



Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE SI 5145

SDS No. : 152782
V006.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE SI 5145

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Silicone sealant

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Supplemental information EUH210 Safety data sheet available on request.

2.3. Other hazards

Methoxy curing silicones release methanol in contact with moisture. Methanol is toxic if swallowed and harmful by inhalation. It is highly flammable.

This product contains trace quantities of Hexamethyldisilazane. Hexamethyldisilazane reacts instantly with residual moisture in the package, and produces correspondingly small amounts of ammonia.

This mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Silicone sealant

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Silane, dimethoxydimethyl- 1112-39-6	214-189-4 01-2119976290-35	1- < 5 %	Flam. Liq. 2 H225
Tetraethyl silicate 78-10-4	201-083-8 01-2119496195-28	1- < 5 %	Flam. Liq. 3 H226 Acute Tox. 4; Inhalation H332 Eye Irrit. 2 H319 STOT SE 3 H335
Octamethylcyclotetrasiloxane 556-67-2	209-136-7 01-2119529238-36	0,1- < 1 %	Flam. Liq. 3 H226 Repr. 2 H361f Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
Hexamethyldisilazane 999-97-3	213-668-5 01-2119438176-38	0,1- < 1 %	Flam. Liq. 2 H225 Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311 Acute Tox. 4; Inhalation H332 Aquatic Chronic 3 H412
Decamethylcyclopentasiloxane 541-02-6	208-764-9 01-2119511367-43	0,1- < 1 %	Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
Dodecamethylcyclohexasiloxane 540-97-6	208-762-8 01-2119517435-42	0,1- < 1 %	Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

Silicon dioxide

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas.

Vapours should be extracted to avoid inhalation.

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, well-ventilated place.

Refer to Technical Data Sheet

Never allow product to get in contact with water during storage

7.3. Specific end use(s)

Silicone sealant

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tetraethyl orthosilicate 78-10-4 [TETRAETHYL ORTHOSILICATE]	5	44	Time Weighted Average (TWA):		EH40 WEL
Tetraethyl orthosilicate 78-10-4 [TETRAETHYL ORTHOSILICATE]	5	44	Time Weighted Average (TWA):	Indicative	ECLTV

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tetraethyl orthosilicate 78-10-4 [ETHYL SILICATE (TETRAETHYL ORTHOSILICATE)]	5	44	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Tetraethyl orthosilicate 78-10-4 [TETRAETHYL ORTHOSILICATE]	5	44	Time Weighted Average (TWA):	Indicative	ECLTV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tetraethyl silicate 78-10-4	aqua (freshwater)		0,192 mg/l				
Tetraethyl silicate 78-10-4	aqua (marine water)		0,0192 mg/l				
Tetraethyl silicate 78-10-4	aqua (intermittent releases)		10 mg/l				
Tetraethyl silicate 78-10-4	sediment (freshwater)				0,83 mg/kg		
Tetraethyl silicate 78-10-4	sediment (marine water)				0,083 mg/kg		
Tetraethyl silicate 78-10-4	Soil				0,05 mg/kg		
Tetraethyl silicate 78-10-4	sewage treatment plant (STP)		4000 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	aqua (freshwater)		0,0015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	aqua (marine water)		0,00015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sewage treatment plant (STP)		10 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sediment (freshwater)				3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	sediment (marine water)				0,3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	oral				41 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	Soil				0,54 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	aqua (freshwater)		0,25 mg/l				
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	aqua (marine water)		0,025 mg/l				
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sediment (freshwater)				0,45 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sediment (marine water)				0,045 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Soil				0,22 mg/kg		
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	sewage treatment plant (STP)		67 mg/l				
Decamethylcyclopentasiloxane 541-02-6	aqua (freshwater)		0,0012 mg/l				
Decamethylcyclopentasiloxane 541-02-6	aqua (marine water)		0,00012 mg/l				
Decamethylcyclopentasiloxane 541-02-6	sewage treatment plant (STP)		10 mg/l				
Decamethylcyclopentasiloxane 541-02-6	sediment (freshwater)				11 mg/kg		
Decamethylcyclopentasiloxane 541-02-6	Soil				1,27 mg/kg		
Decamethylcyclopentasiloxane 541-02-6	oral				16 mg/kg		
Decamethylcyclopentasiloxane 541-02-6	sediment (marine water)				1,1 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	sediment (freshwater)				2,826 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	sediment (marine water)				0,282 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	Soil				3,336 mg/kg		
Dodecamethylcyclohexasiloxane 540-97-6	sewage treatment plant (STP)		1 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tetraethyl silicate 78-10-4	Workers	dermal	Acute/short term exposure - systemic effects		56 mg/kg	
Tetraethyl silicate 78-10-4	Workers	Inhalation	Acute/short term exposure - systemic effects		85 mg/m3	
Tetraethyl silicate 78-10-4	Workers	Inhalation	Acute/short term exposure - local effects		85 mg/m3	
Tetraethyl silicate 78-10-4	Workers	dermal	Long term exposure - systemic effects		56 mg/kg	
Tetraethyl silicate 78-10-4	Workers	Inhalation	Long term exposure - systemic effects		85 mg/m3	
Tetraethyl silicate 78-10-4	Workers	Inhalation	Long term exposure - local effects		85 mg/m3	
Tetraethyl silicate 78-10-4	General population	dermal	Acute/short term exposure - systemic effects		3 mg/kg	
Tetraethyl silicate 78-10-4	General population	Inhalation	Acute/short term exposure - local effects		14 mg/m3	
Tetraethyl silicate 78-10-4	General population	Inhalation	Acute/short term exposure - systemic effects		14 mg/m3	
Tetraethyl silicate 78-10-4	General population	dermal	Long term exposure - systemic effects		3 mg/kg	
Tetraethyl silicate 78-10-4	General population	Inhalation	Long term exposure - systemic effects		14 mg/m3	
Tetraethyl silicate 78-10-4	General population	Inhalation	Long term exposure - local effects		14 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - local effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - systemic effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - local effects		73 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - systemic effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - local effects		13 mg/m3	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Long term exposure - systemic effects		3,7 mg/kg	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Acute/short term exposure - systemic effects		3,7 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Long term exposure - systemic effects		53 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Acute/short term exposure -		53 mg/m3	

