



H K Wentworth Group

Distributed and Supported in the
UK, IE, AU & NZ



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FR702-72

Packing List:

-  FR-702 Station with British Power Lead (B2425) + Instruction manual
-  Desoldering Tool (FR4103-81) with N61-02 Nozzle
-  Iron Stand (FH400), Cleaning Pot (FT400) and Wire (599-029)
-  Soldering Iron (FX8801-01) with T18-B Tip
-  Iron Stand (FH800), Sponge (A1559) and Wire (A1561)
-  Handpiece with ϕ 4mm Nozzle (N51-02)
-  Handpiece Holder (B5048)
-  Hot Air Control Knob with screw (B3023)
-  Vacuum Suction Pads ϕ 7.6 mm (A1438)
-  Vacuum Suction Pads ϕ 5 mm (A1439)
-  Vacuum Suction Pads ϕ 3 mm (A1520)
-  Heat Resistant Pad (B2300)
-  Color band (qty 2) (B5125)
-  Tool Box (C5030) Contains below components.
-  Ceramic paper filter (4 pcs.) (A5044)
-  Filter (2 pcs.) (A5020)
-  Nozzle wrench (B5106)
-  Cleaning pin for ϕ 1.0 mm (B1087)
-  Cleaning pin for heater (B1215)
-  Cleaning drill for ϕ 1.0 mm (B1303)



Specifications:

Model No.	FR702
Power consumption	1,030W
Dimensions	370(W) \times 150(H) \times 220(D)mm
Weight	9kg

FR-702 Soldering

Output voltage	AC 26V
Temperature range	50 to 480°C
Temperature stability	\pm 1°C at idle temperature (When set to 200 to 480°C)

FR-702 DeSoldering

Output voltage	AC 24V
Vacuum generator	Vacuum pump, double cylinder type
Vacuum pressure	Max. 80kPa (600mmHg)
Suction flow	15L/min.
Temperature Range	330 to 450°C
Temperature stability	\pm 5°C at idle temperature

FR-702 Hot Air

Power Consumption	30W
Air Flow	1 to 9 (5 to 115L/min.)L/min.
Temperature Range	50 to 600°C

FX8801 Soldering Iron

Power consumption	65W (26V)
Tip to ground resistance	<2 Ω
Tip to ground potential	<2mV
Heating element	Ceramic heater
Standard tip	Shape-B (No.T18-B)
Cord length	1.2m
Total length	217mm (with B tip)
Weight	46g (with B tip)

Hot Air Handpiece

Power consumption	AC230V: 1,170W
Standard nozzle	ϕ 4mm (No.N51-02)
Total length	250mm
Weight	180g
Vacuum generator	Diaphragm pump

FR4103 DeSoldering Gun

Power consumption	140W (24V)
Nozzle to ground resistance	<2 Ω
Nozzle to ground potential	<2mV
Heating element	Composite heater
Cord length	1.2m
Total length	168mm (with ϕ 1.0mm S nozzle)
Weight	190g (with ϕ 1.0mm S nozzle)

* The suction flow is measured at the filter case suction port of station.
* Total length and weight (w/o cord, hose)

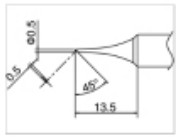
* Total length and weight for handpiece (w/o cord, standard nozzle)

* Airflow capacity is rated as free flowing. Restrictions created by various nozzles may reduce the maximum airflow capacity.

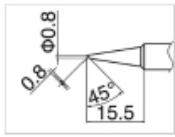
Soldering Tips:

The FX8801 supplied with the FR-702 soldering station requires the T18 Series Tips which are available in a variety of shapes and sizes. Note: A T18-B Standard tip is included with this soldering station. Alternate tips may be purchased separately.

