Removable dual density insole

Upper

- Polyurethane

FW91105 | Landmaster Wellington

EN ISO 20347:2012 Category 04 SRA CI



Green



Upper

- Polyurethane

Sole

- Direct injection construction
- Polyurethane

Additional Features

- Waterproof
- Heel kick-off spur
- Removable dual density insole

Weight

- 853 g (based on a UK size 8)

Sizes

- 4, 5, 6, 6½, 7, 8, 9, 10, 10½, 11, 12, 13

Size Guide: FW91105 & FW94105

UK	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14
EU	36	37	38	39	40	41	42	43	44	45	46	47	48	49

FW13200 | Groundwater Wellington
EN ISO 20345:2011 S5 SRC



Brown

Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Additional Features

- Waterproof
- Heel kick-off spur

Weight

- 1208 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 12

Sole

- Direct injection construction
- SRA slip resistant

FW13105 | Dickies Safety Wellington
EN ISO 20345:2011 S5 SRA



Black

Protection

- Steel toe cap
- Steel anti-penetration underfoot protection
- Anti-static

Additional Features

- Waterproof
- Heel kick-off spur

Weight

- 1056 g (based on a UK size 8)

Sizes

- 6, 7, 8, 9, 10, 11, 12

Upper

- PVC

Sole

- Direct injection construction
- PVC
- SRA slip resistant

FW11100 | Pennine Wellington
Non Safety



Green

Upper

- PVC

Lining

- 65% Spandex and 35% Polyester

Sole

- Direct injection construction
- PVC
- SRA slip resistant

Additional Features

- Waterproof
- Metal free
- Heel kick-off spur

Weight

- 858 g (based on a UK size 8)

Sizes

- 3, 4, 5, 6, 7, 8, 9, 10, 11, 12



TERRA
TERRA WORKS HERE



TERRA Works. Around the World.

For over 40 years, TERRA® has grown to become the world's leading brand of premium safety footwear. TERRA® pioneered the development of direct injected, double density soles in Canada and is known worldwide for its innovation.

Research, design and development of the most exacting standards associated with footwear construction remains a hallmark of the company's dedication to excellence. Its team of designers work diligently to introduce TERRA® products that are lighter, more supportive, slip resistant and molded for extreme comfort. The company's attention to performance is unmatched, with a world-class laboratory for testing of new attachment techniques, material tensile strengths and waterproofing membranes. In addition to exclusive performance properties and fine materials, TERRA® safety boots and shoes offer sleek styling that transition easily from the jobsite to off-site. TERRA® is proud to manufacture top quality footwear to meet the unique demands of work environments where performance is an absolute prerequisite for success.



RESEARCH AND DEVELOPMENT

What begins in the lab makes its way underfoot. Terra technologies employed in our boots are accessible technologies for everyday applications for hard workers expecting pinnacle performance. Rigorous testing and redesigns are employed that result in the unique advancements that keep you safer on the jobsite, and working a lot lighter.



SAFETY

Terra operates and maintains its own CSA testing facility at its head office in Cambridge, Ontario where we rigorously test every boot that hits the design table. All Terra boots are tested to meet or exceed CSA and ASTM standards.



WORK BOOT CONSTRUCTION

Terra boots commonly employ two construction methods, Direct Inject and Cement construction. These processes create the most advanced work boots in the world.



WORK BOOT ANATOMY

Terra work boots use a combination of full grain leathers with sealed seams, ballistic (or high denier) nylon, rustproof eyelets and high tensile stitching. The uppers are then complemented with insulation layers or a waterproof membrane suited to the purpose of the footwear.

TE606115 | Terra Spider Safety Trainer

EN ISO 20345:2011 S1-P

CT / CP / SD



Protection

- Composite toe-cap and midsole plate protection
- Terra Firma-Flex® (metal free technology)

Upper

- Premium water resistant suede & full grain leather combination.

Additional Features

- CLEANFeet® treated moisture wicking lining.
- Anatomical PU removable Footbed®
- Low profile direct injected PU midsole/outsole with supportive sidewall chassis
- Reflective trim windows on toe & heel

Weight

- 624g (based on UK size 9)

Sizes

- 5½, 6, 7, 8, 9, 10, 11, 11½, 12, 13



TERRA
FIRMA-FLEX
METAL FREE TECHNOLOGY

TE716109 | Pacer Safety Trainer

EN ISO 20345:2011 S1-P SRC ESD

CT / CP / ESD



Protection

- Composite toe-cap and midsole plate protection
- Terra Firma-Flex® (metal free technology)
- Protective rubberised toe bumper
- ESD rated