			systemic effects			
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Long term exposure - local effects		133 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	inhalation	Acute/short term exposure - local effects		133 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	dermal	Long term exposure - systemic effects		7,5 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	Workers	dermal	Acute/short term exposure - systemic effects		7,5 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Long term exposure - systemic effects		3,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Acute/short term exposure - systemic effects		3,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Long term exposure - local effects		1,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	inhalation	Acute/short term exposure - local effects		1,7 mg/m3	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	oral	Long term exposure - systemic effects		1,1 mg/kg	
1,1,1,3,3,3-Hexamethyldisilazane 999-97-3	General population	oral	Acute/short term exposure - systemic effects		1,1 mg/kg	
Decamethylcyclopentasiloxane 541-02-6	Workers	inhalation	Acute/short term exposure - systemic effects		97,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	Workers	inhalation	Acute/short term exposure - local effects		24,2 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	Workers	inhalation	Long term exposure - systemic effects		97,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	Workers	inhalation	Long term exposure - local effects		24,2 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	General population	inhalation	Acute/short term exposure - systemic effects		17,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	General population	inhalation	Acute/short term exposure - local effects		4,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Decamethylcyclopentasiloxane 541-02-6	General population	inhalation	Long term exposure - systemic effects		17,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	General population	inhalation	Long term exposure - local effects		4,3 mg/m3	
Decamethylcyclopentasiloxane 541-02-6	General population	oral	Acute/short term exposure - systemic effects		5 mg/kg	
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Long term exposure - systemic effects		11 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Long term exposure - local effects		1,22 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	Workers	inhalation	Acute/short term exposure - local effects		6,1 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Long term exposure - systemic effects		2,7 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Long term exposure - local effects		0,3 mg/m3	

