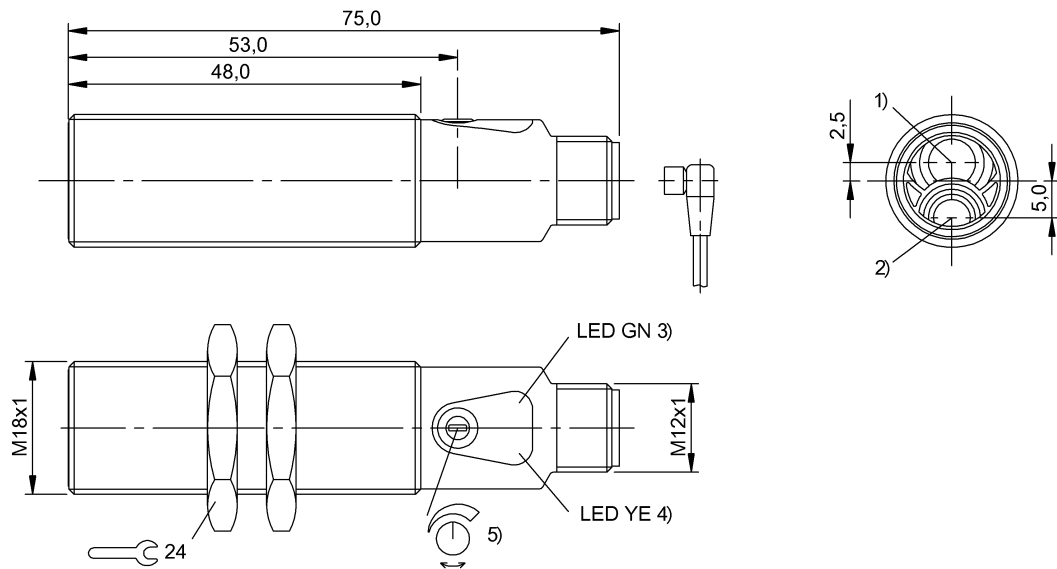


Photoelectric Sensors  
**BOS 18M-PA-RD20-S4**  
Order Code: BOS01CF

**BALLUFF**



1) Optical axis receiver, 2) Optical axis emitter, 3) Operating voltage, 4) Light reception/limit area, 5) Sn



**Basic features**

Approval/Conformity	CE cULus EAC WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Scope of delivery	2x nut M18x1 User manual
Series	18M
Style	Cylinder Straight optics

**Display/Operation**

Adjuster	1-turn potentiometer
Display	LED green: Power Error - LED green, flashing LED yellow: Light received Limit range - LED yellow, flashing
Setting	Rated switching distance (Sn)

**Electrical connection**

Connection	Connector, M12x1-Male, 4-pin
Contact, surface protection	Gold plated
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

**Electrical data**

Load capacitance max. at Ue	0.2 $\mu$ F
No-load current Io max. at Ue	25 mA
Operating voltage Ub	10...30 VDC
Protection class	II
Rated insulation voltage Ui	75 V DC
Rated operating current Ie	100 mA
Rated operating voltage Ue DC	24 V
Ready delay tv max.	20 ms
Residual current Ir max.	30 $\mu$ A
Ripple max. (% of Ue)	15 %
Switching frequency	800 Hz
Turn-off delay toff max.	0.63 ms
Turn-on delay ton max.	0.63 ms
Utilization category	DC -13
Voltage drop Ud max. at Ie	2.5 V

**Environmental conditions**

Ambient temperature	-5...55 $^{\circ}$ C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 gn, 11 ms, 3x6 Half-sinus, 100 gn, 2 ms, 3x8000
EN 60068-2-6, Vibration	10...55 Hz, amplitude 1 mm, 3x30 min 10...2000 Hz, amplitude 1 mm, 30 gn, 3x5 h
IP rating	IP67

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**BALLUFF**

Functional safety

MTTF (40 °C) 889 a

Interface

Switching output PNP normally open (NO)  
PNP NC Pins 4-2

Material

Housing material Brass, nickel plated  
Housing material, surface protection nickel-plated  
Material sensing surface Glass, anti-glare  
Surface protection nickel-plated

Mechanical data

Dimension Ø 18 x 75 mm  
Mounting part Nut M18x1  
Tightening torque max. 15 Nm  
30 Nm

Optical features

Ambient light max. 10000 Lux  
Beam characteristic Divergent  
LED group per IEC 62471 Exempt Group  
Light spot size Ø 50 mm at 600 mm  
Light type LED, red light  
Principle of optical operation Diffuse sensor, energetic  
Switching function, optical Light-on  
dark-on  
Wave length 626 nm

Range/Distance

Hysteresis H max. (% of Sr) 10.0 %  
Range 0...600 mm  
Rated operating distance Sn 600 mm Adjustable  
Temperature drift max. (% of Sr) 10 %

Remarks

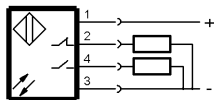
Order accessories separately.  
For additional information, refer to user's guide.  
The sensor is functional again after the overload has been eliminated.  
Reference object (target): gray card, 200 x 200, 90 % remission, axial approach.  
For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

Connector Drawings



Wiring Diagrams



Opto Symbols