Upper

- Microfibre with chain style mesh

Additional Features

- CLEANFeet® treated topcloth
- Lightweight & perforated EVA Footbed
- Lightweight EVA cushioned midsole
- High traction rubber outsole

Weight

- 487g (based on UK size 9)

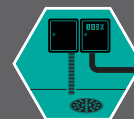
Sizes

- 3, 4, 5, 6, 7, 8, 9, 10, 11, 11½, 12, 13, 14

TE426001 | Velocity BOA Safety Trainer

EN ISO 20345:2011 S1-P SRA

CT / CP / SD



Protection

- Terra Firma-Flex® (metal free composite toe-cap and midsole protection)
- Protective rubberised toe bumper

Upper

- Moisture wicking athletic mesh lining with CLEANFeet® treated topcloth
- "No-sew" breathable mesh

Additional Features

- Lightweight and perforated EVA Footbed
- Lightweight injected Phylon midsole
- Innovative BOA® L6 closure system

Weight

- 468g (based on UK size 9)

Sizes

- 7, 8, 9, 10, 11, 11½, 12

TE796395 | Dart Safety Boot

EN ISO 20345:2011 S3 SRC

CT / CP / SD



Protection

- NANO-TOE™ technology (20% lighter than existing composite toe-cap and midsole protection)
- Terra Firma-Flex® metal free technology

Upper

- Full grain nubuck leather with chain style mesh side panels
- Goretex® waterproof & breathable membrane

Additional Features

- CLEANFeet® odour free technology
- Removable PU FOOTBED®
- Polyurethane mid-sole with durable rubber toe bumper
- Oil, acid, chemical & slip resistance

Weight

- 763g (based on UK size 9)

Sizes

- 7, 8, 9, 10, 11, 11½, 12, 13

TE796095 | Bolt BOA Safety Boot

EN ISO 20345:2011 S1-P SRC

CT / CP / SD



Protection

- NANO-TOE™ technology (20% lighter than existing composite toe-cap and midsole protection).
- Terra Firma-Flex® (metal free technology)
- Polyurethane mid-sole with durable rubber toe bumper

Upper

- Full grain nubuck leather with chain style mesh side panels
- Moisture wicking breathable lining with CLEANFeet® treated topcloth

Additional Features

- Oil, chemical & slip resistance.
- Innovative BOA® closure system.

Weight

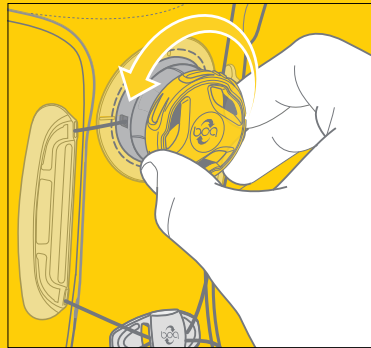
- 727g (based on UK size 9)

Sizes

- 7, 8, 9, 10, 11, 11½, 12, 13

WE HOLD ALL TERRA BOOTS TO RIGOROUS AND EXACTING STANDARDS. TECHNICALLY ADVANCED, DESIGNED FOR OPTIMAL PERFORMANCE, WITHOUT SACRIFICING PROTECTION AND COMFORT. **THAT'S THE TERRA WAY.**

Modern workplaces are evolving and protective footwear requirements have become more complex. Metal Free FIRMA-FLEX® technology, Gore-Tex® waterproof membranes and performance outsoles are some of the detailed features of select TERRA boots. We are at the forefront of innovation in the protective footwear industry. At home on the most challenging jobsites in the world. From large-scale construction sites, oil and gas production, to industrial manufacturing... **TERRA WORKS HERE**



The incorporation of the **BOA Closure System** into **TERRA** products marks the next step in optimal comfort, precision and performance.

Lightweight dials, reels, and aircraft grade stainless steel laces combine the most customizable fit on a workboot. Easily adjusted with one hand, the glovelike fit and uniform closure with no pressure points provides serious comfort. Once locking into place, the laces remain unmovable, with a protective strength that's stronger per gram than tank armor. Plus the BOA Closure System sheds water, mud, and ice. Guaranteed for the lifetime of the product, it's serious performance for a serious boot.

