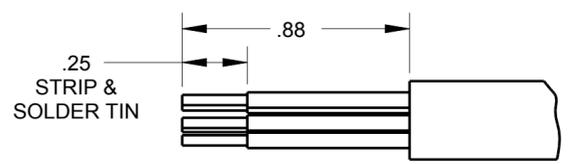
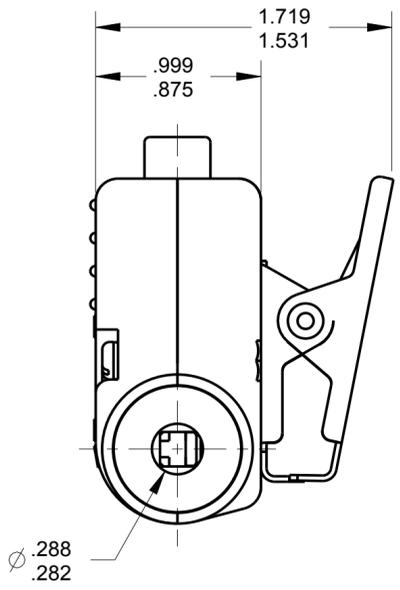
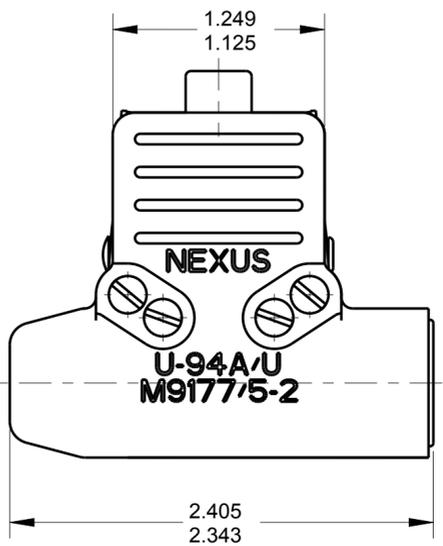
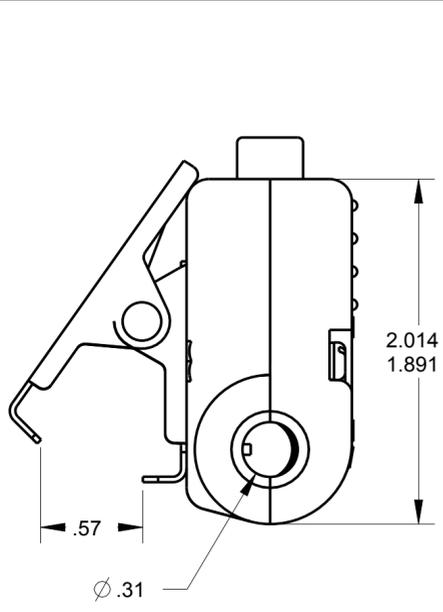
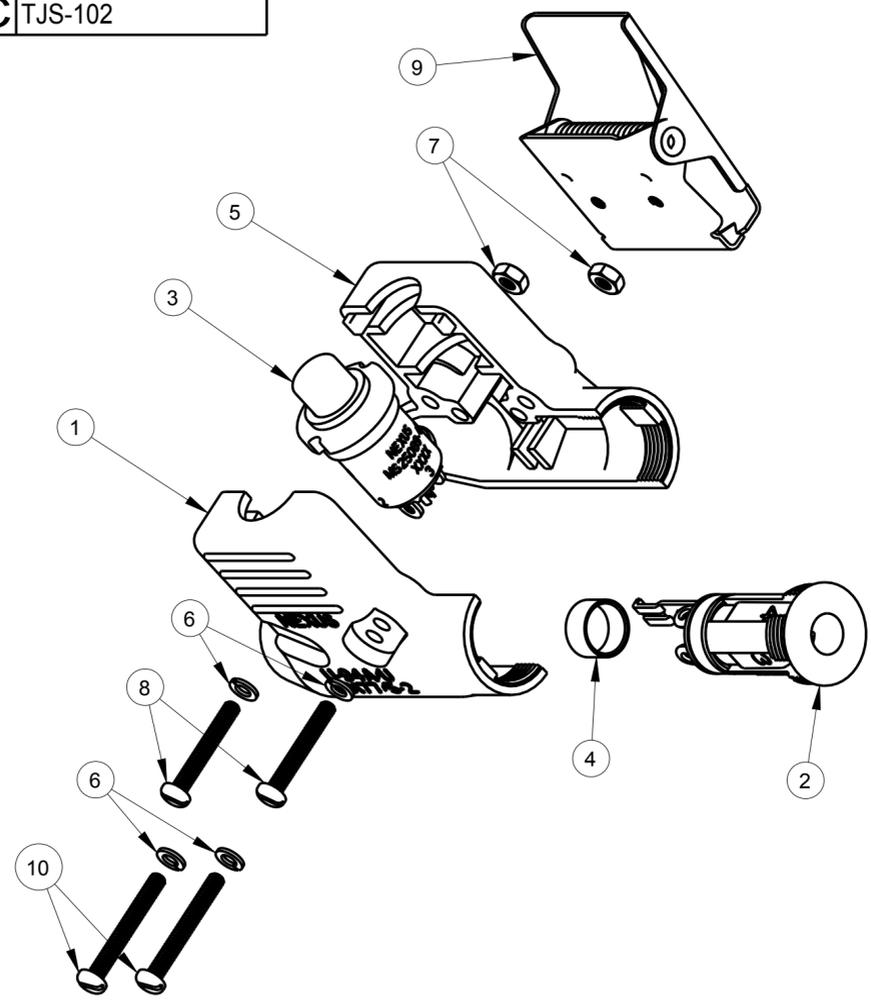