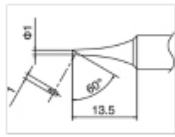
Shape BC / C



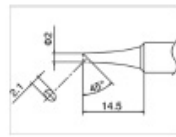
T18-C05 Shape-0.5C



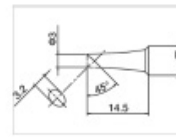
T18-C08 Shape-0.8C



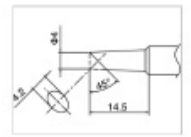
T18-C1 Shape-1C



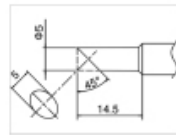
T18-C2 Shape-2C



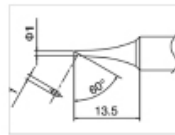
T18-C3 Shape-3C



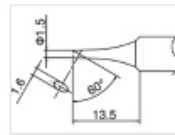
T18-C4 Shape-4C



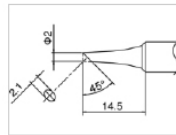
T18-C5 Shape-5C



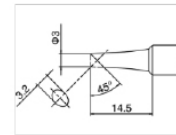
T18-CF1 Shape-1C
Tinned cut surface only



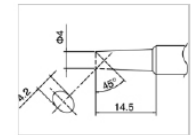
T18-CF15 Shape-1.5C
Tinned cut surface only



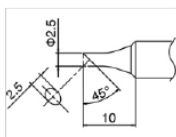
T18-CF2 Shape-2C
Tinned cut surface only



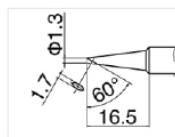
T18-CF3 Shape-3C
Tinned cut surface only



T18-CF4 Shape-4C
Tinned cut surface only

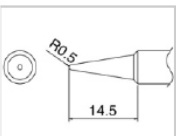


T18-CSF25 Shape-2.5CS
This type has good heat transfer with short tip end design, tinned cut surface only

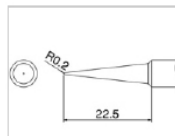


T18-S6 Shape-S6

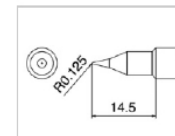
Shape B



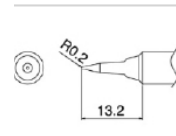
T18-B Shape-B



T18-BL Shape-BL



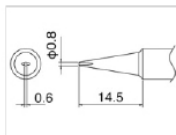
T18-S4 Shape-S4
Narrow-pitch Soldering Type (Shape S)



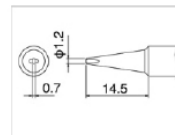
T18-SB Shape-SB
Narrow-pitch Soldering Type (Shape S)



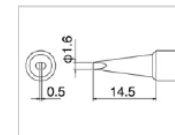
Shape D



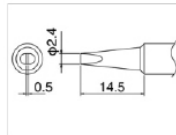
T18-D08 Shape-0.8D



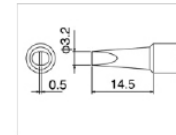
T18-D12 Shape-1.2D



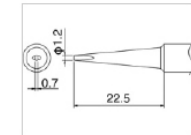
T18-D16 Shape-1.6D



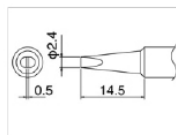
T18-D24 Shape-2.4D



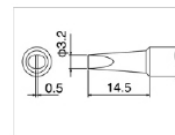
T18-D32 Shape-3.2D



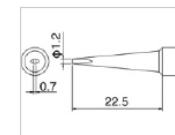
T18-DL12 Shape-1.2DL



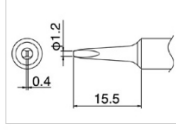
T18-D24 Shape-2.4D



T18-D32 Shape-3.2D

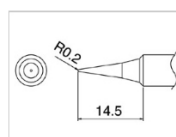


T18-DL12 Shape-1.2DL

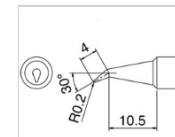


T18-S9 Shape-S9
Narrow-pitch Soldering Type (Shape S)

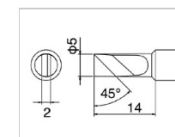
Shape I / J / K



T18-I Shape-I



T18-BR02 Shape-0.2BR



T18-K Shape-K

DeSoldering Nozzles:

The FR4103 supplied with the FR-410 desoldering station requires the N60 Series Nozzles which are available in a variety of shapes and sizes to purchase separately. Note: A N60- 02 1mm Nozzle is included with this station.

Standard Type for Land-Patterns

Close Fitting Nozzles for standard size land pattern secure desoldering.



S Type for small land-patterns

Close Fitting Nozzles for small size land pattern secure desoldering.



SS Type for micro land-patterns

Close fitting nozzles for micro size land pattern secure desoldering.



Oval Type for flat terminals

Slim and long nozzles to reach components in narrow spaces. Recommended for shield cases.