Dodecamethylcyclohexasiloxane 540-97-6	General population	inhalation	Acute/short term exposure - local effects		1,5 mg/m3	
Dodecamethylcyclohexasiloxane 540-97-6	General population	oral	Long term exposure - systemic effects		1,7 mg/kg	
Dodecamethylcyclohexasiloxane 540-97-6	General population	oral	Acute/short term exposure - systemic effects		1,7 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure adequate ventilation.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

paste

transparent

Odor

Alcoholic

Odour threshold

No data available / Not applicable

pH

No data available / Not applicable

Melting point

No data available / Not applicable

Solidification temperature

No data available / Not applicable

Initial boiling point	No data available / Not applicable
Flash point	Product is a solid. (ASTM D 4359)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (21 °C (69.8 °F))	< 13 mbar
Relative vapour density:	No data available / Not applicable
Density (ρ)	1,1 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Polymerises in presence of water.
Solubility (qualitative) (Solvent: Acetone)	Not determined
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Polymerises in presence of water.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.
Exposure to air or moisture over prolonged periods.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Methanol is liberated slowly upon exposure to moisture.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

Methanol released during polymerisation of RTV silicones is toxic by inhalation. It is also highly flammable

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silane, dimethoxydimethyl- 1112-39-6	LD50	> 2.007 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Tetraethyl silicate 78-10-4	LD50	> 2.500 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Octamethylcyclotetrasiloxane 556-67-2	LD50	> 4.800 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Hexamethyldisilazane 999-97-3	LD50	851 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Decamethylcyclopentasiloxane 541-02-6	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Dodecamethylcyclohexasiloxane 540-97-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LD50	> 2.375 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Hexamethyldisilazane 999-97-3	LD50	547 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Decamethylcyclopentasiloxane 541-02-6	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Dodecamethylcyclohexasiloxane 540-97-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LC50	36 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Hexamethyldisilazane 999-97-3	Acute toxicity estimate (ATE)	10,1 mg/l	vapour			Expert judgement
Decamethylcyclopentasiloxane 541-02-6	LC50	8,67 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tetraethyl silicate 78-10-4	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Decamethylcyclopentasiloxane 541-02-6	not irritating	24 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Dodecamethylcyclohexasiloxane 540-97-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Decamethylcyclopentasiloxane 541-02-6	not irritating	24 h	rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Dodecamethylcyclohexasiloxane 540-97-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Tetraethyl silicate 78-10-4	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Octamethylcyclotetrasiloxane 556-67-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Decamethylcyclopentasiloxane 541-02-6	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Dodecamethylcyclohexasiloxane 540-97-6	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tetraethyl silicate 78-10-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
Octamethylcyclotetrasilox ane 556-67-2	negative	bacterial gene mutation assay	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Octamethylcyclotetrasilox ane 556-67-2	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Octamethylcyclotetrasilox ane 556-67-2	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Hexamethyldisilizane 999-97-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hexamethyldisilizane 999-97-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Decamethylcyclopentasilox ane 541-02-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Decamethylcyclopentasilox ane 541-02-6	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Decamethylcyclopentasilox ane 541-02-6	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Dodecamethylcyclohexasi loxane 540-97-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dodecamethylcyclohexasi loxane 540-97-6	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Octamethylcyclotetrasilox ane 556-67-2	negative	inhalation		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Octamethylcyclotetrasilox ane 556-67-2	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
Decamethylcyclopentasilox ane 541-02-6	negative	inhalation		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Decamethylcyclopentasilox ane 541-02-6	negative	inhalation: vapour		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Dodecamethylcyclohexasi loxane 540-97-6	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	NOAEL P 300 ppm NOAEL F1 300 ppm	two-generation study	inhalation	rat	equivalent or similar to OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Decamethylcyclopentasiloxane 541-02-6	NOAEL P >= 160 ppm NOAEL F1 >= 160 ppm NOAEL F2 >= 160 ppm	two-generation study	inhalation: vapour	rat	EPA OPPTS 870.3800 (Reproduction and Fertility Effects)
Dodecamethylcyclohexasiloxane 540-97-6	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LOAEL 35 ppm	inhalation	6 h nose only inhalation 5 days/week for 13 weeks	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Octamethylcyclotetrasiloxane 556-67-2	NOAEL 960 mg/kg	dermal	3 w 5 d/w	rabbit	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)
Decamethylcyclopentasiloxane 541-02-6	NOAEL >= 1.000 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Dodecamethylcyclohexasiloxane 540-97-6	NOAEL 1.000 mg/kg	oral: gavage	29 d daily, 7 d/w	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetraethyl silicate 78-10-4	LC50	> 245 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	EU Method C.1 (Acute Toxicity for Fish)
Octamethylcyclotetrasiloxane 556-67-2	NOEC	0,0044 mg/l	93 d	Salmo gairdneri (new name: Oncorhynchus mykiss)	other guideline:
Octamethylcyclotetrasiloxane 556-67-2	LC50		96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Hexamethyldisilazane 999-97-3	LC50	88 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Decamethylcyclopentasiloxane 541-02-6	LC50		96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Decamethylcyclopentasiloxane 541-02-6	NOEC		90 d	Oncorhynchus mykiss	OECD Guideline 210 (fish early lite stage toxicity test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silane, dimethoxydimethyl- 1112-39-6	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Tetraethyl silicate 78-10-4	EC50	> 75 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Octamethylcyclotetrasiloxane 556-67-2	EC50		48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Hexamethyldisilazane 999-97-3	EC50	80 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Decamethylcyclopentasiloxane 541-02-6	EC50		48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	NOEC	7.9 µg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Decamethylcyclopentasiloxane 541-02-6	NOEC		21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Dodecamethylcyclohexasiloxane 540-97-6	NOEC			Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetraethyl silicate 78-10-4	NOEC	22 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tetraethyl silicate 78-10-4	EC50	> 22 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Octamethylcyclotetrasiloxane 556-67-2	EC50		96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
Octamethylcyclotetrasiloxane 556-67-2	NOEC	< 0,022 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
Hexamethyldisilazane 999-97-3	NOEC	2,7 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hexamethyldisilazane 999-97-3	EC50	19 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Decamethylcyclopentasiloxan e 541-02-6	NOEC		96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Decamethylcyclopentasiloxan e 541-02-6	EC50		96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecamethylcyclohexasiloxa ne 540-97-6	NOEC			Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Dodecamethylcyclohexasiloxa ne 540-97-6	EC50			Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetraethyl silicate 78-10-4	EC50	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Octamethylcyclotetrasiloxane 556-67-2	EC50		3 h	activated sludge	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Decamethylcyclopentasiloxan e 541-02-6	EC0	> 10.000 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Silane, dimethoxydimethyl- 1112-39-6	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO ₂ in Sealed Vessels (Headspace Test))
Tetraethyl silicate 78-10-4	readily biodegradable	aerobic	98 %	28 d	OECD Guideline 301 A (old version) (Ready Biodegradability: Modified AFNOR Test)
Octamethylcyclotetrasiloxane 556-67-2	not readily biodegradable.	aerobic	3,7 %	29 d	OECD Guideline 310 (Ready BiodegradabilityCO ₂ in Sealed Vessels (Headspace Test))
Hexamethyldisilazane 999-97-3	not readily biodegradable.	no data	15,3 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Decamethylcyclopentasiloxane 541-02-6	not readily biodegradable.	aerobic	0,14 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO ₂ in Sealed Vessels (Headspace Test))
Dodecamethylcyclohexasiloxane 540-97-6	not readily biodegradable.	aerobic	4,47 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO ₂ in Sealed Vessels (Headspace Test))