	CSA GREEN TRIANGLE The CSA Green Triangle indicates sole puncture protection with a Grade 1 Protective toe to withstand impacts up to 125 joules. Sole puncture protection is designed to withstand a force of not less than 1200 Newtons.
	CSA YELLOW RECTANGLE The CSA Yellow rectangle with a green "SD" and grounding symbol indicates soles are static-dissipative. The outer soles are made from an antistatic compound, capable of dissipating an electrostatic charge in a controlled manner. The test criteria are 106 to 108 Ohms. Note that SD footwear without toe protection will not have sole protection certified by CSA.
	CSA WHITE RECTANGLE The CSA White rectangle with orange Greek letter omega - indicates soles that provide resistance to electric shock. Such certified footwear contains a sole and heel design assembly that, at the point of manufacturing, has electrical insulating properties to withstand 18,000 Volts and a leakage current not exceeding 1mA for 60 seconds.
	ELECTROSTATIC DISCHARGE Electrostatic Discharge in the range of 0.1 Meg Ohms to 100 Meg Ohms. This test is carried out on individual shoe and is a laboratory based test. Certification is granted based on the following environmental conditions : Class 1 at 12% RH, Class 2 at 25% RH and Class 3 at 50% RH.
	CLEANFEET® CLEANFEET® is a game-changer in the footwear universe. This patented technology doesn't just eliminate odour - it actually prevents odour before it starts. Built into the fabric of your workboots, CLEANFEET® stops odour dead in its tracks. Safe and natural, CLEANFEET® is environmentally friendly and guaranteed for the life of your workboots.
	FIRMA-FLEX® Our trademark lightweight Metal-Free technology. This revolutionary combination of super-weaved high tensile fabric and resilient polymer compounds makes for one tough toe-cap. The sole plate, constructed of laminated layers of this extraordinary composite, is even stronger: averaging 20% more resistance than traditional steel plates.
	GORE-TEX® GORE-TEX® waterproof membranes are used to keep your feet dry. With billions of microscopic pores, these membranes allow perspiration from your feet to escape, while blocking the entrance of moisture from the outside. www.gore-tex.com
	NANO-TOE™ COMPOSITE TECHNOLOGY 20% lighter than previous generations, Nano-toe™ technology incorporates specially woven fibres with highly impact resistant resins. The result is a globally certified, light weight, low profile composite toe.
	BOA® For those whose livelihood depends on it, the BOA Closure System provides durability and comfort all day long. The system is also designed to allow quick on and off - a great benefit in the event of unfortunate emergencies. Field testing has shown that the BOA Closure System regularly outlasts the work boot or shoe itself.

SAFETY STANDARDS - TERRA Shoes meet the requirements of standards: EN ISO 20345 : 2011						
	SB	SBP	S1	S1P	S2	S3
- Slip Resistance Minimum (SRA)	*	*	*	*	*	*
- Shock-absorption heel	*	*	*	*	*	*
- Oil/fuel resistant	*	*	*	*	*	*
- Weak acids/alkali resistant outsole	*	*	*	*	*	*
SB Basic safety boots with steel toe-cap "200 J"	*	*	*	*	*	*
S1 Closed seat region			*	*	*	*
- Cleated Outsoles						*
P Penetration resistant outsole tested at 1100 newtons						
A Electrical resistance between foot and ground of between 0.1 and 1000 Mega Ohms		*		*		*
E Energy absorption of the seat region tested at 20 Joules			*	*	*	*
WRU WRU Water resistant upper leather					*	*

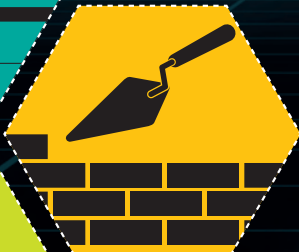
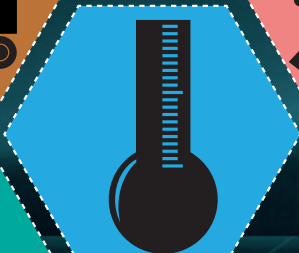
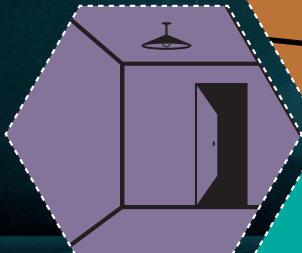
SRA Slip Resistance on ceramic tile with SLS*	AT - Aluminum Toe	SP - Steel Plate
SRB Slip Resistance on steel floor with glycerol	CT - Composite Toe	SD - Static Dissipative
SRC Slip Resistance on ceramic tile with SLS* and on steel floor with glycerol	ST - Steel Toe	ESD - Electrostatic Discharge
	CP - Composite Plate	ESR - Electrical Shock Resistance

SLS* = Sodium lauryl sulphate solution



END USE & SIZE GUIDE

The following charts convey only suggested uses for Dickies footwear. If you have specific requirements, refer to the product descriptions or contact your Regional Sales Manager.