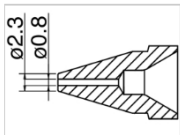


Long Type for narrow space

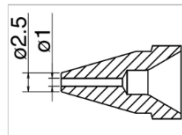
Slim and long nozzles to reach components in narrow spaces. Recommended for header sockets.



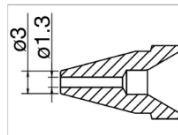
Standard type



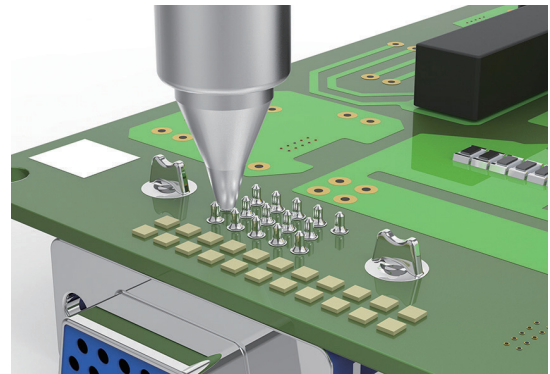
N61-07 Nozzle Standard type
Size $\Phi 0.8$



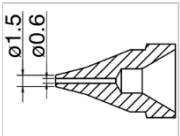
N61-08 Nozzle Standard type
Size $\Phi 1.0$



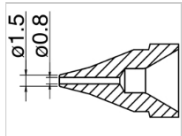
N61-09 Nozzle Standard type
Size $\Phi 1.3$



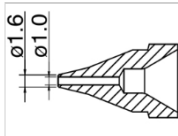
SS Type



N61-01 Nozzle SS type
Size $\Phi 0.6$

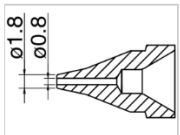


N61-02 Nozzle SS type
Size $\Phi 0.8$

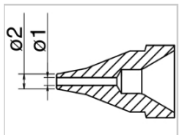


N61-03 Nozzle SS type
Size $\Phi 1.0$

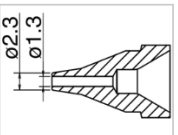
S type



N61-04 Nozzle S type
Size $\Phi 0.8$

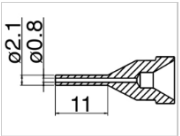


N61-05 Nozzle S type
Size $\Phi 1.0$

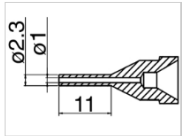


N61-06 Nozzle S type
Size $\Phi 1.3$

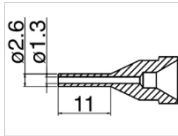
Long Type



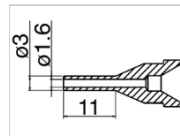
N61-11 Nozzle Long type
Size $\Phi 0.8$



N61-12 Nozzle Long type
Size $\Phi 1.0$



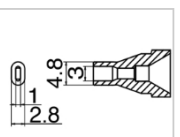
N61-13 Nozzle Long type
Size $\Phi 1.3$



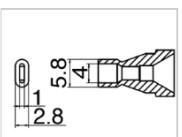
N61-14 Nozzle Long type
Size $\Phi 1.6$



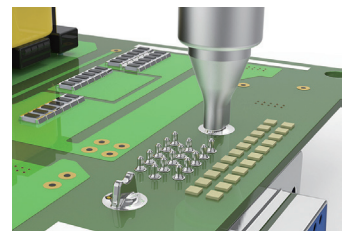
Oval type



N61-15 Nozzle Oval type
Size 3x1 mm



N61-16 Nozzle Oval type
Size 4x1 mm



Recommended Desoldering Extra:

(Available to purchase separately)

C5046 Nozzle Quick Changer



Quickly and safely change nozzles during use with the C5045. Three Bays to pre-load nozzles for fast change over in three easy steps; insert, twist and go.



Upper Section can be used to store spare nozzles.

Do you use the right nozzle for your workpiece?

If Nozzle is too big

it takes longer dwell time due to ineffective heat transfer which may damage PCB

➔

Correct Size

Heat transfer is more efficient, shortening the process.

Hot Air Nozzles:

The FR-702 Hot Air Tool requires the quick change N51 Series hot air nozzles which are available in a range of sizes. The FR-702 comes supplied with the N51-02 standard 4mm nozzle, other sizes are available to purchase separately.