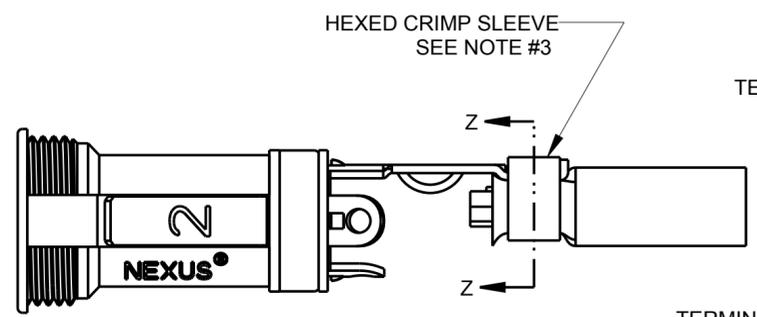
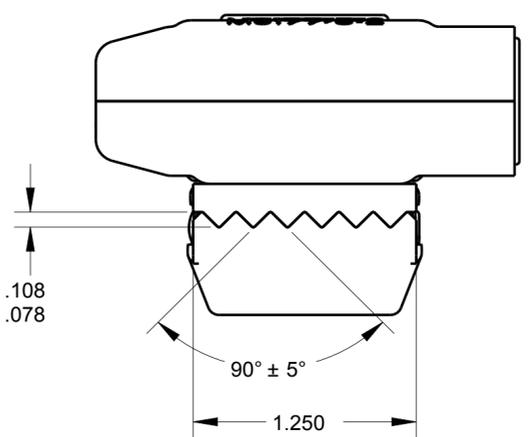
ITEM #	PART #	QTY	DESCRIPTION
1	TJS-102-1	1	SHELL HALF, RIBBED
2	TJS-102-3	1	JACK ASSEMBLY
3	NX304BB1B	1	SWITCH MOMENTARY (3-TNO)
4	TP-102-20	1	CRIMP, SLEEVE ( $\phi$ .39 X .20)
5	TJS-102-2	1	SHELL, HALF - SMOOTH
6	TJ-106-13	4	#4 WASHER, LOCK
7	TJ-106-14	2	NUT, #4-40 SPECIAL
8	TJS-102-15	2	SCREW
9	TJS-104-3A	1	CLIP ASSEMBLY
10	TJS-102-11	2	SCREW

NOTES:  
 1) EACH PART SHALL BE MARKED WITH U-94A/U & M9177/5-2  
 2) PART SHALL BE ON QUALIFIED PRODUCT LIST FOR MIL-C-9177/5A  
 3) CRIMPING TOOLS USE M22520/S-01 HAND TOOL W/CRIMP DIE M22520/5-29, M22520/5-3S OR M22520/5-5S  
 4) MATING CONNECTORS M9177/1-1, & M9177/2-1

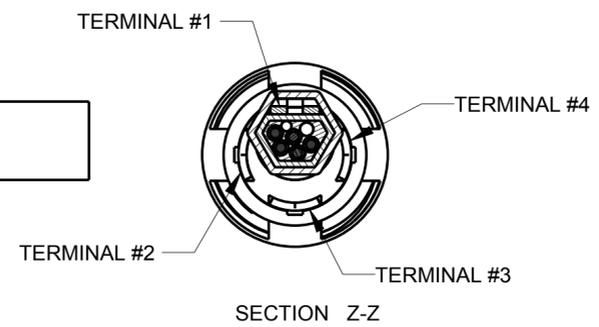
C TJS-102



RECOMMENDED CABLE:  
 WM085/U (5-COND)  
 FOR USE WITH U-94A/U



HEXED CRIMP SLEEVE  
 SEE NOTE #3



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LET.	REVISION	CN #	DATE	CHK	LET.	REVISION	CN #	DATE	CHK
F	1) MARKING WAS M9177/5-1		5/19 1988						
E	1) P/N WAS TJS-102-13		12/1 1987						
D	1) TJ-106-14 WAS TJS-106-1		10/7 1987						
C	4) REMOVED .312 DIA 3) ADDED DIM 2) ADDED HARDWARE 1) .625 WAS .844		8/17 1987						
B	1) JACK ASSY WAS TJS-102-3		8/25 1986						
A	A1- ADDED CORD VIEW A2- CRIMP WAS 4:1 SIZE		4/28 1986						
L	ADD: EXPLODED VIEW; BOM	215	12/4 2014	HR					
K	ADDED TOLERANCE	404	6/19 1998	RWF					
J	1) WAS M9177/5-1	0279	9/12 1997						
H	3) TJS-102-3 WAS TJS-102-17 2) TJS-102-11 WAS TJS-102-9 1) TJS-102-5 WAS TJS-102-4		3/5 1990						
G	1) WAS TJS-102-10		1/9 1990						

DWN BY	IDH	DATE	7/15/85	MATERIAL
CHECKED BY	RWF	DATE	7/16/85	FINISH
APPR BY		DATE		WEIGHT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & OR (mm)				SCALE = 1.00 : 1
TOLERANCES:				TITLE
DECIMAL:				
±.XX(X.X) ±.XXX(X.XX) ±.XXXX(X.XXX)				CONNECTOR AUDIO AIRBORNE JACK, SWITCH, 4 CONTACT
±.0X(0.X) ±.00X(0.0X) ±.000X(0.0XX)				
FRACTION: ±X/XX ±X/XX				DO NOT SCALE DWG.
ANGLES: ±X° ±X°				SHEET 1 OF 1
			SIZE	NEXUS STAMFORD, CONN
			C	
			DWG. NO.	TJS-102