Code	Product	Page	General Purpose	Indoor Trades	Warehousing	Engineering	Utilities	Construction	Cold Climate	Security	Oil & Gas	Leisure	Agriculture
FA12350A	OXFORD Safety Shoe	23	●	●	●								
FA12365A	EXECUTIVE Safety Shoe	23	●	●	●								
FA13310A	CLIFTON II Safety Shoe	22	●		●	●	●						
FA13335	STOCKTON Safety Trainer	25	●		●	●	●						
FA23200	CLEVELAND Safety Boot	15	●			●	●	●					
FA23330A	REDLAND II Safety Boot	22	●		●	●	●						
FA23333	ANTRIM Safety Boot	26	●		●	●	●						
FA23345	DEALER Safety Boot	27	●		●	●	●						
FA23350S	DIXON Lined Safety Rigger	38	●			●	●		●				
FA23355S	DIXON Unlined Safety Rigger	38	●			●	●						
FA23380A	FURY Safety Boot	25	●		●	●	●						
FA23385S	STORM II Safety Boot	24	●		●	●	●						
FA24/7B	EVERYDAY Safety Boot	17	●	●	●	●	●	●					
FA24/7S	EVERYDAY Safety Shoe	17	●	●	●	●	●	●					
FA9001	DONEGAL Safety Boot	26	●		●	●	●						
FA9005S	DAVANT II Safety Boot	30	●		●	●	●						
FA9006S	NORDEN II Safety Shoe	30	●		●	●	●						
FA9007	TRENTON Safety Boot	20	●	●	●	●	●						
FA9008	TRENTON Safety Shoe	20	●	●	●	●	●						
FA9009	CASPIAN Fur Lined Boot	43	●		●	●	●		●		●		
FC23340	FRACTUS Safety Boot	31	●		●	●	●			●			

WASH CARE

Dirt and contaminants should be removed from the footwear after each use, using a damp cloth or soft brush and allowed to dry thoroughly in an airy environment. Store in a dry condition, between 5-40°C.

Code	Product	Page	General Purpose	Indoor Trades	Warehousing	Engineering	Utilities	Construction	Cold Climate	Security	Oil & Gas	Leisure	Agriculture
FC23344	ALTO Safety Shoe	31											
FC23530	TIBER Safety Trainer	36											
FC9508	GIRONDE Safety Trainer	34											
FC9516	GIRONDE Safety Boot	34											
FC9522	DETROIT Safety Boot	43											
FC9523	CORBETT Safety Boot	44											
FC9526	PHOENIX Safety Boot	29											
FC9527	PHOENIX Safety Trainer	29											
FC9528	STAFFORD Rigger	38											
FC9529	STAFFORD Lined Rigger	38											
FC9530	LIBERTY Safety Boot	18											
FC9531	LIBERTY Safety Trainer	18											
FC9533	ANDOVER Boot	33											
FC9534	ANDOVER Shoe	33											
FC9535	CAMERON Boot	32											
FD13905	OHIO Ladies Safety shoe	45											
FD13910	OTTAWA Ladies Safety Shoe	45											
FD23310	MEDWAY Safety Hiker	36											
FD23375	QUEBEC Safety Boot Lined	27											
FD23376	QUEBEC Safety Boot Unlined	27											
FD25000	INDUSTRIAL Safety Rigger	13											

Code	Product	Page	General Purpose	Indoor Trades	Warehousing	Engineering	Utilities	Construction	Cold Climate	Security	Oil & Gas	Leisure	Agriculture
FD7000S	TX Pro Safety Boot	40											
FD9207	GRATON Safety Boot	12											
FD9209	CANTON SAFETY BOOT	12											
FD9210	CRAWFORD SAFETY BOOT	11											
FD9214A	FIFE II DEALER SAFETY BOOT	15											
FD9217	PRESTON Safety Boot	39											
FD9218	TRENTON Pro Safety Boot	40											
FN23600	WELTON Non-Safety Boot	47											
FN23700	TRINITY Non-Safety Boot	47											
FW11100	PENNINE Wellington Boot	51											
FW13105	Safety Wellington Boot	51											
FW13200	GROUNDWATER Safety Wellington	51											
FW91105	LANDMASTER Wellington	50											
FW94105	LANDMASTER Safety Wellington	50											
FW9901	LANDMASTER PRO Non-safety Wellington	49											
FW9902	LANDMASTER PRO Safety Wellington	48											
TE606115	SPIDER Safety Trainer	54											
TE716109	PACER Safety Trainer	55											
TE796095	BOLT BOA Safety Trainer	56											
TE796395	DART Safety Boot	56											
TE426001	VELOCITY BOA Safety Trainer	55											

UK	3	4	5	5½	6	7	8	9	10	11	11½	12	13	14
EU	36	37	38	39	40	41	42	43	44	45	46	47	48	49

Our policy is one of continuous improvement and we reserve the right to change product specifications without notice.



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