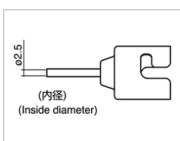
N51 Series

Single Type

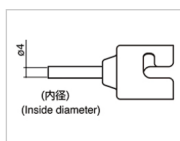


N51-50 Nozzle Set

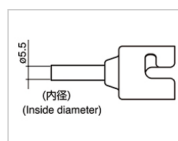
Contains N51-01, N51-03, N51-04, and N51-05.



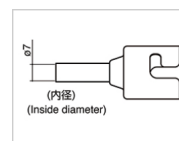
N51-01 Single
Vacuum function inoperative nozzle



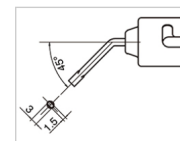
N51-02 Single
Standard nozzle for FR-810/FR-810B



N51-03 Single



N51-04 Single



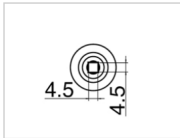
N51-05 Bent Single
Vacuum function inoperative nozzle



H K Wentworth Group
Distributed and Supported in the
UK, IE, AU & NZ

Hot Air Nozzles (continued)

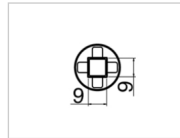
BGA Type



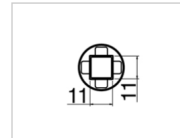
N51-10 BGA
Size 4x4



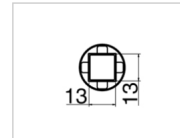
N51-11 BGA
Size 6x6



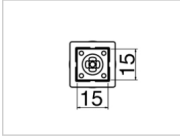
N51-12 BGA
Size 8x8



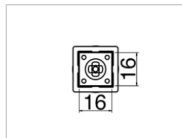
N51-13 BGA
Size 10x10



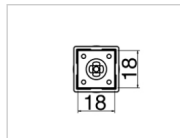
N51-14 BGA
Size 12x12



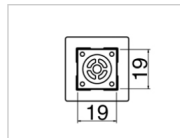
N51-15 BGA
Size 14x14



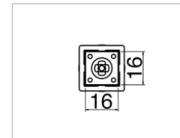
N51-16 BGA
Size 15x15



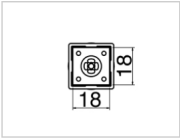
N51-17 BGA
Size 17x17



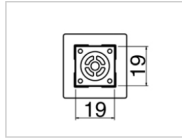
N51-18 BGA
Size 18x18



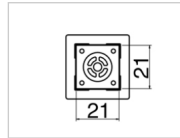
N51-16 BGA
Size 15x15



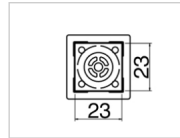
N51-17 BGA
Size 17x17



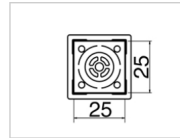
N51-18 BGA
Size 18x18



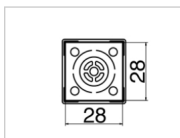
N51-19 BGA
Size 20x20



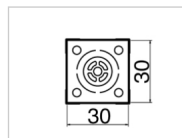
N51-20 BGA
Size 22x22



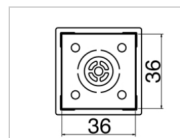
N51-21 BGA
Size 24x24



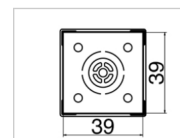
N51-22 BGA
Size 27x27



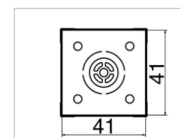
N51-23 BGA
Size 29x29



N51-24 BGA
Size 35x35

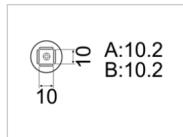


N51-25 BGA
Size 38x38

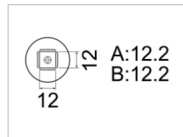


N51-26 BGA
Size 40x40

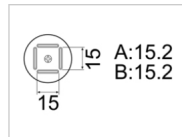
QFP Conventional Type



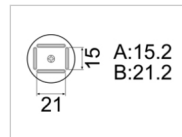
A1125B QFP
Size 10 x 10



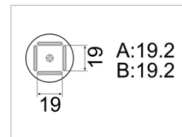
A1262B QFP
Size 12 x 12



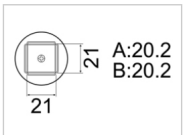
A1126B QFP