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	12.400	28 d		Pimephales promelas	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)
Decamethylcyclopentasiloxane 541-02-6	7.060	35 d		Pimephales promelas	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Dodecamethylcyclohexasiloxane 540-97-6	1.160	49 d		Pimephales promelas	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Silane, dimethoxydimethyl- 1112-39-6	2		EU Method A.8 (Partition Coefficient)
Tetraethyl silicate 78-10-4	0,04		QSAR (Quantitative Structure Activity Relationship)
Octamethylcyclotetrasiloxane 556-67-2	6,488	25,1 °C	OECD Guideline 123 (Partition Coefficient (1-Octanol / Water), Slow-Stirring Method)
Decamethylcyclopentasiloxane 541-02-6	8,023	25,3 °C	OECD Guideline 123 (Partition Coefficient (1-Octanol / Water), Slow-Stirring Method)
Dodecamethylcyclohexasiloxane 540-97-6	8,87	23,6 °C	not specified

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Tetraethyl silicate 78-10-4	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.
Octamethylcyclotetrasiloxane 556-67-2	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hexamethyldisilazane 999-97-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Decamethylcyclopentasiloxane 541-02-6	very Persistent and very Bioaccumulative (vPvB)
Dodecamethylcyclohexasiloxane 540-97-6	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H361f Suspected of damaging fertility.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Further information:

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