Size 14 x 14



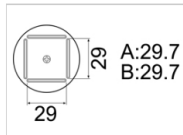
A1128B QFP
Size 14 x 20



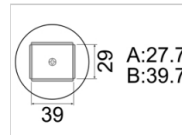
A1127B QFP
Size 17.5 x 17.5



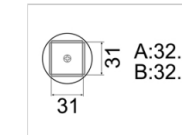
A1261B QFP
Size 20 x 20



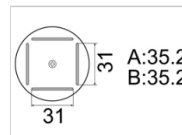
A1129B QFP
Size 28 x 28



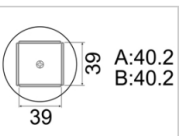
A1263B QFP
Size 28 x 40



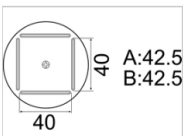
A1265B QFP
Size 32 x 32



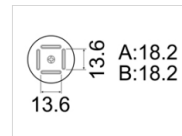
A1203B QFP
Size 35 x 35



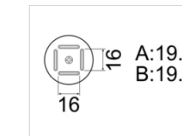
A1264B QFP
Size 40 x 40



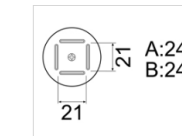
A1215B QFP
Size 42.5 x 42.5



A1180B BQFP
Size 17 x 17

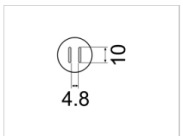


A1181B BQFP
Size 19 x 19

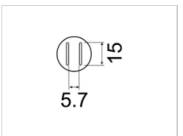


A1182B BQFP
Size 24 x 24

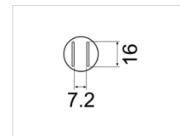
SOP Conventional Type



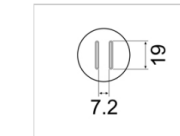
A1131 SOP
Size 4.4 x 10
Vacuum function inoperative
nozzle



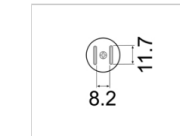
A1132 SOP
Size 5.6 x 13
Vacuum function inoperative
nozzle



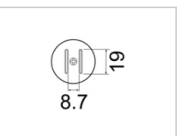
A1133 SOP
Size 7.5 x 15
Vacuum function inoperative
nozzle



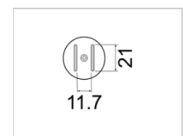
A1134 SOP
Size 7.5 x 18
Vacuum function inoperative
nozzle



A1258B SOP
Size 7.6 x 12.7



A1260B SOP
Size 8.6 x 18



A1257B SOP
Size 11 x 21



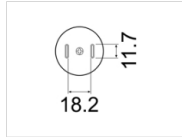
A1259B SOP
Size 13 x 28

Hot Air Nozzles (Continued)

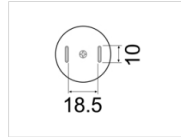
TSOL Conventional Type



A1185B TSOL
Size 13 x 10



A1186B TSOL
Size 18 x 10

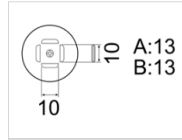


A1187B TSOL
Size 18.5 x 8

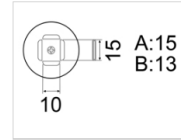
PLCC Conventional Type



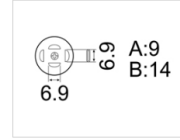
A1188B PLCC
Size 9 x 9(20pin)



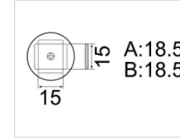
A1140B PLCC
Size 11.5 x 11.5(28pin)



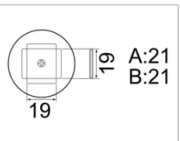
A1141B PLCC
Size 11.5 x 14(32pin)



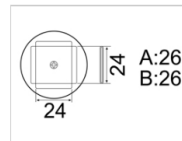
A1139B PLCC
Size 12.5 x 7.3(18pin)



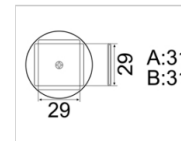
A1135B PLCC
Size 17.5 x 17.5(44pin)



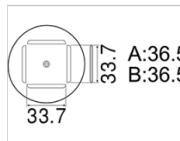
A1136B PLCC
Size 20 x 20(52pin)



A1137B PLCC
Size 25 x 25(68pin)

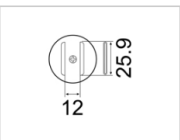


A1138B PLCC
Size 30 x 30(84pin)

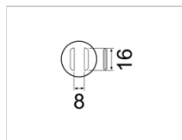


A1189B PLCC
Size 34 x 34(100pin)

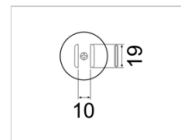
SOJ Conventional Type



A1214B SOJ
Size 10 x 26

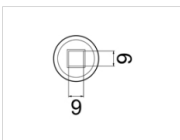


A1183 SOJ
Size 15 x 8
Vacuum function inoperative
nozzle

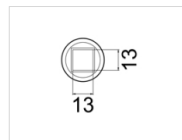


A1184B SOJ
Size 18 x 8

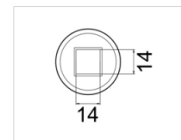
BGA Conventional Type



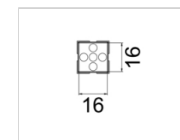
A1470 BGA
Size 8 x 8



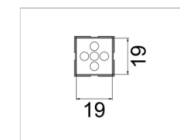
A1471 BGA
Size 12 x 12



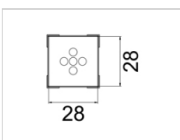
A1472 BGA
Size 13 x 13



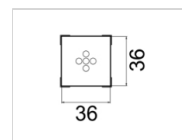
A1473 BGA
Size 15 x 15



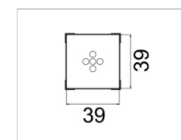
A1474 BGA
Size 18 x 18



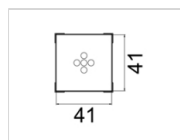
A1475 BGA
Size 27 x 27



A1476 BGA
Size 35 x 35



A1477 BGA
Size 38 x 38



A1478 BGA
Size 40 x 40

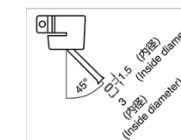
Single Conventional Type



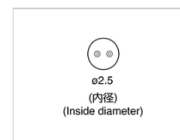
A1124B Single
Size Φ 2.5
Vacuum function inoperative
nozzle



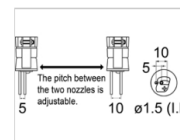
A1130 Single
Size Φ 4.4
Vacuum function inoperative
nozzle



A1142B Bent Single
Size Φ 1.5 x 3
Vacuum function inoperative
nozzle

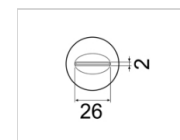


A1190 Dual Single
Size Φ 2.5 x 9.5
Vacuum function inoperative
nozzle

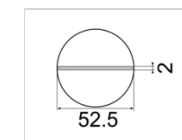


A1325 Dual Single
Size Φ 1.5 x 5 to 10
Vacuum function inoperative
nozzle

SIP Conventional Type



A1191 25L
Vacuum function inoperative
nozzle



A1192 50L
Vacuum function inoperative
nozzle

Recommended Extras:

Available to purchase separately



Solder Wire Holder
611-1 (Single)
611-2 (Double)



FX8803
One-Handed
Solder Iron and
Solder Feed



FX8804
Hot SMD Tweezers



FX8805
Heavy Duty
Soldering Iron



FG100B
Tip Thermometer



C1390C
Omnivise PCB Holder



FR830
PCB Underboard Heater



C5027
PCB Board Holder



C5029
Large Rework Fixture



C5028
Rework Fixture



Nozzle Cleaning Pin
B1086 ϕ 0.8mm
B1087 ϕ 1.0mm
B1088 ϕ 1.3mm
B1089 ϕ 1.6mm



Nozzle Cleaning Pin
B2874 ϕ 0.6mm
B2875 ϕ 2mm / 2.3mm



FT640 / FT641
Tweezers



FA-400
Desk Top Fume
Extractor



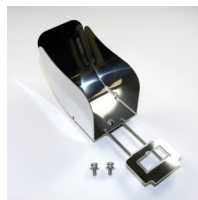
FA-400
Fume Extractor /
Air Purifier



FG100B + C1541
Thermometer + Hot Air Station
Probe



C1391B
Nozzle Tray for
Conventional Nozzles



B5126
Hot Air Guard



FT-700 Solder Tip
Polisher



C4045
Nozzle Quick
Change



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